



State of Ohio Environmental Protection Agency

RE: FINAL PERMIT TO INSTALL CERTIFIED MAIL
JEFFERSON COUNTY

Street Address:

122 S. Front Street

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center
P.O. Box 1049

Application No: 06-91671

DATE: 3/1/00

Olympic Mill Services
Keith Pyles
1014 W Ninth St
King of Prussia, PA 19406

Enclosed please find an Ohio EPA Permit to Install which will allow you to install the described source(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, I urge you to read it carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
236 East Town Street, Room 300
Columbus, Ohio 43215

Very truly yours,

Thomas G. Rigo, Manager
Field Operations and Permit Section
Division of Air Pollution Control

CC: USEPA

SEDO



STATE OF OHIO ENVIRONMENTAL PROTECTION AGENCY

Permit To Install

Issue Date: 3/1/00

FINAL PERMIT TO INSTALL 06-91671

Application Number: 06-91671
APS Premise Number: 0641090127
Permit Fee: **\$1600**
Name of Facility: Olympic Mill Services
Person to Contact: Keith Pyles
Address: 1014 W Ninth St
King of Prussia, PA 19406

Location of proposed air contaminant source(s) [emissions unit(s)]:

**Commercial Ave and Cool Springs Rd
Mingo Junction, Ohio**

Description of proposed emissions unit(s):

Blast furnace slag pot deskulling operation and associated material handling.

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency



Director

Part I - GENERAL TERMS AND CONDITIONS

A. Permit to Install General Terms and Conditions

1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

2. Reporting Requirements Related to Monitoring and Recordkeeping Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized

representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

8. Termination of Permit to Install

This Permit to Install shall terminate within eighteen months of the effective date of the Permit to Install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

9. Construction of New Sources(s)

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio

Environmental Protection Agency if the proposed sources are inadequate or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities prove to be inadequate or cannot meet applicable standards.

10. Public Disclosure

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

11. Applicability

This Permit to Install is applicable only to the emissions unit(s) identified in the Permit to Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s).

12. Best Available Technology

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

13. Source Operation and Operating Permit Requirements After Completion of Construction

This facility is permitted to operate each source described by this Permit to Install for a period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within thirty (30) days after commencing operation of the emissions unit(s) covered by this permit.

14. Construction Compliance Certification

Olympic Mill Services
PTI Application: 06-91671
Issued: 3/1/00

Facility ID: 0641090127

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

15. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit to Install fees within 30 days after the issuance of this Permit to Install.

B. Permit to Install Summary of Allowable Emissions

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

**SUMMARY (for informational purposes only)
TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS**

<u>Pollutant</u>	<u>Tons Per Year</u>
PM	0.179

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Blast furnace slag pot deskulling operation and associated material handling operations	OAC rule 3745-31-05	Visible particulate emissions shall not exceed ten per cent opacity as a six-minute average (see A.2.f, below); Best available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust (see Sections A.2.b through A.2.f);
	OAC rule 3745-17-07(B) OAC rule 3745-17-08(B)	0.0805 lb PM/hr 0.179 ton PM/yr

2. Additional Terms and Conditions

- 2.a The operations that are covered by this permit and subject to the above-mentioned requirements are listed below:
 - i. Blast furnace slag pot deskulling operation;
 - ii. Blast furnace deskulling material handling operations.
- 2.b The permittee shall employ best available control measures for the above-identified operations for the purpose of ensuring compliance with the above-mentioned applicable requirements. In accordance with the submitted permit application, the permittee has committed to perform the following control measure to ensure compliance:

operation(s)

control measure(s)

Blast furnace deskulling operation with pneumatic hammer	Minimize drop height of BF slag from pot to pile (to minimize or eliminate visible emissions)
Blast furnace deskulling material handling operations	Use of water sprays to completely wet deskull slag prior to handling and truck loading; Minimize material drop height from front end loader bucket to truck.

Nothing in this paragraph shall prohibit the permittee from employing other control measures to ensure compliance, as described below. Ohio EPA may require additional control measures at any or all operations described above if deemed necessary based on observed visible emissions.

- 2.c** For each operation that is not adequately enclosed, the above-identified control measure(s) shall be implemented at all times during operation. If the permittee determines, as a result of the inspection conducted pursuant to the monitoring section of this permit, that additional control measure(s) is (are) necessary to ensure compliance with the above-mentioned applicable requirements, such additional control measures shall be implemented immediately. Any required implementation of the additional control measure(s) shall continue during operation until further observation confirms that use of these additional control measure(s) is unnecessary.
- 2.d** Specific additional control measures shall be determined by the permittee. Such additional control measures may include increased water application, use of chemical dust suppressant, or shut-down of operations. The use of additional control measures shall, at all times, comply with all air, surface water, ground water, solid waste, and hazardous waste laws and regulations.
- 2.e** Implementation of the above-mentioned control measure(s) in accordance with the terms and conditions of this permit is appropriate and sufficient to satisfy the requirements of OAC rules 3745-17-08 and 3745-31-05.
- 2.f** All specific sources listed in 2.b, above shall comply with OAC rule 3745-17-13 (B)(2) and (D)(3). For purposes of compliance with Ohio's SIP, OMS shall be considered a subsequent operator Lafarge's "slag processing operations" (F003 and F004). These sources have been replaced with new equipment. Limits stated above result from the use of best available technology established through the OAC rules listed above.

B. Operational Restrictions

1. The permittee shall apply an adequate amount of water to all blast furnace deskull material prior to commencing any material handling operations. Material handling operations shall not be conducted with hot slag or slag that has not been adequately wetted, as determined through Monitoring and Record keeping Requirements C.1, below.
2. In the event that OMS fails to adequately wet and cool blast furnace slag pot deskull material prior to handling, visible emissions shall be evaluated from such affected points upon discovery. Should observations indicate a potential or actual violation of visible emissions limitations, one or more of the following shall be performed until normal control measures are restored:
 - a. Immediately apply adequate water or other suitable dust suppressant to the material;
 - b. Shut down the affected sources until repairs/corrections are made.

C. Monitoring and/or Recordkeeping Requirements

1. Except as otherwise provided in this section, for operations that are not adequately enclosed, the permittee shall perform inspections of such operations in accordance with the following minimum frequencies:

operation(s)	minimum inspection frequency
Blast furnace slag pot deskulling operation	Monitoring of visible emissions at commencement of operation and every two hours during operation
Material handling operations	Inspect slag for adequate cooling and moisture content prior to commencing any material handling operations; Monitoring of visible emissions every two hours during operation

The above-mentioned inspections shall be performed during representative, normal operating conditions.

2. The permittee may, upon receipt of written approval from the appropriate Ohio EPA District Office or local air agency, modify the above-mentioned inspection frequencies if operating experience indicates that less frequent inspections would be sufficient to ensure compliance with the above-mentioned applicable requirements.
3. The permittee shall maintain records of the following information:

- a. The date and reason any required inspection was not performed;
- b. The date of each inspection where it was determined that a malfunction of blast furnace deskull slag material handling control measures occurred;
- c. The date of each inspection where it was determined by the permittee that it was necessary to implement additional control measure(s);
- d. The dates that the additional control measure(s) was (were) implemented;
- e. A description of the additional controls implemented; and
- f. On a calendar quarter basis, the total number of days additional control measure(s) was (were) implemented.

The information in 4.f shall be kept separately for each of the two operations listed above, and shall be updated on a calendar quarter basis within 30 days after the end of each calendar quarter.

D. Reporting Requirements

1. The permittee shall submit deviation reports that identify any of the following occurrences:
 - a. Each day during which an inspection was not performed by the required frequency;
 - b. Each instance when an additional control measure, that was to be performed as a result of an inspection, was not implemented;
 - c. Each day that an inspection indicated a malfunction of any control measure.
2. The deviation reports shall be submitted in accordance with the reporting requirements of the General Terms and Conditions of this permit.

E. Testing Requirements

1. Compliance with the visible emission limitation of 10 per cent opacity as a six-minute average for blast furnace slag pot deskulling and associated material handling shall be determined in accordance with USEPA Method 9 as described in 40 CFR 60, Appendix A.
2. Compliance with the hourly emissions limitation of 0.0805 lb PM/hr shall be determined through the following methods using the following emissions factors:

Blast furnace slag pot deskulling: AP-42 (table 11.19.2-2, 1/95), Tertiary crushing, emission factor is 0.0024 lb PM10/ton material processed. This factor is multiplied by 2.1 for total PM.

Material handling: truck loading: AP-42 (table 11.19.2-2, 1/95), Truck loading–conveyor: crushed stone, emission factor is 0.00010 lb PM10/ton material processed. This factor is multiplied by 2.1 for total PM.

Material handling: material removal: Emissions from material removal are assumed to be approximately 50% of the storage pile equation (AP-42, 13.2.4.3, equation 1), as follows:

$$EF = k (0.0032) ((u/5)^{1.3}) / ((m/2)^{1.4})$$

$$k = 0.74$$

$$u = 7.83 \text{ mph}$$

$$m = 0.92\%$$

$$EF = (0.002368) (1.79155) / (0.33718)$$

$$EF = 0.012582 \text{ lb PM/ton}$$

$$EF = (0.012582 \text{ lb PM/ton}) (50\%) = 0.006291 \text{ lb PM/ton material}$$

These factors shall be used in the following equation (assuming 40% control for water):

$$H_{\text{total}} = (H_d) + (H_t + H_r) (1 - 0.40)$$

where

H_{total} = total hourly emissions for all blast furnace slag pot deskulling activities

H_d , H_t and H_r shall be found individually through the following equations:

Blast furnace slag pot deskulling

$$H_d = (T_{bf}) (0.00504 \text{ lb PM/ton})$$

where

H_d = hourly PM emissions from blast furnace slag pot deskulling, lb PM/hr

Emissions Unit ID: F017

Tbf = hourly throughput at blast furnace slag pot deskull station, tons/hr

Truck loading

Ht = (Tbf) (0.00021 lb PM/ton)

where

Ht = hourly PM emissions from blast furnace slag pot deskull material truck loading, lb PM/hr

Tbf = hourly throughput at blast furnace slag pot deskull station, tons/hr

Material removal

Hr = (Tbf) (0.006291 lb PM/ton)

where

Hr = hourly PM emissions from material removal, lb PM/hr

Tbf = hourly throughput at blast furnace slag pot deskull station, tons/hr

3. Compliance with the annual emissions limitation of 0.179 ton PM/yr shall be determined through the following methods using the following emissions factors:

Blast furnace slag pot deskulling: AP-42 (table 11.19.2-2, 1/95), Tertiary crushing, emission factor is 0.0024 lb PM10/ton material processed. This factor is multiplied by 2.1 for total PM.

Material handling: truck loading: AP-42 (table 11.19.2-2, 1/95), Truck loading–conveyor: crushed stone, emission factor is 0.00010 lb PM10/ton material processed. This factor is multiplied by 2.1 for total PM.

Material handling: material removal: Emissions from material removal is assumed to be approximately 50% of the storage pile equation (AP-42, 13.2.4.3, equation 1), as follows:

$$EF = k (0.0032) ((u/5)^{1.3}) / ((m/2)^{1.4})$$

$$k = 0.74$$

$$u = 7.83 \text{ mph}$$

$$m = 0.92\%$$

$$EF = (0.002368) (1.79155) / (0.33718)$$

$$EF = 0.012582 \text{ lb PM/ton}$$

$$EF = (0.012582 \text{ lb PM/ton}) (50\%) = 0.006291 \text{ lb PM/ton material}$$

These factors shall be used in the following equation (assuming 40% control for water):

$$A_{\text{total}} = (A_d) + (A_t + A_r) (1 - 0.40)$$

where

A_{total} = total annual emissions for all blast furnace slag pot deskulling activities

A_d , A_t and A_r shall be found individually through the following equations:

Blast furnace slag pot deskulling

$$A_d = (A_{\text{bf}}) (0.00504 \text{ lb PM/ton}) / (2000 \text{ lb/ton})$$

where

A_d = annual PM emissions from blast furnace slag pot deskulling, ton PM/yr

A_{bf} = annual throughput at blast furnace slag pot deskulling station, tons/yr

Truck loading

$$A_t = (A_{\text{bf}}) (0.00021 \text{ lb PM/ton}) / (2000 \text{ lb/ton})$$

where

A_t = annual PM emissions from blast furnace slag pot deskulling material truck loading, ton PM/yr

A_{bf} = annual throughput at blast furnace slag pot deskulling station, tons/yr

Material removal

$$A_r = (A_{\text{bf}}) (0.006291 \text{ lb PM/ton}) / (2000 \text{ lb/ton})$$

where

A_r = annual PM emissions from blast furnace slag pot deskull material removal, ton PM/yr

A_{bf} = annual throughput at blast furnace slag pot deskulling station, tons/yr

14

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Issued: 3/1/00

Emissions Unit ID: F017

F. Miscellaneous Requirements

None.