



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL
WAYNE COUNTY**

CERTIFIED MAIL

Street Address:

50 West Town Street, Suite 700

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center
P.O. Box 1049

Application No: 02-22663

Fac ID: 0285000460

DATE: 10/16/2007

Kohler Woodcraft
Willie Mast
7284 South Kohler Rd.
Apple Creek, OH 44606

Enclosed please find an Ohio EPA Permit to Install which will allow you to install the described source(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, I urge you to read it carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action of the Director is final and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00 which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
309 South Fourth Street, Room 222
Columbus, OH 43215

Sincerely,

Michael W. Ahern, Manager
Permit Issuance and Data Management Section
Division of Air Pollution Control

CC: USEPA

NEDO



**Permit To Install
Terms and Conditions**

**Issue Date: 10/16/2007
Effective Date: 10/16/2007**

FINAL PERMIT TO INSTALL 02-22663

Application Number: 02-22663
Facility ID: 0285000460
Permit Fee: **\$1200**
Name of Facility: Kohler Woodcraft
Person to Contact: Willie Mast
Address: 7284 South Kohler Rd.
Apple Creek, OH 44606

Location of proposed air contaminant source(s) [emissions unit(s)]:
**7284 South Kohler Rd.
Apple Creek, Ohio**

Description of proposed emissions unit(s):
Woodworking equipment, two coating booths, diesel generator.

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Chris Korleski
Director

Part I - GENERAL TERMS AND CONDITIONS

A. Permit to Install General Terms and Conditions

1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

2. Reporting Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) quarterly by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon

Kohler Woodcraft
PTI Application: 02-22663
Issued: 10/16/2007

Facility ID: 0285000460

the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

8. Termination of Permit to Install

This Permit to Install shall terminate within eighteen months of the effective date of the Permit to Install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

9. Construction of New Sources(s)

Kohler Woodcraft
PTI Application: 02-22663
Issued: 10/16/2007

Facility ID: 0285000460

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

10. Public Disclosure

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

11. Applicability

This Permit To Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate Permit To Install for the installation or modification of any other emissions unit(s) are required for any emissions unit for which a Permit To Install is required.

12. Best Available Technology

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

Kohler Woodcraft
PTI Application: 02-22663
Issued: 10/16/2007

Facility ID: 0285000460

13. Source Operation and Operating Permit Requirements After Completion of Construction

This facility is permitted to operate each source described by this Permit to Install for a period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the emissions unit(s) covered by this permit.

14. Construction Compliance Certification

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

15. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit to Install fees within 30 days after the issuance of this Permit to Install.

B. Permit to Install Summary of Allowable Emissions

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

SUMMARY (for informational purposes only)
 TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

<u>Pollutant</u>	<u>Tons Per Year</u>
PE	17.17
NOx	21.59
CO	4.65
SOx	1.43
OC/VOC	25.5

7

Kohler Woodcraft
PTI Application: 02-22663
Issued: 10/16/2007

Facility ID: 0285000460

Issued: 10/16/2007

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**A. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment -(P001) - woodworking shop consisting of saws, planers, sanders, routers, shapers all controlled by a cyclone. Dust drops to an open top container.

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See A.2.a, A.2.b, A.2.c, B.1 and B.2 below.
OAC rule 3745-17-07(B)	None (see A.2.d).
OAC rule 3745-17-08(B)	None (see A.2.e).
OAC rule 3745-17-11	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
OAC rule 3745-17-07(A)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).

2. Additional Terms and Conditions

- 2.a Particulate emissions shall not exceed 0.055 grain per dscf of exhaust gas, 3.57 pound per hour and 15.64 tons per year from the cyclone exhaust.
- 2.b Visible emissions from the cyclone exhaust shall not exceed 5 % opacity as a six-minute average.
- 2.c Visible emissions shall not exceed 20% opacity as a 3-minute average from fugitive particulate emissions during load-out.
- 2.d This emissions unit is not located within areas identified in "Appendix A" of OAC rule 3745-17-08 (it is located in Holmes County). Therefore, the requirements of OAC rule 3745-17-08(B) do not apply to this emissions unit

Issued: 10/16/2007

- 2.e** .This emissions unit is exempt from the visible PE limitations specified in OAC rule 3745-17-07(B) pursuant to OAC rule 3745-17-07(B)(11)(e).

Issued: 10/16/2007

B. Operational Restrictions

1. The cyclone shall be operated with a sufficient volumetric flow rate to eliminate visible particulate emissions at the point(s) of capture to the extent possible with good engineering design.
2. During any unloading of sawdust into the container, every attempt shall be made to reduce or control fugitive dust emissions by minimizing the drop height, utilizing high side boards, telescoping or fabric tubes to reduce drop height during the unloading process. The collection efficiency shall be considered adequate if there are no visible particulate emissions of fugitive dust from the fabric tube during wood waste storage load-out in excess of 20% opacity, as a 3-minute average.

C. Monitoring and/or Recordkeeping Requirements

1. The permittee shall record in an operations log any time the telescoping fabric tube or other means to reduce drop height is not in use when sawdust load out is in operation.
2. The permittee shall perform weekly checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the abnormal emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.
3. The permittee shall maintain copies of these records for a period of at least five years. Those records should be made available for Ohio EPA or their representatives to review during normal working hours.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that include all periods of time that the telescoping fabric tubes or other appropriate fugitive dust reduction techniques were not used during while the sawdust load out was in operation.

Kohler Woodcraft

DTL Application: 02 22662

Facility ID: 0285000460**Emissions Unit ID: P001**

The quarterly deviations reports shall be submitted in accordance with the General Terms and Conditions. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

Issued: 10/16/2007

2. The permittee shall submit semiannual written reports that:
 - a. identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit, and
 - b. describe any corrective actions taken to eliminate the visible particulate emissions.

These reports shall be submitted to the Director (Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month periods.

E. Testing Requirements

1. Compliance with the emission limitations in Sections A.1 and A.2 of these terms and conditions shall be determined in accordance with the following methods:
 - a. Emission Limitation:
0.055 gr/dscf and 3.57 pound per hour of particulate emissions

Applicable Compliance Methods:
If required compliance shall be determined according to OAC rule 3745-17-03(B)(10), (Method 5, 40 CFR 60, Appendix A).
 - b. Emission Limitation:
15.64 tons per year of particulate emissions

Applicable Compliance Methods:
Compliance with this emission limitation shall be determined by the following equation:

$$(0.055 \text{ gr/dscf}) \times (7,580 \text{ cfm}) \times (60 \text{ min/hr}) \times (8760 \text{ hr/yr}) \times (\text{lb}/7000 \text{ gr}) \times (\text{ton}/2000 \text{ lb})$$

Where:
0.055 gr/dscf is the emission factor from AP-42, table 10.4-2 version 7/79; and
7,580 cfm is the cyclone flow rate.
 - c. Emission Limitation:
5% opacity as a six-minute average from the cyclone exhaust

Issued: 10/16/2007

Applicable Compliance Methods:

If requested, compliance shall be determined by OAC rule 3745-17-03(B)(3), in accordance with Method 9, as sent forth in 40 CFR Part 60, Appendix A.

- d. Emission Limitation:
20% opacity as a 3-minute average during wood waste load-out

Issued: 10/16/2007

Applicable Compliance Method:

If required, compliance with the visible fugitive emission limitation shall be determined by OAC rule 3745-17-03(B)(3), in accordance with Method 9, as set forth in 40 CFR Part 60, Appendix A.

F. Miscellaneous Requirements

None

Issued: 10/16/2007

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**A. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment -(P002) - 159 HP Perkins stationary diesel engine

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	<p>0.35 lb/hr and 1.53 TPY of particulate emissions (PE)/PM less than 10 microns in diameter (PM-10).</p> <p>0.33 lb/hr and 1.43 TPY of sulfur dioxide (SO₂). Also includes B.1 below.</p> <p>4.93 lbs/hr and 21.59 TPY of nitrogen dioxides (NO_x).</p> <p>0.40 lb/hr and 1.75 TPY of organic compounds (OC).</p> <p>1.06 lb/hr and 4.65 TPY of carbon monoxide (CO).</p> <p>Visible particulate emissions from the stack serving this emissions unit shall not exceed 10% opacity, as a six-minute average.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rule 3745-17-11(B)(5)(a).</p>
OAC rule 3745-17-11(B)(5)(a)	0.310 lb/mmBtu of particulate emissions.
OAC rule 3745-17-07(A)(1)	The opacity limitation specified in this rule is less stringent than the limit established pursuant to OAC rule 3745-31-05(A)(3).
OAC rule 3745-18-06(G)	This emissions unit is exempt from the requirements of OAC rule 3745-18-06 pursuant to OAC rule 3745-18-06(B).

2. Additional Terms and Conditions

- 2.a In accordance with OAC rule 3745-31-05(A)(3), best available technology for

Kohler Woodcraft

DTI Application: 02 22662

Facility ID:

0285000460

Emissions Unit ID: **P002**

this emissions unit includes the emissions limitations and fuel sulfur content restriction.

Issued: 10/16/2007

B. Operational Restrictions

1. The permittee shall use only diesel fuel/number 2 fuel oil with a maximum sulfur content of 0.5 percent by weight for combustion in this emissions unit.

C. Monitoring and/or Recordkeeping Requirements

1. For each day during which the permittee burns a fuel other than diesel fuel, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.
2. The permittee shall maintain documentation of the sulfur content of all fuels received.

D. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports that identify each day during which a fuel other than diesel fuel with a maximum sulfur content of 0.5 percent by weight was burned in this emissions unit. Each report shall be submitted within 30 days of the deviation.
2. The reports shall include what corrective action was taken and shall be sent to the Director (Ohio EPA Northeast District Office) within 30 days following the exceedance.

E. Testing Requirements

1. Compliance with the emission limitations specified in section A.1. of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitations:
0.35 lb/hr and 1.53 TPY of particulate emissions/PM-10.

Applicable Compliance Methods:

Compliance with the hourly emission limitation and annual limitation is based upon compliance with the emission limitation specified in OAC rule 3745-17-11(B)(5)(a).

- b. Emission Limitations:
0.33 lb/hr and 1.43 TPY of sulfur dioxide.

Applicable Compliance Methods:

Issued: 10/16/2007

Compliance with the hourly emission limitations above shall be determined by multiplying 0.00205 lb/hp-hr, the emission factor from AP-42 Table 3.3-1 (10/96), by 159 hp, the power output rating of this unit.

Compliance with the annual emission limitations shall be determined by multiplying the maximum hourly emission rate determined above by the maximum hours of operation, 8760 hours/year, and dividing by 2,000 lbs/ton.

- c. Emission Limitations:
4.93 lbs/hr and 21.59 TPY of nitrogen oxides.

Applicable Compliance Methods:

Compliance with the hourly emission limitations above shall be determined by multiplying 0.031 lb/hp-hr, the emission factor from AP-42 Table 3.3-1 (10/96), by 159 hp, the power output rating of this unit.

Compliance with the annual emission limitations shall be determined by multiplying the hourly emission rate determined above by 8760, the maximum hours of operation, and dividing by 2,000 lbs/ton.

- d. Emission Limitations:
0.40 lb/hr and 1.75 TPY of organic compounds.

Applicable Compliance Methods:

Compliance with the hourly emission limitations above shall be determined by multiplying 0.00251 lb/hp-hr, the emission factor from AP-42, table 3.3-1 (10/96), by 159 hp, the power output rating of this unit.

Compliance with the annual emission limitations shall be determined by multiplying the hourly emission rate determined above by 8760, the maximum hours of operation, and dividing by 2,000 lbs/ton.

- e. Emission Limitation:
1.06 lb/hr and 4.65 TPY of carbon monoxide.

- f. Emission Limitation:
Visible particulate emissions from the stack serving this emissions unit shall not exceed 10% opacity, as a six-minute average.

Applicable Compliance Method:

Issued: 10/16/2007

If required, compliance with the opacity limitation shall be determined using Method 9 of 40 CFR, Part 60, Appendix A.

- g. Emission Limitation:
0.310 lb/MMBTU of particulate emissions

Applicable Compliance Method:

If required compliance shall be determined according to OAC rule 3745-17-03(B)(10), (Method 5, 40 CFR 60, Appendix A).

F. Miscellaneous Requirements

None

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**A. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (R001) - Wood furniture coating operation consisting of dry overspray filters and one manual air spray gun. Parts are manually moved and air dried.

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See A.2.b , A.2.c, A.2.d and B.1 below. The requirements of this rule also include compliance with requirements of OAC rule 3745-21-07(G)(2).
OAC rule 3745-21-07(G)(2)	See A.2.a below.

2. Additional Terms and Conditions

- 2.a On any day during which any photochemically reactive material [as defined in OAC 3745-21-01(C)(5)] is employed, the organic compound (OC) emissions from all the coatings and photochemically reactive cleanup materials shall not exceed 8 pounds per hour and 40 pound per day. [OC emissions from any cleanup material that is not a photochemically reactive material shall not be counted towards the 8 lbs/hr and 40 lbs/day limitations.]
- 2.b On any day during which no photochemically reactive materials [as defined in OAC 3745-21-01(C)(5)] are employed, the volatile organic compound (VOC) emissions from all the coatings shall not exceed 4.49 pounds per hour. [This limit is based upon the maximum application rate of 0.84 gallon per hour.]
- 2.c The VOC content of each coating shall not exceed 5.35 pounds per gallon, as applied.
- 2.d The VOC emissions from all the coatings and cleanup materials shall not exceed 23.8 tons per year.

Issued: 10/16/2007

B. Operational Restrictions

1. All exhaust from the spray booth shall pass through the dry filters whenever this emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain daily records that document all time periods when the dry filters were not in service when the emissions unit was in operation.
2. The permittee shall collect and record the following information for each day during which any photochemically reactive material is employed in this emissions unit:
 - a. The company identification for each coating and photochemically reactive cleanup material employed;
 - b. The number of gallons of each coating and photochemically reactive cleanup material employed minus the number of gallons of each coating and photochemically reactive cleanup material recovered for disposal;
 - c. The OC content of each coating and photochemically reactive cleanup material, in pounds OC per gallon;
 - d. The total emissions rate for all the coatings and photochemically reactive cleanup materials, in pounds OC per day;
 - e. The total number of hours the emissions unit was in operation;
 - f. The average hourly OC emission rate for all the coatings and photochemically reactive cleanup materials, i.e., (d)/(e), in pounds per hour (average);
 - g. The VOC content of each coating and photochemically reactive cleanup material, in pounds VOC per gallon; and
 - h. The total emissions rate for all coatings and photochemically reactive cleanup materials, in pounds VOC per day.

[Note: The coating information must be for the coatings as employed, including any thinning solvents added at the emissions unit. Also, the definition of "photochemically reactive material" is based upon OAC rule 3745-21-01(C)(5).]

Issued: 10/16/2007

3. The permittee shall collect and record the following information for each day during which no photochemically reactive materials are employed in this emissions unit:
 - a. The company identification for each coating or cleanup material employed;
 - b. Documentation on whether or not each material employed (coating and cleanup) was a photochemically reactive material, as defined in OAC rule 3745-21-01(C)(5);
 - c. The volatile organic compound (VOC) content of each coating, in lbs/gallon, as applied;
 - d. The number of gallons of each coating employed minus the number of gallons of each coating recovered for disposal;
 - e. The total VOC emissions from all the coatings employed, in lbs/day, i.e., sum of (c) times (d);
 - f. The total number of hours the emissions unit was in operation; and
 - g. The average hourly VOC emission rate for all the coatings, i.e., (e)/(f), in lbs/hr.
4. The permittee shall collect and record the following information for each month for the emissions unit:
 - a. The number of gallons of each non-photochemically reactive cleanup material employed minus the number of gallons of cleanup material recovered for disposal;
 - b. The volatile organic compound (VOC) content of each non-photochemically reactive cleanup material, in lbs/gallon; and
 - c. The total VOC emissions from all non-photochemically reactive cleanup materials employed, in lbs/month, i.e., sum of (b) times (a).
5. The permittee shall calculate and record the total VOC emissions from all the coatings and cleanup materials employed, in tons per calendar year; [i.e., (the summation of the daily VOC emissions, from section C.2.h, for the calendar year + the summation of the daily VOC emissions, from section C.3.e, for the calendar year + the monthly

Emissions Unit ID: R001

non-photochemically reactive cleanup material VOC emission from section C.4.c) divided by 2000 lbs/ton].

D. Reporting Requirements

1. The permittee shall notify the Director in writing of any daily record showing that the dry filters were not in service when the emissions unit was in operation. The notification shall include a copy of such record and shall be sent to the Director (Ohio EPA, Northeast District Office) within 30 days after the event occurs.
2. The permittee submit quarterly deviation (excursion) reports that identify:
 - a. For the days during which any photochemically reactive material was employed, each day during which the OC emissions from the coatings and photochemically reactive cleanup materials exceeded 8 pounds per hour and/or 40 pounds per day, and the actual OC emissions for each such day;
 - b. For the days during which no photochemically reactive materials were employed, each day during which the average VOC emissions from the coatings exceeded the limitation, and the actual average VOC emissions for each such day; and
 - c. Each day during which the VOC content of any coating exceeded the allowable in pounds per gallon, and the actual VOC content of each such coating employed.

The reports contained in this permit shall be submitted in accordance with the reporting requirements specified in Part 1 - General Terms and Conditions, Section A of this permit.

3. The permittee shall also submit annual reports that summarize the actual annual emissions of VOC from this emissions unit. The reports shall include the emissions calculations and shall be submitted by January 31 of each year, and shall cover the previous calendar year.

E. Testing Requirements

1. Compliance with the allowable emission limitations in Section A.1 and A.2 of these terms and conditions shall be determined in accordance with the following methods:
 - a. Emissions Limitation:
8 pounds per hour of OC emissions for each day during which any

Issued: 10/16/2007

photochemically reactive material is employed

Applicable Compliance Method:

Compliance with the hourly allowable OC emission limitation shall be determined based upon the record keeping requirements specified in Section C.2 of this permit.

If required, the permittee shall demonstrate compliance with the hourly allowable OC emission limitation in accordance with Methods 18, 25, or 25A, as appropriate, of 40 CFR Part 60, Appendix A.

- b. Emissions Limitation:
40 pounds per day of OC emissions for each day during which any photochemically reactive material is employed

Applicable Compliance Method:

Compliance with the daily allowable OC emission limitation shall be determined based upon the record keeping requirements specified in Section C.2 of this permit.

- c. Emissions Limitation:
4.49 pounds VOC emissions per hour for each day during which no photochemically reactive materials are employed

Applicable Compliance Method:

Compliance with the hourly allowable VOC emission limitation shall be determined based upon the record keeping requirements specified in Section C.3 of this permit.

If required, the permittee shall demonstrate compliance with the hourly allowable VOC emission limitation in accordance with Methods 18, 25, or 25A, as appropriate, of 40 CFR Part 60, Appendix A.

- d. Emissions Limitation:
23.8 tons of VOC emissions year from all the coatings and cleanup materials

Applicable Compliance Method:

Compliance with the annual allowable VOC emission limitation above shall be based upon the record keeping requirements specified in Sections C.2, C.3, C.4 and C.5 of this permit.

- e. Emissions Limitation:
5.35 pounds of VOC per gallon coating, as applied.

Applicable Compliance Method:

Any determination of VOC content, solids contents, or density of coating material shall be based on the coating materials as employed (as applied), including the addition of any thinner or viscosity reducer to the coatings. In accordance with OAC rule 3745-21-15(I)(4), the permittee shall determine the composition of the coatings by using a certified product data sheet that provides data determined by an analysis of each coating, as applied, by Reference Method 24 or Method 24A. If, pursuant to section 11.4 of Method 24, 40 CFR Part 60, Appendix A (revised as of July 1, 2001), an owner or operator determines that Method 24 or Method 24A cannot be used for a particular coating or ink, the permittee shall so notify the Administrator of the USEPA and shall use formulation data for that coating or ink to demonstrate compliance until the USEPA provides alternative analytical procedures or alternative precision statements for Method 24 and/or Method 24A.

F. Miscellaneous Requirements

1. Modeling to demonstrate compliance with ORC 3704.03(F)(4)(b) ["Review of New Sources of Air Toxics Emissions, Option A."] was not necessary because the emissions unit's maximum annual emissions for each toxic air contaminant, as defined in OAC rule 3745-114-01, will be less than 1.0 ton. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by OAC rule 3745-31-01. The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any toxic air contaminant to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new permit to install.