



Environmental Protection Agency

John R. Kasich, Governor
Mary Taylor, Lt. Governor
Scott J. Nally, Director

6/7/2012

DON VERHOFF
VERHOFF ALFALFA (OTTAWA PLANT)
1188 SUGAR MILL DR
OTTAWA, OH 45875

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE
Facility ID: 0369000004
Permit Number: P0109575
Permit Type: Administrative Modification
County: Putnam

Certified Mail

No	TOXIC REVIEW
No	PSD
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MAJOR NON-ATTAINMENT
No	MODELING SUBMITTED
No	SYNTHETIC MINOR TO AVOID TITLE V
No	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

Dear Permit Holder:

Enclosed please find a final Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. Please complete a survey at www.epa.ohio.gov/dapc/permitsurvey.aspx and give us feedback on your permitting experience. We value your opinion.

The issuance of this PTI is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
309 South Fourth Street, Room 222
Columbus, OH 43215

If you have any questions, please contact Ohio EPA DAPC, Northwest District Office at (419)352-8461 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. This permit can be accessed electronically on the DAPCWeb page, www.epa.ohio.gov/dapc, by clicking the "Issued Air Pollution Control Permits" link.

Sincerely,

Michael W. Ahern, Manager
Permit Issuance and Data Management Section, DAPC

Cc: Ohio EPA-NWDO



FINAL

**Division of Air Pollution Control
Permit-to-Install and Operate
for
VERHOFF ALFALFA (OTTAWA PLANT)**

Facility ID:	0369000004
Permit Number:	P0109575
Permit Type:	Administrative Modification
Issued:	6/7/2012
Effective:	6/7/2012
Expiration:	12/15/2019



Division of Air Pollution Control
Permit-to-Install and Operate
for
VERHOFF ALFALFA (OTTAWA PLANT)

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Authorization

Facility ID: 0369000004
Application Number(s): M0001573, A0044097
Permit Number: P0109575
Permit Description: Administrative modification permit for alfalfa processing including sawdust-fired rotary alfalfa dryer with multi-cyclone & alfalfa pelletizing, conveying, and storage with baghouse(s).
Permit Type: Administrative Modification
Permit Fee: \$375.00
Issue Date: 6/7/2012
Effective Date: 6/7/2012
Expiration Date: 12/15/2019
Permit Evaluation Report (PER) Annual Date: Apr 1 - Mar 31, Due May 15

This document constitutes issuance to:

VERHOFF ALFALFA (OTTAWA PLANT)
1188 SUGAR MILL RD
OTTAWA, OH 45875

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

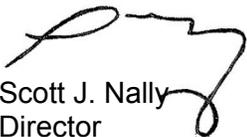
Ohio EPA District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Northwest District Office
347 North Dunbridge Road
Bowling Green, OH 43402
(419)352-8461

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency


Scott J. Nally
Director



Authorization (continued)

Permit Number: P0109575

Permit Description: Administrative modification permit for alfalfa processing including sawdust-fired rotary alfalfa dryer with multi-cyclone & alfalfa pelletizing, conveying, and storage with baghouse(s).

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Emissions Unit ID:

P001

Company Equipment ID:

Wood Fired Alfalfa Dryer W/Cyclone

Superseded Permit Number:

P0087438

General Permit Category and Type:

Not Applicable



A. Standard Terms and Conditions

1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. Unless otherwise specified, facilities subject to one or more synthetic minor restrictions must use Ohio EPA's "Air Services" to submit annual emissions associated with this permit requirement. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is

very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.

10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Ohio EPA DAPC, Northwest District Office in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting¹ a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emissions unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

¹Permittees that use Ohio EPA's "Air Services" can mark the affected emissions unit(s) as "permanently shutdown" in the facility profile along with the date the emissions unit(s) was permanently removed and/or disabled. Submitting the facility profile update will constitute notifying of the permanent shutdown of the affected emissions unit(s).

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.

B. Facility-Wide Terms and Conditions

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) None.

C. Emissions Unit Terms and Conditions



1. P001, Wood Fired Alfalfa Dryer W/Cyclone

Operations, Property and/or Equipment Description:

Alfalfa processing including sawdust fired rotary alfalfa dryer with multi-cyclone & alfalfa pelletizing, conveying, and storage with baghouse(s).

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05 (A)(3)	<u>Sawdust Fired Rotary Dryer</u> 24.89 lbs particulate emissions (PE)/hr& 109 tons PE/yr 12.92 lbs nitrogen dioxide (NOx)/hr& 58.59 tons NOx/yr 8.1 lbs carbon monoxide (CO)/hr& 35.48 tons CO/yr <u>Pelletizing, Conveying, & Storage</u> 4.97 lbs PE/hr& 21.77 tons PE/yr See b)(2)a., b)(2)b., b)(2)c., and b)(2)e.



b.	OAC rule 3745-17-11 (B)	See b)(2)d.
c.	OAC rule 3745-17-07 (A)	Visible PE from the stacks serving this emissions unit shall not exceed 20% opacity as a six-minute average, except as provided by rule

(2) Additional Terms and Conditions

- a. Emissions of PE from emissions unit P001 are generated by the operations and emitted from the control system as indicated in the following table:

Emissions Generating Operation	Control Device/System
Sawdust fired rotary alfalfa dryer	Multi-cyclone
Hammermill	Meal cyclone & Baghouse BF1
Alfalfa Pelletizing, Conveying & Storage (Quonset Warehouse)	Baghouse BF1
Alfalfa Pelletizing, Conveying & Storage (North Storage Building)	Baghouses BF2 & BF3

- b. Best Available Technology requirements for this emissions unit have been determined to be use of the control device/system listed in b)(2)a. of this permit and compliance with the terms and conditions of this permit.
- c. The requirements of this rule also include compliance with OAC rule 3745-17-07 (A).
- d. The requirements established pursuant to this rule are less stringent or equivalent to the requirements established pursuant to OAC rule 3745-31-05 (A)(3).
- e. Pursuant to Ohio EPA Engineering Guide #61, this facility has a presumed inherent physical limitation because the facility-wide actual emissions are below twenty percent of any of the major regulated pollutant thresholds. Therefore, the facility is a non-Title V facility.

c) Operational Restrictions

- (1) The permittee shall only dry alfalfa hay in this emissions unit.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall perform daily checks when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) servicing this emissions unit. The presence or absence of any visible emissions,

excluding water vapor, shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

- a. the date and time of the visible emission observation;
- b. the identification of the stack observed;
- c. the color of the emissions;
- d. the total duration of any visible emission observation; and
- e. the corrective actions, if any, taken to eliminate the visible emissions.

If visible emissions are present, a visible emission incident has occurred. The observer does not have to document the exact start and end times for the visible emission incident under item d)(1)d. above or continue the daily check until the incident has ended. The observer may indicate that the visible emission incident was continuous during the observation period (or, if known, continuous during the operation of the emissions unit). With respect to the documentation of corrective actions, the observer may indicate that no corrective actions were taken if the visible emissions were representative of normal operations, or specify the minor corrective actions that were taken to ensure that the emissions unit continued to operate under normal conditions, or specify the corrective actions that were taken to eliminate abnormal visible emissions.

- (2) For each day during which the permittee dries any material other than alfalfa hay the permittee shall maintain a record of the type of material dried.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA District Office or Local Air Agency by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit. It is recommended that the PER is submitted electronically through the Ohio EPA's "e-Business Center: Air Services" although PERs can be submitted via U.S. postal service or can be hand delivered.
- (2) The permittee shall additionally identify the following information in the annual PER in accordance with the monitoring requirements in section d)(1) & d)(2):
 - a. all days during which any visible particulate emissions were observed from the stack(s) serving this emission unit;
 - b. any corrective actions taken to eliminate the visible particulate emissions and;
 - c. any days during which a material other than alfalfa hay was dried in the emissions unit.

The above information shall be provided as an attachment to the PER. If there were no day(s) and/or corrective action(s) to identify as required above, the permittee shall indicate within the "Additional Information and Corrections" section of the PER that no

visible emissions were observed and no corrective actions were taken and/or there were no days during which a material other than alfalfa hay was dried in the emissions unit.

f) Testing Requirements

(1) The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- a. The emission testing shall be conducted no later than 365 days after issuance of the permit.
- b. The emission testing shall be conducted to demonstrate compliance with the allowable mass emissions rate for PE, NO_x, and CO from the sawdust fired rotary alfalfa dryer.
- c. The following test method(s) shall be employed to demonstrate compliance with the allowable mass emission rate(s):

PE - Methods 1 through 5 of 40 CFR Part 60, Appendix A

NO_x – Methods 1 through 4, and 7 of 40 CFR Part 60 Appendix A

CO – Methods 1 through 4, and 10 of 40 CFR Part 60 Appendix A

- d. The test(s) shall be conducted at a Maximum Source Operating Rate (MSOR), unless otherwise specified or approved by the appropriate Ohio EPA District Office or local air agency. MSOR is defined as the condition that is most likely to challenge the emission control measures with regards to meeting the applicable emission standard(s). Although it generally consists of operating the emissions unit at its maximum material input/production rates and results in the highest emission rate of the tested pollutant, there may be circumstances where a lower emissions loading is deemed the most challenging control scenario. Failure to test at the MSOR is justification for not accepting the test results as a demonstration of compliance.
- e. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the appropriate Ohio EPA District Office or local air agency. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA District Office's or local air agency's refusal to accept the results of the emission test(s).
- f. Personnel from the appropriate Ohio EPA District Office or local air agency shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

- g. A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the appropriate Ohio EPA District Office or local air agency within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the appropriate Ohio EPA District Office or local air agency.
- (2) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:
- a. Emissions Limitation:
24.89 lbs particulate emissions (PE)/hr from the stack serving the sawdust fired rotary alfalfa dryer
- Applicable Compliance Method:
This emissions limitation was established in accordance with Table I of OAC rule 3745-17-11 (B)*.
- *Per OAC rule 3745-17-11 (B), Table I Emissions of PE are based on the formula $E = 4.10 (P)^{0.67}$ where P equals the Process Weight Rate (PWR) at Maximum Capacity. Per Ohio EPA Engineering Guide #47, PWR, as defined by OAC rule 3745-17-01 should include the weight of moisture contained in the alfalfa and in the alfalfa products. For purposes of this permit, PWR includes the weight of the alfalfa dried, including the moisture contained in the alfalfa and the sawdust consumed for fuel burning (14.76 tons/yr).
- Compliance shall be demonstrated in accordance with the performance testing requirements required in condition f)(1). Additional testing shall be conducted in accordance with Ohio EPA Engineering Guide #16.
- b. Emission Limitation:
109 tons PE/yr from the stack serving the sawdust fired rotary alfalfa dryer
- Applicable Compliance Method:
The annual limitation was established by multiplying the hourly limitation by the maximum operating schedule of 8,760 hours/year and then dividing by 2,000 pounds/ton. Therefore, provided compliance is shown with the pound per hour emission limitation, compliance with the annual emission limitation shall also be demonstrated.
- c. Emission Limitation:
12.92 lbsNOx/hr from the stack serving the sawdust fired rotary alfalfa dryer
- Applicable Compliance Method:
The hourly emission limitation is based on company supplied emissions testing of a similar sawdust fired rotary alfalfa dryer and applying a safety factor of 20% for purposes of establishing a permit allowable.

Compliance shall be demonstrated in accordance with the performance testing requirements required in condition f)(1). Additional testing shall be conducted in accordance with Ohio EPA Engineering Guide #16.

d. Emission Limitation:

58.59 tons NO_x/yr from the stack serving the sawdust fired rotary alfalfa dryer

Applicable Compliance Method:

The annual limitation was established by multiplying the hourly limitation by the maximum operating schedule of 8,760 hours/year and then dividing by 2,000 pounds/ton. Therefore, provided compliance is shown with the pound per hour emission limitation, compliance with the annual emission limitation shall also be demonstrated.

e. Emission Limitation:

8.1 lbs CO/hr from the stack serving the sawdust fired rotary alfalfa dryer

Applicable Compliance Method:

The hourly emission limitation is based on company supplied emissions testing of a similar sawdust fired rotary alfalfa dryer and applying a safety factor of 20% for purposes of establishing a permit allowable.

Compliance shall be demonstrated in accordance with the performance testing requirements required in condition f)(1). Additional testing shall be conducted in accordance with Ohio EPA Engineering Guide #16.

f. Emission Limitation:

35.48 tons CO/yr from the stack serving the sawdust fired rotary alfalfa dryer

Applicable Compliance Method:

The annual limitation was established by multiplying the hourly limitation by the maximum operating schedule of 8,760 hours/year and then dividing by 2,000 pounds/ton. Therefore, provided compliance is shown with the pound per hour emission limitation, compliance with the annual emission limitation shall also be demonstrated.

g. Emission Limitation:

4.97 lbs PE/hr & 21.77 tons PE/yr from alfalfa pelletizing, conveying, and storage

Applicable Compliance Method:

The hourly limitation was established by multiplying a baghouse performance standard (maximum outlet grain loading concentration) of 0.02 gr/dscf, by the total maximum volumetric air flow rate from baghouses BF1, BF2, & BF3 (29,000 acfm), and applying the conversion factors of 7000 gr/pound, 60 minutes/hour. If required, the permittee shall demonstrate compliance by testing in accordance with Methods 1-5 of 40 CFR Part 60, Appendix A.

The tons/yr limitation was established by multiplying the lb/hr limitation by the maximum operating schedule of 8760 hrs/yr, and dividing by 2000 lbs/ton.

Therefore, provided compliance is shown with the hourly limitation, compliance with the annual limitation shall also be demonstrated.

h. Emission Limitation:

Visible PE from the stacks serving this emissions unit shall not exceed 20% opacity as a six-minute average, except as provided by rule.

Applicable Compliance Method:

Compliance shall be demonstrated in accordance with OAC rule 3745-17-03 (B)(1).

g) Miscellaneous Requirements

(1) None.