



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL CERTIFIED MAIL  
AUGLAIZE COUNTY**

Street Address:

122 S. Front Street

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center  
P.O. Box 1049

**Application No: 03-13346**

**DATE: 2/9/00**

Goodyear Tire & Rubber Co  
Ron Siebert  
1115 South Wayne Street  
St Marys, OH 45885

Enclosed please find an Ohio EPA Permit to Install which will allow you to install the described source(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, I urge you to read it carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
236 East Town Street, Room 300  
Columbus, Ohio 43215

Very truly yours,

Thomas G. Rigo, Manager  
Field Operations and Permit Section  
Division of Air Pollution Control

CC: USEPA

NWDO



STATE OF OHIO ENVIRONMENTAL PROTECTION AGENCY

**Permit To Install**

**Issue Date: 2/9/00**

**FINAL PERMIT TO INSTALL 03-13346**

Application Number: 03-13346  
APS Premise Number: 0306010138  
Permit Fee: **\$200**  
Name of Facility: Goodyear Tire & Rubber Co  
Person to Contact: Ron Siebert  
Address: 1115 South Wayne Street  
St Marys, OH 45885

Location of proposed air contaminant source(s) [emissions unit(s)]:

**1115 South Wayne Street  
St Marys, Ohio**

Description of proposed emissions unit(s):

**Primer and Adhesive Coating Line with Preheat Ovens & Dry Filtration.**

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency



Director

## Part I - GENERAL TERMS AND CONDITIONS

### A. Permit to Install General Terms and Conditions

#### 1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

#### 2. Reporting Requirements Related to Monitoring and Recordkeeping Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

#### 3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

#### 4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized

representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

**5. Scheduled Maintenance/Malfunction Reporting**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

**6. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

**7. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

**8. Termination of Permit to Install**

This Permit to Install shall terminate within eighteen months of the effective date of the Permit to Install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

**9. Construction of New Sources(s)**

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio

**Goodyear Tire & Rubber Co**  
**PTI Application: 03-13346**  
**Issued: 2/9/00**

**Facility ID: 0306010138**

Environmental Protection Agency if the proposed sources are inadequate or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities prove to be inadequate or cannot meet applicable standards.

**10. Public Disclosure**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

**11. Applicability**

This Permit to Install is applicable only to the emissions unit(s) identified in the Permit to Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s).

**12. Best Available Technology**

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

**13. Source Operation and Operating Permit Requirements After Completion of Construction**

This facility is permitted to operate each source described by this Permit to Install for a period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within thirty (30) days after commencing operation of the emissions unit(s) covered by this permit.

**14. Construction Compliance Certification**

**Goodyear Tire & Rubber Co**  
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**Issued: 2/9/00**

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The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

**15. Fees**

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit to Install fees within 30 days after the issuance of this Permit to Install.

**B. Permit to Install Summary of Allowable Emissions**

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

**SUMMARY (for informational purposes only)**  
**TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS**

**Pollutant**

**Tons Per Year**

7

**Goodyear Tire & Rubber Co**  
**PTI Application: 03-13346**  
**Issued: 2/9/00**

**Facility ID: 0306010138**

8

Goody  
PTI A  
Issued: 2/9/00

Emissions Unit ID: K033

Please describe any hard copy information is being submitted with this recommendation (Please send hard copy information to Pam McGraner, DAPC Central Office - Air Quality Modeling and Planning):

NONE

Please provide any additional permit specific notes as you deem necessary:

NONE

### Permit To Install Synthetic Minor Write-Up

NONE

Please fill in the following for this permit:

#### TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

Pollutant

Tons Per Year

VOC

23.04

9

**Goody**

**PTI A**

**Issued: 2/9/00**

Emissions Unit ID: K033

**Part II - FACILITY SPECIFIC TERMS AND CONDITIONS**

**A. State and Federally Enforceable Permit To Install Facility Specific Terms and Conditions**

NONE

**B. State Only Enforceable Permit To Install Facility Specific Terms and Conditions**

NONE

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K033 - Primer and Adhesive Coating Line with Preheat Ovens & Dry Filtration	OAC rule 3745-21-09 (U) (2) (e) (ii)	<u>Primer Coating Operation</u>  VOC emission exemption, based on maximum coating (primer) usage not exceeding 10 gallons of coating (primer) in any one day
		<u>Adhesive Coating Operation</u>  VOC emission exemption, based on maximum coating (adhesive) usage not exceeding 10 gallons of coating (adhesive) in any one day
	OAC rule 3745-17-11	None (See A.I.2.a)
	OAC rule 3745-17-07 (A)	None (See A.I.2.b)

**2. Additional Terms and Conditions**

- a. The uncontrolled mass rate of particulate emissions from this emissions unit is less than 10 lbs/hr. Therefore, pursuant to OAC rule 3745-17-11 (A) (2) (ii), this unit is exempt from the requirements of OAC rule 3745-17-11 (B) (2).
- b. This emissions unit is exempt from the visible particulate emission limitations

specified in OAC rule 3745-17-07 (A) pursuant to OAC rule 3745-17-07 (A) (3) (h) because OAC rule 3745-17-11 is not applicable.

## **II. Operational Restrictions**

NONE

## **III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall collect and record the following information each day for the primer coating operation:
  - a. The name and identification number of each coating (primer) employed.
  - b. The volume, in gallons, of each coating (primer) employed.
  - c. The total volume, in gallons of all coatings (primers) employed.
2. The permittee shall collect and record the following information each day for the adhesive coating operation:
  - a. The name and identification number of each coating (adhesive) employed.
  - b. The volume, in gallons, of each coating (adhesive) employed.
  - c. The total volume, in gallons of all coatings (adhesives) employed.

## **IV. Reporting Requirements**

1. The permittee shall notify the director (the appropriate Ohio EPA District Office or local air agency) in writing of any daily record showing that the coating line employees more than the applicable maximum daily coating usage limits. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 45 days after the exceedance occurs.

## **V. Testing Requirements**

1. Compliance with the emission limitations in Section A.I.1. of these terms and conditions shall be determined in accordance with the following method(s):

a. Primer Coating Operation

Emission Limitation: VOC emission exemption, based on maximum coating (primer) usage not exceeding 10 gallons of coating (primer) in any one day

Applicable Compliance Method: Compliance shall be based upon the recordkeeping requirements specified in Section A.III.1.

b. Adhesive Coating Operation

Emission Limitation: VOC emission exemption, based on maximum coating (adhesive) usage not exceeding 10 gallons of coating (adhesive) in any one day

Applicable Compliance Method: Compliance shall be based upon the recordkeeping requirements specified in Section A.III.2.

**VI. Miscellaneous Requirements**

NONE

**B. State Only Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K033 - Primer and Adhesive Coating Line with Preheat Ovens & Dry Filtration	OAC rule 3745-31-05	<u>Primer Coating Operation</u>
		61.8 lbs VOC/day & 11.3 TPY
		<u>Adhesive Coating Operation</u>
		64.0 lbs VOC/day & 11.7 TPY
		<u>Cleanup Operation</u>
		6.76 lbs VOC/month & 0.04 TPY

**2. Additional Terms and Conditions**

2.a NONE

**II. Operational Restrictions**

This permit allows for the use of materials (typically coatings and cleanup materials) specified by the permittee in the permit to install application for the proposed installation of emissions unit K033. To fulfill the best available technology requirements of (OAC) rule 3745-31-05 and to ensure compliance with OAC rule 3745-15-07 (Air Pollution Nuisances Prohibited), the emission limitation(s) specified in this permit were established using the Ohio EPA's "Air Toxic Policy" and is based on both the materials used and the design parameters of the emission unit's exhaust system, as specified in the application. The Ohio EPA's "Air Toxic Policy" was applied for each pollutant using the SCREEN 3.0 model and comparing the predicted 1-hour maximum ground-level concentration to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for each pollutant:

Emission Units: K033

Pollutant: Toluene\*

TLV (ug/m<sup>3</sup>):188,000

Maximum Hourly Emission Rate (lbs/hr): 3.50

Predicted 1-hour maximum Ground-Level Concentration (ug/m<sup>3</sup>): 136

Maximum Acceptable Ground-Level Concentration (MAGLC) (ug/m<sup>3</sup>) : 4476

\* The following additional conservative assumptions were made in the Screen modeling:

For emissions unit K033 the remaining emissions of toxic compounds in the coatings or cleanup materials were assumed to be toluene which has the lowest TLV of the remaining toxic compounds emitted in excess of 1 TPY.

OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by the OAC rule 3745-31-01. The permittee is hereby advised that the following changes to the process may be determined to be a "modification":

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value specified in the above table;
- b. changes to the emissions unit or its exhaust parameters (e.g., increased emission rate [not including an increase in an "allowable" emission limitation specified in the terms and conditions of this permit], reduced exhaust gas flow rate, and decreased stack height);
- c. changes in the composition of the materials used, or use of new materials that would result in the emission of an air contaminant not previously permitted; and
- d. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant that has a listed TLV.

The Ohio EPA will not consider any of the above-mentioned as a "modification" requiring a permit to install, if the following conditions are met:

- a. the change is not otherwise considered a "modification" under OAC Chapter 3745-31;

Emissions Unit ID: K033

- b. the permittee can continue to comply with the allowable emission limitations specified in its permit to install; and
- c. prior to the change, the applicant conducts an evaluation pursuant to the Air Toxic Policy, determines that the changed emissions unit still satisfies the Air Toxic Policy, and the permittee maintains documentation that identifies the change and the results of the application of the Air Toxic Policy for the change.

For any change to the emissions unit or its method of operation that either would require an increase in the emission limitation(s) established by this permit or would otherwise be considered a "modification" as defined in OAC rule 3745-31-01, the permittee shall obtain a final permit to install prior to the change.

### III. Monitoring and/or Recordkeeping Requirements

1. In conjunction with the recordkeeping requirements of section A.III.1 of this permit, the permittee shall collect and record the following information each day for primer operations:
  - a. The volatile organic compound (VOC) content of each coating (primer), in lbs/gallon, as applied.
  - b. The VOC emission rate for each coating (primer), in lbs/day (a x A.III.1.b).
  - c. The total VOC emission rate for all coatings (primers), in lbs/day (sum of b).
  - d. The annual, year to date VOC emissions from all coatings (primers) employed (sum of c for each calendar day to date from January to December).
2. In conjunction with the recordkeeping requirements of section A.III.2 of this permit, the permittee shall collect and record the following information each day for adhesive operations:
  - a. The volatile organic compound (VOC) content of each coating (adhesive), in lbs/gallon, as applied.
  - b. The VOC emission rate for each coating (adhesive), in lbs/day (a x A.III.2.b).
  - c. The total VOC emission rate for all coatings (adhesives), in lbs/day (sum of b).
  - d. The annual, year to date VOC emissions from all coatings (adhesives) employed (sum of c for each calendar day to date from January to December).
3. The permittee shall collect and record the following information each month for cleanup operations:
  - a. The name and identification number of each cleanup material.

- b. The VOC content of each cleanup material, as applied.
  - c. The number of gallons of each cleanup material employed.
  - d. The VOC emission rate for each cleanup material, in lbs/month (b x c).
  - e. The total VOC emission rate for all cleanup materials, in lbs/month (sum of d)
  - f. The annual, year to date VOC emissions from all cleanup materials employed (sum of e for each calendar month to date from January to December).
4. The permittee shall collect and record the following information for each change where air toxic modeling was required pursuant to the Air Toxic Policy:
    - a. Background data that describes the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc); and
    - b. A copy of resulting computer model runs that show the results of the application of the Air Toxic Policy for the change.

#### **IV. Reporting Requirements**

1. The permittee shall submit quarterly written reports of any deviations (excursions) from the daily emission limitations in section B.I.1 of this permit. These reports shall be submitted in accordance with the general terms and conditions of this permit.
2. The permittee shall submit quarterly written reports of any deviations (excursions) from the monthly emission limitation in section B.I.1 of this permit. These reports shall be submitted in accordance with the general terms and conditions of this permit.
3. The permittee shall submit annual written reports of any deviations (excursions) from the annual emission limitations in section B.I.1 of this permit. The reports shall be submitted annually, by January 31 of each year and shall cover the previous calendar year. (These annual reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06).

#### **V. Testing Requirements**

1. Compliance with the emission limitations in Section B.I.1. of these terms and conditions shall be determined in accordance with the following method(s):

**Goodyear Tire & Rubber Co**  
**PTI Application: 02 12246**  
**Issued**

**Facility ID: 0306010138**

Emissions Unit ID: K033

a. Primer Coating Operation

Emission Limitations: 61.8 lbs VOC/day & 11.3 tons VOC/yr

Applicable Compliance Method: Compliance shall be based upon the recordkeeping requirements specified in Section B.III.1.

b. Adhesive Coating Operation

Emission Limitations: 64.0 lbs VOC/day & 11.7 tons VOC/yr

Applicable Compliance Method: Compliance shall be based upon the recordkeeping requirements specified in Section B.III.2.

c. Cleanup Operation

Emission Limitations: 6.76 lbs VOC/month & 0.04 ton VOC/yr

Applicable Compliance Method: Compliance shall be based upon the recordkeeping requirements specified in Section B.III.3.

**VI. Miscellaneous Requirements**

NONE

**NEW SOURCE REVIEW FORM B**

PTI Number: 03-13346 Facility ID: 0306010138

FACILITY NAME Goodyear Tire &amp; Rubber Co

FACILITY DESCRIPTION Primer and Adhesive Coating Line with drying ovens CITY/TWP St Marys

SIC CODE 3069 SCC CODE 4-02-006-01 &amp; 4-02-007-01 EMISSIONS UNIT ID K033

EMISSIONS UNIT DESCRIPTION Primer and Adhesive Coating Line with Ovens

DATE INSTALLED Upon Issuance of PTI

EMISSIONS: (Click on bubble help for Air Quality Descriptions)

Pollutants	Air Quality Description	Actual Emissions Rate		PTI Allowable	
		Short Term Rate	Tons Per Year	Short Term Rate	Tons Per Year
Particulate Matter					
PM <sub>10</sub>					
Sulfur Dioxide					
Volatile Organic Compounds		9.76 lbs/day from primer coating & 30.7 lbs/day from adhesive coating	1.78 from primer coating & 5.60 from adhesive coating	61.8 lbs/day from primer coating & 64.0 lbs/day from adhesive coating	11.3 from primer coating & 11.7 from adhesive coating
Nitrogen Oxides					
Carbon Monoxide					
Lead					
Other: Cleanup Material		6.76 lbs VOC/month	0.04	6.76 lbs VOC/month	0.04

## APPLICABLE FEDERAL RULES:

NSPS? No

NESHAP? No

PSD? No

OFFSET POLICY? No

## WHAT IS THE BAT DETERMINATION, AND WHAT IS THE BASIS FOR THE DETERMINATION?

**Enter Determination** Compliance with the terms and conditions of this permit

IS THIS SOURCE SUBJECT TO THE AIR TOXICS POLICY? YES

OPTIONAL: WHAT IS THE CAPITAL COST OF CONTROL EQUIPMENT? \$

**TOXIC AIR CONTAMINANTS**

Ohio EPA's air toxics policy applies to contaminants for which the American Conference of Governmental Industrial Hygienists (ACGIH) has a listed threshold limit value.

AIR TOXICS MODELING PERFORMED\*? X YES NO

IDENTIFY THE AIR CONTAMINANTS: Toluene