



State of Ohio Environmental Protection Agency

Street Address:

122 S. Front Street

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center  
P.O. Box 1049

**CERTIFIED MAIL**

**RE: PERMIT TO INSTALL \*\*\*CORRECTED COPY 6/10/2003\*\*\*  
MAHONING COUNTY  
Application No:02-12439**

**DATE:** 6/10/2003

V and M Star  
Jeff Bindas  
2669 Martin Luther King Jr Blvd  
Youngstown, OH 44510

Attached please find a corrected copy of PTI 02-12439 issued **5-1-03**. This corrected copy is being sent due to administrative processing errors and does not affect the enforceability or effective date of the Directors final action. Please note, the appearance of the corrected document may have changed due to changing software or printers (e.g., total number of pages, margins, etc.). Areas of the permit that have been substantively affected by the correction(s) are highlighted in the enclosed "Corrected Copy". I urge you to review these areas in relation to the issued permit document. Please replace the copy provided to you on **5-1-03** with the attached corrected Permit To Install document. *Please note:* No payment is required for processing this corrected copy.

Very truly yours,

Michael W. Ahern, Supervisor  
Field Operations and Permit Section  
Division of Air Pollution Control

cc: USEPA

NEDO

Street Address:

Lazarus Gov. Center (614) 644-2329 FAX: (614) 644-2329



Mailing Address:

Lazarus Gov.  
Center

State of Ohio Environmental Protection Agency

RE: **FINAL PERMIT TO INSTALL MODIFICATION** CERTIFIED MAIL  
MAHONING COUNTY  
Application No: 02-12439

\*\*\*CORRECTED COPY 6/10/2003\*\*\*

DATE: 5/1/2003

V and M Star  
Jeff Bindas  
2669 Martin Luther King Jr Blvd  
Youngstown, OH 44510

Enclosed Please find a modification to the Ohio EPA Permit To Install referenced above which will modify the terms and conditions.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
236 East Town Street, Room 300  
Columbus, Ohio 43215

Very truly yours,

A handwritten signature in cursive script that reads "Michael W. Ahern".

Michael W. Ahern, Supervisor  
Field Operations and Permit Section  
Division of Air Pollution Control

CC: USEPA

NEDO



Permit To Install  
Terms and Conditions

Issue Date: 5/1/2003  
Effective Date: 5/1/2003

**FINAL ADMINISTRATIVE MODIFICATION OF PERMIT TO INSTALL 02-12439**  
**\*\*\*CORRECTED COPY 6/10/2003\*\*\***

Application Number: **02-12439**  
APS Premise Number: **0250110625**  
Permit Fee: **\$200**  
Name of Facility: **V and M Star**  
Person to Contact: **Jeff Bindas**  
Address: **2669 Martin Luther King Jr Blvd**  
**Youngstown, OH 44510**

Location of proposed air contaminant source(s) [emissions unit(s)]:  
**2669 Martin Luther King Jr Blvd**  
**Youngstown, OHIO**

Description of modification:

**Administrative modification to correct the allowables for several pollutants for sources F003 and P001.**

The above named entity is hereby granted a modification to the permit to install described above pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this modification does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described source(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans included in the application, the above described source(s) of pollutants will be granted the necessary operating permits.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

**V and M Star**

Facility ID: **0250110625**

**PTI Application: 02-12439**

**Modification Issued: 5/1/2003**

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## **GENERAL PERMIT CONDITIONS**

### **TERMINATION OF PERMIT TO INSTALL**

Substantial construction for installation must take place within 18 months of the effective date of this permit. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

### **NOTICE OF INSPECTION**

The Director of the Ohio Environmental Protection Agency, or his authorized representatives, may enter upon the premises of the above-named applicant during construction and operation at any reasonable time for the purpose of making inspections, conducting tests, or to examine records or reports pertaining to the construction, modification or installation of the source(s) of environmental pollutants identified within this permit.

### **CONSTRUCTION OF NEW SOURCES**

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

### **PERMIT TO INSTALL FEE**

In accordance with Ohio Revised Code 3745.11, the specified Permit to Install fee must be remitted within 30 days of the effective date of this permit to install.

**V and M Star**Facility ID: **0250110625****PTI Application: 02-12439****Modification Issued: 5/1/2003****\*\*\*CORRECTED COPY 6/10/2003\*\*\*****PUBLIC DISCLOSURE**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC Rule 3745-49-03.

**APPLICABILITY**

This Permit to Install is applicable only to the contaminant sources identified. Separate application must be made to the Director for the installation or modification of any other contaminant sources.

**BEST AVAILABLE TECHNOLOGY**

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

**SOURCE OPERATION AND OPERATING PERMIT REQUIREMENTS AFTER COMPLETION OF CONSTRUCTION**

If the permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77, the permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if the proposed new or modified source(s) would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification must be obtained before the operation of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule 3745-77-08(C)(3)(d).

If the permittee is required to apply for permit(s) pursuant to OAC Chapter 3745-35, the source(s) identified in this Permit To Install is (are) permitted to operate for a period of up to one year from the date the source(s) commenced operation. Permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within thirty (30) days after commencing operation of the source(s) covered by this permit.

**AIR EMISSION SUMMARY**

The air contaminant emissions units listed below comprise the Permit to Install for *V and M Star* located in **Mahoning** County. The emissions units listed below shall not exceed the emission limits/control requirements contained in the table. This condition in no way limits the applicability of any other state or federal regulations. Additionally, this condition does not limit the applicability of additional special terms and conditions of this permit.

Ohio EPA Source Number	Cont'd	P001 Cont'd	Source Identification <u>Description</u>
P905			Single shell AC electric arc furnace (EAF)
	F003		Continuous caster (linked emissions unit with new steel production limitation of 650,000 tons per year)- Modified
	P007		Modified cooling tower
	P001		Modified billet reheat furnace - Modified
P906			Ladle refining station (LRS)
P906			

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	particulate emission capture) (fabric filter control device)
<p style="text-align: center;"><u>BAT Determination</u></p> <p>Roof canopy hood fume collection system/direct evacuation control (DEC) system (99 percent particulate emission capture) (fabric filter control device)</p>	
	Ladle cover/mechanical shrouding between ladle and tundish and between tundish and mold (estimated 95 percent control of particulate emissions)
	Water droplet drift eliminators/ (increased water flow rate to 21,000 gpm with total dissolved solids concentration of 840 ppm)
Roof canopy hood /direct evacuation fume collection systems (99 percent	Use of natural gas/low NO <sub>x</sub> burners or equivalent technology

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3745-23-06

Applicable Federal  
&  
OAC Rules

3745-31-05

3745-17-07\*

3745-17-08\*

3745-17-11\*

3745-18-06\*

3745-21-07

3745-21-08

3745-23-06

40 CFR, Part 60

Subpart AAa\*

3745-31-05

3745-17-07

3745-17-08

3745-23-06

3745-31-05

3745-17-07

3745-17-08\*

3745-31-05

3745-17-07

3745-17-11\*

3745-18-06\*

3745-21-08

3745-23-06

3745-31-05

3745-17-07\*

3745-17-08\*

3745-17-11\*

3745-18-06\*

3745-21-08

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<p>Permit Allowable Mass Emissions and/or Control/Usage Requirements</p>	<p>PM<sub>10</sub>: 0.70 pound/hour, and 3.00 TPY NO<sub>x</sub>: 4.75 pounds/hour, and 16.3 TPY (0.05 pound/ton) CO: 47.5 pounds/hour, and 162.5 TPY (0.5 pound/ton) SO<sub>2</sub>: 9.5 pounds/hour, and 32.5 TPY (0.10 pound/ton) Lead: 0.02 pound/hour, and 0.07 TPY **</p>	<p>3.99 TPY (5.5 pounds/MMCF) **</p>
<p>Fabric filter control device 0.0032 gr/dscf (PM);  PM: 17.40 pounds/hour, and 75.03 TPY PM<sub>10</sub>: 13.22 pounds/hour, and 57.02 TPY NO<sub>x</sub>: 33.25 pounds/hour, and 113.8 TPY (0.35 pound/ton) CO: 380 pounds/hour, and 1300 TPY (4.0 pounds/ton) SO<sub>2</sub>: 9.5 pounds/hour, and 32.5 TPY (0.10 pound/ton) VOC: 17.1 pounds/hour, and 58.5 TPY (0.18 pound/ton) Lead: 0.30 pound/hour, and 1.27 TPY **</p>	<p>PM/PM<sub>10</sub>: 0.26 pound/hour, and 1.1 TPY NO<sub>x</sub>: 4.3 pounds/hour, and 16.3 TPY (0.05 pound/ton) **  PM/PM<sub>10</sub>: 1.8 pounds/hour, and 7.9 TPY **</p>	
<p>Fabric filter control device 0.0032 gr/dscf (PM);  PM: 0.92 pound/hour, and 3.95 TPY</p>	<p>Use of Natural Gas/Low NO<sub>x</sub> burners or equivalent technology 0.15 pound/MMBTU (NO<sub>x</sub>);  PM/PM<sub>10</sub>: 0.485 pound/hour, and 2.17 TPY (3.0 pounds/MMCF) NO<sub>x</sub>: 24.7 pounds/hour, and 108.4 TPY (0.15 pound/MMBTU) CO: 13.9 pounds/hour, and 60.9 TPY (84.0 pounds/MMCF) SO<sub>2</sub>: 0.10 pound/hour, and 0.43 TPY (0.6 pound/MMCF) VOC: 0.91 pound/hour, and</p>	

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- \* OAC rules 3745-17-07, 3745-17-08, 3745-17-11, 3745-18-06 and (40 CFR, Part 60 Subpart AAa) (less stringent than BAT)
- \*\* Subject to the attached Additional Special Terms and Conditions.

**SUMMARY  
TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS**

<u>Pollutant</u>	<u>Tons/Year</u>	<u>Net Emission Increase(Decrease) Tons/Year</u>
PM	90.15	
PM <sub>10</sub>	71.19	(3.1)
NO <sub>x</sub>	254.80	(12.8)
CO	1523.4	69.1
SO <sub>2</sub>	65.43	17.3
VOC	62.49	33.57
Lead	1.34	(0.25)

**NSPS REQUIREMENTS**

The following sources are subject to the applicable provisions of the New Source Performance Standards (NSPS) as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60.

<u>Source Number</u>	<u>Source Description</u>	<u>NSPS Regulation (Subpart)</u>
P905	Single shell AC electric arc furnace (EAF)	AAa

The application and enforcement of these standards are delegated to the Ohio EPA. The requirements of 40 CFR Part 60 are also federally enforceable.

Pursuant to the NSPS, the source owner/operator is hereby advised of the requirement to report the following at the appropriate times:

- a. construction date (no later than 30 days after such date);
- b. anticipated start-up date (not more than 60 days or less than 30 days prior to such date);

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- c. actual start-up date (within 15 days after such date); and
- d. date of performance testing (If required, at least 30 days prior to testing).

Reports are to be sent to:

Ohio Environmental Protection Agency  
 DAPC - Permit Management Unit  
 P.O. Box 163669  
 Columbus, OH 43216-3669

and Ohio EPA, Northeast District Office  
 2110 E. Aurora Road  
 Twinsburg, OH 44087

**PERFORMANCE TEST REQUIREMENTS**

The permittee shall conduct, or have conducted, performance testing on the air contaminant source(s) in accordance with procedures approved by the Agency. Two copies of the written report describing the test procedures followed and the results of such tests shall be submitted and signed by the person responsible for the test. The Director, or an Ohio EPA representative, shall be allowed to witness the test, examine testing equipment, and require the acquisition or submission of data and information necessary to assure that the source operation and testing procedures provide a valid characterization of the emissions from the source and/or the performance of the control equipment.

- A. A completed Intent to Test form shall be submitted to the appropriate Ohio EPA District Office or Local Air Pollution Control Agency where the original permit application was filed. This notice shall be made 30 days in advance and shall specify the source operating parameters, the proposed test procedures, and the time, date, place and person(s) conducting such tests.
- B. Two copies of the test results shall be submitted within 30 days after the completion of the performance test.
- C. Tests shall be performed for the following source(s) and pollutant(s):

**Source**

**P905 and P906  
P001**

**Pollutant(s)**

**PM, CO  
NO<sub>x</sub>**

**V and M Star**Facility ID: **0250110625****PTI Application: 02-12439****Modification Issued: 5/1/2003****\*\*\*CORRECTED COPY 6/10/2003\*\*\*****RECORD(S) RETENTION AND AVAILABILITY**

All records required by this Permit to Install shall be retained on file for a period of not less than three years unless otherwise indicated by Ohio Environmental Protection Agency. All records shall be made available to the Director, or any representative of the Director, for review during normal business hours.

**REPORTING REQUIREMENTS**

Unless otherwise specified, reports required by the Permit to Install need only be submitted to **Ohio EPA, Northeast District Office, 2110 E. Aurora Road, Twinsburg, OH 44087.**

**WASTE DISPOSAL**

The owner/operator shall comply with any applicable state and federal requirements governing the storage, treatment, transport and disposal of any waste material generated by the operation of the sources.

**MAINTENANCE OF EQUIPMENT**

This source and its associated air pollution control system(s) shall be maintained regularly in accordance with good engineering practices and the recommendations of the respective manufacturers in order to minimize air contaminant emissions.

**MALFUNCTION/ABATEMENT**

In accordance with OAC RULE 3745-15-06, any malfunction of the source(s) or associated air pollution control system(s) shall be reported immediately to the **Ohio EPA, Northeast District Office, 2110 E. Aurora Road, Twinsburg, OH 44087.**

Except as provided by OAC Rule 3745-15-06(A)(3), scheduled maintenance of air pollution control equipment that requires the shutdown or bypassing of air pollution control system(s) must be accompanied by the shutdown of the associated air pollution sources.

**AIR POLLUTION NUISANCES PROHIBITED**

The air contaminant source(s) identified in this permit may not cause a public nuisance in violation of OAC Rule 3745-15-07.

**NINETY DAY OPERATING PERIOD**

The facility will be permitted to operate during a 90-day period in accordance with OAC Rule 3745-35-02(C)(4)(b). The purpose of this period of operation is to fulfill the performance tests conditions used in the determination of compliance with the provisions of this Permit to Install or other applicable Ohio EPA rules.

**V and M Star**Facility ID: **0250110625****PTI Application: 02-12439****Modification Issued: 5/1/2003****\*\*\*CORRECTED COPY 6/10/2003\*\*\*****CONSTRUCTION COMPLIANCE CERTIFICATION**

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

**ADDITIONAL SPECIAL TERMS AND CONDITIONS****Introduction**

This is a Permit to Install for a new EAF Steel Making Melt Shop and includes the following emissions units:

- P905 New Single Shell AC Electric Arc Furnace (EAF)
- P906 New Ladle Refining Station (LRS)
- P007 Modified Cooling Tower
- P001 Modified Billet Reheat Furnace

**A. Emission Limitations and Control Requirements****Single Shell AC Electric Arc Furnace (P905)**

The Single Shell AC Electric Arc Furnace shall be installed with a roof canopy hood fume collection system in addition to a direct evacuation control (DEC) system. These systems shall be capable of capturing a minimum of 99 percent of the generated emissions of particulate from the air contaminant source operation including charging, melting, refining, and tapping periods in the steel making cycle. Visible particulate emissions of fugitive dust from the electric arc furnace shop due to operation of the EAF shall not exhibit six (6) percent opacity or greater as a six-minute average.

Particulate emissions captured by the fume collection systems for the electric arc furnace shall be exhausted to the existing EAF/LTS fabric filter control device. Particulate emissions from the fabric filter control device stacks shall not exceed 0.0032 grain of particulate emissions per dry standard cubic foot of exhaust gases and visible particulate emissions from the fabric filter stacks shall not exhibit three (3) percent opacity or greater as a six-minute average.

V and M Star shall maintain the existing EAF fabric filter control device dust-handling system (F004) to ensure compliance with the applicable visible particulate emission standard of less than ten (10) percent opacity as a six- minute average.

**Ladle Refining Station (P906)**

The Ladle Refining Furnace shall be installed with roof canopy hood / direct evacuation fume collection systems capable of capturing a minimum of 99 percent of the generated emissions of particulate from the air contaminant source operation including electric arc heating, argon stirring, bulk alloy additions, alloy wire feed, manual door emissions and steel processing in the ladle refining station. Visible particulate emissions of fugitive dust from the electric arc furnace shop due to operation of the ladle refining station shall not exhibit six (6) percent opacity or greater as a six-minute average.

Particulate emissions captured by the fume collection systems for the ladle refining station shall be exhausted to the existing EAF/LTS fabric filter control device. Particulate emissions from the fabric filter control device stacks shall not exceed 0.0032 grain of particulate emissions per dry standard cubic foot of exhaust gases and visible particulate emissions from the fabric filter stacks shall not exhibit three (3) percent opacity or greater as a six-minute average.

Modified Cooling Tower (P007)

The existing cooling tower is to be modified increasing the water flow rate to a maximum of 21,000 gpm. The monthly average concentration of total dissolved solids (TDS) in the cooling tower water shall not exceed 840 ppm. The cooling tower will be equipped with drift eliminators to reduce drift water droplets by inertial separation.

Modified Billet Reheat Furnace (P001)

The existing billet reheat furnace shall be modified by the installation of low-NO<sub>x</sub> burners or equivalent technology to reduce NO<sub>x</sub> emissions to 0.15 LB/MMBTU.

**B. Operational Restrictions**

Single Shell AC Electric Arc Furnace / Ladle Refining Station / Continuous Caster Steel Production Limitation

V and M Star shall restrict their annual liquid steel production to 650,000 tons per year based upon a rolling 365-day period.

In order to assure federal enforceability, for the first twelve calendar months of operation, V and M Star shall not exceed the following liquid steel production limits for the specific time period.

<u>Month</u>	<u>Total Allowable Liquid Steel Production</u>
1	55,000 tons
1-2	110,000 tons
1-3	165,000 tons
1-4	220,000 tons
1-5	275,000 tons
1-6	330,000 tons
1-7	385,000 tons

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1-8	440,000 tons
1-9	495,000 tons
1-10	550,000 tons
1-11	605,000 tons
1-12	650,000 tons

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After the first twelve months of operation, V and M Star shall restrict the liquid steel production to 650,000 tons per year, based upon a consecutive 365-day period, rolled on a daily basis.

### C. Monitoring and Recordkeeping Requirements

#### EAF/LRS/Continuous Caster Production Monitoring and Record Keeping

1. V and M Star shall maintain daily records of the following information:
  - a. the liquid steel production rate for each day; and,
  - b. beginning after the first 12 calendar months of operation following the issuance of this permit, the rolling, 365-day summation of the liquid steel production rates.

Also, during the first 12 calendar months of operation following the issuance of this permit, V and M Star shall record the cumulative liquid steel production rate for each calendar month.

#### EAF Fabric Filter Visible Emissions Monitoring and Record Keeping

Visible particulate emission observations of the EAF/LRS multiple-stack positive-pressure fabric filters shall occur at least once per day of operation. The observations shall occur when the EAF is operating in the melting and refining phase of a heat cycle. Additional observations shall be made during the electric arc heating phase of the LRS processing cycle. These observations shall be taken in accordance with Method 9 of 40 CFR Part 60, Appendix A, and shall include at least three 6-minute periods during EAF melting and refining and at least one 6-minute period of the LRS electric arc heating phase in the processing cycle. The opacity shall be recorded for stack(s) where the greatest opacity of the visible emissions are observed in accordance with the procedures listed in Method 9 of 40 CFR Part 60, Appendix A. Records shall be maintained of any 6-minute average that is in excess of the emission limit specified and all visible emission observation data shall be retained for at least 5 years following the date of the recording.

#### EAF and Fabric Filter Control System Fan Operations Monitoring and Record Keeping

V and M Star shall either (1) check and record the fabric filter control system fan motor amperes and damper position for each of the operating fans on a once-per-shift basis; (2) install, calibrate, and maintain a monitoring device that continuously records the volumetric flow rate through each separately ducted hood; or (3) install, calibrate, and maintain a monitoring device that continuously records the volumetric flow rate at the control device inlet and check and record damper positions on a once-per-shift basis. The monitoring device(s) may be installed in any appropriate location in the exhaust duct such that reproducible flow rate monitoring will result. The flow rate monitoring device(s) shall have an accuracy

**V and M Star**Facility ID: **0250110625****PTI Application: 02-12439****Modification Issued: 5/1/2003****\*\*\*CORRECTED COPY 6/10/2003\*\*\***

of plus or minus 10 percent over its normal operating range and shall be calibrated according to the manufacturer's instructions. The Ohio EPA, DAPC may require V and M Star to demonstrate the accuracy of the monitoring device(s) relative to Methods 1 and 2 of Appendix A of 40 CFR, Part 60.

When required to demonstrate compliance with the standards under § 60.272a(a)(3) of 40 CFR, Part 60, and at any other time that the Ohio EPA may require, either the control system fan motor amperes and all damper positions or the volumetric flow rate through each separately ducted hood shall be determined during all periods in which a hood is operated for the purpose of capturing emissions from the affected facility subject to § 60.274a(b)(1) or (b)2 of 40 CFR, Part 60. The values of these parameters as determined during the most recent visible particulate emission compliance demonstration shall be maintained at the appropriate levels for each applicable period. Operation at other than baseline values will be considered by the Ohio EPA, DAPC to be unacceptable operation and maintenance of the control system. V and M Star may petition the Ohio EPA for reestablishment of these parameters whenever V and M Star can demonstrate to the Agency's satisfaction that the operating conditions upon which the parameters were previously established are no longer applicable.

V and M Star shall perform monthly operational status inspections of the equipment that is important to the performance of the total capture systems (i.e., pressure sensors, dampers, and damper switches). This inspection shall include observations of the physical appearance of the equipment (e.g., presence of holes in ductwork or hoods, flow constrictions caused by dents or accumulated dust in ductwork, and fan erosion.) Any deficiencies shall be recorded and proper maintenance performed. V and M Star may petition the Ohio EPA, DAPC to approve any alternative to monthly operational status inspections that will provide a continuous record of the operation of each emission capture system; and, upon approval by the Ohio EPA and USEPA, an alternative method may be established to replace the monitoring and recordkeeping requirements found above in the monitoring and/or recordkeeping requirements of this permit.

#### Cooling Tower Monitoring and Recordkeeping

V and M Star shall properly install, operate and maintain equipment to monitor the cooling tower water flow rate. The monitoring devices and any recorders shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, instructions and operating manuals. V and M Star shall monitor and record the cooling tower water flow rate, in gallons per minute, at a minimum frequency of once/day.

V and M Star shall propose a cooling tower water sampling frequency and monitoring procedure to adequately demonstrate compliance with the monthly average concentration of total dissolved solids (TDS) limitation of 840 ppm.

#### Records Retention

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

#### **D. Reporting Requirements**

**V and M Star**

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1. V and M Star shall submit deviation (excursion) reports that identify all exceedances of the rolling, 365-day liquid steel production rate limitation for the EAF/LRS/Continuous Caster and, for the first 12 calendar months of operation following the issuance of this permit, all exceedances of the maximum allowable cumulative production levels for these emissions units.

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2. V and M Star shall submit deviation (excursion) reports that identify all exceedances of the fabric filter control device stack visible particulate emission limit. For the purposes of these reports, exceedances are defined as all 6-minute periods during which the average opacity is three (3) percent or greater.
3. V and M Star shall submit quarterly written deviation (excursion) reports that identify all exceedances of the values established under the monitoring and/or recordkeeping requirements of this permit.
4. V and M Star shall submit deviation (excursion) reports that identify all periods of time during which the cooling tower water flow rate exceeds 21,000 gpm or the monthly average concentration of total dissolved solids (TDS) in the cooling tower water exceeds 840 ppm.
5. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the Ohio EPA, Northeast District Office. If no deviations occurred during a calendar quarter, V and M Star shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**E. Testing Requirements**

1. V and M Star shall conduct, or have conducted, particulate emission testing for emissions units P905 and P906 in accordance with the following requirements and the requirements of 40 CFR Part 60.8:
  - a. within 60 days after achieving the maximum production rate at which the new EAF and LRS will be operated, but not later than 180 days after initial startup.

During this particulate emission compliance demonstration, the control system fan motor amperes and damper positions for each of the operating fans will be recorded as well as furnace static pressure for the EAF. Also, the average fan motor amperes will be determined for each fan and a 15-minute integrated average static pressure in the EAF will be established during the melting and refining periods.

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The test(s) shall be conducted while emissions units P905 and P906 are operating at or near their maximum capacities, unless otherwise specified or approved by Ohio EPA, DAPC.

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2. V and M Star shall conduct, or have conducted, NO<sub>x</sub> emission testing for emissions unit (P001) in accordance with the following requirements:
  - a. the emission testing shall be conducted within 3 months after modification of the billet reheat furnace (P001);
  - b. the emission testing shall be conducted to demonstrate compliance with the allowable mass emission rate for NO<sub>x</sub>;
  - c. the following test method shall be employed to demonstrate compliance with the allowable mass emission rate for NO<sub>x</sub>: Method 7E of 40 CFR Part 60, Appendix A. Alternative USEPA approved test methods may be used with prior approval from the Ohio EPA; and,
  - d. the test shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA, Northeast District Office.
  
3. Compliance with the particulate and visible emission limitations in Section A. of these Additional Special Terms and Conditions shall be determined in accordance with the following methods:

EAF-LRS Fabric Filter Control Device Stacks

a. Emission Limitation

Particulate emissions shall not be discharged into the atmosphere from the control device in excess of 0.0032 grain PM per dry standard cubic foot of exhaust gases.

Applicable Compliance Method

Test Methods as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60, "Standards of Performance for New Stationary Sources":

- a. Method 1 for sample and velocity traverses;
- b. Method 2 for velocity and volumetric flow rate;
- c. Method 3 for gas analysis; and,
- d. Method 5D for positive pressure fabric filters for concentration of particulate matter and associated moisture content.

EAF-LRS Fabric Filter Control Device Stacks

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b. Emission Limitation

Visible particulate emissions shall not be discharged into the atmosphere from the control device stacks and exhibit three (3) percent opacity or greater.

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Applicable Compliance Method

Test Method 9 as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60, "Standards of Performance for New Stationary Sources" for the opacity of visible emissions.

EAF - LRS Emission Units:

c. Emission Limitations

For EAF (P905) - 4.0 pounds of CO per ton of steel, (estimated) limit presented as BAT by V and M Star and the EAF vendor.

For LRS (P906) - 0.5 pound of CO per ton of steel, (estimated) limit presented as BAT by V and M Star.

Applicable Compliance Method

The new EAF design is represented as the best available control technology for the control of CO emissions. Within six months after commencement of operation of the EAF and LRS, the applicant will perform a test of CO emissions in accordance with Method 10, 40 CFR Part 60. The Ohio EPA may establish a numeric CO limit based on the post-construction testing, provided that such limits are representative of at or near their maximum capacities and to allow for expected variability in test procedures.

EAF Shop

d. Emission Limitation

Visible particulate emissions shall not be discharged into the atmosphere from the EAF shop due to operations of the new EAF or LRS which exhibit six (6) percent opacity or greater.

Applicable Compliance Method

Test Method 9 as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60, "Standards of Performance for New Stationary Sources" for the opacity of visible emissions.

EAF-Fabric Filter Control Device Dust-Handling System:

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e. Emission Limitation

Visible particulate emissions shall not be discharged into the atmosphere from the dust-handling system and exhibit ten (10) percent opacity or greater.

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Applicable Compliance Method

Test Method 9 as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60, "Standards of Performance for New Stationary Sources" for the opacity of visible emissions.

Modified Billet Reheat Furnace:

f. Emission Limitation

NO<sub>x</sub> emissions from the modified billet reheat furnace stack(s) shall not exceed 0.15 LB/MMBTU.

Applicable Compliance Method

Test Method 7E as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60, "Standards of Performance for New Stationary Sources". Alternative USEPA approved test methods may be used with prior approval from the Ohio EPA.

g. Emission Limitation

Visible particulate emissions from the billet reheat furnace shall not exceed twenty percent opacity, as a six-minute average except as follows: Visible particulate emissions from the billet reheat furnace may exceed twenty percent opacity, as a six-minute average, for not more than six consecutive minutes in any sixty minutes, but shall not exceed sixty percent opacity, as a six-minute average, at any time.

Applicable Compliance Method

Visible particulate emissions shall be determined according to test method nine as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60 "Standards of Performance for New Stationary Sources".

4. Not later than 30 days prior to any proposed test date(s), V and M Star shall submit an "Intent to Test" notification to the Ohio EPA Northeast District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA District Office's refusal to accept the results of the emission test(s).

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Personnel from the Ohio EPA Northeast District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

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A comprehensive written report on the results of the emission test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA Northeast District Office within 30 days following completion of the test(s). V and M Star may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA Northeast District Office.

## F. Miscellaneous Requirements

### Scrap Management Program

Within six months of start up of the new EAF, V and M Star shall submit to Ohio EPA, Northeast District Office, NEDO, a "Scrap Management Program" developed to minimize the use of scrap that contains extraneous materials such as oiled steel, pipes with residues and coatings, enameled materials, transmissions, shock absorbers, tinned materials, rubber, concrete, dirt or wood that may contaminate the scrap that is charged into the EAF. The "Scrap Management Program" shall be reviewed and approved by NEDO and shall be viewed as part of the operational requirements for the EAF permit. Any change to the "Scrap Management Program" that would increase the amount of these compounds in the scrap, or result in the emissions of an air contaminant not previously emitted, must be approved by NEDO.

### Emissions Unit Shut Down Requirement

The existing EAFs (P901 and P902) and the Ladle Treatment Station (P903) will be shut down upon start-up of the new EAF and LRS (P905 and P906) installed under PTI No. 02-2439.

### Contemporaneous Emissions Increases and Decreases

Installation of the new Electric Arc Furnace (P905) and Ladle Refining Station (P906) with modifications to the Cooling Tower (P007) and Billet Reheat Furnace (P001) under (PTI No. 02-2439), including emission increases from linked emissions units and other contemporaneous emission increases and decreases at the facility, in addition to the permanent shutdown of Electric Arc Furnaces (P901 and P902) and Ladle Treatment Station (P903) will result in net emission increases as follows:

	<u>PM<sub>10</sub></u>	<u>CO</u>	<u>NO<sub>x</sub></u>	<u>SO<sub>2</sub></u>	<u>VOC</u>	<u>Pb</u>
New EAF&LRS (P905&P906),	70.5	1471	134.4	65.1	58.8	
Modified Cooling Tower (P007), Modified Billet Reheat Furnace (P001), and Linked Emissions Units Including the Continuous Caster (F003) and Pipemill (P002)	1.34					

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	<u>PM<sub>10</sub></u>	<u>CO</u>	<u>NO<sub>x</sub></u>	<u>SO<sub>2</sub></u>	<u>VOC</u>	<u>Pb</u>
Contemporaneous Emission	(73.6)	(1433.9)	(147.2)	(47.8)	(28.2)	
Increases and <u>Decreases</u> Including the Permanent Retirement of the Existing EAF's (P901 & P902)		(1.59)				
<hr/> Net Change	(3.1)	37.1	(12.8)	17.3	30.6	(0.25)
<hr/> Significance Level	15	100	40	40	40	0.6