

Facility ID: 0302020306 Issuance type: Title V Final Permit

This version of facility specific terms and conditions was converted from a database format to an HTML file during an upgrade of the Ohio EPA, Division of Air Pollution Control's permitting software. Every attempt has been made to convert the terms and conditions to look and substantively conform to the permit issued or being drafted in STARS. However, the format of the terms may vary slightly from the original. In addition, although it is not expected, there is a slight possibility that a term and condition may have been inadvertently "left out" of this reproduction during the conversion process. Therefore, if this version is to be used as a starting point in drafting a new version of a permit, it is imperative that the entire set of terms and conditions be reviewed to ensure they substantively mimic the issued permit. The official version of any permit issued final by Ohio EPA is kept in the Agency's Legal section. The Legal section may be contacted at (614) 644-3037.

In addition to the terms and conditions, hyperlinks have been inserted into the document so you may more readily access the section of the document you wish to review.

Finally, the term language under "Part III" and before "I. Applicable Emissions Limitations..." has been added to aid in document conversion, and was not part of the original issued permit.

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## Part II - Specific Facility Terms and Conditions

### a State and Federally Enforceable Section

1. None

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### b State Only Enforceable Section

1. The following insignificant emissions units are located at this facility:

Z001 Cleaver Brooks Boiler Model 700-155  
Z002 Cleaver Brooks Boiler Model 700-155  
Z003 Cleaver Brooks Boiler Model 700-125  
Z004 Cleaver Brooks Boiler Model 700-125  
Z005 Heritage Crystal 106 Solvent Parts Washing  
Z006 Heritage Crystal 106 Solvent Parts Washing  
Z007 (8) Modine Model BAE 250 07 31 Dock Space Heaters

Each insignificant emissions unit at this facility must comply with all applicable State and federal regulations, as well as any emission limitations and/or control requirements contained within a permit to install for the emissions unit.

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Part III - Terms and Conditions for Emissions Units

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Facility ID: 0302020306 Emissions Unit ID: P001 Issuance type: Title V Final Permit

A. State and Federally Enforceable Section

The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

- 1. None.

I. Applicable Emissions Limitations and/or Control Requirements

- 1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
natural gas-fired, 600-bun bakery oven	OAC rule 3745-31-05 (PTI #03-8725)	less than 0.1 lb particulate emissions (PE)/hr
		less than 0.1 lb sulfur dioxide (SO2)/hr
		0.82 lb nitrogen oxides (NOx)/hr
		18.9 lbs organic compounds (OC)/hr
		The requirements of this rule also include compliance with the requirements of OAC rules 3745-18-06(E), 3745-23-06(B) and 3745-21-08(B).
	OAC rule 3745-17-07(A)	none (See A.1.2.a.)
	OAC rule 3745-17-11	none (See A.1.2.b.)
	OAC rules 3745-21-08(B) and 3745-23-06(B)	See A.1.2.d.
	OAC rule 3745-18-06(E)	exempt, pursuant to OAC rule 3745-18-06(C) (See A.1.2.e.)

2. Additional Terms and Conditions

- a. This emissions unit is exempt from the visible PE limitations specified in OAC rule 3745-17-07(A) pursuant to OAC rule 3745-17-07(A)(3)(h) because the emissions unit is not subject to the requirements of OAC rule 3745-17-11.
- b. The uncontrolled mass rate of PE\* from this emissions unit is less than 10 pounds/hour. Therefore, pursuant to OAC rule 3745-17-11(A)(2)(a)(ii), Figure II of OAC rule 3745-17-11 does not apply. In addition, Table I of OAC rule 3745-17-11 does not apply because the process weight rate is equal to zero. "Process weight" is defined in OAC rule 3745-17-01(B)(14).
  - \* The burning of natural gas is the only source of PE from this emissions unit.
- c. The 0.1 lb PE/hr, 0.1 lb SO2/hr, 0.82 lb NOx/hr, and 18.9 lbs OC/hr emission limitations were established for PTI purposes to reflect the potentials to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with these limitations.
- d. The permittee has satisfied the "best available control techniques and operating practices" and "latest available control techniques and operating practices" required pursuant to OAC rules 3745-21-08 and 3745-23-06, respectively by committing to comply with the best available technology requirements established pursuant to OAC rule 3745-31-05(A)(3) in Permit to Install 03-8725.
- e. There are no sulfur dioxide emission limitations established by OAC Chapter 3745-18 for this emissions unit because the process weight rate is less than 1,000 pounds/hour.

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**II. Operational Restrictions**

1. The average hourly production rate for this emissions unit shall not exceed 5,665 pounds (as a daily average).
2. The permittee shall only burn natural gas in this emissions unit.

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**III. Monitoring and/or Record Keeping Requirements**

1. The company shall maintain daily records that list the following information for this emissions unit:
  - a. the amount of yeast-leaved products produced, in pounds;
  - b. the number of hours the emissions unit was in operation; and
  - c. the average hourly amount of yeast-leaved products produced, (i.e., a/b) in pounds/hr (average).
2. For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.

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**IV. Reporting Requirements**

1. The permittee shall notify the Ohio EPA, Northwest District Office (NWDO) of any exceedance of the hourly production rate restriction of 5,665 within 5 working days of the exceedance. A copy of such record shall be submitted to the Ohio EPA, NWDO within 45 working days after the exceedance.
2. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.

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**V. Testing Requirements**

1. Compliance with the emission limitations in Section A.I. of these terms and conditions shall be determined in accordance with the following methods:
  - a. Emission Limitation: less than 0.1 lb PE/hr  
  
Applicable Compliance Method: The permittee may determine compliance with the lb PE/hr limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 1.9 lbs PE/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).  
  
If required, the permittee shall demonstrate compliance with the hourly PE limitation pursuant to Methods 1 through 5 of 40 CFR, Part 60, Appendix A.
  - b. Emission Limitation: less than 0.1 lb SO<sub>2</sub>/hr  
  
Applicable Compliance Method: The permittee may determine compliance with the lb SO<sub>2</sub>/hr emission limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 0.6 lb SO<sub>2</sub>/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).  
  
If required, the permittee shall demonstrate compliance with the hourly SO<sub>2</sub> emission limitation pursuant to Method 6 of 40 CFR, Part 60, Appendix A.
  - c. Emission Limitation: 0.82 lb NO<sub>x</sub>/hr  
  
Applicable Compliance Method: The permittee may determine compliance with the lb NO<sub>x</sub>/hr emission limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 100 lbs NO<sub>x</sub>/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).  
  
If required, the permittee shall demonstrate compliance with the hourly NO<sub>x</sub> emission limitation pursuant to Methods 1 through 4 and 7 of 40 CFR, Part 60, Appendix A.
  - d. Emission Limitation: 18.9 lbs OC/hr  
  
Applicable Compliance Method: The permittee may determine compliance with the lbs OC/hr emission limitation above by multiplying the emission factor (determined in accordance with the equation specified in section A.V.2 of this permit, lbs OC/ton of bread) by the emissions unit's maximum hourly production rate (tons/hr).

If required, the permittee shall demonstrate compliance with the hourly OC emission limitation pursuant to Methods 18, 25, or 25A, as appropriate, of 40 CFR, Part 60, Appendix A.

2. The OC emission factor referred to in section A.V.1.d may be determined by using the following equation:

$$OC = 0.95Y_i + 0.195t_i - 0.51S - 0.86t_s + 1.90$$

where:

OC = emission factor, in pounds of uncontrolled OC emissions per ton of bread or other yeast-leavened product produced;

Y<sub>i</sub> = initial baker's percent of yeast, to the nearest tenth of a percent;

t<sub>i</sub> = total yeast action time (fermentation time) of initial yeast, in hours, to the nearest tenth of an hour;

S = final (spiking) baker's percent of yeast, to the nearest tenth of a percent; and

t<sub>s</sub> = spiking yeast action time, in hours, to the nearest tenth of an hour.

The value for the OC emission factor is the same for all yeast-leavened products.

The above equation was taken from the USEPA publication "Alternative Control Technology Document for Bakery Oven Emissions" (EPA 453/R-92-017), dated December, 1992.

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VI. **Miscellaneous Requirements**

1. None

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**B. State Enforceable Section**

The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

1. None.

I. **Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

	<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
2. <b>Additional Terms and Conditions</b>			
1.	None		

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II. **Operational Restrictions**

1. None

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III. **Monitoring and/or Record Keeping Requirements**

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**IV. Reporting Requirements**

- 1. None

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**V. Testing Requirements**

- 1. None

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**VI. Miscellaneous Requirements**

- 1. None

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**Part III - Terms and Conditions for Emissions Units**

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**Facility ID: 0302020306 Emissions Unit ID: P002 Issuance type: Title V Final Permit**

**A. State and Federally Enforceable Section**

The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

- 1. None.

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
natural gas-fired, 600-bun bakery oven	OAC rule 3745-31-05 (PTI #03-8725)	less than 0.1 lb particulate emissions (PE)/hr
		less than 0.1 lb sulfur dioxide (SO2)/hr
		0.76 lb nitrogen oxides (NOx)/hr
		26.4 lbs organic compounds (OC)/hr
		The requirements of this rule also include compliance with the requirements of OAC rules 3745-18-06(E), 3745-23-06(B) and 3745-21-08(B).
	OAC rule 3745-17-07(A)	none (See A.I.2.a.)
	OAC rule 3745-17-11	none (See A.I.2.b.)
	OAC rules 3745-21-08(B) and 3745-23-06(B)	See A.I.2.d.
	OAC rule 3745-18-06(E)	exempt, pursuant to OAC rule 3745-18-06(C) (See A.I.2.e.)

**2. Additional Terms and Conditions**

- a. This emissions unit is exempt from the visible PE limitations specified in OAC rule 3745-17-07(A) pursuant to OAC rule 3745-17-07(A)(3)(h) because the emissions unit is not subject to the requirements of OAC rule 3745-17-11.
- b. The uncontrolled mass rate of PE\* from this emissions unit is less than 10 pounds/hour. Therefore, pursuant to OAC rule 3745-17-11(A)(2)(a)(ii), Figure II of OAC rule 3745-17-11 does not apply. In addition, Table I of OAC rule 3745-17-11 does not apply because the process weight rate is equal to zero. "Process weight" is defined in OAC rule 3745-17-01(B)(14).

\* The burning of natural gas is the only source of PE from this emissions unit.

- c. The 0.1 lb PE/hr, 0.1 lb SO<sub>2</sub>/hr, 0.76 lb NO<sub>x</sub>/hr, and 26.4 lbs OC/hr emission limitations were established for PTI purposes to reflect the potentials to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with these limitations.
- d. The permittee has satisfied the "best available control techniques and operating practices" and "latest available control techniques and operating practices" required pursuant to OAC rules 3745-21-08 and 3745-23-06, respectively by committing to comply with the best available technology requirements established pursuant to OAC rule 3745-31-05(A)(3) in Permit to Install 03-8725.
- e. There are no sulfur dioxide emission limitations established by OAC Chapter 3745-18 for this emissions unit because the process weight rate is less than 1,000 pounds/hour.

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**II. Operational Restrictions**

- 1. The average hourly production rate for this emissions unit shall not exceed 9,000 pounds (as a daily average).
- 2. The permittee shall only burn natural gas in this emissions unit.

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**III. Monitoring and/or Record Keeping Requirements**

- 1. The company shall maintain daily records that list the following information for this emissions unit:
  - a. the amount of yeast-leaved products produced, in pounds;
  - b. the number of hours the emissions unit was in operation; and
  - c. the average hourly amount of yeast-leaved products produced, (i.e., a/b) in pounds/hr (average).
- 2. For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.

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**IV. Reporting Requirements**

- 1. The permittee shall notify the Ohio EPA, Northwest District Office (NWDO) of any exceedance of the hourly production rate restriction of 9,000 within 5 working days of the exceedance. A copy of such record shall be submitted to the Ohio EPA, NWDO within 45 working days after the exceedance.
- 2. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.

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**V. Testing Requirements**

- 1. Compliance with the emission limitations in Section A.I. of these terms and conditions shall be determined in accordance with the following methods:
  - a. Emission Limitation: less than 0.1 lb PE/hr
 

Applicable Compliance Method: The permittee may determine compliance with the lb PE/hr limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 1.9 lbs PE/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly PE limitation pursuant to Methods 1 through 5 of 40 CFR, Part 60, Appendix A.
  - b. Emission Limitation: less than 0.1 lb SO<sub>2</sub>/hr
 

Applicable Compliance Method: The permittee may determine compliance with the lb SO<sub>2</sub>/hr emission limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 0.6 lb SO<sub>2</sub>/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly SO<sub>2</sub> emission limitation pursuant to Method 6 of 40 CFR, Part 60, Appendix A.
  - c. Emission Limitation: 0.76 lb NO<sub>x</sub>/hr

Applicable Compliance Method: The permittee may determine compliance with the lb NOx/hr emission limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 100 lbs NOx/mm cu.ft. of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly NOx emission limitation pursuant to Methods 1 through 4 and 7 of 40 CFR, Part 60, Appendix A.

d. Emission Limitation: 26.4 lbs OC/hr

Applicable Compliance Method: The permittee may determine compliance with the lbs OC/hr emission limitation above by multiplying the emission factor (determined in accordance with the equation specified in section A.V.2 of this permit, lbs OC/ton of bread) by the emissions unit's maximum hourly production rate (tons/hr).

If required, the permittee shall demonstrate compliance with the hourly OC emission limitation pursuant to Methods 18, 25, or 25A, as appropriate, of 40 CFR, Part 60, Appendix A.

2. The OC emission factor referred to in section A.V.1.d may be determined by using the following equation:

$$OC = 0.95Y_i + 0.195t_i - 0.51S - 0.86t_s + 1.90$$

where:

OC = emission factor, in pounds of uncontrolled OC emissions per ton of bread or other yeast-leavened product produced;

Y<sub>i</sub> = initial baker's percent of yeast, to the nearest tenth of a percent;

t<sub>i</sub> = total yeast action time (fermentation time) of initial yeast, in hours, to the nearest tenth of an hour;

S = final (spiking) baker's percent of yeast, to the nearest tenth of a percent; and

t<sub>s</sub> = spiking yeast action time, in hours, to the nearest tenth of an hour.

The value for the OC emission factor is the same for all yeast-leavened products.

The above equation was taken from the USEPA publication "Alternative Control Technology Document for Bakery Oven Emissions" (EPA 453/R-92-017), dated December, 1992.

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VI. **Miscellaneous Requirements**

1. None

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Facility ID: 0302020306 Emissions Unit ID: P002 Issuance type: Title V Final Permit

**B. State Enforceable Section**

The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

1. None.

I. **Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
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2. **Additional Terms and Conditions**

1. None

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**II. Operational Restrictions**

- 1. None

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**III. Monitoring and/or Record Keeping Requirements**

- 1. None

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**IV. Reporting Requirements**

- 1. None

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**V. Testing Requirements**

- 1. None

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**VI. Miscellaneous Requirements**

- 1. None

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**Facility ID: 0302020306 Emissions Unit ID: P003 Issuance type: Title V Final Permit**

**A. State and Federally Enforceable Section**

The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

- 1. None.

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
indirect, natural gas-fired hearth oven	OAC rule 3745-31-05 (PTI #03-8725)	less than 0.1 lb particulate emissions (PE)/hr
		less than 0.1 lb sulfur dioxide (SO2)/hr
		0.67 lb nitrogen oxides (NOx)/hr
		5.56 lbs organic compounds (OC)/hr
	OAC rule 3745-17-07(A)	The requirements of this rule also include compliance with the requirements of OAC rules 3745-17-07(A), 3745-17-10(B), 3745-18-06(A), 3745-23-06(B) and 3745-21-08(B).
	OAC rule 3745-17-10(B)	Visible PE shall not exceed 20% opacity, as a 6-minute average, except as provided by rule.
	OAC rule 3745-17-10(B)	0.020 lb PE/mmBtu of actual heat input
	OAC rules 3745-21-08(B) and 3745-	See A.I.2.b.

23-06(B)

OAC rule 3745-18-06 (A)

See A.I.2.c.

**2. Additional Terms and Conditions**

- a. The 0.1 lb PE/hr, 0.1 lb SO<sub>2</sub>/hr, 0.67 lb NO<sub>x</sub>/hr, and 5.56 lbs OC/hr emission limitations were established for PTI purposes to reflect the potentials to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with these limitations.
- b. The permittee has satisfied the "best available control techniques and operating practices" and "latest available control techniques and operating practices" required pursuant to OAC rules 3745-21-08 and 3745-23-06, respectively by committing to comply with the best available technology requirements established pursuant to OAC rule 3745-31-05(A)(3) in Permit to Install 03-8725.
- c. OAC rule 3745-18-06(A) does not establish sulfur dioxide emission limitations for this emissions unit because the emissions unit only employs natural gas as fuel. However, OAC rule 3745-18-06(A) requires that the natural gas being combusted meet certain fuel quality restrictions (a heat content greater than 950 Btu per standard cubic foot and a sulfur content less than 0.6 pound per million standard cubic feet). Because the natural gas being burned in this emissions unit is the standard, pipeline quality natural gas supplied to industrial, commercial, and residential users throughout the State, it is assumed that it meets the fuel quality restrictions; and no monitoring, record keeping or reporting requirements are necessary to ensure ongoing compliance with OAC rule 3745-18-06(A).

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1. The average hourly production rate for this emissions unit shall not exceed 1,961 pounds (as a daily average).
2. The permittee shall only burn natural gas in this emissions unit.

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1. The company shall maintain daily records that list the following information for this emissions unit:
  - a. the amount of yeast-leaved products produced, in pounds;
  - b. the number of hours the emissions unit was in operation; and
  - c. the average hourly amount of yeast-leaved products produced, (i.e., a/b) in pounds/hr (average).
2. For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.

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1. The permittee shall notify the Ohio EPA, Northwest District Office (NWDO) of any exceedance of the hourly production rate restriction of 1,961 within 5 working days of the exceedance. A copy of such record shall be submitted to the Ohio EPA, NWDO within 45 working days after the exceedance.
2. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.

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1. Compliance with the emission limitations in Section A.I. of these terms and conditions shall be determined in accordance with the following methods:
  - a. Emission Limitation: less than 0.1 lb PE/hr
 

Applicable Compliance Method: The permittee may determine compliance with the lb PE/hr limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 1.9 lbs PE/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly PE limitation pursuant to Methods 1 through 5 of 40 CFR, Part 60, Appendix A.
  - b. Emission Limitation: less than 0.1 lb SO<sub>2</sub>/hr
 

Applicable Compliance Method: The permittee may determine compliance with the lb SO<sub>2</sub>/hr emission

limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 0.6 lb SO<sub>2</sub>/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly SO<sub>2</sub> emission limitation pursuant to Method 6 of 40 CFR, Part 60, Appendix A.

c. Emission Limitation: 0.67 lb NO<sub>x</sub>/hr

Applicable Compliance Method: The permittee may determine compliance with the lb NO<sub>x</sub>/hr emission limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 100 lbs NO<sub>x</sub>/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly NO<sub>x</sub> emission limitation pursuant to Methods 1 through 4 and 7 of 40 CFR, Part 60, Appendix A.

d. Emission Limitation: 5.56 lbs OC/hr

Applicable Compliance Method: The permittee may determine compliance with the lbs OC/hr emission limitation above by multiplying the emission factor (determined in accordance with the equation specified in section A.V.2 of this permit, lbs OC/ton of bread) by the emissions unit's maximum hourly production rate (tons/hr).

If required, the permittee shall demonstrate compliance with the hourly OC emission limitation pursuant to Methods 18, 25, or 25A, as appropriate, of 40 CFR, Part 60, Appendix A.

e. Emission Limitation: 0.020 lb PE/mm Btu of actual heat input

Applicable Compliance Method: The permittee shall demonstrate compliance with the lb PE/mmBtu limitation above by multiplying the emission factor from (AP-42, Table 1.4-2 (revised 7/98)[1.9 lbs PE/mmcu.ft]) of natural gas by the emission unit's maximum hourly natural gas consumption rate and dividing by the emission units maximum heat input capacity.

If required, compliance with the PE limitation shall be determined in accordance with the methods specified in OAC rule 3745-17-03(B)(9).

f. Emission Limitation: Visible PE shall not exceed 20% opacity, as a 6-minute average, except as provided by rule.

Applicable Compliance Method: If required, the permittee shall demonstrate compliance with the visible PE limitation above in accordance with the methods in OAC rule 3745-17-03(B)(1).

2. The OC emission factor referred to in section A.V.1.d may be determined by using the following equation:

$$OC = 0.95Y_i + 0.195t_i - 0.51S - 0.86t_s + 1.90$$

where:

OC = emission factor, in pounds of uncontrolled OC emissions per ton of bread or other yeast-leavened product produced;

Y<sub>i</sub> = initial baker's percent of yeast, to the nearest tenth of a percent;

t<sub>i</sub> = total yeast action time (fermentation time) of initial yeast, in hours, to the nearest tenth of an hour;

S = final (spiking) baker's percent of yeast, to the nearest tenth of a percent; and

t<sub>s</sub> = spiking yeast action time, in hours, to the nearest tenth of an hour.

The value for the OC emission factor is the same for all yeast-leavened products.

The above equation was taken from the USEPA publication "Alternative Control Technology Document for Bakery Oven Emissions" (EPA 453/R-92-017), dated December, 1992.

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VI. **Miscellaneous Requirements**

1. None

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Facility ID: 0302020306 Emissions Unit ID: P003 Issuance type: Title V Final Permit

#### B. State Enforceable Section

The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

1. None.

#### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
2. <b>Additional Terms and Conditions</b>		
1. None		

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#### II. Operational Restrictions

1. None

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#### III. Monitoring and/or Record Keeping Requirements

1. None

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#### IV. Reporting Requirements

1. None

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#### V. Testing Requirements

1. None

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#### VI. Miscellaneous Requirements

1. None

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#### Part III - Terms and Conditions for Emissions Units

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Facility ID: 0302020306 Emissions Unit ID: P004 Issuance type: Title V Final Permit

#### A. State and Federally Enforceable Section

The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

1. None.

#### I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
natural gas-fired, 400-bun bakery oven	OAC rule 3745-31-05 (PTI #03-8725)	less than 0.1 lb particulate emissions (PE)/hr  less than 0.1 lb sulfur dioxide (SO <sub>2</sub> )/hr  0.65 lb nitrogen oxides (NO <sub>x</sub> )/hr  9.43 lbs organic compounds (OC)/hr  The requirements of this rule also include compliance with the requirements of OAC rules 3745-18-06(E), 3745-23-06(B) and 3745-21-08(B).
	OAC rule 3745-17-07(A)	none (See A.1.2.a.)
	OAC rule 3745-17-11	none (See A.1.2.b.)
	OAC rules 3745-21-08(B) and 3745-23-06(B)	See A.1.2.d.
	OAC rule 3745-18-06(E)	exempt, pursuant to OAC rule 3745-18-06(C) (See A.1.2.e.)

2. **Additional Terms and Conditions**

- a. This emissions unit is exempt from the visible PE limitations specified in OAC rule 3745-17-07(A) pursuant to OAC rule 3745-17-07(A)(3)(h) because the emissions unit is not subject to the requirements of OAC rule 3745-17-11.
- b. The uncontrolled mass rate of PE\* from this emissions unit is less than 10 pounds/hour. Therefore, pursuant to OAC rule 3745-17-11(A)(2)(a)(ii), Figure II of OAC rule 3745-17-11 does not apply. In addition, Table I of OAC rule 3745-17-11 does not apply because the process weight rate is equal to zero. "Process weight" is defined in OAC rule 3745-17-01(B)(14).  
  
\* The burning of natural gas is the only source of PE from this emissions unit.
- c. The 0.1 lb PE/hr, 0.1 lb SO<sub>2</sub>/hr, 0.65 lb NO<sub>x</sub>/hr, and 9.43 lbs OC/hr emission limitations were established for PTI purposes to reflect the potentials to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with these limitations.
- d. The permittee has satisfied the "best available control techniques and operating practices" and "latest available control techniques and operating practices" required pursuant to OAC rules 3745-21-08 and 3745-23-06, respectively by committing to comply with the best available technology requirements established pursuant to OAC rule 3745-31-05(A)(3) in Permit to Install 03-8725.
- e. There are no sulfur dioxide emission limitations established by OAC Chapter 3745-18 for this emissions unit because the process weight rate is less than 1,000 pounds/hour.

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II. **Operational Restrictions**

1. The average hourly production rate for this emissions unit shall not exceed 2,817 pounds (as a daily average).
2. The permittee shall only burn natural gas in this emissions unit.

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III. **Monitoring and/or Record Keeping Requirements**

1. The company shall maintain daily records that list the following information for this emissions unit:
  - a. the amount of yeast-leaved products produced, in pounds;
  - b. the number of hours the emissions unit was in operation; and
  - c. the average hourly amount of yeast-leaved products produced, (i.e., a/b) in pounds/hr (average).
2. For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.

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IV. **Reporting Requirements**

1. The permittee shall notify the Ohio EPA, Northwest District Office (NWDO) of any exceedance of the hourly production rate restriction of 2,817 within 5 working days of the exceedance. A copy of such record shall be submitted to the Ohio EPA, NWDO within 45 working days after the exceedance.
2. The permittee shall submit deviation (excursion) reports that identify each day when a fuel other than natural gas was burned in this emissions unit. Each report shall be submitted within 30 days after the deviation occurs.

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V. **Testing Requirements**

1. Compliance with the emission limitations in Section A.I. of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitation: less than 0.1 lb PE/hr

Applicable Compliance Method: The permittee may determine compliance with the lb PE/hr limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 1.9 lbs PE/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly PE limitation pursuant to Methods 1 through 5 of 40 CFR, Part 60, Appendix A.

- b. Emission Limitation: less than 0.1 lb SO<sub>2</sub>/hr

Applicable Compliance Method: The permittee may determine compliance with the lb SO<sub>2</sub>/hr emission limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 0.6 lb SO<sub>2</sub>/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly SO<sub>2</sub> emission limitation pursuant to Method 6 of 40 CFR, Part 60, Appendix A.

- c. Emission Limitation: 0.65 lb NO<sub>x</sub>/hr

Applicable Compliance Method: The permittee may determine compliance with the lb NO<sub>x</sub>/hr emission limitation above by multiplying the emission factor from AP-42, Table 1.4-2 (revised 7/98) of 100 lbs NO<sub>x</sub>/mm cu.ft of natural gas by the emissions unit's maximum hourly natural gas consumption rate (mm cu.ft/hr).

If required, the permittee shall demonstrate compliance with the hourly NO<sub>x</sub> emission limitation pursuant to Methods 1 through 4 and 7 of 40 CFR, Part 60, Appendix A.

- d. Emission Limitation: 9.43 lbs OC/hr

Applicable Compliance Method: The permittee may determine compliance with the lbs OC/hr emission limitation above by multiplying the emission factor (determined in accordance with the equation specified in section A.V.2 of this permit, lbs OC/ton of bread) by the emissions unit's maximum hourly production rate (tons/hr).

If required, the permittee shall demonstrate compliance with the hourly OC emission limitation pursuant to Methods 18, 25, or 25A, as appropriate, of 40 CFR, Part 60, Appendix A.

2. The OC emission factor referred to in section A.V.1.d may be determined by using the following equation:

$$OC = 0.95Y_i + 0.195t_i - 0.51S - 0.86t_s + 1.90$$

where:

OC = emission factor, in pounds of uncontrolled OC emissions per ton of bread or other yeast-leavened product produced;

Y<sub>i</sub> = initial baker's percent of yeast, to the nearest tenth of a percent;

t<sub>i</sub> = total yeast action time (fermentation time) of initial yeast, in hours, to the nearest tenth of an hour;

S = final (spiking) baker's percent of yeast, to the nearest tenth of a percent; and

t<sub>s</sub> = spiking yeast action time, in hours, to the nearest tenth of an hour.

The value for the OC emission factor is the same for all yeast-leavened products.

The above equation was taken from the USEPA publication "Alternative Control Technology Document for Bakery Oven Emissions" (EPA 453/R-92-017), dated December, 1992.

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VI. **Miscellaneous Requirements**

1. None

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Facility ID: 0302020306 Emissions Unit ID: P004 Issuance type: Title V Final Permit

**B. State Enforceable Section**

The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

1. None.

I. **Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

	<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
2. <b>Additional Terms and Conditions</b>			
1.	None		

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II. **Operational Restrictions**

1. None

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III. **Monitoring and/or Record Keeping Requirements**

1. None

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IV. **Reporting Requirements**

1. None

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V. **Testing Requirements**

1. None

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VI. **Miscellaneous Requirements**

1. None