



John R. Kasich, Governor
Mary Taylor, Lt. Governor
Scott J. Nally, Director

1/22/2013

Brian Riedmaier
National Lime & Stone Company - Marion Plant
1331 Broad Avenue, Suite 100
Findlay, OH 45840

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE
Facility ID: 0351010111
Permit Number: P0111484
Permit Type: Initial Installation
County: Marion

Certified Mail

No	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MODELING SUBMITTED
No	SYNTHETIC MINOR TO AVOID TITLE V
No	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**

How to appeal this permit

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
77 South High Street, 17th Floor
Columbus, OH 43215

How to save money, reduce pollution and reduce energy consumption

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: www.ohioairquality.org/clean_air

How to give us feedback on your permitting experience

Please complete a survey at www.epa.ohio.gov/dapc/permitsurvey.aspx and give us feedback on your permitting experience. We value your opinion.

How to get an electronic copy of your permit

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

If you have any questions, please contact Ohio EPA DAPC, Northwest District Office at (419)352-8461 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,



Michael W. Ahern, Manager

Permit Issuance and Data Management Section, DAPC

Cc: Ohio EPA-NWDO



FINAL

**Division of Air Pollution Control
Permit-to-Install and Operate
for
National Lime & Stone Company - Marion Plant**

Facility ID:	0351010111
Permit Number:	P0111484
Permit Type:	Initial Installation
Issued:	1/22/2013
Effective:	1/22/2013
Expiration:	12/8/2021



Division of Air Pollution Control
Permit-to-Install and Operate
for
National Lime & Stone Company - Marion Plant

Table of Contents

Authorization	1
A. Standard Terms and Conditions	3
1. What does this permit-to-install and operate ("PTIO") allow me to do?.....	4
2. Who is responsible for complying with this permit?	4
3. What records must I keep under this permit?	4
4. What are my permit fees and when do I pay them?.....	4
5. When does my PTIO expire, and when do I need to submit my renewal application?	5
6. What happens to this permit if my project is delayed or I do not install or modify my source?	5
7. What reports must I submit under this permit?	5
8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?	5
9. What are my obligations when I perform scheduled maintenance on air pollution control equipment? ...	5
10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?	6
11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?	6
12. What happens if one or more emissions units operated under this permit is/are shut down permanently?	6
13. Can I transfer this permit to a new owner or operator?.....	7
14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?	7
15. What happens if a portion of this permit is determined to be invalid?	7



Final Permit-to-Install and Operate
National Lime & Stone Company - Marion Plant
Permit Number: P0111484
Facility ID: 0351010111
Effective Date: 1/22/2013

Authorization

Facility ID: 0351010111
Application Number(s): A0045770
Permit Number: P0111484
Permit Description: Aggregate Processing.
Permit Type: Initial Installation
Permit Fee: \$750.00
Issue Date: 1/22/2013
Effective Date: 1/22/2013
Expiration Date: 12/8/2021
Permit Evaluation Report (PER) Annual Date: Jan 1 - Dec 31, Due Feb 15

This document constitutes issuance to:

National Lime & Stone Company - Marion Plant
700 LIKENS RD
MARION, OH 45839

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Northwest District Office
347 North Dunbridge Road
Bowling Green, OH 43402
(419)352-8461

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency


Scott J. Nally
Director



Final Permit-to-Install and Operate
National Lime & Stone Company - Marion Plant
Permit Number: P0111484
Facility ID: 0351010111
Effective Date: 1/22/2013

Authorization (continued)

Permit Number: P0111484
Permit Description: Aggregate Processing.

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Emissions Unit ID:	F006
Company Equipment ID:	Aggregate Processing Line
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable



Final Permit-to-Install and Operate
National Lime & Stone Company - Marion Plant
Permit Number: P0111484
Facility ID: 0351010111
Effective Date: 1/22/2013

A. Standard Terms and Conditions



1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. Unless otherwise specified, facilities subject to one or more synthetic minor restrictions must use Ohio EPA's "Air Services" to submit annual emissions associated with this permit requirement. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.



5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?



You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.

10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Ohio EPA DAPC, Northwest District Office in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting¹ a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emissions unit once the certification has been submitted to Ohio EPA by the authorized official.

¹ Permittees that use Ohio EPA's "Air Services" can mark the affected emissions unit(s) as "permanently shutdown" in the facility profile along with the date the emissions unit(s) was permanently removed and/or disabled. Submitting the facility profile update will constitute notifying of the permanent shutdown of the affected emissions unit(s).



You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Final Permit-to-Install and Operate
National Lime & Stone Company - Marion Plant
Permit Number: P0111484
Facility ID: 0351010111
Effective Date: 1/22/2013

B. Facility-Wide Terms and Conditions



1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) None.
- 2.



Final Permit-to-Install and Operate
National Lime & Stone Company - Marion Plant
Permit Number: P0111484
Facility ID: 0351010111
Effective Date: 1/22/2013

C. Emissions Unit Terms and Conditions



1. F006, Aggregate Processing Line

Operations, Property and/or Equipment Description:

Aggregate Processing Line.

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. b)(1)c.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. None.
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(F)	<u>Crusher, Screener and Material Handling Operations:</u> Total fugitive particulate emissions less than 10 microns in diameter (PM ₁₀) from the load-in/load-out operation, screener, and transfer points, combined, shall not exceed 7.03 tons per year (TPY) Visible emission restrictions [see b)(2)j.] Best available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust [see b)(2)d. through b)(2)f.] See b)(2)a.
b.	OAC rule 3745-31-05(A)(3)(a), as effective 11/30/01	See b)(2)b.



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
c.	OAC rule 3745-31-05(A)(3), as effective 12/01/06	See b)(2)c.
d.	OAC rule 3745-17-07(B)(1)	See b)(2)h.
e.	OAC rule 3745-17-08(B)	See b)(2)i.
f.	40 CFR, Part 60, Subpart OOO	Visible Emission Restrictions [See b)(2)j.]

(2) Additional Terms and Conditions

- a. This permit establishes the following legally and practically enforceable emission limitations for the purposes of limiting potential to emit (PTE). The legally and practically enforceable emission limitations are voluntary restrictions established under OAC rule 3745-31-05(F) and are based on the operational restrictions contained in c)(1):
 - i. Total fugitive PM10 emissions from load-in/load-out operation, screening, and transfer points, combined, shall not exceed 7.03 tons per year:
 - ii. Visible emission restrictions [see b)(2)j.]; and
 - iii. The use of best available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust [see b)(2)d. through b)(2)f.].
- b. Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3), as effective 11/30/01 have been determined to be compliance with the voluntary restrictions established in accordance with OAC rule 3745-31-05(F) [see b)(2)a.].

It should be noted that the voluntary restrictions were also established with the intentional purpose of avoiding BAT requirements under OAC rule 3745-31-05(A)(3), as effective 12/01/06 [see b)(2)c.].

The permittee has satisfied the Best Available Technology (BAT) requirements pursuant to OAC paragraph 3745-31-05(A)(3), as effective November 30, 2001, in this permit. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to ORC changes effective August 3, 2006 (S.B. 265 changes), such that BAT is no longer required by State regulations for NAAQS pollutants less than ten tons per year. However, that rule revision has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and the U.S. EPA approves the revisions to OAC rule 3745-31-05, the requirement to satisfy BAT still exists as part of the federally-approved SIP for Ohio. Once U.S. EPA approves the December 1, 2006 version of 3745-31-05, then these emission limits/control measures no longer apply.

It should be noted that the requirements established pursuant to OAC rule 3745-31-05(F) will remain applicable after the above SIP revisions are approved by U.S. EPA.



- c. This rule paragraph applies once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05 as part of the State Implementation Plan.

Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3)(a) do not apply to the PM₁₀ emissions from this air contaminant source since the controlled potential to emit (PTE) is less than 10 tons per year taking into consideration practically and legally enforceable voluntary restrictions established under OAC rule 3745-31-05(F) in this permit.

Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3)(a) are not applicable to the particulate emissions from this emissions unit. BAT is only applicable to emissions of an air contaminant or precursor of an air contaminant for which a national ambient air quality standard (NAAQS) has been adopted under the Clean Air Act. Particulate emissions (also referred to as total suspended particulate or particulate matter) is an air contaminant that does not involve an established NAAQS.

- d. The material handling operation(s) that are covered by this permit and subject to the following requirements are listed below:

- i. Load in;
- ii. Crushing;
- iii. Screening;
- iv. Conveying; and
- v. Transfer points.

- e. The permittee shall employ best available control measures for material handling operation(s) for the purpose of ensuring compliance with the applicable requirements of b)(1)a. In accordance with the permittee's permit application, the permittee has committed to perform watering and minimize the drop height of the front end loader as necessary to ensure compliance.

Nothing in this paragraph shall prohibit the permittee from employing other control measures to ensure compliance.

- f. For each material handling operation that is not adequately enclosed, the above-identified control measures shall be implemented if the permittee determines, as a result of the inspection conducted pursuant to the monitoring section of this permit, that the control measures are necessary to ensure compliance with the above-mentioned applicable requirements. Any required implementation of the control measures shall continue during the operation of the material handling operations until further observation confirms that use of the control measures is unnecessary.

- g. All power necessary to operate the processing equipment will be provided through the use of pole power on site. No natural gas or fuel oil-fired combustion engines will be used to operate this emissions unit.



- h. This emissions unit is exempt from the visible emissions limitations for fugitive dust, specified in OAC rule 3745-17-07(B), pursuant to OAC rule 3745-17-07(B)(11)(e), because the emissions unit is not located within areas identified in "Appendix A" of OAC rule 3745-17-08.
- i. This emissions unit is not located within areas identified in "Appendix A" of OAC rule 3745-17-08, therefore, the requirements of OAC rule 3745-17-08(B), which requires the installation of reasonably available control measures to prevent fugitive dust, do not apply to this emissions unit pursuant to OAC rule 3745-17-08(A)(1).
- j. Visible particulate emissions from the material processing/handling operations included under this permit shall not exceed the following opacity restrictions:

Material Handling/Processing Operation	Opacity limit*	Regulatory Basis
truck unloading to feeder, in "Appendix A" areas	20%, as a 3-minute average	OAC rule 3745-31-05(A)(3), as effective 11/30/01
wet screening and screening of saturated materials	no visible emissions	40 CFR Part 60 Subpart 000
conveyor transfer points of saturated materials	no visible emissions	40 CFR Part 60 Subpart 000
transfer points on belt conveyors or any other affected facility in a building	7%, as a 6-minute average	40 CFR Part 60 Subpart 000
For affected facilities (as defined in 60.670 and 60.671) that commenced construction, modification, or reconstruction after August 31, 1983, but before April 22, 2008:		
Crushing/with no capture system	15%, as a 6-minute average	40 CFR Part 60 Subpart 000
conveyor transfer points feeding and exiting crushers	15%, as a 6-minute average	40 CFR Part 60 Subpart 000
grinding mills, screening operations, bucket elevators, transfer points on belt conveyors, bagging operations, storage bins, enclosed truck or railcar loading stations, and any other affected facility as defined by this rule	10%, as a 6-minute average	40 CFR Part 60 Subpart 000
For affected facilities (as defined in 60.670 and 60.671) that commenced construction, modification, or reconstruction on or after April 22, 2008:		
crushers with no capture system	12 %, as a 6-minute average	40 CFR Part 60 Subpart 000
grinding mills, screening operations, bucket elevators, transfer points on belt conveyors, bagging operations, storage bins, enclosed truck or railcar loading stations, and any other affected facility as defined by this rule	7%, as a 6-minute average	40 CFR Part 60 Subpart 000



c) Operational Restrictions

(1) The following operational restriction has been included in this permit for the purpose of establishing legally and practically enforceable requirements which limit PTE [see b)(2)a.):

a. The permittee shall not exceed 1,500,000 tons per year of aggregate processed in emissions unit F001. This restriction is based on the aggregate throughput of the primary crusher.

d) Monitoring and/or Recordkeeping Requirements

(1) Except as otherwise provided in this section, for each material processing and handling operation that is not adequately enclosed, the permittee shall perform inspections of such material processing and handling operations in accordance with the following minimum frequencies in order to determine if control measures need to be implemented:

<u>Material Handling Operation(s)</u>	<u>Minimum Inspection Frequency</u>
All Operations	Once During Each Day of Operation

Nothing in this paragraph shall prohibit the permittee from employing other control measures to ensure compliance. The inspections shall be performed during representative, normal operating conditions.

(2) The permittee shall maintain records of the following information for the material processing and handling operations:

- a. the date and reason any required inspection was not performed;
- b. the date of each inspection where it was determined by the permittee that it was necessary to implement the control measures;
- c. the dates the control measures were implemented; and
- d. on a calendar quarter basis, the total number of days the control measures were implemented.

The information in d)(2)d. above shall be kept separately for each material handling operation identified above, and shall be updated on a calendar quarter basis within 30 days after the end of each calendar quarter.

(3) The permittee shall maintain records of the amount of aggregate processed through the primary crusher of this emissions unit in tons per month and total tons, to date, for the calendar year.

(4) When using a wet suppression system to control fugitive dust, the permittee shall perform monthly periodic inspections for each piece of equipment constructed, modified,



or reconstructed on or after April 22, 2008, to check that water is flowing to the discharge spray nozzles. The permittee must initiate corrective action within 24 hours and complete corrective action as expediently as practical if water is not flowing properly during an inspection of the water spray nozzles. The permittee must record each inspection of the water spray nozzles, including the date of each inspection and any corrective actions taken, in the logbook required under d)(6).

- (5) If the permittee, meeting the requirements of d(4) above, ceases operation of the water sprays or is using a control mechanism other than water sprays to reduce fugitive dust emissions during the monthly inspection (for example, water from recent rainfall), the logbook entry required under d)(6) must specify the control mechanism being used instead of the water sprays.
- (6) The permittee must record each periodic inspection required under d)(4) and d)(5), including dates and any corrective actions taken, in a logbook (in written or electronic format). The permittee must keep the logbook onsite and make hard or electronic copies (whichever is requested) of the logbook available to the Ohio EPA upon request.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA District Office or Local Air Agency by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit. It is recommended that the PER is submitted electronically through the Ohio EPA's "e-Business Center: Air Services" although PERs can be submitted via U.S. postal service or can be hand delivered.
- (2) The permittee shall identify the following information in the annual permit evaluation report in accordance with the monitoring requirements for visible particulate emissions in d)(2) above:
 - a. each day during which an inspection of the material processing and handling operations was not performed by the required frequency; and
 - b. each instance when a control measure, that was to be implemented as a result of an inspection, was not implemented.

The above information shall be provided as an attachment to the PER. If there were no days and/or instances to identify as required above, the permittee shall indicate within the "Additional Information and Corrections" section of the PER that all inspections were performed by the required frequency, and control measures were properly implemented.

- (3) The permittee shall submit the following information for each piece of equipment that is replaced by a piece of equipment having the same function as the existing facility:
 - a. for a crusher:
 - i. the rated capacity in tons per hour of the existing facility being replaced; and



- ii. the rated capacity in tons per hour of the replacement equipment.
 - b. for a screening operation:
 - i. the total surface area of the top screen of the existing screening operation being replaced; and
 - ii. the total surface area of the top screen of the replacement screening operation.
 - c. for a conveyor belt:
 - i. the width of the existing belt being replaced; and
 - ii. the width of the replacement conveyor belt.
 - d. for a storage bin;
 - i. the rated capacity in tons of the existing storage bin being replaced; and
 - ii. the rated capacity in tons of the replacement storage bins.
- (4) The notification shall be submitted to the appropriate District Office (DO) or Local Air Agency (LAA) within 30 days after the equipment replacement pursuant to the general provisions of NSPS, the source owner/operator is hereby advised of the requirement to report the following at the appropriate times for this emissions unit:
 - a. actual start-up date (within 15 days after such date); and
 - b. date of performance testing (if required, at least 30 days prior to testing).

Reports are to be sent to appropriate DO or LAA.:

The addresses for these offices are located at the following web page:

<http://www.epa.ohio.gov/dapc/general/dolaa.aspx>.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:
 - a. Emission Limitation

Total fugitive PM₁₀ from the load-in/load-out operation, screener, and transfer points, combined, shall not exceed 7.03 tpy.

Applicable Compliance Method



The annual limitation was established by summing the following fugitive PM10 rates:

Front End Loader: The PM10 limitation was established by multiplying the maximum load-in rate of 1,500,000 tons/year by an emission factor of 0.002 lb of PM10/ton of material (AP-42 Section 13.2.4.3 [01/95]), and by applying a 50% control for inherent moisture content and dividing by 2000 lbs [0.75 tpy].

Crushing: The PM10 limitation was established by multiplying the maximum load-out rate of 1,500,000 tons/year by 0.00054 lb of PM10/ton of material (AP-42 Section 13.2.4.3 [01/95]), and 3 crushers total then dividing by 2000 lbs [1.22 tpy].

Screening: The PM10 limitation was established by multiplying the maximum load-out rate of 1,500,000 tons/year by 0.00074 lb of PM10/ton of material (AP-42 Section 13.2.4.3 [01/95]), and 5 screens total then dividing by 2000 lbs [2.78 tpy].

Transfer Points: The PM10 limitation was established by multiplying the maximum load-out rate of 1,500,000 tons/year by 0.000046 lb of PM10/ton of material (AP-42 Section 13.2.4.3 [01/95]) and 66 transfer points, then dividing by 2000 lbs [2.28 tpy]

Therefore, provided compliance is shown with the annual restriction by means of the monitoring and record keeping requirement in d)(1) and the requirements to apply best available control measures, compliance with the annual emission limitation shall also be demonstrated.

b. Emission Limitation

20% opacity as a three-minute average from front end loader

Applicable Compliance Method

If required, compliance shall be demonstrated using Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR Part 60 ("Standards of Performance for New Stationary Sources"), and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

c. Emission Limitation

The permittee shall not cause to be discharged into the atmosphere from any crusher, at which a capture system is not used; any visible emissions of fugitive dust which exhibit greater than 15% opacity, as a six minute average.

Applicable Compliance Method

If required, compliance shall be demonstrated using Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR Part 60 ("Standards of Performance for New Stationary Sources") and the procedures outlined in 60.675(c)(1).

d. Emission Limitation



The permittee shall not cause to be discharged into the atmosphere from any crusher constructed, modified, or reconstructed on or after April 22, 2008, any emissions of fugitive dust which exhibit greater than 12 % opacity, as a six minute average, visible

Applicable Compliance Method

If required, compliance shall be demonstrated using Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR Part 60 ("Standards of Performance for New Stationary Sources") and the procedures outlined in 60.675(c)(1).

e. Emission Limitation

The permittee shall not cause to be discharged into the atmosphere from any of the following operations: transfer points, screens, grinding mills, bucket elevators, enclosed truck or railcar unloading, storage bins, and bagging operations, any visible emissions of fugitive dust which exhibit greater than 10% opacity, as a six minute average (unless otherwise specified).

Applicable Compliance Method

If required, compliance shall be demonstrated using Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR Part 60 ("Standards of Performance for New Stationary Sources") and the procedures outlined in 60.675(c)(1).

f. Emission Limitation

The permittee shall not cause to be discharged into the atmosphere from any grinding mills, screening operations, bucket elevators, transfer points on belt conveyors, bagging operations, storage bins, enclosed truck or railcar loading stations that were constructed, modified, or reconstructed on or after April 22, 2008, and any transfer point or other affected facility enclosed in a building, any visible emissions of fugitive dust which exhibit greater than 7 % opacity, as a six minute average.

Applicable Compliance Method

If required, compliance shall be demonstrated using Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR Part 60 ("Standards of Performance for New Stationary Sources") and the procedures outlined in 60.675(c)(1).

g. Emission Limitation

The permittee shall not cause to be discharged into the atmosphere any visible emissions of fugitive dust from wet screening operations and subsequent transfer points that process saturated materials.

Applicable Compliance Method

If required, compliance shall be demonstrated using Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR Part 60 ("Standards of Performance for New Stationary Sources") and the procedures outlined in 60.675(c)(1).

- (2) The permittee shall conduct, or have conducted, emission testing for all transfer points, screens, and crushers associated with emissions unit F006 that are subject to 40 CFR, Part 60, Subpart OOO. Testing shall be conducted in accordance with the following requirements:



- a. Testing shall be conducted in accordance with the provisions of 40 CFR, Part 60, Subpart A, section 60.8 and 40 CFR, Part 60, Subpart OOO, section 60.675.
- b. The emission testing shall be conducted within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup of such facility and at such other times as may be required by the Ohio EPA, Division of Air Pollution Control.
- c. The emission testing shall be conducted to demonstrate compliance with the allowable visible emission rates.
- d. The following test method shall be employed to demonstrate compliance with the allowable visible emission rates:

Method 9 of 40 CFR Part 60, Appendix A

- e. The test(s) shall be conducted at a Maximum Source Operation Rate (MSOR), unless otherwise specified or approved by the appropriate Ohio EPA District Office or local air agency. MSOR is defined as the condition that is most likely to challenge the emission control measures with regards to meeting the applicable emission standard(s). Although this generally consists of operating the emissions unit at its maximum material input/production rates and results in the highest emission rate of the tested pollutant, there may be circumstances where a lower emissions loading is deemed the most challenging control scenario. Failure to test at the MSOR is justification for not accepting the test results as a demonstration for compliance.
- f. Not later than 30 days prior to the proposed test dates(s), the permittee shall submit an "Intent to Test" notification to the Northwest District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and dates(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Northwest District Office's refusal to accept the results of the emissions test(s).
- g. Personnel from the appropriate Ohio EPA District Office or local air agency shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.
- h. A comprehensive written report on the results of the emission test(s) shall be signed by the person or persons responsible for the tests and submitted to the Northwest District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Northwest District Office.

i. Visible emissions testing is not required for wet screening operations and subsequent screening operations, bucket elevators, and belt conveyors that process



Final Permit-to-Install and Operate
National Lime & Stone Company - Marion Plant
Permit Number: P0111484
Facility ID: 0351010111
Effective Date: 1/22/2013

“saturated material” in the production line, as defined in 60.671, up to, but not including the first crusher, grinding mill or storage bin. The permittee shall notify the appropriate district office or local air agency within 30 days following any change to the operations that causes the aggregate material to no longer meet this definition and the screening operations, bucket elevators, and belt conveyors shall become subject to the opacity standard in 40 CFR 60.672(b) and subsequent opacity testing.

g) Miscellaneous Requirements

- (1) None.



Final Permit-to-Install and Operate
National Lime & Stone Company - Marion Plant
Permit Number: P0111484
Facility ID: 0351010111
Effective Date: 1/22/2013