



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL  
AUGLAIZE COUNTY**

**CERTIFIED MAIL**

Street Address:

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:  
Lazarus Gov.  
Center

**Application No: 03-16031**

**DATE: 2/10/2004**

Crown Equipment Corp-Plants 3, 4, 5, 7  
Brian Duffy  
44 S Washington St  
New Bremen, OH 45869

Enclosed please find an Ohio EPA Permit to Install which will allow you to install the described source(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, I urge you to read it carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
309 South Fourth Street, Room 222  
Columbus, Ohio 43215

Sincerely,

Michael W. Ahern, Supervisor  
Field Operations and Permit Section  
Division of Air Pollution Control

CC: USEPA

NWDO



STATE OF OHIO ENVIRONMENTAL PROTECTION AGENCY

**Permit To Install  
Terms and Conditions**

**Issue Date: 2/10/2004  
Effective Date: 2/10/2004**

**FINAL PERMIT TO INSTALL 03-16031**

Application Number: 03-16031  
APS Premise Number: 0306000112  
Permit Fee: **\$200**  
Name of Facility: Crown Equipment Corp-Plants 3, 4, 5, 7  
Person to Contact: Brian Duffy  
Address: 44 S Washington St  
New Bremen, OH 45869

Location of proposed air contaminant source(s) [emissions unit(s)]:  
**424 W Monroe St**  
**New Bremen, Ohio**

Description of proposed emissions unit(s):  
**Modification to existing emissions units and addition of 2 paint booths.**

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency



Director

**Part I - GENERAL TERMS AND CONDITIONS****A. State and Federally Enforceable Permit To Install General Terms and Conditions****1. Monitoring and Related Recordkeeping and Reporting Requirements**

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
  - i. The date, place (as defined in the permit), and time of sampling or measurements.
  - ii. The date(s) analyses were performed.
  - iii. The company or entity that performed the analyses.
  - iv. The analytical techniques or methods used.
  - v. The results of such analyses.
  - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
  - i. Reports of any required monitoring and/or recordkeeping of federally enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
  - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be made to the appropriate Ohio EPA District Office or local air agency. The written reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous

calendar quarters. See B.9 below if no deviations occurred during the quarter.

- iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to the appropriate Ohio EPA District Office or local air agency every six months, i.e., by January 31 and July 31 of each year for the previous six calendar months. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.
- iv. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

## 2. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports shall be submitted pursuant to OAC rule 3745-15-06.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

## 3. Risk Management Plans

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

## 4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

## 5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.

## 6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

## 7. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit To Install fees within 30 days after the issuance of this Permit To Install.

## 8. Federal and State Enforceability

Only those terms and conditions designated in this permit as federally enforceable, that are

required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

## 9. Compliance Requirements

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
  - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
  - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with ORC section 3704.08.
  - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
  - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
  - i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
  - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

**10. Permit To Operate Application**

- a. If the permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77, the permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if the proposed new or modified source(s) would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification must be obtained before the operation of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule 3745-77-08(C)(3)(d).
- b. If the permittee is required to apply for permit(s) pursuant to OAC Chapter 3745-35, the source(s) identified in this Permit To Install is (are) permitted to operate for a period of up to one year from the date the source(s) commenced operation. Permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the source(s) covered by this permit.

**11. Best Available Technology**

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

**12. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

**B. State Only Enforceable Permit To Install General Terms and Conditions****1. Compliance Requirements**

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

**2. Reporting Requirements**

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping of state-only enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from state-only required emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**3. Permit Transfers**

This Permit To Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate Permit To Install for the installation or modification of any other emissions unit(s) are required for any emissions unit for which a Permit To Install is required.

**4. Termination of Permit To Install**

This permit to install shall terminate within eighteen months of the effective date of the permit to install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

**5. Construction of New Sources(s)**

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

**6. Public Disclosure**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

**7. Applicability**

This Permit to Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s).

**8. Construction Compliance Certification**

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit To Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

**9. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)**

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

**C. Permit To Install Summary of Allowable Emissions**

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

SUMMARY (for informational purposes only)  
TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

<u>Pollutant</u>	<u>Tons Per Year</u>
OC	69.45

11

Crown Equipment Corp-Plants 3, 4, 5, 7

PTI Application: **03-16031**

**Issued: 2/10/2004**

Facility ID: **0306000112**

12

Crown

PTI A<sub>1</sub>

Issued: 2/10/2004

Emissions Unit ID: K007

**Part II - FACILITY SPECIFIC TERMS AND CONDITIONS**

**A. State and Federally Enforceable Permit To Install Facility Specific Terms and Conditions**

None

**B. State Only Enforceable Permit To Install Facility Specific Terms and Conditions**

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)****A. State and Federally Enforceable Section****I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K007 - Touch-up Spray Paint Booth (in Paint Line Area) 941006 - Metal Parts (with water curtain)  (Modification of PTI 03-8492 as issued January 25, 2001, to correct short-term OC Potential to Emit, and establish synthetic-minor long-term OC emission limits)	OAC 3745-31-05(A)(3)	35.0 lbs organic compounds (OC)/hr for coatings  205 lbs OC /month for cleanup solvent
		1.07 lb particulate emissions (PE) /hr, 4.69 ton PE/yr
		0% opacity, as a six-minute average
		See A.I.2.a
	OAC 3745-31-05(C)	53.7 tons OC per rolling, 12-month period based on coating and solvent usage and OC content restrictions (see A.I.2.c)
	OAC rule 3745-21-09(U)(1)(c)	3.5 lbs VOC/gallon of coating, excluding water and exempt solvents, for extreme performance coatings
	OAC rule 3745-17-11(B)(2)	see A.I.2.b
	OAC rule 3745-17-07(A)	see A.I.2.b

**2. Additional Terms and Conditions**

**Issued: 2/10/2004**

- 2.a** The requirements of this rule also include compliance with the requirements of OAC rule 3745-21-09(U)(1)(c) and OAC rule 3745-31-05(C).
- 2.b** The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
- 2.c** The permittee has requested a federally enforceable limitation for this emissions unit of 53.7 tons of OC (see section A.II.1 and A.II.2). Federally enforceable OC limitations are being established for the purpose limiting potential emissions. Federally enforceable OC limitations effectively restrict the potential to emit for volatile organic compounds (VOC).

## II. Operational Restrictions

1. The OC content of coatings used in this emissions unit shall not exceed 3.5 lbs /gallon. The maximum annual coating usage for this emissions unit shall not exceed 30,000 gallons. The annual coating usage limitation shall be based upon a rolling, 12-month summation of the monthly coating usage rate. To ensure federal enforceability during the first 12 calendar months of operation, the permittee shall not exceed the cumulative usage levels specified below:

### Maximum Allowable Cumulative Coating Usage (gallons)

Month(s)	Gallon Usage
1-1	2500
1-2	5000
1-3	7500
1-4	10,000
1-5	12,500
1-6	15,000
1-7	17,500
1-8	20,000
1-9	22,500
1-10	25,000
1-11	27,500
1-12	30,000

After the first 12 calendar months of operation, compliance with the annual coating usage limitation shall be based upon a rolling, 12-month summation of the monthly coating usage rates.

2. The OC content of cleanup solvent used in this emissions unit shall not exceed 6.84 lbs /gallon. The maximum annual solvent material usage for this emissions unit shall not exceed 360 gallons.

**Issued**

Emissions Unit ID: K007

The annual solvent usage limitation shall be based upon a rolling, 12-month summation of the monthly solvent usage rate. To ensure federal enforceability during the first 12 calendar months of operation, the permittee shall not exceed the cumulative usage levels specified below:

**Maximum Allowable Cumulative Solvent Material Usage (gallons)**

Month(s)	Gallon Usage
1	30
1-2	60
1-3	90
1-4	120
1-5	150
1-6	180
1-7	210
1-8	240
1-9	270
1-10	300
1-11	330
1-12	360

After the first 12 calendar months of operation, compliance with the annual solvent usage limitation shall be based upon a rolling, 12-month summation of the monthly solvent usage rates.

3. The permittee shall operate the water curtain system whenever this emissions unit is in operation.

**III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall collect and record the following each month for coating and cleanup solvent usage in this emission unit:
  - a. the company name and identification for each coating and solvent material employed;
  - b. the VOC content of each coating (excluding water and exempt solvents), as applied, in lbs/gal [The VOC content excluding water and exempt solvents shall be calculated in accordance with the equation specified in paragraph (B)(8) of OAC rule 3745-21-10 for  $C_{VOC,2}$ .];
  - c. the OC content of each coating, as applied, and solvent material, in lbs/gallon;
  - d. the number of gallons of each coating and solvent material employed;
  - e. the OC emission rate for each coating and solvent material, (c) x (d), in lbs per month;
  - f. the total OC emission rate for all coating and solvent materials, summation of (e) converted to tons per month, and

- g. for the first 12 months of operation under the provisions of this permit, the cumulative monthly emission rate of OC for coating and solvent materials, in tons per year; and
        - h. after the first 12 months of operation under the provisions of this permit, the annual emissions of OC for coating and solvent materials, based on a rolling, 12-month summation.
- 2. In addition to the above information, the permittee shall also record the following information for each month for this emission unit:
  - a. for the first 12 months of operation:
    - i. the cumulative gallon usage rate for each coating;
    - ii. the total number of gallons of all coatings;
    - iii. the cumulative gallon usage rate of each solvent material;
    - iv. the total number of gallons of all solvent material; and,
  - b. after the first 12 months of operation the annual number of gallons of all coatings and solvents based upon a rolling, 12-month summation of the coating and solvent material usage rates.
- 3. The permittee shall maintain daily records that document any time periods when the water curtain system was not in service when the emissions unit was in operation.

#### **IV. Reporting Requirements**

- 1. The permittee shall submit deviation (excursion) reports for this emissions unit which identify exceedances of any of the following:
  - a. any exceedances of the maximum allowable gallon usage rates specified in paragraphs A.II.1 and A.II.2.;
  - b. any exceedances of the 3.5 lbs OC /gallon of coating;
  - c. any exceedances of the 53.7 tons OC per rolling, 12-month period;

**Issued**

Emissions Unit ID: K007

- d. any exceedances of the 6.84 lbs OC /gallon of cleanup solvent;
- e. any exceedances of the 205 lbs OC /month for cleanup /makeup solvent.

**Issued: 2/10/2004**

The permittee shall submit these deviation (excursion) reports in accordance with the General Terms and Conditions of this permit.

2. The permittee shall notify the Director (the appropriate Ohio EPA District Office) in writing of any monthly record showing the use of noncomplying coatings (i.e., for VOC content). The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office) within 30 days following the end of the calendar month.
3. The permittee shall notify the Director (the Ohio EPA, Northwest District Office) in writing of any daily record showing that the water curtain system was not in service when the emissions unit was in operation. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA, Northwest District Office) within 30 days after the event occurs.

## **V. Testing Requirements**

1. Compliance with the emission limitations in section A.1. of the terms and conditions of this permit shall be determined in accordance with the following methods:
  - a. Emission Limitation  
35.0 lbs OC/hr for coatings  
  
Applicable Compliance Method  
The hourly OC emission limitation is based on the emission unit's potential to emit.\*  
Therefore, no record keeping, deviation reporting, or compliance method calculations are required to demonstrate compliance.  
  
\*The potential to emit is based on a maximum gallon usage of 10.0 gal/hr and a maximum OC content of 3.50 lbs/gal.
  - b. Emission Limitation  
3.5 lbs OC /gallon of coating  
205 lbs OC /month for cleanup solvent  
6.84 lbs OC /gallon of cleanup solvent  
  
Applicable Compliance Method  
Compliance shall be based on the record keeping requirements as specified in A.III.1.
  - c. Emission Limitation  
53.7 tons OC per rolling, 12-month period

Applicable Compliance Method

Compliance shall be based on the record keeping requirements as specified in A.III.1.

- d. Emission Limitation  
3.5 lbs VOC/gallon of coating, excluding water and exempt solvents

**Applicable Compliance Method**

Compliance shall be based upon the record keeping requirements as specified in A.III.1.b

- e. Emission Limitations:  
1.07 lb PE/hour  
4.69 ton/yr

**Applicable Compliance Method:**

The permittee may calculate actual PE rate from the unit utilizing the following equation:

$$E = (\text{maximum coating solids usage rate}) \times (1-TE) \times (1-CE)$$

where:

E = PE rate (pounds/hour).

TE = Transfer efficiency, which is the ratio of the amount of coating solids deposited on the coated part to the amount of coating solids used.

CE = Control efficiency of the control equipment (water curtain).

If required, compliance with the hourly PE limitation shall be determined in accordance with Methods 1 - 5 of 40 CFR, Part 60, Appendix A.

The annual allowable PE limitation was developed by multiplying the hourly limitation by 8760, and then dividing by 2000. Therefore, if compliance is shown with the hourly limitation, compliance is shown with the annual limitation.

- f. Emission Limitation:  
0% opacity, as a six-minute average

**Applicable Compliance Method:**

If required, compliance shall be determined through visible emissions observations performed in accordance with Method 9 of 40 CFR, Part 60, Appendix A.

2. Formulation data or US EPA Method 24 shall be used to determine the OC/VOC content of the coatings.

**VI. Miscellaneous Requirements**

21

Crown

PTI A<sub>1</sub>

**Issued: 2/10/2004**

Emissions Unit ID: K007

None

Issued: 2/10/2004

**B. State Only Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K007 - Touch-up Spray Paint Booth (in Paint Line Area, Plant 4) 941006 - Metal Parts		See B.III.1 below

2. **Additional Terms and Conditions**

- 2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

1. The Permit to Install for this emissions unit was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the Permit to Install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the Permit to Install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: propylene glycol methyl ether  
TLV (ug/m3): 368,600

Maximum Hourly Emission Rate (lbs/hr): 0.96

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 8130

MAGLC (ug/m3): 8780

2. Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:
  - a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
  - b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
  - c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing Permit to Install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final Permit to Install prior to the change.

3. The permittee shall collect, record, and retain the following information when it conducts evaluation to determine that the changed emissions unit will still satisfy the "Air Toxic Policy":
  - a. description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.)
  - b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
  - c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

24

Crown

PTI A<sub>1</sub>

Issued: 2/10/2004

Emissions Unit ID: K007

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)****A. State and Federally Enforceable Section****I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K009 - Touch-up Spray Paint Booth (Plant 4) 950801 - Metal Parts (with water curtain)  (Modification of PTI 03-9038 as issued January 25, 2001, to correct short-term OC Potential to Emit, and establish synthetic-minor long-term OC emission limits)	OAC rule 3745-31-05(A)(3)	7.0 lbs organic compounds (OC)/hr for coatings
		205 lbs OC /month for cleanup solvent
		0.21 lb particulate emissions (PE) /hr, 0.94 ton PE/yr
		0% opacity, as a six-minute average
		See A.2.a
	OAC rule 3745-31-05(C)	16.98 tons OC per rolling, 12-month period based on coating and solvent usage and OC content restrictions (see A.2.b)
	OAC rule 3745-21-09(U)(1)(c)	3.5 lbs VOC/gallon of coating, excluding water and exempt solvents, for extreme performance coatings
	OAC rule 3745-17-11(B)(2)	none (See A.I.2.c.)
	OAC rule 3745-17-07(A)	none (See A.I.2.d.)

**2. Additional Terms and Conditions**

**Issued**

Emissions Unit ID: K009

- 2.a** The requirements of this rule also include compliance with the requirements of OAC rule 3745-21-09(U)(1)(c) and OAC rule 3745-31-05(C).
- 2.b** The permittee has requested a federally enforceable limitation for this emissions unit of 16.98 tons of OC (see section A.II.1 and A.II.2). Federally enforceable OC limitations are being established for the purpose limiting potential emissions. Federally enforceable OC limitations effectively restrict the potential to emit for volatile organic compounds (VOC).
- 2.c** The uncontrolled mass rate of particulate emissions from this emissions unit is less than 10 lbs / hr. Therefore, pursuant to OAC rule 3745-17-11(A)(2)(ii), Figure II of OAC rule 3745-17-11 does not apply. Also, Table 1 does not apply because the facility is located in Auglaize County.
- 2.d** This emissions unit is exempt from the visible particulate emission limitations specified in OAC rule 3745-17-07(A), pursuant to OAC rule 3745-17-07(A)(3)(h), because OAC rule 3745-17-11 is not applicable.

**II. Operational Restrictions**

1. The OC content of coatings used in this emissions unit shall not exceed 3.5 lbs /gallon. The maximum annual coating usage for this emissions unit shall not exceed 9000 gallons. The annual coating usage limitation shall be based upon a rolling, 12-month summation of the monthly coating usage rate. To ensure federal enforceability during the first 12 calendar months of operation, the permittee shall not exceed the cumulative usage levels specified below:

**Maximum Allowable Cumulative Coating Usage (gallons)**

<b>Month(s)</b>	<b>Gallon Usage</b>
1-1	750
1-2	1500
1-3	2250
1-4	3000
1-5	3750
1-6	4500
1-7	5250
1-8	6000
1-9	6750
1-10	7500
1-11	8250
1-12	9000

After the first 12 calendar months of operation, compliance with the annual coating usage limitation shall be based upon a rolling, 12-month summation of the monthly coating usage rates.

**Issued: 2/10/2004**

2. The OC content of cleanup solvent used in this emissions unit shall not exceed 6.84 lbs /gallon. The maximum annual solvent material usage for this emissions unit shall not exceed 360 gallons. The annual solvent usage limitation shall be based upon a rolling, 12-month summation of the monthly solvent usage rate. To ensure federal enforceability during the first 12 calendar months of operation, the permittee shall not exceed the cumulative usage levels specified below:

**Maximum Allowable Cumulative Solvent Material Usage (gallons)**

Month(s)	Gallon Usage
1	30
1-2	60
1-3	90
1-4	120
1-5	150
1-6	180
1-7	210
1-8	240
1-9	270
1-10	300
1-11	330
1-12	360

After the first 12 calendar months of operation, compliance with the annual solvent usage limitation shall be based upon a rolling, 12-month summation of the monthly solvent usage rates.

3. The permittee shall operate the water curtain system whenever this emissions unit is in operation.

### **III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall collect and record the following each month for coating and cleanup solvent usage in this emission unit:
- a. the company name and identification for each coating and solvent material employed;

**Issued**

Emissions Unit ID: K009

- b. the VOC content of each coating (excluding water and exempt solvents), as applied, in lbs/gal [The VOC content excluding water and exempt solvents shall be calculated in accordance with the equation specified in paragraph (B)(8) of OAC rule 3745-21-10 for  $C_{VOC,2}$ .];
  - c. the OC content of each coating, as applied, and solvent material, in lbs/gallon;
  - d. the number of gallons of each coating and solvent material employed;
  - e. the OC emission rate for each coating and solvent material, (c) x (d), in lbs per month;
  - f. the total OC emission rate for all coating and solvent materials, summation of (e) converted to tons per month, and
  - g. for the first 12 months of operation under the provisions of this permit, the cumulative monthly emission rate of OC for coating and solvent materials, in tons per year; and
  - h. after the first 12 months of operation under the provisions of this permit, the annual emissions of OC for coating and solvent materials, based on a rolling, 12-month summation.
2. In addition to the above information, the permittee shall also record the following information for each month for this emission unit:
    - a. for the first 12 months of operation:
      - i. the cumulative gallon usage rate for each coating;
      - ii. the total number of gallons of all coatings;
      - iii. the cumulative gallon usage rate of each solvent material;
      - iv. the total number of gallons of all solvent material; and,
    - b. after the first 12 months of operation the annual number of gallons of all coatings and solvents based upon a rolling, 12-month summation of the coating and solvent material usage rates.
  3. The permittee shall maintain daily records that document any time periods when the water curtain system was not in service when the emissions unit was in operation.

**IV. Reporting Requirements**

1. The permittee shall submit deviation (excursion) reports for this emissions unit which identify exceedances of any of the following:

**Issued: 2/10/2004**

- a. any exceedances of the maximum allowable gallon usage rates specified in paragraphs A.II.1 and A.II.2.;
- b. any exceedances of the 3.5 lbs OC /gallon of coating;
- c. any exceedances of the 15.75 tons OC per rolling, 12-month period;
- d. any exceedances of the 6.84 lbs OC /gallon of cleanup solvent;
- e. any exceedances of the 205 lbs OC /month for cleanup /makeup solvent.

The permittee shall submit these deviation (excursion) reports in accordance with the General Terms and Conditions of this permit.

2. The permittee shall notify the Director (the appropriate Ohio EPA District Office) in writing of any monthly record showing the use of noncomplying coatings (i.e., for VOC content). The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office) within 30 days following the end of the calendar month.
3. The permittee shall notify the Director (the Ohio EPA, Northwest District Office) in writing of any daily record showing that the water curtain system was not in service when the emissions unit was in operation. The notification shall include a copy of such record and shall be sent to the Director (the Ohio EPA, Northwest District Office) within 30 days after the event occurs.

## **V. Testing Requirements**

1. Compliance with the emission limitations in section A.1. of the terms and conditions of this permit shall be determined in accordance with the following methods:
  - a. Emission Limitation  
7.0 lbs OC/hr for coatings

### **Applicable Compliance Method**

The hourly OC emission limitation is based on the emission unit's potential to emit.\* Therefore, no record keeping, deviation reporting, or compliance method calculations are required to demonstrate compliance.

\*The potential to emit is based on a maximum gallon usage of 2.0 gal/hr and a maximum OC content of 3.50 lbs/gal.

- b. Emission Limitation
  - 3.5 lbs OC /gallon of coating
  - 205 lbs OC /month for cleanup solvent
  - 6.84 lbs OC /gallon of cleanup solvent

## Applicable Compliance Method

Compliance shall be based on the record keeping requirements as specified in A.III.1.

- c. Emission Limitation  
16.98 tons OC per rolling, 12-month period

## Applicable Compliance Method

Compliance shall be based on the record keeping requirements as specified in A.III.1.

- d. Emission Limitation  
3.5 lbs VOC/gallon of coating, excluding water and exempt solvents

## Applicable Compliance Method

Compliance shall be based upon the record keeping requirements as specified in A.III.1.b

- e. Emission Limitations:  
0.21 lb PE/hour  
0.94 ton/yr

## Applicable Compliance Method:

The permittee may calculate actual PE rate from the unit utilizing the following equation:

$$E = (\text{maximum coating solids usage rate}) \times (1-TE) \times (1-CE)$$

where:

$E$  = PE rate (pounds/hour).

$TE$  = Transfer efficiency, which is the ratio of the amount of coating solids deposited on the coated part to the amount of coating solids used.

$CE$  = Control efficiency of the control equipment (water curtain).

If required, compliance with the hourly PE limitation shall be determined in accordance with Methods 1 - 5 of 40 CFR, Part 60, Appendix A.

The annual allowable PE limitation was developed by multiplying the hourly limitation by 8760, and then dividing by 2000. Therefore, if compliance is shown with the hourly limitation, compliance is shown with the annual limitation.

- f. Emission Limitation:  
0% opacity, as a six-minute average

Applicable Compliance Method:

If required, compliance shall be determined through visible emissions observations performed in accordance with Method 9 of 40 CFR, Part 60, Appendix A.

- 2. Formulation data or US EPA Method 24 shall be used to determine the OC/VOC content of the coatings.

**VI. Miscellaneous Requirements**

None

**B. State Only Enforceable Section****I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K009 - Touch-up Spray Paint Booth (Plant 4) 950801 - Metal Parts for Lift Trucks		See B.III.1 below

**2. Additional Terms and Conditions**

2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

1. Modeling to demonstrate compliance with the Ohio EPA's "Air Toxic Policy" was not necessary because the emissions unit's maximum annual emissions for each toxic compound will be less than 1.0 ton. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by OAC rule 3745-31-01.

35

Crown

PTI A<sub>1</sub>

**Issued: 2/10/2004**

Emissions Unit ID: K009

The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any pollutant that has a listed TLV to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new permit to install.