



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL MODIFICATION
SHELBY COUNTY**

CERTIFIED MAIL

Street Address:

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov.
Center

Application No: 05-09501

DATE: 7/3/2001

Norcold, Inc
Ann Schemmel
600 South Kuther Road
Sidney, OH 453658840

Enclosed Please find a modification to the Ohio EPA Permit To Install referenced above which will modify the terms and conditions.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
236 East Town Street, Room 300
Columbus, Ohio 43215

Very truly yours,

Thomas G. Rigo
Field Operations and Permit Section
Division of Air Pollution Control

CC: USEPA

SWDO



**Permit To Install
Terms and Conditions**

**Issue Date: 7/3/2001
Effective Date: 7/3/2001**

FINAL ADMINISTRATIVE MODIFICATION OF PERMIT TO INSTALL 05-09501

Application Number: 05-09501
APS Premise Number: 0575010146
Permit Fee: **\$700**
Name of Facility: Norcold, Inc
Person to Contact: Ann Schemmel
Address: 600 South Kuther Road
Sidney, OH 453658840

Location of proposed air contaminant source(s) [emissions unit(s)]:
**600 S Kuther Rd
Sidney, Ohio**

Description of proposed emissions unit(s):
Injection of refrigeration parts with two part polyurethane foam.

The above named entity is hereby granted a modification to the permit to install described above pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this modification does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described source(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans included in the application, the above described source(s) of pollutants will be granted the necessary operating permits.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

Part I - GENERAL TERMS AND CONDITIONS**A. State and Federally Enforceable Permit To Install General Terms and Conditions****1. Monitoring and Related Recordkeeping and Reporting Requirements**

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
 - i. The date, place (as defined in the permit), and time of sampling or measurements.
 - ii. The date(s) analyses were performed.
 - iii. The company or entity that performed the analyses.
 - iv. The analytical techniques or methods used.
 - v. The results of such analyses.
 - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
 - i. Reports of any required monitoring and/or recordkeeping of federally enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
 - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be made to the appropriate Ohio EPA District Office or local air agency. The written reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous

calendar quarters. See B.10 below if no deviations occurred during the quarter.

- iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to the appropriate Ohio EPA District Office or local air agency every six months, i.e., by January 31 and July 31 of each year for the previous six calendar months. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.
- iv. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

2. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports shall be submitted pursuant to OAC rule 3745-15-06.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

3. Risk Management Plans

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition

declared invalid.

6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

7. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit To Install fees within 30 days after the issuance of this Permit To Install.

8. Federal and State Enforceability

Only those terms and conditions designated in this permit as federally enforceable, that are

required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

9. Compliance Requirements

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
 - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
 - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with ORC section 3704.08.
 - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
 - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
 - i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
 - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

10. Source Operation and Operating Permit Requirements After Completion of Construction

- a. If the permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77, the permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if the proposed new or modified source(s) would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification must be obtained before the operation of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule 3745-77-08(C)(3)(d).
- b. If the permittee is required to apply for permit(s) pursuant to OAC Chapter 3745-35, the source(s) identified in this Permit To Install is (are) permitted to operate for a period of up to one year from the date the source(s) commenced operation. Permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within thirty (30) days after commencing operation of the source(s) covered by this permit.

11. Best Available Technology

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

B. State Only Enforceable Permit To Install General Terms and Conditions**1. Compliance Requirements**

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

2. Reporting Requirements Related to Monitoring and Recordkeeping Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping of state-only enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from state-only required emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

4. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

5. Termination of Permit To Install

This permit to install shall terminate within eighteen months of the effective date of the permit to install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

6. Construction of New Sources(s)

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

7. Public Disclosure

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

8. Applicability

This Permit to Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s).

9. Construction Compliance Certification

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit To Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

10. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

C. Permit To Install Summary of Allowable Emissions

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

**SUMMARY (for informational purposes only)
TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS**

<u>Pollutant</u>	<u>Tons Per Year</u>
Organic Compounds	168.3

Norcold, Inc

PTI Application: **05-09501**

Modification Issued: 7/3/2001

Facility ID: **0575010146**

Part II - FACILITY SPECIFIC TERMS AND CONDITIONS

A. State and Federally Enforceable Permit To Install Facility Specific Terms and Conditions

None

B. State Only Enforceable Permit To Install Facility Specific Terms and Conditions

None

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P007 - NA2 Foaming Operation (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)	OAC rule 3745-31-05 (A)(3)	213 lbs. OC/day;
	OAC rule 3745-21-07 (G)	39.0 TPY OC as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).
	OAC rule 3745-31-05 (D) (Synthetic minor to avoid PSD review)	See A.2.a. See A.2.b

2. Additional Terms and Conditions

- 2.a The use of photochemically reactive materials, as defined in OAC rule 3745-21-01 (C)(5), in this emissions unit is prohibited. Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, Ohio EPA, Southwest District Office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emissions limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.
- 2.b The combined organic compound emissions from emissions unit P007-P011 and P013-P015 shall not exceed 168.3 TPY, based upon on a rolling 12-month summation.
- 2.c The emissions limitation of 213 pounds per day of organic compound emissions is based upon potential-to-emit for this emissions unit. Therefore, it is not necessary to establish record keeping and reporting requirements to ensure compliance with this limitation.

II. Operational Restrictions

1. The maximum annual polyurethane foam usage (A and B side combined) for emissions units P007-P011 and P013-P015 combined, shall not exceed 1, 980 tons based upon a rolling, 12-month summation of the material usage figures.

Given that the facility has been maintaining monthly records of polyurethane (A and B side) usage for this emissions unit, compliance shall begin immediately following final issuance of this PTI. Therefore, no monthly restrictions for the first 12-months of operation, following the issuance of this permit, are required.

2. The average percent by weight of organic compound in the polyurethane foam (A and B side combined) employed in each emissions unit, P007-P011 and P013-P015, shall not exceed 18.5. The percent by weight of organic compound is equivalent to the chlorodifluoromethane (R-22).

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall collect and record the following information each month for the purpose of determining the yearly emissions from this emissions units:
 - a. The company name and identification number of each material employed.
 - b. The amount of polyurethane foam (A-side) employed, in pounds.
 - c. The amount of polyurethane foam (B-side) employed, in pounds.
 - d. The percent by weight of organic compound present in the polyurethane foam (A-side).
 - e. The percent by weight of organic compound present in the polyurethane foam (B-side).
 - f. The organic compound emission rate from the polyurethane foam (A and B side), in pounds per month, i.e., $[(b) \times (d) \times (46\% \text{ OC loss factor})] + [(c) \times (e) \times (46\% \text{ OC loss factor})]$.
 - g. The rolling, 12-month summation of the total weight, in tons, of the polyurethane foam (A and B side) employed in this emissions unit.

Emissions Unit ID: P007

- h. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in this emissions unit.
 - i. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in emissions units P007-P011 and P013-P015.
2. The permit to install for this emissions unit P007 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application.

The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Chlorodifluoromethane (R-22)

TLV (mg/m³): 3,536.6

Maximum Hourly Emission Rate (lbs/hr): 332.2

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 11,380

MAGLC (ug/m³): 84,285.7

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and

Modification Issued: 7/3/2001

- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

IV. Reporting Requirements

1. The permittee shall notify the Director in writing of any monthly record showing the use of noncomplying materials containing organic compounds exceeding the organic compound percent by weight limitation as described in the Operational Restrictions section II.2. The notification shall include a copy of such record and shall be sent to the Ohio EPA, Southwest District Office within 30 days following the end of the calendar month.
2. The permittee shall submit quarterly reports which identify the rolling, 12-month usage for the polyurethane foam (A and B side) employed in this emissions unit. The permittee shall also submit quarterly reports which identify the rolling, 12-month emissions for organic compounds (39.0 tons) for this emissions unit. These quarterly deviation reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).
3. The permittee shall submit quarterly deviation (excursion) reports which identify any exceedances of the rolling, 12-month emissions limitation for organic compounds (168.3 tons) for emissions units P007-P011 and P013-P015. These quarterly deviation (excursion) reports are due by the

Emissions Unit ID: P007

date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

V. Testing Requirements

Compliance with the emissions limitations of these terms and conditions shall be determined in accordance with the following methods:

1. Emissions Limitations -
213.6 pounds organic compound per day

Applicable Compliance Method -
Compliance shall be determined by the following method:

$$\text{Emissions} = \frac{[(Mta)(OCa)(EF)] + [(Mtb)(OCb)(EF)]}{Nu}$$

Where:

Mta = monthly total of polyurethane foam (A-side) employed

Mtb = monthly total of polyurethane foam (B-side) employed

OCa = organic content in percent by weight of polyurethane foam (A-side) employed

OCb = organic content in percent by weight of polyurethane foam (B-side) employed

Ef = Emissions factor (according to June 26, 2000 Norcold letter indicating the percent of organic compound emitted into the atmosphere): 46%

Nu = total number of days the emissions unit was in operation

If required, compliance with this mass emissions limitation shall be based upon emissions testing in accordance with 40 CFR Part 60, Appendix A.

2. Emissions Limitations -
39.0 tons organic compound for emissions unit P007, as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).

Applicable Compliance Method -
Compliance shall be determined through the record keeping requirements as specified in Section III.1.

3. Emissions Limitations -
168.3 tons organic compound as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side) for emissions units P007-P011 and P013-P015.

Applicable Compliance Method -
Compliance shall be determined through the record keeping requirements as specified in Section III.1.

4. Emissions Limitation -
18.5% percent by weight of organic compound content for the polyurethane foam usage (A and B

side), as applied.

Applicable Compliance Method -

Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the polyurethane foam. In addition, compliance shall be demonstrated through the record keeping requirements as specified in Section III.1.

VI. Miscellaneous Requirements

1. The organic compound referenced in this permit to install is a Class I (primarily chlorofluorocarbons) /Class II (hydrochlorofluorocarbons) substance regulated under title VI of the Clean Air Act.
2. The MDI and PMDI employed in this emissions unit is negligible.
3. This PTI modifies the previously issued PTI 05-09501 issued on April 28, 1999. The purpose of the modification is to reflect a revised emissions factor. The new organic compound loss factor of 46% was substituted for the 100% organic compound loss factor emissions factor used in the April 28, 1999 PTI.

In addition, the polyurethane foam (A and B side) usage rate was increased to reflect the revised emissions factor.

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P007 - NA2 Foaming Operation (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)	OAC rule 3745-31-05	

2. Additional Terms and Conditions

2.a None

II. Operational Restrictions

None

III. Monitoring and/or Recordkeeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

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Norcold, Inc

PTI Application: 05 00501

Modif

Facility ID: 0575010146

Emissions Unit ID: P007

None

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P008 - Dual Electric Foaming Process (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)	OAC rule 3745-31-05 (A)(3)	266.4 lbs. OC/day;
	OAC rule 3745-21-07 (G)	48.6 TPY OC as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).
	OAC rule 3745-31-05 (D) (Synthetic minor to avoid PSD review)	See A.2.a. See A.2.b

2. Additional Terms and Conditions

- 2.a The use of photochemically reactive materials, as defined in OAC rule 3745-21-01 (C)(5), in this emissions unit is prohibited. Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, Ohio EPA, Southwest District Office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emissions limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

- 2.b The combined organic compound emissions from emissions unit P007-P011 and

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P013-P015 shall not exceed 168.3 TPY, based upon on a rolling 12-month summation.

- 2.c** The emissions limitation of 266.4 pounds per day of organic compound emissions is based upon potential-to-emit for this emissions unit. Therefore, it is not necessary to establish record keeping and reporting requirements to ensure compliance with this limitation.

II. Operational Restrictions

1. The maximum annual polyurethane foam usage (A and B side combined) for emissions units P007-P011 and P013-P015 combined, shall not exceed 1, 980 tons based upon a rolling, 12-month summation of the material usage figures.

Given that the facility has been maintaining monthly records of polyurethane (A and B side) usage for this emissions unit, compliance shall begin immediately following final issuance of this PTI. Therefore, no monthly restrictions for the first 12-months of operation, following the issuance of this permit, are required.

2. The average percent by weight of organic compound in the polyurethane foam (A and B side combined) employed in each emissions unit, P007-P011 and P013-P015, shall not exceed 18.5. The percent by weight of organic compound is equivalent to the chlorodifluoromethane (R-22).

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall collect and record the following information each month for the purpose of determining the yearly emissions from this emissions units:
 - a. The company name and identification number of each material employed.
 - b. The amount of polyurethane foam (A-side) employed, in pounds.
 - c. The amount of polyurethane foam (B-side) employed, in pounds.
 - d. The percent by weight of organic compound present in the polyurethane foam (A-side).
 - e. The percent by weight of organic compound present in the polyurethane foam (B-side).
 - f. The organic compound emission rate from the polyurethane foam (A and B side), in pounds per month, i.e., [(b) x (d) x (46% OC loss factor)] + [(c) x (e) x (46% OC loss factor)].

- g. The rolling, 12-month summation of the total weight, in tons, of the polyurethane foam (A and B side) employed in this emissions unit.
 - h. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in this emissions unit.
 - i. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in emissions units P007-P011 and P013-P015.
2. The permit to install for this emissions unit P008 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application.

The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Chlorodifluoromethane (R-22)

TLV (mg/m³): 3,536.6

Maximum Hourly Emission Rate (lbs/hr): 332.2

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 11,380

MAGLC (ug/m³): 84,285.7

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;

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- b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

IV. Reporting Requirements

1. The permittee shall notify the Director in writing of any monthly record showing the use of noncomplying materials containing organic compounds exceeding the organic compound percent by weight limitation as described in the Operational Restrictions section II.2. The notification shall include a copy of such record and shall be sent to the Ohio EPA, Southwest District Office within 30 days following the end of the calendar month.
2. The permittee shall submit quarterly reports which identify the rolling, 12-month usage for the polyurethane foam (A and B side) employed in this emissions unit. The permittee shall also submit quarterly reports which identify the rolling, 12-month emissions for organic compounds (48.6 tons) for this emissions unit. These quarterly deviation reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

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3. The permittee shall submit quarterly deviation (excursion) reports which identify any exceedances of the rolling, 12-month emissions limitation for organic compounds (168.3 tons) for emissions units P007-P011 and P013-P015. These quarterly deviation (excursion) reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

V. Testing Requirements

Compliance with the emissions limitations of these terms and conditions shall be determined in accordance with the following methods:

1. Emissions Limitations -
 266.4 pounds organic compounds per day

Applicable Compliance Method -
 Compliance shall be determined by the following method:

$$\text{Emissions} = \frac{[(Mta)(OCa)(EF)] + [(Mtb)(OCb)(EF)]}{Nu}$$

Where:

Mta = monthly total of polyurethane foam (A-side) employed

Mtb = monthly total of polyurethane foam (B-side) employed

OCa = organic content in percent by weight of polyurethane foam (A-side) employed

OCb = organic content in percent by weight of polyurethane foam (B-side) employed

Ef = Emissions factor (according to June 26, 2000 Norcold letter indicating the percent of organic compound emitted into the atmosphere): 46%

Nu = total number of days the emissions unit was in operation

If required, compliance with this mass emissions limitation shall be based upon emissions testing in accordance with 40 CFR Part 60, Appendix A.

2. Emissions Limitations -
 48.6 tons organic compound for emissions unit P008, as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).

Applicable Compliance Method -
 Compliance shall be determined through the record keeping requirements as specified in Section III.1.

3. Emissions Limitations -
 168.3 tons organic compound as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side) for emissions units P007-P011 and P013-P015.

Applicable Compliance Method -
 Compliance shall be determined through the record keeping requirements as specified in Section III.1.

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4. Emissions Limitation -
18.5% percent by weight of organic compound content for the polyurethane foam usage (A and B side), as applied.

Applicable Compliance Method -

Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the polyurethane foam. In addition, compliance shall be demonstrated through the record keeping requirements as specified in Section III.1.

VI. Miscellaneous Requirements

1. The organic compound referenced in this permit to install is a Class I (primarily chlorofluorocarbons) /Class II (hydrochlorofluorocarbons) substance regulated under title VI of the Clean Air Act.
2. The MDI and PMDI employed in this emissions unit is negligible.
3. This PTI modifies the previously issued PTI 05-09501 issued on April 28, 1999. The purpose of the modification is to reflect a revised emissions factor. The new organic compound loss factor of 46% was substituted for the 100% organic compound loss factor emissions factor used in the April 28, 1999 PTI.

In addition, the polyurethane foam (A and B side) usage rate was increased to reflect the revised emissions factor.

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P008 - Dual Electric Foaming Process (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)		

2. Additional Terms and Conditions

2.a None

II. Operational Restrictions

None

III. Monitoring and/or Recordkeeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

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Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P009 - Door Foaming Process (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)	OAC rule 3745-31-05 (A)(3)	312.0 lbs. OC/day; 60.4 TPY OC as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).
	OAC rule 3745-21-07 (G)	See A.2.a.
	OAC rule 3745-31-05 (D) (Synthetic minor to avoid PSD review)	See A.2.b

2. Additional Terms and Conditions

- 2.a The use of photochemically reactive materials, as defined in OAC rule 3745-21-01 (C)(5), in this emissions unit is prohibited. Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, Ohio EPA, Southwest District Office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emissions limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

- 2.b The combined organic compound emissions from emissions unit P007-P011 and

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P013-P015 shall not exceed 168.3 TPY, based upon on a rolling 12-month summation.

- 2.c** The emissions limitation of 312.0 pounds per day of organic compound emissions is based upon potential-to-emit for this emissions unit. Therefore, it is not necessary to establish record keeping and reporting requirements to ensure compliance with this limitation.

II. Operational Restrictions

1. The maximum annual polyurethane foam usage (A and B side combined) for emissions units P007-P011 and P013-P015 combined, shall not exceed 1, 980 tons based upon a rolling, 12-month summation of the material usage figures.

Given that the facility has been maintaining monthly records of polyurethane (A and B side) usage for this emissions unit, compliance shall begin immediately following final issuance of this PTI. Therefore, no monthly restrictions for the first 12-months of operation, following the issuance of this permit, are required.

2. The average percent by weight of organic compound in the polyurethane foam (A and B side combined) employed in each emissions unit, P007-P011 and P013-P015, shall not exceed 18.5. The percent by weight of organic compound is equivalent to the chlorodifluoromethane (R-22).

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall collect and record the following information each month for the purpose of determining the yearly emissions from this emissions units:
 - a. The company name and identification number of each material employed.
 - b. The amount of polyurethane foam (A-side) employed, in pounds.
 - c. The amount of polyurethane foam (B-side) employed, in pounds.
 - d. The percent by weight of organic compound present in the polyurethane foam (A-side).
 - e. The percent by weight of organic compound present in the polyurethane foam (B-side).
 - f. The organic compound emission rate from the polyurethane foam (A and B side), in pounds per month, i.e., [(b) x (d) x (46% OC loss factor)] + [(c) x (e) x (46% OC loss factor)].

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- g. The rolling, 12-month summation of the total weight, in tons, of the polyurethane foam (A and B side) employed in this emissions unit.
 - h. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in this emissions unit.
 - i. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in emissions units P007-P011 and P013-P015.
2. The permit to install for this emissions unit P009 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application.

The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Chlorodifluoromethane (R-22)

TLV (mg/m³): 3,536.6

Maximum Hourly Emission Rate (lbs/hr): 332.2

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 11,380

MAGLC (ug/m³): 84,285.7

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. changes in the composition of the materials, or use of new materials, that would result in

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an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and

- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

IV. Reporting Requirements

1. The permittee shall notify the Director in writing of any monthly record showing the use of noncomplying materials containing organic compounds exceeding the organic compound percent by weight limitation as described in the Operational Restrictions section II.2. The notification shall include a copy of such record and shall be sent to the Ohio EPA, Southwest District Office within 30 days following the end of the calendar month.
2. The permittee shall submit quarterly reports which identify the rolling, 12-month usage for the polyurethane foam (A and B side) employed in this emissions unit. The permittee shall also submit quarterly reports which identify the rolling, 12-month emissions for organic compounds (60.4 tons) for this emissions unit. These quarterly deviation reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).
3. The permittee shall submit quarterly deviation (excursion) reports which identify any exceedances

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of the rolling, 12-month emissions limitation for organic compounds (168.3 tons) for emissions units P007-P011 and P013-P015. These quarterly deviation (excursion) reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

V. Testing Requirements

Compliance with the emissions limitations of these terms and conditions shall be determined in accordance with the following methods:

1. Emissions Limitations -
312.0 pounds organic compound per day

Applicable Compliance Method -
 Compliance shall be determined by the following method:

$$\text{Emissions} = \frac{[(Mta)(OCa)(EF)] + [(Mtb)(OCb)(EF)]}{Nu}$$

Where:

Mta = monthly total of polyurethane foam (A-side) employed

Mtb = monthly total of polyurethane foam (B-side) employed

OCa = organic content in percent by weight of polyurethane foam (A-side) employed

OCb = organic content in percent by weight of polyurethane foam (B-side) employed

Ef = Emissions factor (according to June 26, 2000 Norcold letter indicating the percent of organic compound emitted into the atmosphere): 46%

Nu = total number of days the emissions unit was in operation

If required, compliance with this mass emissions limitation shall be based upon emissions testing in accordance with 40 CFR Part 60, Appendix A.

2. Emissions Limitations -
60.4 tons organic compound for emissions unit P009, as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).

Applicable Compliance Method -
 Compliance shall be determined through the record keeping requirements as specified in Section III.1.

3. Emissions Limitations -
168.3 tons organic compound as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side) for emissions units P007-P011 and P013-P015.

Applicable Compliance Method -
 Compliance shall be determined through the record keeping requirements as specified in Section III.1.

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4. Emissions Limitation -
18.5% percent by weight of organic compound content for the polyurethane foam usage (A and B side), as applied.

Applicable Compliance Method -

Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the polyurethane foam. In addition, compliance shall be demonstrated through the record keeping requirements as specified in Section III.1.

VI. Miscellaneous Requirements

1. The organic compound referenced in this permit to install is a Class I (primarily chlorofluorocarbons) /Class II (hydrochlorofluorocarbons) substance regulated under title VI of the Clean Air Act.
2. The MDI and PMDI employed in this emissions unit is negligible.
3. This PTI modifies the previously issued PTI 05-09501 issued on April 28, 1999. The purpose of the modification is to reflect a revised emissions factor. The new organic compound loss factor of 46% was substituted for the 100% organic compound loss factor emissions factor used in the April 28, 1999 PTI.

In addition, the polyurethane foam (A and B side) usage rate was increased to reflect the revised emissions factor.

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P009 - Door Foaming Process (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)		

2. Additional Terms and Conditions

2.a None

II. Operational Restrictions

None

III. Monitoring and/or Recordkeeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

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Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P010 - System Foaming Process (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)	OAC rule 3745-31-05 (A)(3)	129.6 lbs. OC/day;
	OAC rule 3745-21-07 (G)	23.7 TPY OC as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).
	OAC rule 3745-31-05 (D) (Synthetic minor to avoid PSD review)	See A.2.a. See A.2.b

2. Additional Terms and Conditions

- 2.a** The use of photochemically reactive materials, as defined in OAC rule 3745-21-01 (C)(5), in this emissions unit is prohibited. Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, Ohio EPA, Southwest District Office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emissions limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

- 2.b** The combined organic compound emissions from emissions unit P007-P011 and

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P013-P015 shall not exceed 168.3 TPY, based upon on a rolling 12-month summation.

- 2.c** The emissions limitation of 129.6 pounds per day of organic compound emissions is based upon potential-to-emit for this emissions unit. Therefore, it is not necessary to establish record keeping and reporting requirements to ensure compliance with this limitation.

II. Operational Restrictions

1. The maximum annual polyurethane foam usage (A and B side combined) for emissions units P007-P011 and P013-P015 combined, shall not exceed 1, 980 tons based upon a rolling, 12-month summation of the material usage figures.

Given that the facility has been maintaining monthly records of polyurethane (A and B side) usage for this emissions unit, compliance shall begin immediately following final issuance of this PTI. Therefore, no monthly restrictions for the first 12-months of operation, following the issuance of this permit, are required.

2. The average percent by weight of organic compound in the polyurethane foam (A and B side combined) employed in each emissions unit, P007-P011 and P013-P015, shall not exceed 18.5. The percent by weight of organic compound is equivalent to the chlorodifluoromethane (R-22).

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall collect and record the following information each month for the purpose of determining the yearly emissions from this emissions units:
 - a. The company name and identification number of each material employed.
 - b. The amount of polyurethane foam (A-side) employed, in pounds.
 - c. The amount of polyurethane foam (B-side) employed, in pounds.
 - d. The percent by weight of organic compound present in the polyurethane foam (A-side).
 - e. The percent by weight of organic compound present in the polyurethane foam (B-side).
 - f. The organic compound emission rate from the polyurethane foam (A and B side), in pounds per month, i.e., [(b) x (d) x (46% OC loss factor)] + [(c) x (e) x (46% OC loss factor)].

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- g. The rolling, 12-month summation of the total weight, in tons, of the polyurethane foam (A and B side) employed in this emissions unit.
 - h. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in this emissions unit.
 - i. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in emissions units P007-P011 and P013-P015.
2. The permit to install for this emissions unit P010 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application.

The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Chlorodifluoromethane (R-22)

TLV (mg/m³): 3,536.6

Maximum Hourly Emission Rate (lbs/hr): 332.2

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 11,380

MAGLC (ug/m³): 84,285.7

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. changes in the composition of the materials, or use of new materials, that would result in

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an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and

- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

IV. Reporting Requirements

1. The permittee shall notify the Director in writing of any monthly record showing the use of noncomplying materials containing organic compounds exceeding the organic compound percent by weight limitation as described in the Operational Restrictions section II.2. The notification shall include a copy of such record and shall be sent to the Ohio EPA, Southwest District Office within 30 days following the end of the calendar month.
2. The permittee shall submit quarterly reports which identify the rolling, 12-month usage for the polyurethane foam (A and B side) employed in this emissions unit. The permittee shall also submit quarterly reports which identify the rolling, 12-month emissions for organic compounds (23.7 tons) for this emissions unit. These quarterly deviation reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).
3. The permittee shall submit quarterly deviation (excursion) reports which identify any exceedances

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of the rolling, 12-month emissions limitation for organic compounds (168.3 tons) for emissions units P007-P011 and P013-P015. These quarterly deviation (excursion) reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

V. Testing Requirements

Compliance with the emissions limitations of these terms and conditions shall be determined in accordance with the following methods:

1. Emissions Limitations -
129.6 pounds organic compound per day

Applicable Compliance Method -
Compliance shall be determined by the following method:

$$\text{Emissions} = \frac{[(Mta)(OCa)(EF)] + [(Mtb)(OCb)(EF)]}{Nu}$$

Where:

- Mta = monthly total of polyurethane foam (A-side) employed
- Mtb = monthly total of polyurethane foam (B-side) employed
- OCa = organic content in percent by weight of polyurethane foam (A-side) employed
- OCb = organic content in percent by weight of polyurethane foam (B-side) employed
- Ef = Emissions factor (according to June 26, 2000 Norcold letter indicating the percent of organic compound emitted into the atmosphere): 46%
- Nu = total number of days the emissions unit was in operation

If required, compliance with this mass emissions limitation shall be based upon emissions testing in accordance with 40 CFR Part 60, Appendix A.

2. Emissions Limitations -
23.7 tons organic compound for emissions unit P010, as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).

Applicable Compliance Method -
Compliance shall be determined through the record keeping requirements as specified in Section III.1.

3. Emissions Limitations -
168.3 tons organic compound as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side) for emissions units P007-P011 and P013-P015.

Applicable Compliance Method -
Compliance shall be determined through the record keeping requirements as specified in Section III.1.

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4. Emissions Limitation -
18.5% percent by weight of organic compound content for the polyurethane foam usage (A and B side), as applied.

Applicable Compliance Method -

Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the polyurethane foam. In addition, compliance shall be demonstrated through the record keeping requirements as specified in Section III.1.

VI. Miscellaneous Requirements

1. The organic compound referenced in this permit to install is a Class I (primarily chlorofluorocarbons) /Class II (hydrochlorofluorocarbons) substance regulated under title VI of the Clean Air Act.
2. The MDI and PMDI employed in this emissions unit is negligible.
3. This PTI modifies the previously issued PTI 05-09501 issued on April 28, 1999. The purpose of the modification is to reflect a revised emissions factor. The new organic compound loss factor of 46% was substituted for the 100% organic compound loss factor emissions factor used in the April 28, 1999 PTI.

In addition, the polyurethane foam (A and B side) usage rate was increased to reflect the revised emissions factor.

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P010 - System Foaming Process (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)		

2. Additional Terms and Conditions

2.a None

II. Operational Restrictions

None

III. Monitoring and/or Recordkeeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P011 - Cabinet Foaming Process (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)	OAC rule 3745-31-05 (A)(3)	703.2 lbs. OC/day; 128.3 TPY OC as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).
	OAC rule 3745-21-07 (G)	See A.2.a.
	OAC rule 3745-31-05 (D) (Synthetic minor to avoid PSD review)	See A.2.b

2. Additional Terms and Conditions

2.a The use of photochemically reactive materials, as defined in OAC rule 3745-21-01 (C)(5), in this emissions unit is prohibited. Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, Ohio EPA, Southwest District Office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emissions limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

2.b The combined organic compound emissions from emissions unit P007-P011 and

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P013-P015 shall not exceed 168.3 TPY, based upon on a rolling 12-month summation.

- 2.c** The emissions limitation of 703.2 pounds per day of organic compound emissions is based upon potential-to-emit for this emissions unit. Therefore, it is not necessary to establish record keeping and reporting requirements to ensure compliance with this limitation.

II. Operational Restrictions

1. The maximum annual polyurethane foam usage (A and B side combined) for emissions units P007-P011 and P013-P015 combined, shall not exceed 1, 980 tons based upon a rolling, 12-month summation of the material usage figures.

Given that the facility has been maintaining monthly records of polyurethane (A and B side) usage for this emissions unit, compliance shall begin immediately following final issuance of this PTI. Therefore, no monthly restrictions for the first 12-months of operation, following the issuance of this permit, are required.

2. The average percent by weight of organic compound in the polyurethane foam (A and B side combined) employed in each emissions unit, P007-P011 and P013-P015, shall not exceed 18.5. The percent by weight of organic compound is equivalent to the chlorodifluoromethane (R-22).

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall collect and record the following information each month for the purpose of determining the yearly emissions from this emissions units:
 - a. The company name and identification number of each material employed.
 - b. The amount of polyurethane foam (A-side) employed, in pounds.
 - c. The amount of polyurethane foam (B-side) employed, in pounds.
 - d. The percent by weight of organic compound present in the polyurethane foam (A-side).
 - e. The percent by weight of organic compound present in the polyurethane foam (B-side).
 - f. The organic compound emission rate from the polyurethane foam (A and B side), in pounds per month, i.e., [(b) x (d) x (46% OC loss factor)] + [(c) x (e) x (46% OC loss factor)].

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- g. The rolling, 12-month summation of the total weight, in tons, of the polyurethane foam (A and B side) employed in this emissions unit.
 - h. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in this emissions unit.
 - i. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in emissions units P007-P011 and P013-P015.
2. The permit to install for this emissions unit P011 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application.

The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Chlorodifluoromethane (R-22)

TLV (mg/m³): 3,536.6

Maximum Hourly Emission Rate (lbs/hr): 332.2

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 11,380

MAGLC (ug/m³): 84,285.7

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. changes in the composition of the materials, or use of new materials, that would result in

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an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and

- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

IV. Reporting Requirements

1. The permittee shall notify the Director in writing of any monthly record showing the use of noncomplying materials containing organic compounds exceeding the organic compound percent by weight limitation as described in the Operational Restrictions section II.2. The notification shall include a copy of such record and shall be sent to the Ohio EPA, Southwest District Office within 30 days following the end of the calendar month.
2. The permittee shall submit quarterly reports which identify the rolling, 12-month usage for the polyurethane foam (A and B side) employed in this emissions unit. The permittee shall also submit quarterly reports which identify the rolling, 12-month emissions for organic compounds (128.3 tons) for this emissions unit. These quarterly deviation reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).
3. The permittee shall submit quarterly deviation (excursion) reports which identify any exceedances

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of the rolling, 12-month emissions limitation for organic compounds (168.3 tons) for emissions units P007-P011 and P013-P015. These quarterly deviation (excursion) reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

V. Testing Requirements

Compliance with the emissions limitations of these terms and conditions shall be determined in accordance with the following methods:

1. Emissions Limitations -
703.2 pounds organic compound per day

Applicable Compliance Method -
 Compliance shall be determined by the following method:

$$\text{Emissions} = \frac{[(Mta)(OCa)(EF)] + [(Mtb)(OCb)(EF)]}{Nu}$$

Where:

Mta = monthly total of polyurethane foam (A-side) employed

Mtb = monthly total of polyurethane foam (B-side) employed

OCa = organic content in percent by weight of polyurethane foam (A-side) employed

OCb = organic content in percent by weight of polyurethane foam (B-side) employed

Ef = Emissions factor (according to June 26, 2000 Norcold letter indicating the percent of organic compound emitted into the atmosphere): 46%

Nu = total number of days the emissions unit was in operation

If required, compliance with this mass emissions limitation shall be based upon emissions testing in accordance with 40 CFR Part 60, Appendix A.

2. Emissions Limitations -
128.3 tons organic compound for emissions unit P011, as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).

Applicable Compliance Method -
 Compliance shall be determined through the record keeping requirements as specified in Section III.1.

3. Emissions Limitations -
168.3 tons organic compound as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side) for emissions units P007-P011 and P013-P015.

Applicable Compliance Method -
 Compliance shall be determined through the record keeping requirements as specified in Section III.1.

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4. Emissions Limitation -
18.5% percent by weight of organic compound content for the polyurethane foam usage (A and B side), as applied.

Applicable Compliance Method -

Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the polyurethane foam. In addition, compliance shall be demonstrated through the record keeping requirements as specified in Section III.1.

VI. Miscellaneous Requirements

1. The organic compound referenced in this permit to install is a Class I (primarily chlorofluorocarbons) /Class II (hydrochlorofluorocarbons) substance regulated under title VI of the Clean Air Act.
2. The MDI and PMDI employed in this emissions unit is negligible.
3. This PTI modifies the previously issued PTI 05-09501 issued on April 28, 1999. The purpose of the modification is to reflect a revised emissions factor. The new organic compound loss factor of 46% was substituted for the 100% organic compound loss factor emissions factor used in the April 28, 1999 PTI.

In addition, the polyurethane foam (A and B side) usage rate was increased to reflect the revised emissions factor.

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P011 - Cabinet Foaming Process (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)		

2. Additional Terms and Conditions

- 2.a None

II. Operational Restrictions

None

III. Monitoring and/or Recordkeeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P014 - T-12 foaming operation (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)	OAC rule 3745-31-05 (A)(3)	13.2 lbs. OC/day; 5.3 TPY OC as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).
	OAC rule 3745-21-07 (G)	See A.2.a.
	OAC rule 3745-31-05 (D) (Synthetic minor to avoid PSD review)	See A.2.b

2. Additional Terms and Conditions

- 2.a The use of photochemically reactive materials, as defined in OAC rule 3745-21-01 (C)(5), in this emissions unit is prohibited. Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, Ohio EPA, Southwest District Office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emissions limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

- 2.b The combined organic compound emissions from emissions unit P007-P011 and

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P013-P015 shall not exceed 168.3 TPY, based upon on a rolling 12-month summation.

- 2.c** The emissions limitation of 13.2 pounds per day of organic compound emissions is based upon potential-to-emit for this emissions unit. Therefore, it is not necessary to establish record keeping and reporting requirements to ensure compliance with this limitation.

II. Operational Restrictions

1. The maximum annual polyurethane foam usage (A and B side combined) for emissions units P007-P011 and P013-P015 combined, shall not exceed 1, 980 tons based upon a rolling, 12-month summation of the material usage figures.

Given that the facility has been maintaining monthly records of polyurethane (A and B side) usage for this emissions unit, compliance shall begin immediately following final issuance of this PTI. Therefore, no monthly restrictions for the first 12-months of operation, following the issuance of this permit, are required.

2. The average percent by weight of organic compound in the polyurethane foam (A and B side combined) employed in each emissions unit, P007-P011 and P013-P015, shall not exceed 18.5. The percent by weight of organic compound is equivalent to the chlorodifluoromethane (R-22).

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall collect and record the following information each month for the purpose of determining the yearly emissions from this emissions units:
 - a. The company name and identification number of each material employed.
 - b. The amount of polyurethane foam (A-side) employed, in pounds.
 - c. The amount of polyurethane foam (B-side) employed, in pounds.
 - d. The percent by weight of organic compound present in the polyurethane foam (A-side).
 - e. The percent by weight of organic compound present in the polyurethane foam (B-side).
 - f. The organic compound emission rate from the polyurethane foam (A and B side), in pounds per month, i.e., [(b) x (d) x (46% OC loss factor)] + [(c) x (e) x (46% OC loss factor)].

- g. The rolling, 12-month summation of the total weight, in tons, of the polyurethane foam (A and B side) employed in this emissions unit.
 - h. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in this emissions unit.
 - i. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in emissions units P007-P011 and P013-P015.
2. The permit to install for this emissions unit P014 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application.

The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Chlorodifluoromethane (R-22)

TLV (mg/m³): 3,536.6

Maximum Hourly Emission Rate (lbs/hr): 332.2

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 11,380

MAGLC (ug/m³): 84,285.7

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;

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- b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

IV. Reporting Requirements

1. The permittee shall notify the Director in writing of any monthly record showing the use of noncomplying materials containing organic compounds exceeding the organic compound percent by weight limitation as described in the Operational Restrictions section II.2. The notification shall include a copy of such record and shall be sent to the Ohio EPA, Southwest District Office within 30 days following the end of the calendar month.
2. The permittee shall submit quarterly reports which identify the rolling, 12-month usage for the polyurethane foam (A and B side) employed in this emissions unit. The permittee shall also submit quarterly reports which identify the rolling, 12-month emissions for organic compounds (5.3 tons) for this emissions unit. These quarterly deviation reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

3. The permittee shall submit quarterly deviation (excursion) reports which identify any exceedances of the rolling, 12-month emissions limitation for organic compounds (168.3 tons) for emissions units P007-P011 and P013-P015. These quarterly deviation (excursion) reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

V. Testing Requirements

Compliance with the emissions limitations of these terms and conditions shall be determined in accordance with the following methods:

1. Emissions Limitations -
 13.2 pounds organic compound per day

Applicable Compliance Method -
 Compliance shall be determined by the following method:

$$\text{Emissions} = \frac{[(Mta)(OCa)(EF)] + [(Mtb)(OCb)(EF)]}{Nu}$$

Where:

- Mta = monthly total of polyurethane foam (A-side) employed
 Mtb = monthly total of polyurethane foam (B-side) employed
 OCa = organic content in percent by weight of polyurethane foam (A-side) employed
 OCb = organic content in percent by weight of polyurethane foam (B-side) employed
 Ef = Emissions factor (according to June 26, 2000 Norcold letter indicating the percent of organic compound emitted into the atmosphere): 46%
 Nu = total number of days the emissions unit was in operation

If required, compliance with this mass emissions limitation shall be based upon emissions testing in accordance with 40 CFR Part 60, Appendix A.

2. Emissions Limitations -
 5.3 tons organic compound for emissions unit P014, as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).

Applicable Compliance Method -
 Compliance shall be determined through the record keeping requirements as specified in Section III.1.

3. Emissions Limitations -
 168.3 tons organic compound as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side) for emissions units P007-P011 and P013-P015.

Applicable Compliance Method -
 Compliance shall be determined through the record keeping requirements as specified in Section

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III.1.

4. Emissions Limitation -
18.5% percent by weight of organic compound content for the polyurethane foam usage (A and B side), as applied.

Applicable Compliance Method -

Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the polyurethane foam. In addition, compliance shall be demonstrated through the record keeping requirements as specified in Section III.1.

VI. Miscellaneous Requirements

1. The organic compound referenced in this permit to install is a Class I (primarily chlorofluorocarbons) /Class II (hydrochlorofluorocarbons) substance regulated under title VI of the Clean Air Act.
2. The MDI and PMDI employed in this emissions unit is negligible.
3. This PTI modifies the previously issued PTI 05-09501 issued on April 28, 1999. The purpose of the modification is to reflect a revised emissions factor. The new organic compound loss factor of 46% was substituted for the 100% organic compound loss factor emissions factor used in the April 28, 1999 PTI.

In addition, the polyurethane foam (A and B side) usage rate was increased to reflect the revised emissions factor.

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P014 - T-12 foaming operation (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)		

2. Additional Terms and Conditions

2.a None

II. Operational Restrictions

None

III. Monitoring and/or Recordkeeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P015 - Small EG refrigerator foaming area (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)	OAC rule 3745-31-05 (A)(3)	532.8 lbs. OC/day;
	OAC rule 3745-21-07 (G)	97.2 TPY OC as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).
	OAC rule 3745-31-05 (D) (Synthetic minor to avoid PSD review)	See A.2.a. See A.2.b

2. Additional Terms and Conditions

- 2.a The use of photochemically reactive materials, as defined in OAC rule 3745-21-01 (C)(5), in this emissions unit is prohibited. Prior to employing any photochemically reactive materials, the permittee shall provide written notification to, and obtain approval from, Ohio EPA, Southwest District Office. Such notification shall include information sufficient to determine that the emissions associated with the proposed change in materials will comply with the emissions limits and/or control requirements as defined in OAC 3745-21-07(G)(2). This notification, at a minimum, shall include the company identification of the new material to be employed, the solvent composition of the material, and the maximum amount to be used, in pounds per hour.

- 2.b The combined organic compound emissions from emissions unit P007-P011 and

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P013-P015 shall not exceed 168.3 TPY, based upon on a rolling 12-month summation.

- 2.c** The emissions limitation of 532.8 pounds per day of organic compound emissions is based upon potential-to-emit for this emissions unit. Therefore, it is not necessary to establish record keeping and reporting requirements to ensure compliance with this limitation.

II. Operational Restrictions

1. The maximum annual polyurethane foam usage (A and B side combined) for emissions units P007-P011 and P013-P015 combined, shall not exceed 1, 980 tons based upon a rolling, 12-month summation of the material usage figures.

Given that the facility has been maintaining monthly records of polyurethane (A and B side) usage for this emissions unit, compliance shall begin immediately following final issuance of this PTI. Therefore, no monthly restrictions for the first 12-months of operation, following the issuance of this permit, are required.

2. The average percent by weight of organic compound in the polyurethane foam (A and B side combined) employed in each emissions unit, P007-P011 and P013-P015, shall not exceed 18.5. The percent by weight of organic compound is equivalent to the chlorodifluoromethane (R-22).

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall collect and record the following information each month for the purpose of determining the yearly emissions from this emissions units:
 - a. The company name and identification number of each material employed.
 - b. The amount of polyurethane foam (A-side) employed, in pounds.
 - c. The amount of polyurethane foam (B-side) employed, in pounds.
 - d. The percent by weight of organic compound present in the polyurethane foam (A-side).
 - e. The percent by weight of organic compound present in the polyurethane foam (B-side).
 - f. The organic compound emission rate from the polyurethane foam (A and B side), in pounds per month, i.e., [(b) x (d) x (46% OC loss factor)] + [(c) x (e) x (46% OC loss

factor)].

- g. The rolling, 12-month summation of the total weight, in tons, of the polyurethane foam (A and B side) employed in this emissions unit.
 - h. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in this emissions unit.
 - i. The rolling, 12-month summation of the organic compound emissions from the polyurethane foam (A and B side) employed in emissions units P007-P011 and P013-P015.
2. The permit to install for this emissions unit P015 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application.

The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Chlorodifluoromethane (R-22)

TLV (mg/m³): 3,536.6

Maximum Hourly Emission Rate (lbs/hr): 332.2

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 11,380

MAGLC (ug/m³): 84,285.7

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists

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(ACGIH)," than the lowest TLV value previously modeled;

- b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

IV. Reporting Requirements

1. The permittee shall notify the Director in writing of any monthly record showing the use of noncomplying materials containing organic compounds exceeding the organic compound percent by weight limitation as described in the Operational Restrictions section II.2. The notification shall include a copy of such record and shall be sent to the Ohio EPA, Southwest District Office within 30 days following the end of the calendar month.
2. The permittee shall submit quarterly reports which identify the rolling, 12-month usage for the polyurethane foam (A and B side) employed in this emissions unit. The permittee shall also submit quarterly reports which identify the rolling, 12-month emissions for organic compounds (97.2 tons) for this emissions unit. These quarterly deviation reports are due by the date described in

Emissions Unit ID: P015

Part 1 - General Terms and Conditions of this permit under section (A)(2).

- The permittee shall submit quarterly deviation (excursion) reports which identify any exceedances of the rolling, 12-month emissions limitation for organic compounds (168.3 tons) for emissions units P007-P011 and P013-P015. These quarterly deviation (excursion) reports are due by the date described in Part 1 - General Terms and Conditions of this permit under section (A)(2).

V. Testing Requirements

Compliance with the emissions limitations of these terms and conditions shall be determined in accordance with the following methods:

- Emissions Limitations -
532.8 pounds organic compound per day

Applicable Compliance Method -
Compliance shall be determined by the following method:

$$\text{Emissions} = \frac{[(Mta)(OCa)(EF)] + [(Mtb)(OCb)(EF)]}{Nu}$$

Where:

- Mta = monthly total of polyurethane foam (A-side) employed
- Mtb = monthly total of polyurethane foam (B-side) employed
- OCa = organic content in percent by weight of polyurethane foam (A-side) employed
- OCb = organic content in percent by weight of polyurethane foam (B-side) employed
- Ef = Emissions factor (according to June 26, 2000 Norcold letter indicating the percent of organic compound emitted into the atmosphere): 46%
- Nu = total number of days the emissions unit was in operation

If required, compliance with this mass emissions limitation shall be based upon emissions testing in accordance with 40 CFR Part 60, Appendix A.

- Emissions Limitations -
97.2 tons organic compound for emissions unit P015, as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side).

Applicable Compliance Method -
Compliance shall be determined through the record keeping requirements as specified in Section III.1.

- Emissions Limitations -
168.3 tons organic compound as a rolling, 12-month summation of the emissions from the polyurethane foam usage (A and B side) for emissions units P007-P011 and P013-P015.

Applicable Compliance Method -

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Compliance shall be determined through the record keeping requirements as specified in Section III.1.

4. Emissions Limitation -
18.5% percent by weight of organic compound content for the polyurethane foam usage (A and B side), as applied.

Applicable Compliance Method -

Formulation data or USEPA Method 24 shall be used to determine the organic compound contents of the polyurethane foam. In addition, compliance shall be demonstrated through the record keeping requirements as specified in Section III.1.

VI. Miscellaneous Requirements

1. The organic compound referenced in this permit to install is a Class I (primarily chlorofluorocarbons) /Class II (hydrochlorofluorocarbons) substance regulated under title VI of the Clean Air Act.
2. The MDI and PMDI employed in this emissions unit is negligible.
3. This PTI modifies the previously issued PTI 05-09501 issued on April 28, 1999. The purpose of the modification is to reflect a revised emissions factor. The new organic compound loss factor of 46% was substituted for the 100% organic compound loss factor emissions factor used in the April 28, 1999 PTI.

In addition, the polyurethane foam (A and B side) usage rate was increased to reflect the revised emissions factor.

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P015 - Small EG refrigerator foaming area (Terms in this permit supersede those of PTI 05-09501 issued on April 28, 1999)		

2. Additional Terms and Conditions

2.a None

II. Operational Restrictions

None

III. Monitoring and/or Recordkeeping Requirements

None

IV. Reporting Requirements

None

V. Testing Requirements

None

VI. Miscellaneous Requirements

None