☒ **Synthetic Minor Determination and/or** ☐ **Netting Determination**
Permit To Install **02-20788**

A. Source Description

Exal Corporation of Youngstown, Ohio manufactures aluminum cans for cosmetic and personal care products. The facility currently operates 7 lines, with an additional line under construction. Six of these lines are identical, but the seventh line has higher production capabilities. All of the lines are vented to either a catalytic or thermal incinerator. The company was operating under Ohio EPA's Engineering Guide 61, with presumed inherent physical limitations to avoid Title V status. With 7 lines, the company emissions in 2004 were approximately 16.04 tons of VOC, and 2.08 tons of HAPs, which is still below the 20% threshold. The installation of lines 9 and 10 would put the company's actual emissions over this threshold, so they are pursuing a synthetic minor to get out of Title V permitting. The rest of the emissions units will also be permitted under this synthetic minor to restrict emissions. The VOC emissions will be restricted to avoid Title V and PSD, and the HAPs will be restricted to avoid MACT.

B. Facility Emissions and Attainment Status

Mahoning County is currently non-attainment for ozone. The potential to emit VOC for all 10 lines would be 178.38 TPY (including negligible cleanup emissions). The synthetic minor would restrict VOC for all 10 lines to 93 TPY, combined HAPs to 18.75 TPY and single HAP to 7.5 TPY.

EU ID	Individual VOC Allowables (TPY)	Estimated Actual VOC (TPY)	Estimated Actual HAP (TPY)
K001	13.75	5.24	0.69
K002	13.75	3.88	0.52
K003	24.5	2.24	0.29
K004	12.57	3.02	0.48
K005	10.5	3.95	0.60
K006	14.95	1.62	0.18
K007	50.18	10	1.0
K008	10	5.8	0.7
K009	14.09	8	0.7
K010	14.09	8	0.7
TOTALS	178.38	51.75	5.86

C. Source Emissions

Each coating line consists of 3 coating application stations. One station is totally enclosed, and the other 2 are open to the building. All of the coating application stations are vented to an incinerator. Lines 1 and 2 are vented to VMB #1 catalytic incinerator. Lines 3 and 4 are vented to DURR thermal incinerator. Lines 5 and 6 are vented to VMB #2 catalytic incinerator. Line 7 is vented to VMB #3 catalytic incinerator. Line 8 is vented to VMB #4 catalytic incinerator. Lines 9 and 10 will be vented to VMB #6 catalytic incinerator. Each line is tested for capture and destruction efficiency upon startup. Some of the lines have not been tested since 1999 or 2000 (Lines 1 -4), and the others have been tested recently upon

installation. Each line is restricted to 85% overall destruction.

The company has chosen to restrict VOC emissions since this allows the most flexibility. Most of the lines have a line capacity of 110 cans per minute, but due to constraints from line breakdowns and can jams typically only average about 70 cans per minute. Also, the company has opted for periodic measurement of the weight of the coating on the cans instead of continuous measurement of gallons used. This makes limiting coating usage difficult. Compliance with the emission limitations will be tracked and enforced through testing, daily record keeping and annual reporting of emissions.

D. Conclusion

Limiting the VOC and HAP emissions will limit the potential facility emissions to 93 TPY VOC (total coatings and cleanup), combined HAPs to 18.75 TPY and single HAP to 7.5 TPY. Since these emissions are below the major source thresholds for Title V and PSD, a Title V and/or PSD permit is not required. Limiting HAPs also reduces emissions below the major source definition for MACT.

State of Ohio Environmental Protection Agency

RE: DRAFT PERMIT TO INSTALL **CERTIFIED MAIL**
MAHONING COUNTY

Street Address: Mailing Address: Lazarus Gov. Center
Lazarus Gov. Center **TELE:** (614) 644-3020 **FAX:** (614) 644-2329

Application No: 02-20788
Fac ID: 0250110920

DATE: 9/8/2005

EXAL Corporation
Tom Alcaro
One Performance Place
Youngstown, OH 44502

You are hereby notified that the Ohio Environmental Protection Agency has made a draft action recommending that the Director issue a Permit to Install for the air contaminant source(s) [emissions unit(s)] shown on the enclosed draft permit. This draft action is not an authorization to begin construction or modification of your emissions unit(s). The purpose of this draft is to solicit public comments on the proposed installation. A public notice concerning the draft permit will appear in the Ohio EPA Weekly Review and the newspaper in the county where the facility will be located. Public comments will be accepted by the field office within 30 days of the date of publication in the newspaper. Any comments you have on the draft permit should be directed to the appropriate field office within the comment period. A copy of your comments should also be mailed to Robert Hodanbosi, Division of Air Pollution Control, Ohio EPA, P.O. Box 1049, Columbus, OH, 43266-0149.

A Permit to Install may be issued in proposed of final form based on the draft action, any written public comments received within 30 days of the public notice, or record of a public meeting if one is held. You will be notified in writing of a scheduled public meeting. Upon issuance of a final Permit to Install a fee of **$1200** will be due. Please do not submit any payment now.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469. If you have any questions about this draft permit, please contact the field office where you submitted your application, or Mike Ahern, Field Operations & Permit Section at (614) 644-3631.

Sincerely,

Michael W. Ahern

Michael W. Ahern, Manager
Permit Issuance and Data Management Section
Division of Air Pollution Control

CC: **USEPA** **NEDO** **Eastgate Dev. & Trans. Study** **WV** **PA**
MAHONING COUNTY

PUBLIC NOTICE
ISSUANCE OF DRAFT PERMIT TO INSTALL **02-20788** FOR AN AIR CONTAMINANT SOURCE FOR
EXAL Corporation

On 9/8/2005 the Director of the Ohio Environmental Protection Agency issued a draft action of a Permit To Install an air contaminant source for **EXAL Corporation**, located at **One Performance Place, Youngstown**, Ohio.

Installation of the air contaminant source identified below may proceed upon final issuance of Permit To Install 02-20788:

2 new can production lines.

Comments concerning this draft action, or a request for a public meeting, must be sent in writing to the address identified below no later than thirty (30) days from the date this notice is published. All inquiries concerning this draft action may be directed to the contact identified below.

Dennis Bush, Ohio EPA, Northeast District Office, 2110 East Aurora Road, Twinsburg, OH 44087
[(330)425-9171]

DRAFT PERMIT TO INSTALL 02-20788

Application Number:	02-20788
Facility ID:	0250110920
Permit Fee:	**To be entered upon final issuance**
Name of Facility:	EXAL Corporation
Person to Contact:	Tom Alcaro
Address:	One Performance Place Youngstown, OH 44502

Location of proposed air contaminant source(s) [emissions unit(s)]:
One Performance Place
Youngstown, Ohio

Description of proposed emissions unit(s):
2 new can production lines.

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

A. Permit to Install General Terms and Conditions

1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

2. Reporting Requirements

The permittee shall submit required reports in the following manner:

a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.

b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections,

conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

8. Termination of Permit to Install

This Permit to Install shall terminate within eighteen months of the effective date of the Permit to Install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

9. Construction of New Sources(s)

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

10. Public Disclosure

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

11. Applicability

This Permit To Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate Permit To Install for the installation or modification of any other emissions unit(s) are required for any emissions unit for which a Permit To Install is required.

12. Best Available Technology

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available

Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

13. Source Operation and Operating Permit Requirements After Completion of Construction

This facility is permitted to operate each source described by this Permit to Install for a period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the emissions unit(s) covered by this permit.

14. Construction Compliance Certification

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

15. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit to Install fees within 30 days after the issuance of this Permit to Install.

B. Permit to Install Summary of Allowable Emissions

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

SUMMARY (for informational purposes only)
TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

Pollutant	Tons Per Year
VOC (coatings and cleanup)	93

Combined HAPs	18.75
Individual HAP	7.5

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K001 - can coating line #1, equipped with a catalytic incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 3.14 lbs/hr and 13.75 TPY (from coatings and cleanup). NOx emissions shall not exceed 0.1 lb/mmBtu. The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month Individual	Combined
1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder(s) which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in

compliance;

b. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance; and

c. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings and cleanup materials employed, in tons per year, calculated as a summation of

monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for the facility*, calculated by summing the volatile organic material used and

uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify all 3-hour blocks of time when the emissions unit was in operation during which the average temperature of the exhaust gases immediately before the catalyst bed or the average temperature difference across the catalyst bed did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions, in tons, from the coatings and cleanup material for this emissions unit, and the total individual HAP emissions from the coatings and cleanup materials and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the entire facility, for the previous calendar year. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the

cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e. the percent reduction in mass emissions between the inlet

and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
3.14 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
13.75 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Emissions Limitation:
NOx emissions shall not exceed 0.1 lb/mmBtu.

Applicable Compliance Method:
This emission limitation was based upon the emission factor from AP-42, "Compilation

of Air Pollutant Emission Factors", 5th Edition, Section 1.4, Table 1.4-1 (7/98). Compliance with the lb/mmBtu emission limitation may be determined by converting the 100 lbs NOx/10^6 scf emission factor into lb NOx/mmBtu by dividing by 1,020 Btu/scf.

12. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C, D, E and F.

3. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-7473 issued July 8, 1993 and modified on July 19, 1995.

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K002 - can coating line #2, equipped with a catalytic incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 3.14 lbs/hr and 13.75 TPY (from coatings and cleanup). NOx emissions shall not exceed 0.1 lb/mmBtu. The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month Individual	Combined
1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder(s) which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in

compliance;

b. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance; and

c. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings and cleanup materials employed, in tons per year, calculated as a summation of

monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for the facility*, calculated by summing the volatile organic material used and

uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify all 3-hour blocks of time when the emissions unit was in operation during which the average temperature of the exhaust gases immediately before the catalyst bed or the average temperature difference across the catalyst bed did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions, in tons, from the coatings and cleanup material for this emissions unit, and the total individual HAP emissions from the coatings and cleanup materials and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the entire facility, for the previous calendar year. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the

cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e. the percent reduction in mass emissions between the inlet

and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
3.14 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
13.75 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Emissions Limitation:
NOx emissions shall not exceed 0.1 lb/mmBtu.

Applicable Compliance Method:
This emission limitation was based upon the emission factor from AP-42, "Compilation

of Air Pollutant Emission Factors", 5th Edition, Section 1.4, Table 1.4-1 (7/98). Compliance with the lb/mmBtu emission limitation may be determined by converting the 100 lbs NOx/10^6 scf emission factor into lb NOx/mmBtu by dividing by 1,020 Btu/scf.

12. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C, D, E and F.

3. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-7473 issued July 8, 1993 and modified on July 19, 1995.

Emissions Unit ID: **K003**

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K003 - can coating line #3, equipped with a thermal incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 5.6 lbs/hr and 24.5 TPY (from coatings and cleanup). The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average combustion temperature within the thermal incinerator, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month	
		Individual	Combined

1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal incinerator when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitor and recorder shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time during which the average combustion temperature within the thermal incinerator, when the emissions unit was in operation, was more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance; and

b. a log of the downtime for the capture (collection) system, control device, and

monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings and cleanup materials employed, in tons per year, calculated as a summation of monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for the facility*, calculated by summing the volatile organic material used and uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

D. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal incinerator did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions from the coatings, the total VOC emissions from the cleanup materials, the total individual HAP emissions from the coatings and cleanup materials, and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the previous calendar year. The reports shall include the emissions from this emissions unit, and the entire facility. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e. the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures,

the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
5.6 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
24.5 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period

(from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally

enforceable: sections A, B, C, D, E and F.

3. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-10077 issued June 19, 1996 and modified on October 19, 2004.

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K004 - can coating line #4, equipped with a thermal incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 2.87 lbs/hr and 12.57 TPY (from coatings and cleanup). The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average combustion temperature within the thermal incinerator, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month	
		Individual	Combined

1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain a continuous temperature monitor and recorder which measures and records the combustion temperature within the thermal incinerator when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitor and recorder shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time during which the average combustion temperature within the thermal incinerator, when the emissions unit was in operation, was more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance; and

b. a log of the downtime for the capture (collection) system, control device, and

monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings and cleanup materials employed, in tons per year, calculated as a summation of monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for the facility*, calculated by summing the volatile organic material used and uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

D. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports which identify all 3-hour blocks of time during which the average combustion temperature within the thermal incinerator did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions from the coatings, the total VOC emissions from the cleanup materials, the total individual HAP emissions from the coatings and cleanup materials, and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the previous calendar year. The reports shall include the emissions from this emissions unit, and the entire facility. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e. the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures,

the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
2.87 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
12.57 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:

VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Modeling to demonstrate compliance with the Ohio EPA's "Air Toxic Policy" was not

necessary because the emissions unit's maximum annual emissions for each toxic compound will be less than 1.0 ton. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by OAC rule 3745-31-01. The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any pollutant that has a listed TLV to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new permit to install.

3. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C, D, E, F.1, F.3 and F.4.

4. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-13247 issued April 26, 2000.

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K005 - can coating line #5, equipped with a catalytic incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 2.4 lbs/hr and 10.5 TPY (from coatings and cleanup). The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month Individual	Combined
1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder(s) which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature

during the most recent emission test that demonstrated the emissions unit was in compliance;

b. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance; and

c. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings

and cleanup materials employed, in tons per year, calculated as a summation of monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for

the facility*, calculated by summing the volatile organic material used and uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify all 3-hour blocks of time when the emissions unit was in operation during which the average temperature of the exhaust gases immediately before the catalyst bed or the average temperature difference across the catalyst bed did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions, in tons, from the coatings and cleanup material for this emissions unit, and the total individual HAP emissions from the coatings and cleanup materials and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the entire facility, for the previous calendar year. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.)

The control efficiency (i.e. the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
2.4 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
10.5 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup

materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Modeling to demonstrate compliance with the Ohio EPA's "Air Toxic Policy" was not necessary because the emissions unit's maximum annual emissions for each toxic compound will be less than 1.0 ton. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by OAC rule 3745-31-01. The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any pollutant that has a listed TLV to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new permit to install.

3. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C, D, E, F.1, F.3 and F.4.

4. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-14856 issued April 5, 2001 and modified on October 19, 2004.

Emissions Unit ID: **K006**

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K006 - can coating line #6, equipped with a catalytic incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 3.41 lbs/hr and 14.95 TPY (from coatings and cleanup). The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee

shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month	
		Individual	Combined
1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder(s) which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer’s recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature of the exhaust gases immediately before the catalyst

bed was more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance;

b. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance; and

c. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings and cleanup materials employed, in tons per year, calculated as a summation of monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for the facility*, calculated by summing the volatile organic material used and uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

5. The permit to install for this emissions unit was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN3 model. The predicted 1-hour maximum ground-level concentration from the use of the SCREEN3 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Xylene
TLV (mg/m^3): 434.19
Maximum Hourly Emission Rate (lbs/hr): 2.69
Predicted 1-Hour Maximum Ground-Level
Concentration (ug/m^3): 42.78
MAGLC (ug/m^3): 10,337.91

Pollutant: Isophorone
TLV (mg/m^3): 28.26
Maximum Hourly Emission Rate (lbs/hr): 2.69
Predicted 1-Hour Maximum Ground-Level
Concentration (ug/m^3): 42.78
MAGLC (ug/m^3): 672.95

6. Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine

that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

a. Changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;

b. Changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and

c. Physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

7. If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

8. The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

a. A description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);

b. Documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and

c. Where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify all 3-hour blocks of time when the emissions unit was in operation during which the average temperature of the exhaust gases immediately before the catalyst bed or the average temperature difference across the catalyst bed did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions, in tons, from the coatings and cleanup material for this emissions unit, and the total individual HAP emissions from the coatings and cleanup materials and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the entire facility, for the previous calendar year. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004,

K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e. the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for

review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
3.41 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
14.95 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C.1 - C.5, D, E and F.

3. The requirements of this permit to install shall supersede the requirements for this

emissions unit contained in PTI number 02-17207 issued January 16, 2003 and modified on October 19, 2004.

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K007 - can coating line #7, equipped with a catalytic incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 11.46 lbs/hr and 50.18 TPY (from coatings and cleanup). The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee

shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month Individual	Combined
1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder(s) which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer’s recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature of the exhaust gases immediately before the catalyst

bed was more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance;

b. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance; and

c. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings and cleanup materials employed, in tons per year, calculated as a summation of monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for the facility*, calculated by summing the volatile organic material used and uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

5. The permit to install for this emissions unit was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN3 model. The predicted 1-hour maximum ground-level concentration from the use of the SCREEN3 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Xylene
TLV (mg/m^3): 434.19
Maximum Hourly Emission Rate (lbs/hr): 11.46
Predicted 1-Hour Maximum Ground-Level
Concentration (ug/m^3): 181.2
MAGLC (ug/m^3): 10,337.91

Pollutant: Isophorone
TLV (mg/m^3): 28.26
Maximum Hourly Emission Rate (lbs/hr): 11.46
Predicted 1-Hour Maximum Ground-Level
Concentration (ug/m^3): 181.2
MAGLC (ug/m^3): 672.95

Pollutant: n-butanol
TLV (mg/m^3): 151.57
Maximum Hourly Emission Rate (lbs/hr): 11.46
Predicted 1-Hour Maximum Ground-Level

Concentration (ug/m^3): 181.2
MAGLC (ug/m^3): 3,608.92

6. Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

a. Changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;

b. Changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and

c. Physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

7. If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(VV)(1)(a)(ii), and a modification of the existing permit to install will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (VV)(1)(a)(ii)), then the permittee shall obtain a final permit to install prior to the change.

8. The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

a. A description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);

b. Documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and

c. Where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify all 3-hour blocks of time when the emissions unit was in operation during which the average temperature of the exhaust gases immediately before the catalyst bed or the average temperature difference across the catalyst bed did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions, in tons, from the coatings and cleanup material for this emissions unit, and the total individual HAP emissions from the coatings and cleanup materials and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the entire facility, for the previous calendar year. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e. the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential

presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
11.46 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
50.18 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C.1 - C.5, D, E and F.

3. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-17569 issued March 11, 2003 and modified on October 19, 2004.

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K008 - can coating line #8, equipped with a catalytic incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 3.65 lbs/hr and 10 TPY (from coatings and cleanup). The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month Individual	Combined
1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder(s) which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer’s recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature of the exhaust gases immediately before the catalyst bed was more than 50 degrees Fahrenheit below the average temperature

during the most recent emission test that demonstrated the emissions unit was in compliance;

b. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance; and

c. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings

and cleanup materials employed, in tons per year, calculated as a summation of monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for

the facility*, calculated by summing the volatile organic material used and uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify all 3-hour blocks of time when the emissions unit was in operation during which the average temperature of the exhaust gases immediately before the catalyst bed or the average temperature difference across the catalyst bed did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions, in tons, from the coatings and cleanup material for this emissions unit, and the total individual HAP emissions from the coatings and cleanup materials and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the entire facility, for the previous calendar year. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.)

The control efficiency (i.e. the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
3.65 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
10 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup

materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Modeling to demonstrate compliance with the Ohio EPA's "Air Toxic Policy" was not necessary because the emissions unit's maximum annual emissions for each toxic compound will be less than 1.0 ton. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit to install prior to making a "modification" as defined by OAC rule 3745-31-01. The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any pollutant that has a listed TLV to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new permit to install.

3. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C, D, E, F.1, F.3 and F.4.

4. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-19549 issued September 7, 2004.

Emissions Unit ID: **K009**

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K009 - Can coating line 9 with catalytic incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 3.13 lbs/hr and 13.72 TPY (from coatings and cleanup). The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee

shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month	
		Individual	Combined
1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder(s) which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer’s recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature of the exhaust gases immediately before the catalyst

bed was more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance;

b. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance; and

c. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings and cleanup materials employed, in tons per year, calculated as a summation of monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for the facility*, calculated by summing the volatile organic material used and uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

5. The permit to install for this emissions unit was evaluated based on the actual materials and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied to this emissions unit for each toxic pollutant, using data from the permit to install application, and modeling was performed for the toxic pollutant(s) emitted at over a ton per year using the SCREEN 3.0 model or other Ohio EPA approved model. The predicted 1-hour maximum ground-level concentration result(s) from the use of the SCREEN 3.0 (or other approved) model, was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC), calculated as required in Engineering Guide #70. The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Xylene
TLV (mg/m3): 434.19
Maximum Hourly Emission Rate (lbs/hr): 2.86
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 134.3
MAGLC (ug/m3): 10,337.91

6. Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

a. changes in the composition of the materials used or the use of new materials,

that would result in the emission of a compound or chemical with a lower Threshold Limit Value (TLV) than the lowest TLV previously modeled, as documented in the most current version of the American Conference of Governmental Industrial Hygienists' (ACGIH's) handbook entitled "TLVs and BEIs" ("Threshold Limit Values for Chemical Substances and Physical Agents, Biological Exposure Indices");

b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and

c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

7. If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to the emissions of any type of toxic air contaminant not previously emitted, and a modification of the existing permit to install will not be required, even if the toxic air contaminant emissions are greater than the de minimis level in OAC rule 3745-15-05. If the change(s) meet(s) the definition of a "modification" under other provisions of the rule, then the permittee shall obtain a final permit to install prior to the change.

8. The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy":

a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);

b. documentation of the evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and

c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify all

3-hour blocks of time when the emissions unit was in operation during which the average temperature of the exhaust gases immediately before the catalyst bed or the average temperature difference across the catalyst bed did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions, in tons, from the coatings and cleanup material for this emissions unit, and the total individual HAP emissions from the coatings and cleanup materials and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the entire facility, for the previous calendar year. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e. the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
3.13 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
13.72 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4

of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C.1 - C.5, D, E and F.

3. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-21231 issued August 9, 2005.

Emissions Unit ID: **K010**

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
K010 - Can coating line 10 with catalytic incinerator	OAC rule 3745-31-05(A)(3)	VOC emissions shall not exceed 3.13 lbs/hr and 13.72 TPY (from coatings and cleanup). The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(C). See sections A.2.a, A.2.b, A.2.c and B.1.
	OAC rule 3745-21-09(B)(6) in lieu of OAC rule 3745-21-09(D)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
	OAC rule 3745-31-05(C) Synthetic Minor to avoid Title V and PSD	VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup). See sections A.2.d and B.2.

2. Additional Terms and Conditions

2.a The interior body spray booth, exterior basecoat applicator, overvarnish applicator and all bake ovens shall be vented to the catalytic incinerator. Overspray from the interior body spray booth shall be captured by a fabric filter.

2.b The permittee shall maintain for this emissions unit an overall VOC removal efficiency that is at least 85%, by weight, and a control efficiency (i.e., destruction or removal efficiency) that is at least 90%, by weight.

2.c The hourly limitation is based upon the emissions unit's potential to emit using maximum coating usage (gal/1000 cans), maximum production rate (cans per minute) and an 85% overall control efficiency. Therefore, no hourly record keeping and deviation reporting are required to demonstrate compliance.

2.d The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

B. Operational Restrictions

1. The average temperature of the exhaust gases immediately before the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance. The average temperature difference across the catalyst bed, for any 3-hour block of time when the emissions unit is in operation, shall not be less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance.

2. The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

To ensure enforceability during the first 12 calendar months of operation, the permittee

shall not exceed the usage levels specified in the following table:

Month(s)	Max. volatile organic material use, tons/month	Max. HAPs material use, tons/month Individual	Combined
1	51.7	4.2	10.4
1-2	103.4	8.3	20.8
1-3	155.1	12.5	31.3
1-4	206.8	16.8	41.7
1-5	258.5	21.0	52.1
1-6	310.2	25.0	62.5
1-7	361.9	29.2	72.9
1-8	413.6	33.4	83.3
1-9	465.3	37.5	93.8
1-10	517.0	41.8	104.2
1-11	568.7	46.0	114.6
1-12	620.0	50.0	125.0

After the first 12 calendar months of operation, compliance with the annual volatile organic material and HAPs material usage limitations shall be based upon a rolling, 12-month summation of the volatile organic material and HAPs material usage figures.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall operate and maintain continuous temperature monitors and recorder(s) which measure and record(s) the temperature immediately upstream and downstream of the incinerator's catalyst bed when the emissions unit is in operation. Units shall be in degrees Fahrenheit. The monitoring and recording devices shall be capable of accurately measuring the desired parameter. The temperature monitors and recorder(s) shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, with any modifications deemed necessary by the permittee.

2. The permittee shall collect and record the following information for each day of operation of this emissions unit:

a. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature of the exhaust gases immediately before the catalyst

bed was more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance;

b. all 3-hour blocks of time (when the emissions unit was in operation) during which the average temperature difference across the catalyst bed was less than 80 percent of the average temperature difference during the most recent emission test that demonstrated the emissions unit was in compliance; and

c. a log of the downtime for the capture (collection) system, control device, and monitoring equipment, when the associated emissions unit was in operation.

3. The permittee shall collect and record the following information each month for this emissions unit:

a. the name and identification number of each coating and cleanup material employed;

b. the VOC content of each coating and cleanup material, as applied, in pounds of VOC per gallon applied (PVGC);

c. the number of gallons of each coating and cleanup material (which shall be equal to the amount of each fresh cleanup material required minus the amount of each cleanup material recovered for disposal, in gallons) employed (CT);

d. for each coating and cleanup material, the amount of volatile organic material used and uncontrolled VOC emitted, in tons per month, defined as "CVOC" and calculated as follows:

CVOC = [(CT)* (PVGC) * (1 ton/2000 lbs)];

e. the total amount of volatile organic material used and uncontrolled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated as a summation of C.3.d;

f. the total amount of controlled VOC emitted from this emissions unit from all coatings and cleanup material employed, in tons per month, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance); and

g. the total annual controlled VOC emitted from this emissions unit from all coatings and cleanup materials employed, in tons per year, calculated as a summation of monthly VOC emissions in section C.3.f.

4. The permittee shall maintain monthly records of the following information for all of the emissions units at the facility*:

a. the individual HAP content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied;

b. the combined HAPs content of each coating and cleanup material, as applied, in pounds of HAP per gallon of coating or cleanup material applied (sum of all the individual HAP contents from section C.4.a);

c. The total individual HAP material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.a x C.3.c;

d. The total combined HAPs material usage from all coatings and cleanup materials employed, in tons per month for the facility*, calculated as a summation of C.4.b x C.3.c;

e. the total individual HAP emissions for each HAP from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (individual HAP emissions = the summation of [total number of gallons x individual HAP content x (1 - RE)]/2000, for each coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

f. the total combined HAPs emissions from all coatings and cleanup materials employed, in tons per month and tons per rolling, 12-month period (total combined HAPs emissions = the summation of [total number of gallons x combined HAPs content x (1 -RE)]/2000, for each ink, coating and cleanup material, where RE = overall removal efficiency from the most recent performance test that demonstrated compliance);

g. the cumulative, individual HAP emissions and cumulative, combined HAPs emissions from all the coatings and cleanup materials employed, in tons, for each calendar month during the first 12 months of operation following the issuance of this permit;

h. the rolling, 12-month summation of the volatile organic material usage figures for the facility*, calculated by summing the volatile organic material used and uncontrolled VOC emitted from each emissions unit (C.3.e above), in tons; and

i. the rolling, 12-month summation of the controlled VOC emissions for the facility*, in tons, calculated by multiplying the uncontrolled VOC tons per month by (1 - RE) (where RE = overall removal efficiency of the control device as determined during the most recent emission test that demonstrated that the emissions unit was in compliance).

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

5. The permit to install for this emissions unit was evaluated based on the actual materials and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied to this emissions unit for each toxic pollutant, using data from the permit to install application, and modeling was performed for the toxic pollutant(s) emitted at over a ton per year using the SCREEN 3.0 model or other Ohio EPA approved model. The predicted 1-hour maximum ground-level concentration result(s) from the use of the SCREEN 3.0 (or other approved) model, was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC), calculated as required in Engineering Guide #70. The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Xylene
TLV (mg/m3): 434.19
Maximum Hourly Emission Rate (lbs/hr): 2.86
Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 134.3
MAGLC (ug/m3): 10,337.91

6. Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

a. changes in the composition of the materials used or the use of new materials,

that would result in the emission of a compound or chemical with a lower Threshold Limit Value (TLV) than the lowest TLV previously modeled, as documented in the most current version of the American Conference of Governmental Industrial Hygienists' (ACGIH's) handbook entitled "TLVs and BEIs" ("Threshold Limit Values for Chemical Substances and Physical Agents, Biological Exposure Indices");

b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and

c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

7. If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to the emissions of any type of toxic air contaminant not previously emitted, and a modification of the existing permit to install will not be required, even if the toxic air contaminant emissions are greater than the de minimis level in OAC rule 3745-15-05. If the change(s) meet(s) the definition of a "modification" under other provisions of the rule, then the permittee shall obtain a final permit to install prior to the change.

8. The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy":

a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);

b. documentation of the evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and

c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

D. Reporting Requirements

1. The permittee shall submit quarterly deviation (excursion) reports that identify all

3-hour blocks of time when the emissions unit was in operation during which the average temperature of the exhaust gases immediately before the catalyst bed or the average temperature difference across the catalyst bed did not comply with the temperature limitation specified above. (These reports do not waive the reporting requirements of OAC rule 3745-15-06.)

2. The permittee shall submit annual reports that specify the total VOC emissions, in tons, from the coatings and cleanup material for this emissions unit, and the total individual HAP emissions from the coatings and cleanup materials and the total combined HAPs emissions from the coatings and cleanup materials, in tons, for the entire facility, for the previous calendar year. The reports shall be submitted by April 15 of each year. This reporting requirement may be satisfied by including and identifying the specific emission data for this emissions unit in the annual Fee Emission Report.

3. The permittee shall submit quarterly deviation reports that identify all exceedances of the annual VOC emission limitation for this emissions unit.

4. The permittee shall submit quarterly deviation reports that identify the following information for the facility*:

a. all exceedances of the rolling, 12-month volatile organic material usage and VOC emission limitations;

b. all exceedances of the rolling, 12-month HAP material usage and emission limitations for combined HAPs and each individual HAP; and

c. during the first 12 calendar months of operation, all exceedances of the cumulative monthly VOC, individual HAP and combined HAPs material use and emissions limitations.

5. The quarterly deviation reports shall be submitted in accordance with the General Terms and Conditions of this permit. These reports shall be submitted by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

E. Testing Requirements

1. The facility shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

a. The emission testing shall be conducted within 30 days following start of full production capacity.

b. The emissions testing shall be conducted to demonstrate compliance with the allowable mass emission rate for VOC and the overall removal efficiency and control efficiency limitations for VOC.

c. The following test methods shall be employed to demonstrate compliance with the allowable mass emission rate: Methods 1 through 4 and Method 25 or 25A of 40 CFR Part 60, Appendix A. The test methods which must be employed to demonstrate compliance with the overall control efficiency limitations for VOC are specified below.

d. The test(s) shall be conducted under maximum production rates unless otherwise specified or approved by the Ohio EPA, Northeast District Office.

e. The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e. the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in OAC rule 3745-21-10. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

2. Not later than 30 days prior to the proposed test date(s), this facility shall submit an "Intent to Test" notification to the Ohio EPA, Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the tests, and the person(s) who will be conducting the tests. Failure to submit such notification for review and approval prior to the tests may result in the Ohio EPA, Northeast District Office's refusal to accept the results of the emission tests.

3. Personnel from the Ohio EPA, Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

4. A comprehensive written report on the results of the emissions tests shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Northeast District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Northeast District Office.

5. Emissions Limitation:
85% overall VOC removal efficiency and 90% control efficiency

Applicable Compliance Method:
Compliance shall be determined according to OAC rule 3745-21-10(C) and the emissions testing procedures required in sections E.1 through E.4 of these terms and conditions.

6. Emissions Limitation:
3.13 pounds VOC per hour

Applicable Compliance Method:
Compliance shall be determined as part of emissions testing, required in section E.1 of these terms and conditions.

7. Emissions Limitation:
13.72 TPY VOC

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in section C.3.g of these terms and conditions.

8. Emissions Limitation:
VOC emissions from the facility* shall not exceed 93.0 tons per rolling, 12-month period (from coatings and cleanup).

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

9. Emissions Limitation:
The maximum annual Hazardous Air Pollutant (HAP) emissions generated at this facility* shall not exceed 7.5 tons per year for any single HAP and 18.75 tons per year for any combined HAPs, based on a rolling, 12-month summation of emissions.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

10. Emissions Limitation:
The maximum annual volatile organic material usage (coatings and cleanup) at this facility* shall not exceed 620 tons, based upon a rolling, 12-month summation of the volatile organic material usage figures. The maximum annual HAP material usage (coatings and cleanup) at this facility* shall not exceed 50 tons of any individual HAP nor 125 tons of combined HAPs, based upon a rolling, 12-month summation of the HAP material usage figures.

Applicable Compliance Method:
Compliance shall be based upon the record keeping specified in sections C.3 and C.4 of these terms and conditions.

11. Formulation data or USEPA Method 24 or Method 24A (for coatings and cleanup materials) shall be used to determine the organic compound contents of the coatings and cleanup materials.

* The facility includes the following emissions units: K001, K002, K003, K004, K005, K006, K007, K008, K009 and K010.

F. Miscellaneous Requirements

1. Prior to coating beverage cans (as defined in 40 CFR Part 60, Subpart WW), the permittee shall apply for and obtain an Ohio EPA permit to install.

2. Pursuant to OAC rule 3745-31-05(C), the following terms and conditions are federally enforceable: sections A, B, C.1 - C.5, D, E and F.

3. The requirements of this permit to install shall supersede the requirements for this emissions unit contained in PTI number 02-21231 issued August 9, 2005.