



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL MODIFICATION  
SHELBY COUNTY**

**CERTIFIED MAIL**

Street Address:

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov.  
Center

**Application No: 05-11956**

**DATE: 4/22/2004**

Cargill  
Bob Sundlie  
2400 Industrial Drive 2400 Industrial Drive  
Sidney, OH 453658952

Enclosed Please find a modification to the Ohio EPA Permit To Install referenced above which will modify the terms and conditions.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
309 South Fourth Street, Room 222  
Columbus, Ohio 43215

Sincerely,

*Michael W. Ahern*

Michael W. Ahern, Supervisor  
Field Operations and Permit Section  
Division of Air Pollution Control

CC: USEPA

SWDO



**Permit To Install  
Terms and Conditions**

**Issue Date: 4/22/2004  
Effective Date: 4/22/2004**

FINAL ADMINISTRATIVE MODIFICATION OF PERMIT TO INSTALL 05-11956

Application Number: 05-11956  
APS Premise Number: 0575010160  
Permit Fee: **\$650**  
Name of Facility: Cargill  
Person to Contact: Bob Sundlie  
Address: 2400 Industrial Drive 2400 Industrial Drive  
Sidney, OH 453658952

Location of proposed air contaminant source(s) [emissions unit(s)]:  
**2400 Industrial Drive  
Sidney, Ohio**

Description of proposed emissions unit(s):  
**Previously issued on 3/19/02. This modification is to change the baghouse pressure drop requirements for the spray dryer, emissions unit P035, and the spent flake dryer, emissions unit P036.**

The above named entity is hereby granted a modification to the permit to install described above pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this modification does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described source(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans included in the application, the above described source(s) of pollutants will be granted the necessary operating permits.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

**Part I - GENERAL TERMS AND CONDITIONS****A. State and Federally Enforceable Permit To Install General Terms and Conditions****1. Monitoring and Related Recordkeeping and Reporting Requirements**

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
  - i. The date, place (as defined in the permit), and time of sampling or measurements.
  - ii. The date(s) analyses were performed.
  - iii. The company or entity that performed the analyses.
  - iv. The analytical techniques or methods used.
  - v. The results of such analyses.
  - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
  - i. Reports of any required monitoring and/or recordkeeping of federally enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
  - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be made to the appropriate Ohio EPA District Office or local air agency. The written reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous

calendar quarters. See B.9 below if no deviations occurred during the quarter.

- iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to the appropriate Ohio EPA District Office or local air agency every six months, i.e., by January 31 and July 31 of each year for the previous six calendar months. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.
- iv. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

## 2. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports shall be submitted pursuant to OAC rule 3745-15-06.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

## 3. Risk Management Plans

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

## 4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

## 5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition

declared invalid.

## 6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

## 7. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit To Install fees within 30 days after the issuance of this Permit To Install.

## 8. Federal and State Enforceability

Only those terms and conditions designated in this permit as federally enforceable, that are

required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

## 9. Compliance Requirements

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
  - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
  - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with ORC section 3704.08.
  - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
  - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
  - i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
  - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

**10. Permit To Operate Application**

- a. If the permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77, the permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if the proposed new or modified source(s) would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification must be obtained before the operation of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule 3745-77-08(C)(3)(d).
- b. If the permittee is required to apply for permit(s) pursuant to OAC Chapter 3745-35, the source(s) identified in this Permit To Install is (are) permitted to operate for a period of up to one year from the date the source(s) commenced operation. Permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the source(s) covered by this permit.

**11. Best Available Technology**

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

**12. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

**B. State Only Enforceable Permit To Install General Terms and Conditions****1. Compliance Requirements**

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

**2. Reporting Requirements**

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping of state-only enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from state-only required emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**3. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

**4. Termination of Permit To Install**

This permit to install shall terminate within eighteen months of the effective date of the permit to install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete

within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

## **5. Construction of New Sources(s)**

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

## **6. Public Disclosure**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

## **7. Applicability**

This Permit To Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate Permit To Install for the installation or modification of any other emissions unit(s) are required for any emissions unit for which a Permit To Install is required.

#### 8. Construction Compliance Certification

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit To Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

#### 9. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

#### C. Permit To Install Summary of Allowable Emissions

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

#### SUMMARY (for informational purposes only) TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

<u>Pollutant</u>	<u>Tons Per Year</u>
NOx	20.17
CO	36.10
PE	7.89
SO2	0.25
VOC	2.03

Cargill

Facility ID: 0575010160

PTI Application: 05-11956

Modification Issued: 4/22/2004

**Part II - FACILITY SPECIFIC TERMS AND CONDITIONS**

**A. State and Federally Enforceable Permit To Install Facility Specific Terms and Conditions**

None

**B. State Only Enforceable Permit To Install Facility Specific Terms and Conditions**

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property,  
and/or Equipment

Applicable Rules/Requirements

OAC rule 3745-17-10(B)(1)

B007 - 25 million Btu per  
hour, natural gas fired, steam  
boiler for Interim White  
Flake Plant

OAC rule 3745-31-05(A)(3)

40 CFR Part 60, Subpart Dc

OAC rule 3745-17-07(A)

Cargill

PTI A<sub>1</sub>**Modification Issued: 4/22/2004**Emissions Unit ID: **B007**

Applicable Emissions  
Limitations/Control  
Measures

Nitrogen oxide (NO<sub>x</sub>) emissions shall not exceed 0.9 pound per hour and 3.79 tons per year.

Carbon monoxide (CO) emissions shall not exceed 2.75 pounds per hour and 11.58 tons per year.

Particulate emissions (PE) emissions shall not exceed 0.25 pound per hour and 1.05 ton per year.

Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 0.02 pound per hour and 0.06 ton per year.

Volatile organic compound (VOC) emissions shall not exceed 0.1 pound per hour and 0.42 ton per year.

Visible particulate emissions shall not exceed 5 percent opacity, as a 6-minute average.

The visible particulate emissions limitation specified by this rule is less stringent than the limitation established pursuant to OAC rule 3745-31-05(A)(3).

The particulate emissions limitation specified by this rule is less stringent than the limitation established pursuant to OAC rule 3745-31-05(A)(3).

See Section A.III.3 below.

**Modification Issued: 4/22/2004****2. Additional Terms and Conditions****2.a** None**II. Operational Restrictions**

1. The permittee shall burn only natural gas in this emissions unit.
2. The maximum annual operating hours for this emissions unit shall not exceed 8,424.0.

**III. Monitoring and/or Recordkeeping Requirements**

1. For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.
2. The permittee shall maintain monthly records of the operating hours for this emissions unit.
3. Pursuant to 40 CFR Part 60 Subpart Dc, the permittee shall record and maintain records of the amount of natural gas combusted during each day.

**IV. Reporting Requirements**

1. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.
2. The permittee shall submit annual reports which identify any exceedances of the annual operating hours limitation, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

**V. Testing Requirements**

Compliance with the emissions limitations specified in Section A.1. of these terms and conditions shall be determined in accordance with the following methods:

1. Emissions Limitation -

Nitrogen oxide (NO<sub>x</sub>) emissions shall not exceed 0.9 pound per hour and 3.79 tons per year.

**Modification Issued: 4/22/2004**

## Applicable Compliance Method -

Compliance with the hourly allowable NO<sub>x</sub> emissions rate shall be determined by multiplying the vendor guaranteed emissions factor, 0.036 lb NO<sub>x</sub>/MMBTU, by the boiler maximum rated capacity (MMBTU/hr). Compliance with the annual NO<sub>x</sub> emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions test performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 7 or 7E.

## 2. Emissions Limitation -

Carbon monoxide (CO) emissions shall not exceed 2.75 pounds per hour and 11.58 tons per year.

## Applicable Compliance Method -

Compliance with the hourly allowable CO emissions rate shall be determined by multiplying the vendor guaranteed emissions factor, 0.11 lb CO/MMBTU, by the boiler maximum rated capacity (MMBTU/hr). Compliance with the annual CO emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 10.

## 3. Emissions Limitation -

Particulate emissions (PE) emissions shall not exceed 0.25 pound per hour and 1.05 ton per year.

## Applicable Compliance Method -

Compliance with the hourly allowable PE emissions rate shall be determined by multiplying the vendor guaranteed emissions factor, 0.01 lb PE/MMBTU, by the boiler maximum rated capacity (MMBTU/hr). Compliance with the annual PE emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with

40 CFR Part 60, Appendix A, Methods 1 through 5.

4. Emissions Limitation -

Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 0.02 pound per hour and 0.06 ton per year.

Applicable Compliance Method -

Compliance with the hourly allowable SO<sub>2</sub> emissions rate shall be determined by multiplying the AP-42, Table 1.4-2 (07/98) emissions factor, 0.6 lb SO<sub>2</sub>/MMscf, by the boiler maximum rated capacity (MMscf/hr). Compliance with the annual SO<sub>2</sub> emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 6.

5. Emissions Limitation -

Volatile organic compound (VOC) emissions shall not exceed 0.1 pound per hour and 0.42 ton per year.

Applicable Compliance Method -

Compliance with the hourly allowable VOC emissions rate shall be determined by multiplying the vendor guaranteed emissions factor, 0.004 lb VOC/MMBTU, by the boiler maximum rated capacity (MMBTU/hr). Compliance with the annual VOC emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 25A.

6. Emission Limitation -

Visible particulate emissions shall not exceed 5 percent opacity, as a 6-minute average.

Applicable Compliance Method -

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

## VI. Miscellaneous Requirements

17

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **B007**

None

**Modification Issued: 4/22/2004**

**B. State Only Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
B007 - 25 million Btu per hour, natural gas fired, steam boiler for Interim White Flake Plant	None	None

**2. Additional Terms and Conditions**

2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

19

Cargill

PTI Application: **05 11056**

**Modif**

Facility ID: **0575010160**

Emissions Unit ID: **B007**

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	
B008 - 11 million Btu per hour, natural gas fired, hot water boiler for Interim White Flake Plant	OAC rule 3745-31-05(A)(3)	OAC rule 3745-17-10(B)(1)
		40 CFR Part 60, Subpart Dc
	OAC rule 3745-17-07(A)	

Applicable Emissions  
Limitations/Control  
Measures

Nitrogen oxide (NO<sub>x</sub>) emissions shall not exceed 0.5 pound per hour and 2.11 tons per year.

Carbon monoxide (CO) emissions shall not exceed 0.9 pound per hour and 3.80 tons per year.

Particulate emissions (PE) emissions shall not exceed 0.08 pound per hour and 0.35 ton per year.

Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 6.5 EE -3 pound per hour and 0.03 ton per year.

Volatile organic compound (VOC) emissions shall not exceed 0.06 pound per hour and 0.25 ton per year.

Visible particulate emissions shall not exceed 5 percent opacity, as a 6-minute average.

The visible particulate emissions limitation specified by this rule is less stringent than the limitation established pursuant to OAC rule 3745-31-05(A)(3).

The particulate emissions limitation specified by this rule is less stringent than the limitation established pursuant to OAC rule 3745-31-05(A)(3).

See Section A.III.3 below.

**2. Additional Terms and Conditions****2.a** None**II. Operational Restrictions**

1. The permittee shall burn only natural gas in this emissions unit.
2. The maximum annual operating hours for this emissions unit shall not exceed 8,424.0.

**III. Monitoring and/or Recordkeeping Requirements**

1. For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.
2. The permittee shall maintain monthly records of the operating hours for this emissions unit.
3. Pursuant to 40 CFR Part 60 Subpart Dc, the permittee shall record and maintain records of the amount of natural gas combusted during each day.

**IV. Reporting Requirements**

1. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.
2. The permittee shall submit annual reports which identify any exceedances of the annual operating hours limitation, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

**V. Testing Requirements**

Compliance with the emissions limitations specified in Section A.1. of these terms and conditions shall be determined in accordance with the following methods:

1. Emissions Limitation -

Nitrogen oxide (NO<sub>x</sub>) emissions shall not exceed 0.5 pound per hour and 2.11 tons per year.

**Modification Issued: 4/22/2004**

## Applicable Compliance Method -

Compliance with the hourly allowable NO<sub>x</sub> emissions rate shall be determined by multiplying the vendor guaranteed emissions factor, 0.045 lb NO<sub>x</sub>/MMBTU, by the boiler maximum rated capacity (MMBTU/hr). Compliance with the annual NO<sub>x</sub> emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 7 or 7E.

## 2. Emissions Limitation -

Carbon monoxide (CO) emissions shall not exceed 0.9 pound per hour and 3.80 tons per year.

## Applicable Compliance Method -

Compliance with the hourly allowable CO emissions rate shall be determined by multiplying the AP-42, Table 1.4-1 (07/98) emissions factor, 84 lbs CO/MMscf, by the boiler maximum rated capacity (MMscf/hr). Compliance with the annual CO emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 10.

## 3. Emissions Limitation -

Particulate emissions (PE) emissions shall not exceed 0.08 pound per hour and 0.35 ton per year.

## Applicable Compliance Method -

Compliance with the hourly allowable PE emissions rate shall be determined by multiplying the AP-42, Table 1.4-2 (07/98) emissions factor, 7.6 lbs PE/MMscf, by the boiler maximum rated capacity (MMscf/hr). Compliance with the annual PE emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with

40 CFR Part 60, Appendix A, Methods 1 through 5.

4. Emissions Limitation -

Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 6.5 EE -3 pound per hour and 0.03 ton per year.

Applicable Compliance Method -

Compliance with the hourly allowable SO<sub>2</sub> emissions rate shall be determined by multiplying the AP-42, Table 1.4-2 (07/98) emissions factor, 0.6 lb SO<sub>2</sub>/MMscf, by the boiler maximum rated capacity (MMscf/hr). Compliance with the annual SO<sub>2</sub> emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 6.

5. Emissions Limitation -

Volatile organic compound (VOC) emissions shall not exceed 0.06 pound per hour and 0.25 ton per year.

Applicable Compliance Method -

Compliance with the hourly allowable VOC emissions rate shall be determined by multiplying the AP-42, Table 1.4-2 (07/98), emissions factor, 5.5 lbs VOC/MMscf, by the boiler maximum rated capacity (MMscf/hr). Compliance with the annual VOC emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 25A.

6. Emission Limitation -

Visible particulate emissions shall not exceed 5 percent opacity, as a 6-minute average.

Applicable Compliance Method -

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

## VI. Miscellaneous Requirements

25

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **B008**

None

**Modification Issued: 4/22/2004**

**B. State Only Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
B008 - 11 million Btu per hour, natural gas fired, hot water boiler for Interim White Flake Plant	None	None

**2. Additional Terms and Conditions**

**2.a** None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

27

Cargill

PTI Application: **05 11056**

**Modif**

Facility ID: **0575010160**

Emissions Unit ID: **B008**

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	
P035 - Natural gas fired spray dryer for Interim White Flake Plant	OAC rule 3745-31-05(A)(3)	OAC rule 3745-17-11(B)(1)
	OAC rule 3746-17-07(A)	

Cargill

PTI A<sub>1</sub>**Modification Issued: 4/22/2004**Emissions Unit ID: **P035**

Applicable Emissions  
Limitations/Control  
Measures

Nitrogen oxide (NO<sub>x</sub>) emissions shall not exceed 1.43 pounds per hour and 6.04 tons per year.

Carbon monoxide (CO) emissions shall not exceed 2.46 pounds per hour and 10.36 tons per year.

Particulate emissions (PE) emissions shall not exceed 0.79 pound per hour and 3.33 tons per year.

Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 0.02 pound per hour and 0.08 ton per year.

Volatile organic compound (VOC) emissions shall not exceed 0.16 pound per hour and 0.68 ton per year.

Visible particulate emissions shall not exceed 10 percent opacity, as a 6-minute average.

The visible particulate emissions limitation specified by this rule is less stringent than the limitation established pursuant to OAC rule 3745-31-05(A)(3).

The particulate emissions limitation specified by this rule is less stringent than the limitation established pursuant to OAC rule 3745-31-05(A)(3).

**2. Additional Terms and Conditions****2.a** None**II. Operational Restrictions**

1. The permittee shall burn only natural gas in this emissions unit.
2. The pressure drop across the baghouse shall be maintained within the range of ~~2.5-1.5~~ to 5.0 inches of water while the emissions unit is in operation.
3. The maximum annual operating hours for this emissions unit shall not exceed 8,424.0.

**III. Monitoring and/or Recordkeeping Requirements**

1. For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.
2. The permittee shall properly install, operate, and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse once per day.
3. The permittee shall maintain monthly records of the operating hours for this emissions unit.

**IV. Reporting Requirements**

1. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.
2. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify ~~that~~ all periods of time during which the pressure drop across the baghouse did not comply with the allowable range specified above. These quarterly deviation (excursion) reports are due by the date described in Part I - General Terms and Conditions A.1.c.
3. The permittee shall submit annual reports which identify any exceedances of the annual operating hours limitation, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

31

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **P035**

## V. Testing Requirements

1. Compliance with the emissions limitations specified in Section A.1. of these terms and conditions shall be determined in accordance with the following methods:

- a. Emissions Limitation -

Nitrogen oxide (NO<sub>x</sub>) emissions shall not exceed 1.43 pounds per hour and 6.04 tons per year.

Applicable Compliance Method -

Compliance with the hourly allowable NO<sub>x</sub> emissions rate shall be determined by multiplying the vendor guaranteed emissions factor (0.0478 lb/MMBTU) by the dryer maximum rated capacity (MMBTU/hr). Compliance with the annual NO<sub>x</sub> emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 7 or 7E.

- b. Emissions Limitation -

Carbon monoxide (CO) emissions shall not exceed 2.46 pounds per hour and 10.36 tons per year.

Applicable Compliance Method -

Compliance with the hourly allowable CO emissions rate shall be determined by multiplying the AP-42, Table 1.4-1 (07/98) emissions factor, 84 lbs CO/MMscf, by the dryer maximum rated capacity (MMscf/hr). Compliance with the annual CO emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 10.

- c. Emissions Limitation -

Cargill

PTI Application: **05 11056**

**Modif**

Facility ID: **0575010160**

Emissions Unit ID: **P035**

Particulate emissions (PE) emissions shall not exceed 0.79 pound per hour and 3.33 tons per year.

Applicable Compliance Method -

Compliance with the hourly allowable PE emissions rate shall be determined by multiplying the baghouse emissions rating, 0.002 gr/dscf, by the dry standard volumetric flow rate, in cubic feet per minute. Then convert the result to pounds per hour, i.e., divide the result by 7000 grains/pound and one hour/60 minutes. Compliance with the annual PE emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

Compliance shall also be determined through an initial emissions test performed in accordance with Section A.V.2. of these terms and conditions.

d. Emissions Limitation -

Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 0.02 pound per hour and 0.08 ton per year.

Applicable Compliance Method -

Compliance with the hourly allowable SO<sub>2</sub> emissions rate shall be determined by multiplying the AP-42, Table 1.4-2 (07/98) emissions factor, 0.6 lb SO<sub>2</sub>/MMscf, by the dryer maximum rated capacity (MMscf/hr). Compliance with the annual SO<sub>2</sub> emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 6.

e. Emissions Limitation -

Volatile organic compound (VOC) emissions shall not exceed 0.16 pound per hour and 0.68 ton per year.

Applicable Compliance Method -

Compliance with the hourly allowable VOC emissions rate shall be determined by multiplying the AP-42, Table 1.4-2 (07/98) emissions factor, 5.5 lbs VOC/MMscf, by the dryer maximum rated capacity (MMscf/hr). Compliance with the annual VOC emissions

35

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **P035**

limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 25A.

**Modification Issued: 4/22/2004**

## f. Emission Limitation -

Visible particulate emissions shall not exceed 10 percent opacity, as a 6-minute average.

## Applicable Compliance Method -

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

2. The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
  - a. The emission testing shall be conducted within 6 months of starting up this emissions unit.
  - b. The emission testing shall be conducted to demonstrate compliance with the hourly particulate emissions limitation.
  - c. Methods 1 through 5 in 40 CFR Part 60, Appendix A shall be employed to demonstrate compliance with the allowable mass emission rate. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA.
  - d. The test shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA Southwest District Office.

Not later than 30 days prior to the proposed test date, the permittee shall submit an "Intent to Test" notification to the Ohio EPA Southwest District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time and date of the test, and the person who will be conducting the test. Failure to submit such notification for review and approval prior to the test may result in the Ohio EPA Southwest District Office's refusal to accept the results of the emissions test.

Personnel from the Ohio EPA Southwest District Office shall be permitted to witness the test, examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test shall be signed by the person

Cargill

PTI Application: 05 11056

**Modif**

Facility ID: 0575010160

Emissions Unit ID: P035

or persons responsible for the tests and submitted to the Ohio EPA Southwest District Office within 30 days following completion of the test. The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA Southwest District Office.

38

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **P035**

**VI. Miscellaneous Requirements**

None

**B. State Only Enforceable Section****I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P035 - Natural gas fired spray dryer for Interim White Flake Plant	None	None

**2. Additional Terms and Conditions**

2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

40

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **P035**

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	
P036 - Natural gas fired spent flake byproduct dryer for Interim White Flake Plant	OAC rule 3745-31-05(A)(3)	OAC rule 3745-17-11(B)(1)
	OAC rule 3746-17-07(A)	

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **P036**

Applicable Emissions  
Limitations/Control  
Measures

Nitrogen oxide (NO<sub>x</sub>) emissions shall not exceed 1.95 pounds per hour and 8.23 tons per year.

Carbon monoxide (CO) emissions shall not exceed 2.46 pounds per hour and 10.36 tons per year.

Particulate emissions (PE) emissions shall not exceed 0.75 pound per hour and 3.16 tons per year.

Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 0.02 pound per hour and 0.08 ton per year.

Volatile organic compound (VOC) emissions shall not exceed 0.16 pound per hour and 0.68 ton per year.

Visible particulate emissions shall not exceed 10 percent opacity, as a 6-minute average.

The visible particulate emissions limitation specified by this rule is less stringent than the limitation established pursuant to OAC rule 3745-31-05(A)(3).

The particulate emissions limitation specified by this rule is less stringent than the limitation established pursuant to OAC rule 3745-31-05(A)(3).

## 2. Additional Terms and Conditions

### 2.a None

## II. Operational Restrictions

1. The permittee shall burn only natural gas in this emissions unit.
2. The pressure drop across the baghouse shall be maintained within the range of ~~2.5-1.5~~ to 5.0 inches of water while the emissions unit is in operation.
3. The maximum annual operating hours for this emissions unit shall not exceed 8,424.0.

## III. Monitoring and/or Recordkeeping Requirements

1. For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.
2. The permittee shall properly install, operate, and maintain equipment to monitor the pressure drop across the bathhouse while the emissions unit is in operation. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the bathhouse once per day.
3. The permittee shall maintain monthly records of the operating hours for this emissions unit.

## IV. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.
2. The permittee shall submit quarterly pressure drop deviation (excursion) reports that identify ~~that~~ all periods of time during which the pressure drop across the bathhouse did not comply with the allowable range specified above. These quarterly deviation (excursion) reports are due by the date described in Part I - General Terms and Conditions A.1.c.
3. The permittee shall submit annual reports which identify any exceedances of the annual operating hours limitation, as well as the corrective actions that were taken to achieve compliance. These reports shall be submitted by January 31 of each year.

## V. Testing Requirements

1. Compliance with the emissions limitations specified in Section A.1. of these terms and conditions shall be determined in accordance with the following methods:

- a. Emissions Limitation -

Nitrogen oxide (NO<sub>x</sub>) emissions shall not exceed 1.95 pounds per hour and 8.23 tons per year.

Applicable Compliance Method -

Compliance with the hourly allowable NO<sub>x</sub> emissions rate shall be determined by multiplying the vendor guaranteed emissions factor (0.0651 lb/MMBTU) by the dryer maximum rated capacity (MMBTU/hr). Compliance with the annual NO<sub>x</sub> emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 7 or 7E.

- b. Emissions Limitation -

Carbon monoxide (CO) emissions shall not exceed 2.46 pounds per hour and 10.36 tons per year.

Applicable Compliance Method -

Compliance with the hourly allowable CO emissions rate shall be determined by multiplying the AP-42, Table 1.4-1 (07/98) emissions factor, 84 lbs CO/MMscf, by the dryer maximum rated capacity (MMscf/hr). Compliance with the annual CO emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 10.

- c. Emissions Limitation -

45

Cargill

PTI Application: **05 11056**

**Modif**

Facility ID: **0575010160**

Emissions Unit ID: **P036**

Particulate emissions (PE) emissions shall not exceed 0.75 pound per hour and 3.16 tons per year.

Applicable Compliance Method -

Compliance with the hourly allowable PE emissions rate shall be determined by multiplying the baghouse emissions rating, 0.002 gr/dscf, by the dry standard volumetric flow rate, in cubic feet per minute. Then convert the result to pounds per hour, i.e., divide the result by 7000 grains/pound and one hour/60 minutes. Compliance with the annual PE emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

Compliance shall also be determined through an initial emissions test performed in accordance with Section A.V.2. of these terms and conditions.

d. Emissions Limitation -

Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 0.02 pound per hour and 0.08 ton per year.

Applicable Compliance Method -

Compliance with the hourly allowable SO<sub>2</sub> emissions rate shall be determined by multiplying the AP-42, Table 1.4-2 (07/98) emissions factor, 0.6 lb SO<sub>2</sub>/MMscf, by the dryer maximum rated capacity (MMscf/hr). Compliance with the annual SO<sub>2</sub> emissions limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 6.

e. Emissions Limitation -

Volatile organic compound (VOC) emissions shall not exceed 0.16 pound per hour and 0.68 ton per year.

Applicable Compliance Method -

Compliance with the hourly allowable VOC emissions rate shall be determined by multiplying the AP-42, Table 1.4-2 (07/98) emissions factor, 5.5 lbs VOC/MMscf, by the dryer maximum rated capacity (MMscf/hr). Compliance with the annual VOC emissions

47

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **P036**

limitation shall be determined by multiplying the annual hours operated by the maximum hourly emissions rate, and converting pounds to tons, i.e., divide by 2000 lbs/ton.

If required, compliance shall be determined through emissions tests performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 25A.

**Modification Issued: 4/22/2004**

## f. Emission Limitation -

Visible particulate emissions shall not exceed 10 percent opacity, as a 6-minute average.

## Applicable Compliance Method -

If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

2. The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
  - a. The emission testing shall be conducted within 6 months of starting up this emissions unit.
  - b. The emission testing shall be conducted to demonstrate compliance with the hourly particulate emissions limitation.
  - c. Methods 1 through 5 in 40 CFR Part 60, Appendix A shall be employed to demonstrate compliance with the allowable mass emission rate. Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA.
  - d. The test shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA Southwest District Office.

Not later than 30 days prior to the proposed test date, the permittee shall submit an "Intent to Test" notification to the Ohio EPA Southwest District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time and date of the test, and the person who will be conducting the test. Failure to submit such notification for review and approval prior to the test may result in the Ohio EPA Southwest District Office's refusal to accept the results of the emissions test.

Personnel from the Ohio EPA Southwest District Office shall be permitted to witness the test, examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test shall be signed by the person

Cargill

PTI Application: 05 11056

**Modif**

Facility ID: 0575010160

Emissions Unit ID: P036

or persons responsible for the tests and submitted to the Ohio EPA Southwest District Office within 30 days following completion of the test. The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA Southwest District Office.

50

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **P036**

**VI. Miscellaneous Requirements**

None

**B. State Only Enforceable Section****I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P036 - Natural gas fired spent flake byproduct dryer for Interim White Flake Plant	None	None

**2. Additional Terms and Conditions**

2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

52

Cargill

PTI A<sub>1</sub>

**Modification Issued: 4/22/2004**

Emissions Unit ID: **P036**

None