



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL
HOCKING COUNTY**

CERTIFIED MAIL

Street Address:

122 S. Front Street

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center
P.O. Box 1049

Application No: 06-07309

DATE: 10/30/2003

Mar Zane Plant No 4
Ronald Morrison
PO Box 1585
Zanesville, OH 43701

Enclosed please find an Ohio EPA Permit to Install which will allow you to install the described source(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, I urge you to read it carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
309 South Fourth Street, Room 222
Columbus, Ohio 43215

Sincerely,

Michael W. Ahern, Supervisor
Field Operations and Permit Section
Division of Air Pollution Control

cc: USEPA

SEDO



**Permit To Install
Terms and Conditions**

**Issue Date: 10/30/2003
Effective Date: 10/30/2003**

FINAL PERMIT TO INSTALL 06-07309

Application Number: 06-07309
APS Premise Number: 0637000000
Permit Fee: **\$750**
Name of Facility: Mar Zane Plant No 4
Person to Contact: Ronald Morrison
Address: PO Box 1585
Zanesville, OH 43701

Location of proposed air contaminant source(s) [emissions unit(s)]:

**37561 Wandling Rd
Haydenville, Ohio**

Description of proposed emissions unit(s):

200 TPH Asphalt Batch Plant.Chapter 31 modification to PTI #06-722 issued April 21, 1981 to allow the use of alternative fuels (used oil).

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

Part I - GENERAL TERMS AND CONDITIONS

A. Permit to Install General Terms and Conditions

1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

2. Reporting Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized

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representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

8. Termination of Permit to Install

This Permit to Install shall terminate within eighteen months of the effective date of the Permit to Install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

9. Construction of New Sources(s)

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio

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Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

10. Public Disclosure

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

11. Applicability

This Permit To Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate Permit To Install for the installation or modification of any other emissions unit(s) are required for any emissions unit for which a Permit To Install is required.

12. Best Available Technology

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

13. Source Operation and Operating Permit Requirements After Completion of Construction

This facility is permitted to operate each source described by this Permit to Install for a period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the emissions unit(s) covered by this permit.

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14. Construction Compliance Certification

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

15. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit to Install fees within 30 days after the issuance of this Permit to Install.

B. Permit to Install Summary of Allowable Emissions

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

SUMMARY (for informational purposes only)
TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

<u>Pollutant</u>	<u>Tons Per Year</u>
PE	8.4
NOx	18.0
SO2	13.8
CO	60.0
VOC	10.5
PM-10	6.3
Fugitive PE	1.49
Fugitive PM-10	0.73

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Emissions Unit ID: P901

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property,
and/or Equipment

P901 - 200 TPH Hot Mix Asphalt
Plant, Chapter 31 Modification to
allow the use of natural gas, #2, #4,
#6 and waste oil.

Terms in this permit supersede
those identified in PTI #06-722
issued April 21, 1981.

aggregate storage bins, cold aggregate
elevator

<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
OAC rule 3745-31-05(A)(3)	Hourly emissions of Carbon Monoxide (CO) shall not exceed 80.0 pounds.
40 CFR Part 60, Subpart I	Hourly emissions of Nitrogen Oxides (NO _x) shall not exceed 24.0 pounds.
	Hourly emissions of Sulfur Dioxides (SO ₂) shall not exceed 18.4 pounds.
OAC rule 3745-17-07(A)	Hourly emissions of Volatile Organic Compounds (VOC) shall not exceed 14.0 pounds.
	See Section A.2.b for emission control measures
OAC rule 3745-17-11(B)	No visible emissions of fugitive dust from the enclosures for the hot aggregate elevator, vibrating screens, and weigh hopper.
OAC rule 3745-18-06(E)	The requirements of this rule also include compliance with the requirements of 40 CFR Part 60 Subpart I, OAC rule 3745-17-07, OAC rule 3745-17-11, OAC rule 3745-18-06(E), and OAC rule 3745-31-05(D).
OAC rule 3745-31-05(D)	OAC rule 3745-23-06(B)
	Annual emissions from the stack shall not exceed the following based on a rolling 12- month summation
OAC rule 3745-31-05(A)(3)	6.3 TPY Particulate emissions from the stack

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6.3 TPY PM10 from the stack
1.49 TPY fugitive PE
0.73 TPY fugitive PM10
60.0 TPY CO
13.8 TPY SO₂
18.0 TPY NO_x
10.5 TPY VOC

Emissions of fugitive particulate emissions shall not exceed 1.97 pounds per hour.

Emissions of fugitive PM-10 shall not exceed 0.96 pound per hour.

Particulate emissions from the stack shall not exceed 0.04 grain/dscf

The drop height of the front end loader bucket shall be minimized to the extent possible in order to minimize or eliminate visible emissions of fugitive dust from the elevator loading area.

The emissions unit shall not discharge into the atmosphere any stack gases which exhibit 20 percent opacity or greater.

The aggregate loaded into the storage bins shall have a moisture content sufficient to eliminate the visible emissions of fugitive dust from the elevator and the transfer point to the dryer.

The emissions limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).

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The emissions limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).

See Section A.I.2.a.

Visible PE of fugitive dust shall be less than or equal to 10 percent opacity, as a 3-minute average.

2. Additional Terms and Conditions

- 2.a** The permittee has satisfied the "latest available control techniques and operating practices" required pursuant to OAC rule 3745-23-06, by committing to comply with the best available technology requirements established pursuant to OAC rule 3745-31-05(A)(3).
- 2.b** The fabric filter shall be used at all times when the emissions unit is in operation.
- 2.c** The application and enforcement of the provisions of the New Source Performance Standards (NSPS), as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60, are delegated to the Ohio Environmental Protection Agency. The requirements of 40 CFR Part 60 are also federally enforceable.

B. Operational Restrictions

- To ensure the baghouse is operated according to the manufacturer's specifications and to maintain compliance with the allowable particulate emission rate, the pressure drop across the baghouse shall be maintained within the range of 2.0 to 8.0 inches of water while the emissions unit is in operation
- The maximum annual asphalt production rate for emissions unit P901 shall not exceed 300,000 tons per year based upon a rolling, 12-month summation of the production rates. To ensure enforceability during the first 12 calendar months of operation following the startup of the modified emissions unit P901, the permittee shall not exceed the production levels specified in the following table:

<u>Month(s)</u>	<u>Maximum Allowable Cumulative Production (Tons)</u>
1	150,000
1-2	200,000
1-3	250,000
1-4	300,000
1-5	300,000
1-6	300,000
1-7	300,000
1-8	300,000
1-9	300,000
1-10	300,000
1-11	300,000

1-12

300,000

After the first 12 calendar months of operation following the startup of the modified emissions unit P901, compliance with the annual production rate limitation shall be based upon a rolling, 12-month summation of the production rates.

3. All recycled, used oil burned in emissions unit P901 shall meet the following specifications:

Contaminant/Property Allowable Specifications

arsenic	5 ppm, maximum
cadmium	2 ppm, maximum
chromium	10 ppm, maximum
lead	100 ppm, maximum
PCB's	50 ppm, maximum*
total halogens	4000 ppm maximum**
mercury	1 ppm, maximum
flash point	100°F, minimum
heat content	135,000 Btu/gallon, minimum

* If the permittee is burning used oil with any quantifiable level ≥ 2 ppm < 50 ppm of PCB's, then the permittee is subject to any applicable requirements found under 40 CFR part 279, subparts G and H and 40 CFR 761.20 (e).

** Used oil containing more than 1000 ppm total halogens is presumed to be a hazardous waste under the rebuttable presumption provided under 40 CFR 279.10 (b)(1)(ii) and OAC rule 3745-279-10 (B)(1)(b). Therefore, the permittee may receive and burn used oil exceeding 1000 ppm of total halogens (but less than 4000 ppm, maximum) only if the used oil burner can demonstrate the used oil does not contain any hazardous waste pursuant to OAC rule 3745-279-63.

4. The burning of hazardous waste is prohibited without first complying with all applicable state and federal hazardous waste and air regulations and permits.
5. Each fuel burned in emissions unit P901 shall have a sulfur content equal to or less than the following:

Type of fuel	Allowable Sulfur Content (by weight)
No. 2	0.5 %
No. 4	0.8 %
No. 6	1.0 %
used oil	0.5 %.

6. The permittee may substitute recycled asphalt pavement (RAP) aggregates in the raw material feed mix in amounts not to exceed 50% of all aggregate materials introduced, based on a daily average of all aggregate material.

C. Monitoring and/or Recordkeeping Requirements

1. The permittee shall properly install, operate, and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on a once per shift basis.
2. The permittee shall receive a chemical analysis with each shipment of used oil from the supplier. The analysis shall identify the name and address of the supplier, the supplier's USEPA identification number, and the following information:
 - a. The date(s) of shipment or delivery.
 - b. The quantity of used oil received.
 - c. The Btu value of the used oil, in BTU/gallon.
 - d. The flash point of the used oil in degrees F. (required only for used oil)

- e. The arsenic content, in ppm. (required only for used oil)
- f. The cadmium content, in ppm. (required only for used oil)
- g. The chromium content, in ppm. (required only for used oil)
- h. The lead content, in ppm. (required only for used oil)
- i. The PCB content, in ppm. (required only for used oil)
- j. The total halogen content, in ppm. (required only for used oil)
- k. The mercury content, in ppm. (required only for used oil)
- l. The sulfur content, in ppm.

A shipment may be comprised of multiple tank truck loads from the same supplier's batch, or may be represented by single or multiple pipeline deliveries from the same supplier's batch, and the quality of the oil for those loads or pipeline deliveries may be represented by a single batch analysis from the supplier.

The permittee shall perform or require the supplier to perform the analyses for sulfur content and heat content in accordance with 40 CFR Part 60, Appendix A, Method 19, or the appropriate ASTM methods (such as, ASTM methods D240 and D4294), or equivalent methods as approved by the Director.

The permittee shall maintain records of the oil burned in this emissions unit in accordance with either Alternative 1 or Alternative 2 described below.

a. Alternative 1:

For each shipment of oil received for burning in this emissions unit, the permittee shall collect or require the oil supplier to collect a representative grab sample of oil and maintain records of the total quantity of oil received, the permittee's or oil supplier's analyses for items a - l above. A shipment may be comprised of multiple tank truck loads from the same supplier's batch, and the quality of the oil for those loads may be represented by a single batch analysis from the supplier.

b. Alternative 2:

The permittee shall collect a representative grab sample of oil that is burned in this emissions unit for each day when the emissions unit is in operation. If additional fuel oil is added to the tank serving this emissions unit on a day when the emissions unit is in operation, the permittee shall collect a sufficient number of grab samples to develop a composite sample representative of the fuel oil burned in this emissions unit. A representative grab sample of oil does not need to be collected on days when this emissions unit is only operated for the purpose of "test-firing." The permittee shall maintain records of the total quantity of oil burned each day, except for the purpose of test-firing, the permittee's analyses for sulfur content and heat content, and the calculated sulfur dioxide emission rate (in lbs/mmBtu). (The sulfur dioxide emission rate shall be

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calculated in accordance with the formula specified in OAC rule 3745-18-04(F.)

3. The permittee shall maintain monthly records of the following information for emissions unit P901:
 - a. The asphalt production, in tons.
 - b. For the first 12 calendar months following the startup of the modified emissions unit P901, the cumulative asphalt production calculated by adding the current month's asphalt production to the asphalt production for each calendar month since the startup of the modified emissions unit P901.
 - c. Beginning after the first 12 calendar months following the startup of the modified emissions unit P901, the rolling, 12-month summation of asphalt production calculated by adding the current month's asphalt production to the asphalt production for the preceding eleven calendar months.
 - d. The total amount of aggregate used in the raw material feed mix.
 - e. The amount of RAP used in the raw material feed mix
 - f. The average percentage of RAP used (e. divided by d. multiplied by 100)
4. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the enclosures for the hot aggregate elevator, vibrating screens, and weigh hopper associated with this emissions unit. The presence or absence of any visible particulate emissions shall be noted in an operation log. If visible particulate emissions are observed, the permittee shall also note the following in the operation log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emission are not representative of normal operations, the cause of the abnormal emissions;
 - d. the total duration of any abnormal visible emission incident; and
 - e. any corrective actions taken to eliminate the abnormal visible emissions.

If visible emissions are present, a visible emission incident has occurred. The observer does not have to document the exact start and end times for the visible emission incident under item (d) above or continue the daily check until the incident has ended. The observer may indicate that the visible emission incident was continuous during the observation period (or, if known, continuous

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during the operation of the emissions unit). With respect to the documentation of corrective actions, the observer may indicate that no corrective actions were taken if the visible emissions were representative of normal operations, or specify the minor corrective actions that were taken to ensure that the emissions unit continued to operate under normal conditions, or specify the corrective actions that were taken to eliminate abnormal visible emissions.

5. The permit to install for this emissions unit (P901) was evaluated based on the actual materials and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Heptane

TLV (mg/m³): 1639.26

Maximum Hourly Emission Rate (lbs/hr): 2.82

Predicted 1-Hour Maximum Ground-Level
Concentration (ug/m³): 4372

MAGLC (ug/m³): 39030

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be still satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. Changes in the composition of the materials used or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;

- b. Changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. Physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. A description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. Documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. Where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify the following:
 - a. All periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified in Section B.1.
 - b. All exceedances of the 12-month rolling production rate limitation and, for the first 12 calendar months of operation following the issuance of this permit, all exceedances of the maximum allowable cumulative production levels.
 - c. All exceedances of sulfur content fuel restriction specified in Section B.5.

These reports shall due by the dates specified in Part I - General Terms and Conditions of this

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Emissions Unit ID: P901

permit under Section A.2.

2. The permittee shall notify the USEPA and the Ohio EPA if any of the used oil exceeds the used oil specifications found in OAC rule 3745-279-11 and the applicable portions of 40 CFR part 761, and shall also notify Ohio EPA if any used oil exceeds the mercury limitation and falls below the heat content limitation listed in Section B.3 within thirty days after the exceedance occurs. If the permittee is burning used oil which exceeds the specifications found in OAC rule 3745-279-11 and the applicable portions 40 CFR part 761, the permittee is subject to that rule and must comply with all applicable provisions of that rule(s).
3. The permittee shall submit deviation (excursion) reports which identify any exceedance of the 50 percent RAP content limitation specified in Section B.6. The notification shall be sent to the Ohio EPA, Southeast District Office within 30 days after the exceedance occurs.

4. The permittee shall submit semiannual written reports that include the following:
 - a. An identification of all days during which any visible PE or fugitive PE were observed from the stack and the aggregate storage bins and cold aggregate elevator associated with this emissions unit.
 - b. A description of any corrective actions taken to eliminate the visible particulate emissions.

These reports shall be submitted to the Ohio EPA, Southeast District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.

5. Pursuant to the NSPS, the source owner/operator is hereby advised of the requirement to report the following at the appropriate times:
 - a. Construction date (no later than 30 days after such date);
 - b. Anticipated start-up date (not more than 60 days or less than 30 days prior to such date);
 - c. Actual start-up date (within 15 days after such date); and
 - d. Date of performance testing (if required, at least 30 days prior to testing).

Reports are to be sent to:

Ohio Environmental Protection Agency
DAPC - Permit Management Unit
P. O. Box 163669
Columbus, Ohio 43216-3669

and

Southeast District Office of the Ohio EPA
Division of Air Pollution Control
2195 Front Street
Logan, Ohio 43138

E. Testing Requirements

1. Compliance with the emission limitation(s) in Section A.I. of these terms and conditions shall be

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determined in accordance with the following method(s):

a. Emission Limitation:

Particulate emissions from the stack shall not exceed 0.04 grain/dscf

Compliance Method:

Compliance shall be determined in accordance with Test Methods 1-5 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

b. Emission Limitation:

No visible PE of fugitive dust from the enclosures for the hot aggregate elevator, vibrating screens and weigh hopper.

Compliance Method:

If required, Compliance shall be determined in accordance with Test Method 22 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources").

c. Emission Limitation:

Annual emission shall not exceed 6.3 TPY of particulate emissions from the stack as a rolling 12-month summation.

Compliance Method:

Compliance shall be determined based upon the following equation:

$$E = EF * AAPR * 0.0005 \text{ ton/lb} = \text{TPY of particulates}$$

Where

EF is based on the most recent stack test required in Section E. 2 in lb/ton, and AAPR is the actual production rate for each 12-month period as monitored and recorded in Section C. 3.

d. Emission Limitation:

Annual emission shall not exceed 6.3 TPY of PM-10 from the stack as a rolling 12-month summation.

Compliance Method:

Compliance shall be determined based upon the following equation:

$$E = EF * AAPR * 0.0005 \text{ ton/lb} = \text{TPY of particulates}$$

Where

EF is based on the most recent stack test required in Section E. 2 in lb/ton, and AAPR is the actual production rate for each 12-month period as monitored and recorded in Section C. 3.

e. Emission Limitation:

Annual emission shall not exceed 0.73 TPY of fugitive PM-10 as a rolling 12-month summation.

Compliance Method:

Compliance with the annual emissions limitation shall be assumed based upon the following worst case calculations:

Total fugitive emissions equal the summation of the fugitives from the cold end and the hot end of the plant operations.

Fugitives emissions from the cold end are calculated as follows

$$((300,000 \text{ tons of material/year} \times 0.0024 \text{ lb PM-10/ton of material}) + (155,100 \text{ tons of aggregate/year} \times 0.0033 \text{ lb PM-10/ton of aggregate}) + (126,900 \text{ tons of sand/year} \times 0.00099 \text{ lb PM-10/ton of sand})) \times (1 \text{ ton}/2000 \text{ pounds}) = 0.68 \text{ tons of PM-10}$$

Fugitives emissions from the hot end are calculated as follows

$$(300,000 \text{ tons of asphalt produced} \times 0.0003 \text{ lb of PM-10/ton of asphalt produced}) \times (1$$

ton/2000 pounds) = 0.05 tons of PM-10.

Total fugitive emissions are therefore 0.73 tons.

The emission factors in the above equations are derived from AP-42, Fifth edition, Table 11.12-2(10/01) and from AP-42, Fifth edition, 11.1.2.5(12/00)

f. Emission Limitation:

Annual emission shall not exceed 1.49 TPY of fugitive particulate emissions as a rolling 12-month summation.

Compliance Method:

Compliance with the annual emissions limitation shall be assumed based upon the following worst case calculations:

Total fugitive emissions equal the summation of the fugitives from the cold end and the hot end of the plant operations.

Fugitives emissions from the cold end are calculated as follows

$$((300,000 \text{ tons of material/year} \times 0.0051 \text{ lb PM/ton of material}) + (155,100 \text{ tons of aggregate/year} \times 0.0069 \text{ lb PM/ton of aggregate}) + (126,900 \text{ tons of sand/year} \times 0.0021 \text{ lb PM/ton of sand})) \times (1 \text{ ton}/2000 \text{ pounds}) = 1.44 \text{ tons of PM}$$

Fugitives emissions from the hot end are calculated as follows

$$(400,000 \text{ tons of asphalt produced} \times 0.0003 \text{ lb of PM/ton of asphalt produced}) \times (1 \text{ ton}/2000 \text{ pounds}) = 0.05 \text{ tons of PM.}$$

Total fugitive emissions are therefore 1.49 tons.

The emission factors in the above equations are derived from AP-42, Fifth edition, Table 11.12-2(10/01) and from AP-42, Fifth edition, 11.1.2.5(12/00)

g. Emissions Limitation:

Emissions of fugitive PM-10 shall not exceed 0.96 pounds per hour.

Compliance Method:

Compliance with the annual emissions limitation shall be assumed based upon the following worst case calculations:

Total fugitive emissions equal the summation of the fugitives from the cold end and the

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hot end of the plant operations.

Fugitives emissions from the cold end are calculated as follows

$$((200 \text{ tons of material/hour} \times 0.0024 \text{ lb PM-10/ton of material}) + (103.4 \text{ tons of aggregate/hour} \times 0.0033 \text{ lb PM-10/ton of aggregate}) + (84.6 \text{ tons of sand/hour} \times 0.00099 \text{ lb PM-10/ton of sand})) = 0.9 \text{ lbs/hr of PM-10}$$

Fugitives emissions from the hot end are calculated as follows

$$(200 \text{ tons of asphalt produced} \times 0.0003 \text{ lb of PM-10/ton of asphalt produced}) = 0.06 \text{ lb/hr of PM-10.}$$

Total fugitive PM-10 emissions are therefore 0.96 lb/hr.

The emission factors in the above equations are derived from AP-42, Fifth edition, Table 11.12-2(10/01) and from AP-42, Fifth edition, 11.1.2.5(12/00)

h. Emission Limitation:

Emissions of fugitive particulate emissions shall not exceed 1.97 pounds per hour

Compliance Method:

Compliance with the annual emissions limitation shall be assumed based upon the following worst case calculations:

Total fugitive emissions equal the summation of the fugitives from the cold end and the hot end of the plant operations.

Fugitives emissions from the cold end are calculated as follows

$$((200 \text{ tons of material/hour} \times 0.0051 \text{ lb PM/ton of material}) + (103.4 \text{ tons of aggregate/hour} \times 0.0069 \text{ lb PM/ton of aggregate}) + (84.6 \text{ tons of sand/hour} \times 0.0021 \text{ lb PM/ton of sand})) = 1.91 \text{ lb/hr of PM}$$

Fugitives emissions from the hot end are calculated as follows

$$(200 \text{ tons of asphalt produced} \times 0.0003 \text{ lb of PM/ton of asphalt produced}) = 0.06 \text{ lb/hr of PM.}$$

Total fugitive emissions are therefore 1.97 lb/hr.

The emission factors in the above equations are derived from AP-42, Fifth edition, Table 11.12-2(10/01) and from AP-42, Fifth edition, 11.1.2.5(12/00)

i. Emission Limitation:

Hourly emissions of CO from the stack shall not exceed 80.0 pounds

Compliance Method:

Compliance shall be determined in accordance with Test Methods 1-4 and 10 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources").

j. Emission Limitation:

Annual emissions shall not exceed 60 TPY for CO from the stack as a rolling 12-month average

Compliance Method:

Compliance shall be determined based upon the following equation:

$$E = EF * AAPR = \text{TPY of CO}$$

Where

EF is based on the most recent stack test required in Section E. 2 in lb/ton, and AAPR is the actual production rate for each 12-month period as monitored and recorded in Section C. 3.

k. Emission Limitation:

Hourly emissions of Sulfur Dioxide (SO₂) from the stack shall not exceed 18.4 pounds

Compliance Method:

Compliance shall be determined in accordance with Test Methods 1-4 and 6 as set forth in

"Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources").

1. Emission Limitation:

Annual emissions shall not exceed 13.8 TPY of SO₂ from the stack as a rolling 12-month average.

Compliance Method:

Compliance shall be determined based upon the following equation:

$$E = EF * AAPR = \text{TPY of SO}_2$$

Where

EF is based on the most recent stack test required in Section E. 2 in lb/ton, and AAPR is the actual production rate for each 12-month period as monitored and recorded in Section C. 3.

- m. Emission Limitation:

Hourly emissions of NO_x from the stack shall not exceed 24.0 pounds.

Compliance Method:

Compliance shall be determined in accordance with Test Methods 1-4 and 7 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources").

- n. Emission Limitation:

Annual emission shall not exceed 18.0 TPY of NO_x from the stack as a rolling 12-month average.

Compliance Method:

Compliance shall be determined based upon the following equation:

$$E = EF * AAPR = \text{TPY of NO}_x$$

Where

EF is based on the most recent stack test required in Section E. 2 in lb/ton, and AAPR is the actual production rate for each 12-month period as monitored and recorded in Section C. 3.

- o. Emission Limitation:

Hourly emissions of VOC from the stack shall not exceed 14.0 pounds.

Compliance Method:

Compliance shall be determined in accordance with Test Methods 1 - 4 and 25 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources").

p. Emission Limitation:

Annual emissions shall not exceed 10.5 TPY of VOC from the stack as a rolling 12-month average.

Compliance Method:

Compliance shall be determined based upon the following equation:

$$E = EF * AAPR * 0.0005 \text{ ton/lb} = \text{TPY of VOC's}$$

Where

EF is based on the most recent stack test required in Section E. 2 in lb/ton, and AAPR is the actual production rate for each 12-month period as monitored and recorded in Section C. 3.

q. Emission Limitation (aggregate storage bins, cold aggregate elevator):

Visible PE of fugitive dust shall not exceed 10% opacity, as a 3-minute average.

Compliance Method:

If required, compliance shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

r. Operational Limitation:

Used Oil Specifications

Compliance Method:

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Compliance will be demonstrated by the record keeping in Term C.2.

s. Operational Limitation:

The maximum annual asphalt production rate for emissions unit P901 shall not exceed 300,000 tons per year based upon a rolling, 12-month summation of the production rates

Compliance Method:

Compliance shall be demonstrated by the record keeping in Term C.3.

t. Operation Limitation:

The permittee may substitute recycled asphalt pavement (RAP) aggregates in the raw material feed mix in amounts not to exceed 50% of all aggregate materials introduced, based on a daily average of all aggregate material.

Compliance Method:

Compliance shall be demonstrated by the record keeping in Term C.7

u. Operational Limitation:

Pressure drop across the baghouse shall be maintained within the range of 2.0 to 8.0 inches of water while the emissions unit is in operation

Compliance Method:

Compliance shall be demonstrated by the record keeping requirements in Section C.1.

v. Operational Limitation:

Sulfur content of fuel restricted to less than 0.5%, by weight

Compliance Method:

Compliance shall be demonstrated by the record keeping requirements in Section C.2.

2. The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- a. The emission testing shall be conducted within 60 days after startup of the modified emissions unit.
- b. The emission testing shall be conducted to demonstrate compliance with the allowable mass emission rate(s) for PE ,CO, NOX, SO2, and VOC's
- c. The following test method(s) shall be employed to demonstrate compliance with the allowable mass emission rate(s): Methods 1-5 and 9 for PE, Method 25 for VOC's, Method 1-4 and 10 for CO, Method 1-4 and 6 for SO2, and Method 1-4 and 7 for NOX.
- d. The test(s) shall be conducted while the emissions unit is operating at or near its maximum capacity using worst case fuel, unless otherwise specified or approved by the Ohio EPA Southeast District Office.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA Southeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA Southeast District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA Southeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA Southeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA Southeast District Office.

F. Miscellaneous Requirements

None.

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Emissions Unit ID: T006

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**A. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
T006 - 31,000 gallon Liquid Asphalt Tank	OAC rule 3745-31-05	This emissions unit shall be equipped with submerged filling
	OAC rule 3745-21-09(L)	Annual emission of VOC shall not exceed 0.1 tons.
	40 CFR 60, Subpart Kb	The requirements of this rule also include compliance with the requirements of 40 CFR Part 60, Subpart Kb (NSPS).
		exempt (see B.1)
		See Section

2. Additional Terms and Conditions

2.a None.

B. Operational Restrictions

1. The permittee shall not place, store, or hold in this fixed roof tank any petroleum liquid which, as stored, has a true vapor pressure greater than 1.52 pounds per square inch absolute, unless such tank is designed or equipped in accordance with the requirements of paragraph (L)(1) of OAC rule 3745-21-09.

C. Monitoring and/or Recordkeeping Requirements

1. The application and enforcement of the provisions of the New Source Performance Standards (NSPS), as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60, are delegated to the Ohio Environmental Protection Agency. The requirements of 40 CFR Part 60 are also federally enforceable.
2. In accordance with 40 CFR 60.116b(a) and (b), the owner and operator shall keep readily accessible records showing the dimensions of each storage vessel and an analysis showing the capacity of each storage vessel for the life of each source.
3. The permittee shall maintain records of the following information:
 - a. The types of petroleum liquids stored in the tank.
 - b. The maximum true vapor pressure (in pounds per square inch absolute), as stored, of each liquid that has a maximum true vapor pressure greater than 1.0 pound per square inch absolute.
4. All records required under C. Monitoring and/or Recordkeeping Requirements, shall be maintained for at least 2 years, except the record required by C(2) which will be kept for the life of the control equipment.

D. Reporting Requirements

1. If the permittee places, stores, or holds in the fixed roof tank any petroleum liquid with a true vapor pressure which is greater than 1.52 pounds per square inch absolute, and such tank does not comply with the requirements of paragraph (L)(1) of OAC rule 3745-21-09, the permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days of becoming aware of the occurrence.
2. The following sources are subject to the applicable provisions of the New Source Performance Standards (NSPS) as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60.

<u>Source Number</u>	<u>Source Description</u>	<u>NSPS Regulation (Subpart)</u>
T006	31,000 gallon Liquid Asphalt Tank	40 CFR 60, Subpart Kb

The application and enforcement of these standards are delegated to the Ohio EPA. The requirements of 40 CFR Part 60 are also federally enforceable.

Pursuant to the NSPS, the source owner/operator is hereby advised of the requirement to report the following at the appropriate times:

- a. construction date (no later than 30 days after such date);
- b. anticipated start-up date (not more than 60 days or less than 30 days prior to such date);
- c. actual start-up date (within 15 days after such date); and
- d. date of performance testing (If required, at least 30 days prior to testing).

Reports are to be sent to:

Ohio Environmental Protection Agency
DAPC - Permit Management Unit
P.O. Box 163669
Columbus, OH 43216-3669

and

Ohio Environmental Protection Agency
Southeast District Office
2195 Front Street
Logan, OH 43138

3. If the permittee places, stores, or holds in the fixed roof tank any petroleum liquid with a true vapor pressure which is greater than 1.52 pounds per square inch absolute, and such tank does not comply with the requirements of paragraph (L)(1) of OAC rule 3745-21-09, the permittee shall notify the Director (the Ohio EPA, Southeast District Office) within 30 days of becoming aware of the occurrence.

E. Testing Requirements

1. Compliance with the emissions limitations in the Air Emission Summary of this permit to install shall be determined in accordance with the following method:

Emission Limitation

Annual emission of VOC shall not exceed 0.1 tons.

Applicable Compliance Method

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Compliance shall be determined by a one time calculation using the TANKS Program 4.0 or other method acceptable to the Ohio EPA Southeast District Office.

F. Miscellaneous Requirements

Modeling to demonstrate compliance with the Ohio EPA's "Air Toxic Policy" was not necessary because the emissions unit's maximum annual emissions for each toxic compound will be less than 1.0 ton. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by OAC rule 3745-31-01. The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any pollutant that has a listed TLV to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new permit to install.

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
T007 - 24,500 gallon Liquid Asphalt Tank	OAC rule 3745-31-05	The tank shall be equipped with submerged fill. See A.2.a below. Emissions of Volatile Organic Compounds (VOC) shall not exceed 0.10 TPY. The requirements of this rule also include compliance with the requirements of 40 CFR Part 60, Subpart Kb (NSPS).
	40 CFR Part 60, Subpart Kb	See A.2.b below.
	OAC rule 3745-21-09(L)	See A.2.c below.

2. Additional Terms and Conditions

- 2.a The submerged fill pipe(s) are to be installed so they are within six (6) inches of the bottom of the storage tank.
- 2.b The application and enforcement of the provisions of the New Source Performance Standards (NSPS), as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60, are delegated to the Ohio Environmental Protection Agency. The requirements of 40 CFR Part 60 are also federally enforceable.

- 2.c** In accordance with OAC rule 3745-21-09(L)(2), this storage tank is exempt from the requirements of OAC rule 3745-21-09(L)(1) because the tank has a capacity of less than 40,000 gallons.

B. Operational Restrictions

None.

C. Monitoring and/or Recordkeeping Requirements

- 1. In accordance with 40 CFR 60.116b(a) and (b), the owner and operator of the following storage vessel shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel for the life of the source.

<u>Source Number</u>	<u>Tank Size</u>
T007	24,500 gallons

D. Reporting Requirements

- 1. The following source is subject to the applicable provisions of the New Source Performance Standards (NSPS) as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60.

<u>Source Number</u>	<u>Description</u>	<u>NSPS Regulation (Subpart)</u>
T007	24,500 gallon Liquid Asphalt Tank	Kb

Pursuant to the NSPS, the source owner/operator is hereby advised of the requirement to report the following at the appropriate times:

- a. construction date (no later than 30 days after such date);
- b. anticipated start-up date (not more than 60 days or less than 30 days prior to such date);
- c. actual start-up date (within 15 days after such date); and
- d. date of performance testing (if required, at least 30 days prior to testing).

Reports are to be sent to:

Ohio Environmental Protection Agency
DAPC - Permit Management Unit
P.O. Box 163669
Columbus, OH 43216-3669

and

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Facility ID: 0637000000

Emissions Unit ID: **T007**

Ohio Environmental Protection Agency
Southeast District Office DAPC
2195 Front Street
Logan, Ohio 43138

E. Testing Requirements

1. Emission Limitation:

VOC emissions shall not exceed 0.10 TPY.

Compliance Method:

Compliance shall be determined by a one time calculation using the TANKS Program 4.0 or other method acceptable to the Ohio EPA Southeast District Office.

F. Miscellaneous Requirements

Modeling to demonstrate compliance with the Ohio EPA's "Air Toxic Policy" was not necessary because the emissions unit's maximum annual emissions for each toxic compound will be less than 1.0 ton. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by OAC rule 3745-31-01. The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any pollutant that has a listed TLV to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new permit to install.