State of Ohio Environmental Protection Agency

RE: FINAL PERMIT TO INSTALL MODIFICATION **CERTIFIED MAIL**
LORAIN COUNTY

Street Address:
50 West Town Street, Suite 700
Lazarus Gov. Center **TELE:** (614) 644-3020 **FAX:** (614) 644-2329
Mailing Address:
Lazarus Gov. Center
P.O. Box 1049

Application No: 02-22078
Fac ID: 0247030884

DATE: 7/12/2007

PolyOne Corporation
Jon Plummer
Moore and Walker Rds
Avon Lake, OH 44012

Enclosed Please find a modification to the Ohio EPA Permit To Install referenced above which will modify the terms and conditions.

You are hereby notified that this action of the Director is final and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of $70.00 which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
309 South Fourth Street, Room 222
Columbus, OH 43215

Sincerely,

Michael W. Ahern

Michael W. Ahern, Manager
Permit Issuance and Data Management Section
Division of Air Pollution Control

CC: USEPA **NEDO**

STATE OF OHIO ENVIRONMENTAL PROTECTION AGENCY

Permit To Install **Issue Date: 7/12/2007**
Terms and Conditions **Effective Date: 7/12/2007**

FINAL ADMINISTRATIVE MODIFICATION OF PERMIT TO INSTALL 02-22078

Application Number:	02-22078
Facility ID:	0247030884
Permit Fee:	**$1375**
Name of Facility:	PolyOne Corporation
Person to Contact:	Jon Plummer
Address:	Moore and Walker Rds Avon Lake, OH 44012

Location of proposed air contaminant source(s) [emissions unit(s)]:
Moore and Walker Rds
Avon Lake, **Ohio**

Description of proposed emissions unit(s):
Administrative modification to PTI 02-22078, issued on 6/13/06, to allow for visual inspection of baghouses.

The above named entity is hereby granted a modification to the permit to install described above pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this modification does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described source(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans included in the application, the above described source(s) of pollutants will be granted the necessary operating permits.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Chris Korleski
Director

Part I - GENERAL TERMS AND CONDITIONS

A. Permit to Install General Terms and Conditions

1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

2. Reporting Requirements

The permittee shall submit required reports in the following manner:

a. Reports of any required monitoring and/or record keeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.

b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and record keeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) quarterly by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon

the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

8. Termination of Permit to Install

This Permit to Install shall terminate within eighteen months of the effective date of the Permit to Install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

9. Construction of New Sources(s)

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

10. Public Disclosure

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

11. Applicability

This Permit To Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate Permit To Install for the installation or modification of any other emissions unit(s) are required for any emissions unit for which a Permit To Install is required.

12. Best Available Technology

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

13. Source Operation and Operating Permit Requirements After Completion of Construction

This facility is permitted to operate each source described by this Permit to Install for a period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the emissions unit(s) covered by this permit.

14. Construction Compliance Certification

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

15. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit to Install fees within 30 days after the issuance of this Permit to Install.

B. Permit to Install Summary of Allowable Emissions

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

SUMMARY (for informational purposes only)
TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

Pollutant	Tons Per Year
Particulate	4.8
VOC	2.4

Emissions Unit ID: **P030**

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (P030) - 40 mm line A including feeders, extruder, vacuum pump, dust collector, pelletizer, classifier, and pellet vacuum lifting station

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See Sections A.2.a, A.2.b and A.2.c. Visible particulate emissions from the stack shall not exceed 0% opacity, as a 6-minute average. Visible particulate emissions of fugitive dust shall not exceed 0% opacity, as a 3-minute average. See Section A.2.g.
OAC rule 3745-17-07(A)(1)	See Section A.2.d.
OAC rule 3745-17-11(B)	See Section A.2.e.
OAC rule 3745-17-07(B)(1)	See Section A.2.f.
OAC rule 3745-17-08(B)	Reasonably available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust. See Section A.2.h.

2. Additional Terms and Conditions

2.a Stack particulate emissions associated with this emissions unit shall not exceed 0.03 lb/hr and 0.14 tpy.

2.b Fugitive particulate emissions from this emissions unit shall not exceed 0.21 tpy.

2.c Volatile Organic Compounds (VOC) emissions from this emissions unit shall not exceed 0.06 lb/hr and 0.28 tpy from the stack egress point:

2.d The requirements established pursuant to OAC rule 3745-17-07(A)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.e The requirements established pursuant to OAC rule 3745-17-11(B) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.f The requirements established pursuant to OAC rule 3745-17-07(B)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.g For purposes of verifying compliance with this requirement, the visible particulate emissions shall be observed at any non-stack egress point from the building housing this emissions unit. These egress points shall include, but not be limited to: doorways, windows, and roof monitors.

2.h For the extruder, classifier, pellet lift and the all raw material feeders, the permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:

i. installation and use of hoods, fans, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust; and

ii. maintain a collection efficiency that is sufficient to minimize or eliminate visible particulate emissions of fugitive dust at the point(s) of capture to the extent possible with good engineering design.

B. Operational Restrictions

1. The permittee shall operate the baghouse associated with this emissions unit when the emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain records of all periods of time when the emissions unit is in operation and the associated baghouse is not in operation.

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

   a. the color of the emissions;
   b. the total duration of any visible emission incident; and
   c. any corrective actions taken to eliminate the visible emissions.

   Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions

unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

3. The permittee shall perform daily checks, when the emissions unit is in operation, for any visible fugitive particulate emissions from the area immediately above the capture system serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

D. Reporting Requirements

1. The permittee shall submit semiannual written reports that (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

2. The permittee shall submit semiannual written reports that (a) identify all days during which any visible fugitive particulate emissions were observed from the area immediately above the capture system serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible fugitive particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by

January 31 and July 31 of each year and shall cover the previous 6-month period.

3. The permittee shall submit deviation (excursion) reports that identify all periods of time during which the emissions unit was in operation and the associated baghouse was not in operation.

E. Testing Requirements

Compliance with the emissions limitation(s) in Section A.I of these terms and conditions shall be determined in accordance with the following method(s):

1. Emission Limitation:
   0.03 lb/hr and 0.14 tpy particulate emissions (stack)

   Applicable Compliance Method:
   Compliance with the hourly emission limitation shall be determined by the following equation:

   PE_Total (lb/hr) = (baghouse control outlet, gr/dscf)(exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/ 460 + stack gas temperature F)(60 min/hr)(1 lb/7000 gr)

   Where:
   PE_Total (lb/hr) = Total mass emissions rate, in lb/hr of particulate emissions
   Baghouse control outlet = 0.002 gr/dscf
   Exhaust flow rate = 1,920 acfm (attributable to this emissions unit)
   Stack gas temperature = 70 F

   If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 5, and in OAC rule 3745-17-03(B)(10).

   As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

Emissions Unit ID: **P030**

2. Emission Limitation:
0.21 tons per year of fugitive particulate emissions

Applicable Compliance Method:
Compliance with the annual emission limitation shall be determined by the following equation:

PE Fugitive (tpy) = (PE_#1 Fugitive (lb/hr) + PE_#2 Fugitive (lb/hr))(8760 hr/yr)(1 ton/2000 lbs)

Where:
PE_#1 Fugitive (tpy) = Total fugitive particulate emissions from main section of extruder, in lb/hr.
PE_#2 Fugitive (tpy) = Total fugitive particulate emissions from pellet lift (EJ-1A), in lb/hr.

For fugitive points:
PE_#1 Fugitive (tpy) = (emission factor)(max. hrly throughput)(losses not collected in baghouse)(losses not collected in building)
PE_#2 Fugitive (tpy) = (grain loading at pellet lift)(air flow)(60 min/hr)(losses not collected in building)(460 + 70 F, standard temperature/460 + stack gas temperature F)(1 lb/7000 gr)

PE emission factor = 20 lb/ton (assumed 1% of maximum throughput)
max. throughput = 0.20 tons/hr
grain loading at pellet lift = 0.02 gr/dscf
pellet lift exhaust flow rate = 450 acfm
pellet lift exhaust gas temperature = 70 F
hours of operation per year = 8,760 hr/yr
capture efficiency of baghouse = 99.5%
capture efficiency of building = 50%
losses not collected in baghouse = (1-99.5/100)
losses not collected in building = (1-50/100)

3. Emission Limitation:
Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996.

4. Emission Limitation:
Visible particulate emissions of fugitive emissions shall not exceed 0% opacity, as a 3-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

5. Emission Limitation:
0.06 lb/hr and 0.28 tpy VOC

Applicable Compliance Method:
Compliance with the hourly emission limitation shall be determined by the following equation:
For egress, stack fume ab, use:
VOC (lb/hr) = (VOC emission factor)(Resin %)(hourly throughput, tph)

Where:
VOC emission factor = 0.354 lbs/ton -- Development of Emission Factors for Polypropylene Processing", Journal of the Air & Waste Management Association, Volume 49, January 1999.
Resin% = 90 %
maximum throughput = 0.20 ton/hr,

If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 18, 25 or 25A, as appropriate.

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating

schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

F. Miscellaneous Requirements

None

Modification Issued: 7/12/2007

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (P031) - 40 mm line B including feeders, extruder, vacuum pump, dust collector, pelletizer, classifier, and pellet vacuum lifting station

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See Sections A.2.a, A.2.b and A.2.c. Visible particulate emissions from the stack shall not exceed 0% opacity, as a 6-minute average. Visible particulate emissions of fugitive dust shall not exceed 0% opacity, as a 3-minute average. See Section A.2.g.
OAC rule 3745-17-07(A)(1)	See Section A.2.d.
OAC rule 3745-17-11(B)	See Section A.2.e.
OAC rule 3745-17-07(B)(1)	See Section A.2.f.
OAC rule 3745-17-08(B)	Reasonably available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust. See Section A.2.h.

2. Additional Terms and Conditions

2.a Stack particulate emissions from the Torit baghouse associated with this emissions unit shall not exceed 0.04 lb/hr and 0.18 tpy.

2.b Fugitive particulate emissions from this emissions unit shall not exceed 0.21 tpy.

2.c Volatile Organic Compounds (VOC) emissions from this emissions unit shall not exceed 0.06 lb/hr and 0.28 tpy from the stack egress point:

2.d The requirements established pursuant to OAC rule 3745-17-07(A)(1) are less

stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.e The requirements established pursuant to OAC rule 3745-17-11(B) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.f The requirements established pursuant to OAC rule 3745-17-07(B)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.g For purposes of verifying compliance with this requirement, the visible particulate emissions shall be observed at any non-stack egress point from the building housing this emissions unit. These egress points shall include, but not be limited to: doorways, windows, and roof monitors.

2.h For the extruder, classifier, pellet lift and the all raw material feeders, the permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:

i. installation and use of hoods, fans, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust; and

ii. maintain a collection efficiency that is sufficient to minimize or eliminate visible particulate emissions of fugitive dust at the point(s) of capture to the extent possible with good engineering design.

B. Operational Restrictions

1. The permittee shall operate the baghouse associated with this emissions unit when the emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain records of all periods of time when the emissions unit is in operation and the associated baghouse is not in operation.

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

3. The permittee shall perform daily checks, when the emissions unit is in operation, for any visible fugitive particulate emissions from the area immediately above the capture system serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

D. Reporting Requirements

1. The permittee shall submit semiannual written reports that (a) identify all days during

which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

2. The permittee shall submit semiannual written reports that (a) identify all days during which any visible fugitive particulate emissions were observed from the area immediately above the capture system serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible fugitive particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

3. The permittee shall submit deviation (excursion) reports that identify all periods of time during which the emissions unit was in operation and the associated baghouse was not in operation.

E. Testing Requirements

Compliance with the emissions limitation(s) in Section A.I of these terms and conditions shall be determined in accordance with the following method(s):

1. Emission Limitation:
   0.04 lb/hr and 0.18 tpy particulate emissions (stack)

   Applicable Compliance Method:
   Compliance with the hourly emission limitation shall be determined by the following equation:

   PE_Total (lb/hr) = (baghouse control outlet, gr/dscf)(exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/ 460 + stack gas temperature F)(60 min/hr)(1 lb/7000 gr)

   Where:
   PE_Total (lb/hr) = Total mass emissions rate, in lb/hr of particulate emissions
   Baghouse control outlet = 0.002 gr/dscf
   Exhaust flow rate = 2,440 acfm (attributable to this emissions unit)
   Stack gas temperature = 70 F

   If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical

testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 5, and in OAC rule 3745-17-03(B)(10).

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

2. Emission Limitation:
0.21 tons per year of fugitive particulate emissions

Applicable Compliance Method:
Compliance with the annual emission limitation shall be determined by the following equation:

PE Fugitive (tpy) = (PE_#1 Fugitive (lb/hr) + PE_#2 Fugitive (lb/hr))(8760 hr/yr)(1 ton/2000 lbs)

Where:
PE_#1 Fugitive (tpy) = Total fugitive particulate emissions from main section of extruder, in lb/hr.
PE_#2 Fugitive (tpy) = Total fugitive particulate emissions from pellet lift (EJ-1B), in lb/hr.

For fugitive points:
PE_#1 Fugitive (tpy) = (emission factor)(max. hrly throughput)(losses not collected in baghouse)(losses not collected in building)
PE_#2 Fugitive (tpy) = (grain loading at pellet lift)(air flow)(60 min/hr)(losses not collected in building)(460 + 70 F, standard temperature/460 + stack gas temperature F)(1 lb/7000 gr)

PE emission factor = 20 lb/ton (assumed 1% of maximum throughput)
max. throughput = 0.20 tons/hr
grain loading at pellet lift = 0.02 gr/dscf
pellet lift exhaust flow rate = 450 acfm
pellet lift exhaust gas temperature = 70 F

hours of operation per year = 8,760 hr/yr
capture efficiency of baghouse = 99.5%
capture efficiency of building = 50%
losses not collected in baghouse = (1-99.5/100)
losses not collected in building = (1-50/100)

3. Emission Limitation:
Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996.

4. Emission Limitation:
Visible particulate emissions of fugitive emissions shall not exceed 0% opacity, as a 3-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

5. Emission Limitation:
0.06 lb/hr and 0.28 tpy VOC

Applicable Compliance Method:
Compliance with the hourly emission limitation shall be determined by the following equation:
For egress, stack fume ab, use:
VOC (lb/hr) = (VOC emission factor)(Resin %)(hourly throughput, tph)

Where:
VOC emission factor = 0.354 lbs/ton -- Development of Emission Factors for Polypropylene Processing", Journal of the Air & Waste Management Association, Volume 49, January 1999.

Resin% = 90 %
maximum throughput = 0.20 ton/hr,

If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 18, 25 or 25A, as appropriate.

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

F. Miscellaneous Requirements

None

Modification Issued: 7/12/2007

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (P032) - 4.5 inch HPM SSE-EM line C including feeders, extruder, vacuum pump, dust collector, pelletizer, classifier, and pellet vacuum lifting station

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See Sections A.2.a, A.2.b and A.2.c. Visible particulate emissions from the stack shall not exceed 0% opacity, as a 6-minute average. Visible particulate emissions of fugitive dust shall not exceed 0% opacity, as a 3-minute average. See Section A.2.g.
OAC rule 3745-17-07(A)(1)	See Section A.2.d.
OAC rule 3745-17-11(B)	See Section A.2.e.
OAC rule 3745-17-07(B)(1)	See Section A.2.f.
OAC rule 3745-17-08(B)	Reasonably available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust. See Section A.2.h.

2. Additional Terms and Conditions

2.a Stack particulate emissions associated with this emissions unit shall not exceed 0.04 lb/hr and 0.17 tpy.

2.b Fugitive particulate emissions from this emissions unit shall not exceed 0.27 tpy.

2.c Volatile Organic Compounds (VOC) emissions from this emissions unit shall not exceed 0.14 lb/hr and 0.63 tpy from the stack egress point:

2.d The requirements established pursuant to OAC rule 3745-17-07(A)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.e The requirements established pursuant to OAC rule 3745-17-11(B) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.f The requirements established pursuant to OAC rule 3745-17-07(B)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.g For purposes of verifying compliance with this requirement, the visible particulate emissions shall be observed at any non-stack egress point from the building housing this emissions unit. These egress points shall include, but not be limited to: doorways, windows, and roof monitors.

2.h For the extruder, classifier, pellet lift and the all raw material feeders, the permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:

i. installation and use of hoods, fans, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust; and

ii. maintain a collection efficiency that is sufficient to minimize or eliminate visible particulate emissions of fugitive dust at the point(s) of capture to the extent possible with good engineering design.

B. Operational Restrictions

1. The permittee shall operate the baghouse associated with this emissions unit when the emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain records of all periods of time when the emissions unit is in operation and the associated baghouse is not in operation.

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

3. The permittee shall perform daily checks, when the emissions unit is in operation, for any visible fugitive particulate emissions from the area immediately above the capture system serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

D. Reporting Requirements

1. The permittee shall submit semiannual written reports that (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

2. The permittee shall submit semiannual written reports that (a) identify all days during which any visible fugitive particulate emissions were observed from the area immediately above the capture system serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible fugitive particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

3. The permittee shall submit deviation (excursion) reports that identify all periods of time during which the emissions unit was in operation and the associated baghouse was not in operation.

E. Testing Requirements

Compliance with the emissions limitation(s) in Section A.I of these terms and conditions shall be determined in accordance with the following method(s):

1. Emission Limitation:
   0.04 lb/hr and 0.17 tpy particulate emissions (stack)

   Applicable Compliance Method:
   Compliance with the hourly emission limitation shall be determined by the following equation:

   PE_Total (lb/hr) = [(baghouse control outlet, gr/dscf)(baghouse exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/ 460 + baghouse stack gas temperature F)(60 min/hr)(1 lb/7000 gr)] + [(witte hood outlet, gr/dscf)(witte hood exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/460 + witte hood stack gas temperature F)(60 min/hr)(1 lb/7000 gr)]

   Where:
   PE_Total (lb/hr) = Total mass emissions rate, in lb/hr of particulate emissions
   Baghouse control outlet = 0.002 gr/dscf
   Baghouse exhaust flow rate = 320 acfm (attributable to this emissions unit)
   Baghouse stack gas temperature = 70 F

Witte hood control outlet = 0.002 gr/dscf
Witte hood exhaust flow rate = 1920 acfm
Witte hood stack gas temperature = 70 F

If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 5, and in OAC rule 3745-17-03(B)(10).

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

2. Emission Limitation:
0.27 tons per year of fugitive particulate emissions

Applicable Compliance Method:
Compliance with the annual emission limitation shall be determined by the following equation:

PE Fugitive (tpy) = (PE_#1 Fugitive (lb/hr) + PE_#2 Fugitive (lb/hr))(8760 hr/yr)(1 ton/2000 lbs)

Where:
PE_#1 Fugitive (tpy) = Total fugitive particulate emissions from main section of extruder, in lb/hr.
PE_#2 Fugitive (tpy) = Total fugitive particulate emissions from pellet lift (EJ-1C), in lb/hr.

For fugitive points:
PE_#1 Fugitive (tpy) = (emission factor)(max. hrly throughput)(losses not collected in baghouse)(losses not collected in building)
PE_#2 Fugitive (tpy) = (grain loading at pellet lift)(air flow)(60 min/hr)(losses not collected in building)(460 + 70 F, standard temperature/460 + stack gas temperature F)(60 min/hr)(1 lb/7000 gr)

PE emission factor = 20 lb/ton (assumed 1% of maximum throughput)

max. throughput = 0.45 tons/hr
grain loading at pellet lift = 0.02 gr/dscf
pellet lift exhaust flow rate = 450 acfm
pellet lift exhaust gas temperature = 70 F
hours of operation per year = 8,760 hr/yr
capture efficiency of baghouse = 99.5%
capture efficiency of building = 50%
losses not collected in baghouse = (1-99.5/100)
losses not collected in building = (1-50/100)

3. Emission Limitation:
Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996.

4. Emission Limitation:
Visible particulate emissions of fugitive emissions shall not exceed 0% opacity, as a 3-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

5. Emission Limitation:
0.14 lb/hr and 0.63 tpy VOC

Applicable Compliance Method:
Compliance with the hourly emission limitation shall be determined by the following equation:

VOC (lb/hr) = (VOC emission factor)(Resin %)(hourly throughput, tph)

Where:
VOC emission factor = 0.354 lbs/ton -- Development of Emission Factors for Polypropylene Processing", Journal of the Air & Waste Management Association, Volume 49, January 1999.
Resin% = 90 %
maximum throughput = 0.45 ton/hr,

If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 18, 25 or 25A, as appropriate.

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

F. Miscellaneous Requirements

None

Modification Issued: 7/12/2007

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (P033) - 3.5 inch Welex SSE-EM line D including feeders, extruder, vacuum pump, dust collector, pelletizer, classifier, and pellet vacuum lifting station

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See Sections A.2.a, A.2.b and A.2.c. Visible particulate emissions from the stack shall not exceed 0% opacity, as a 6-minute average. Visible particulate emissions of fugitive dust shall not exceed 0% opacity, as a 3-minute average. See Section A.2.g.
OAC rule 3745-17-07(A)(1)	See Section A.2.d.
OAC rule 3745-17-11(B)	See Section A.2.e.
OAC rule 3745-17-07(B)(1)	See Section A.2.f.
OAC rule 3745-17-08(B)	Reasonably available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust. See Section A.2.h.

2. Additional Terms and Conditions

2.a Stack particulate emissions from the Torit baghouse associated with this emissions unit shall not exceed 0.01 lb/hr and 0.05 tpy.

2.b Fugitive particulate emissions from this emissions unit shall not exceed 0.22 tpy.

2.c Volatile Organic Compounds (VOC) emissions from this emissions unit shall not exceed 0.08 lb/hr and 0.35 tpy from the stack egress point:

2.d The requirements established pursuant to OAC rule 3745-17-07(A)(1) are less

stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.e The requirements established pursuant to OAC rule 3745-17-11(B) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.f The requirements established pursuant to OAC rule 3745-17-07(B)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.g For purposes of verifying compliance with this requirement, the visible particulate emissions shall be observed at any non-stack egress point from the building housing this emissions unit. These egress points shall include, but not be limited to: doorways, windows, and roof monitors.

2.h For the extruder, classifier, pellet lift and the all raw material feeders, the permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:

i. installation and use of hoods, fans, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust; and

ii. maintain a collection efficiency that is sufficient to minimize or eliminate visible particulate emissions of fugitive dust at the point(s) of capture to the extent possible with good engineering design.

B. Operational Restrictions

1. The permittee shall operate the baghouse associated with this emissions unit when the emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain records of all periods of time when the emissions unit is in operation and the associated baghouse is not in operation.

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

3. The permittee shall perform daily checks, when the emissions unit is in operation, for any visible fugitive particulate emissions from the area immediately above the capture system serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

D. Reporting Requirements

1. The permittee shall submit semiannual written reports that (a) identify all days during

which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

2. The permittee shall submit semiannual written reports that (a) identify all days during which any visible fugitive particulate emissions were observed from the area immediately above the capture system serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible fugitive particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

3. The permittee shall submit deviation (excursion) reports that identify all periods of time during which the emissions unit was in operation and the associated baghouse was not in operation.

E. Testing Requirements

Compliance with the emissions limitation(s) in Section A.I of these terms and conditions shall be determined in accordance with the following method(s):

1. Emission Limitation:
   0.01 lb/hr and 0.05 tpy particulate emissions (stack)

   Applicable Compliance Method:
   Compliance with the hourly emission limitation shall be determined by the following equation:

   PE_Total (lb/hr) = (baghouse control outlet, gr/dscf)(exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/ 460 + stack gas temperature F)(60 min/hr)(1 lb/7000 gr)

   Where:
   PE_Total (lb/hr) = Total mass emissions rate, in lb/hr of particulate emissions
   Baghouse control outlet = 0.002 gr/dscf
   Exhaust flow rate = 640 acfm (attributable to this emissions unit)
   Stack gas temperature = 70 F

   If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate

compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 5, and in OAC rule 3745-17-03(B)(10).

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

2. Emission Limitation:
0.22 tons per year of fugitive particulate emissions

Applicable Compliance Method:
Compliance with the annual emission limitation shall be determined by the following equation:

PE Fugitive (tpy) = (PE_#1 Fugitive (lb/hr) + PE_#2 Fugitive (lb/hr))(8760 hr/yr)(1 ton/2000 lbs)

Where:
PE_#1 Fugitive (tpy) = Total fugitive particulate emissions from main section of extruder, in lb/hr.
PE_#2 Fugitive (tpy) = Total fugitive particulate emissions from pellet lift (SED-1D), in lb/hr.

For fugitive points:
PE_#1 Fugitive (tpy) = (emission factor)(max. hrly throughput)(losses not collected in baghouse)(losses not collected in building)
PE_#2 Fugitive (tpy) = (grain loading at pellet lift)(air flow)(60 min/hr)(losses not collected in building)(460 + 70 F, standard temperature/460 + stack gas temperature F)(1 lb/7000 gr)

PE emission factor = 20 lb/ton (assumed 1% of maximum throughput)
max. throughput = 0.25 tons/hr
grain loading at pellet lift = 0.02 gr/dscf
pellet lift exhaust flow rate = 450 acfm
pellet lift exhaust gas temperature = 70 F

hours of operation per year = 8,760 hr/yr
capture efficiency of baghouse = 99.5%
capture efficiency of building = 50%
losses not collected in baghouse = (1-99.5/100)
losses not collected in building = (1-50/100)

3. Emission Limitation:
Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996.

4. Emission Limitation:
Visible particulate emissions of fugitive emissions shall not exceed 0% opacity, as a 3-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

5. Emission Limitation:
0.08 lb/hr and 0.35 tpy VOC

Applicable Compliance Method:
Compliance with the hourly emission limitation shall be determined by the following equation:

VOC (lb/hr) = (VOC emission factor)(Resin %)(hourly throughput, tph)

Where:
VOC emission factor = 0.354 lbs/ton -- Development of Emission Factors for Polypropylene Processing", Journal of the Air & Waste Management Association,

Volume 49, January 1999.
Resin% = 90 %
maximum throughput = 0.25 ton/hr,

If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 18, 25 or 25A, as appropriate.

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

F. Miscellaneous Requirements

None

Modification Issued: 7/12/2007

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (P034) - 58 mm WP TSE-EM line Z including feeders, extruder, vacuum pump, dust collector, pelletizer, classifier, and pellet vacuum lifting station

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See Sections A.2.a, A.2.b and A.2.c. Visible particulate emissions from the stack shall not exceed 0% opacity, as a 6-minute average. Visible particulate emissions of fugitive dust shall not exceed 0% opacity, as a 3-minute average. See Section A.2.g.
OAC rule 3745-17-07(A)(1)	See Section A.2.d.
OAC rule 3745-17-11(B)	See Section A.2.e.
OAC rule 3745-17-07(B)(1)	See Section A.2.f.
OAC rule 3745-17-08(B)	Reasonably available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust. See Section A.2.h.

2. Additional Terms and Conditions

2.a Stack particulate emissions from the Torit baghouse associated with this emissions unit shall not exceed 0.08 lb/hr and 0.36 tpy.

2.b Fugitive particulate emissions from this emissions unit shall not exceed 0.30 tpy.

2.c Volatile Organic Compounds (VOC) emissions from this emissions unit shall not exceed 0.19 lb/hr and 0.84 tpy from the stack egress point:

2.d The requirements established pursuant to OAC rule 3745-17-07(A)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.e The requirements established pursuant to OAC rule 3745-17-11(B) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.f The requirements established pursuant to OAC rule 3745-17-07(B)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.g For purposes of verifying compliance with this requirement, the visible particulate emissions shall be observed at any non-stack egress point from the building housing this emissions unit. These egress points shall include, but not be limited to: doorways, windows, and roof monitors.

2.h For the extruder, classifier, pellet lift and the all raw material feeders, the permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:

i. installation and use of hoods, fans, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust; and

ii. maintain a collection efficiency that is sufficient to minimize or eliminate visible particulate emissions of fugitive dust at the point(s) of capture to the extent possible with good engineering design.

B. Operational Restrictions

1. The permittee shall operate the baghouse associated with this emissions unit when the emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain records of all periods of time when the emissions unit is in operation and the associated baghouse is not in operation.

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

3. The permittee shall perform daily checks, when the emissions unit is in operation, for any visible fugitive particulate emissions from the area immediately above the capture system serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

D. Reporting Requirements

1. The permittee shall submit semiannual written reports that (a) identify all days during which any visible particulate emissions were observed from the stack serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible

particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

2. The permittee shall submit semiannual written reports that (a) identify all days during which any visible fugitive particulate emissions were observed from the area immediately above the capture system serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible fugitive particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

3. The permittee shall submit deviation (excursion) reports that identify all periods of time during which the emissions unit was in operation and the associated baghouse was not in operation.

E. Testing Requirements

Compliance with the emissions limitation(s) in Section A.I of these terms and conditions shall be determined in accordance with the following method(s):

1. Emission Limitation:
   0.08 lb/hr and 0.36 tpy particulate emissions (stack)

   Applicable Compliance Method:
   Compliance with the hourly emission limitation shall be determined by the following equation:

   PE_Total (lb/hr) = (baghouse control outlet, gr/dscf)(exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/ 460 + stack gas temperature F)(60 min/hr)(1 lb/7000 gr)

   Where:
   PE_Total (lb/hr) = Total mass emissions rate, in lb/hr of particulate emissions
   Baghouse control outlet = 0.002 gr/dscf
   Exhaust flow rate = 4,780 acfm (attributable to this emissions unit)
   Stack gas temperature = 70 F

   If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical

testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 5, and in OAC rule 3745-17-03(B)(10).

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

2. Emission Limitation:
0.30 tons per year of fugitive particulate emissions

Applicable Compliance Method:
Compliance with the annual emission limitation shall be determined by the following equation:

PE Fugitive (tpy) = (PE_#1 Fugitive (lb/hr) + PE_#2 Fugitive (lb/hr))(8760 hr/yr)(1 ton/2000 lbs)

Where:
PE_#1 Fugitive (tpy) = Total fugitive particulate emissions from main section of extruder, in lb/hr.
PE_#2 Fugitive (tpy) = Total fugitive particulate emissions from pellet lift (EJ-1F), in lb/hr.

For fugitive points:
PE_#1 Fugitive (tpy) = (emission factor)(max. hrly throughput)(losses not collected in baghouse)(losses not collected in building)
PE_#2 Fugitive (tpy) = (grain loading at pellet lift)(air flow)(60 min/hr)(losses not collected in building)(460 + 70 F, standard temperature/460 + stack gas temperature F)(1 lb/7000 gr)

PE emission factor = 20 lb/ton (assumed 1% of maximum throughput)
max. throughput = 0.60 tons/hr
grain loading at pellet lift = 0.02 gr/dscf
pellet lift exhaust flow rate = 450 acfm
pellet lift exhaust gas temperature = 70 F
hours of operation per year = 8,760 hr/yr

capture efficiency of baghouse = 99.5%
capture efficiency of building = 50%
losses not collected in baghouse = (1-99.5/100)
losses not collected in building = (1-50/100)

3. Emission Limitation:
Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996.

4. Emission Limitation:
Visible particulate emissions of fugitive emissions shall not exceed 0% opacity, as a 3-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

5. Emission Limitation:
0.19 lb/hr and 0.84 tpy VOC

Applicable Compliance Method:
Compliance with the hourly emission limitation shall be determined by the following equation:

VOC (lb/hr) = (VOC emission factor)(Resin %)(hourly throughput, tph)

Where:
VOC emission factor = 0.354 lbs/ton -- Development of Emission Factors for Polypropylene Processing", Journal of the Air & Waste Management Association, Volume 49, January 1999.

Resin% = 90 %
maximum throughput = 0.60 ton/hr,

If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 18, 25 or 25A, as appropriate.

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

F. Miscellaneous Requirements

None

Emissions Unit ID: **P035**

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (P035) - Large weigh area

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See Sections A.2.a and A.2.b. Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average. Visible particulate emissions of fugitive dust shall not exceed 0% opacity, as a 3-minute average. See Section A.2.f.
OAC rule 3745-17-07(A)(1)	See Section A.2.c.
OAC rule 3745-17-11(B)	See Section A.2.d.
OAC rule 3745-17-07(B)(1)	See Section A.2.e.
OAC rule 3745-17-08(B)	Reasonably available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust. See Section A.2.g.

2. Additional Terms and Conditions

2.a Stack particulate emissions from the Torit baghouse associated with this emissions unit shall not exceed 0.06 lb/hr and 0.26 tpy.

2.b Fugitive particulate emissions from this emissions unit shall not exceed 0.22 tpy.

2.c The requirements established pursuant to OAC rule 3745-17-07(A)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.d The requirements established pursuant to OAC rule 3745-17-11(B) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.e The requirements established pursuant to OAC rule 3745-17-07(B)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.f For purposes of verifying compliance with this requirement, the visible particulate emissions shall be observed at any non-stack egress point from the building housing this emissions unit. These egress points shall include, but not be limited to: doorways, windows, and roof monitors.

2.g The permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:

i. installation and use of hoods, fans, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust; and

ii. maintain a collection efficiency that is sufficient to minimize or eliminate visible particulate emissions of fugitive dust at the point(s) of capture to the extent possible with good engineering design.

B. Operational Restrictions

1. The permittee shall operate the baghouse associated with this emissions unit when the emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain records of all periods of time when the emissions unit is in operation and the associated baghouse is not in operation.

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

   a. the color of the emissions;
   b. the total duration of any visible emission incident; and
   c. any corrective actions taken to eliminate the visible emissions.

   Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

3. The permittee shall perform daily checks, when the emissions unit is in operation, for any visible fugitive particulate emissions from the area immediately above the capture system serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

D. Reporting Requirements

1. The permittee shall submit semiannual written reports that (a) identify all days during which any visible particulate emissions were observed from the stack(s) serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

2. The permittee shall submit semiannual written reports that (a) identify all days during which any visible fugitive particulate emissions were observed from the area immediately above the capture system(s) serving this emissions unit and (b) describe

any corrective actions taken to eliminate the visible fugitive particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

3. The permittee shall submit deviation (excursion) reports that identify all periods of time during which the emissions unit was in operation and the associated baghouse was not in operation.

E. Testing Requirements

Compliance with the emissions limitation(s) in Section A.I of these terms and conditions shall be determined in accordance with the following method(s):

1. Emission Limitation:
   0.06 lb/hr and 0.26 tpy particulate emissions (stack)

   Applicable Compliance Method:
   Compliance with the hourly emission limitation shall be determined by the following equation:

   PE (lb/hr) = (baghouse control outlet, gr/dscf)(exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/ 460 + stack gas temperature F)(60 min/hr)(1 lb/7000 gr)

   Where:
   PE(lb/hr) = Total mass emissions rate, in lb/hr of particulate emissions
   Baghouse control outlet = 0.002 gr/dscf
   Exhaust flow rate = 3400 acfm (attributable to this emissions unit)
   Stack gas temperature = 70 F

   If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources",

Appendix A, Method 5, and in OAC rule 3745-17-03(B)(10).

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

2. Emission Limitation:
0.22 tons per year of fugitive particulate emissions

Applicable Compliance Method:
Compliance with the annual emission limitation shall be determined by the following equation:

PE Fugitive (tpy) = (emission factor)(max. hrly throughput, tph)(losses not collected in baghouse)(losses not collected in building (8760 hr/yr)(1 ton/2000 lbs)

Where:
PE emission factor = 20 lb/ton (assumed 1% of maximum throughput)
max. throughput = 1.0 tph
hours of operation per year = 8,760 hr/yr
losses not collected in baghouse = (1-99.5/100)
losses not collected in building = (1-50/100)

3. Emission Limitation:
Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996.

4. Emission Limitation:
Visible particulate emissions of fugitive emissions shall not exceed 0% opacity, as a 3-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

F. Miscellaneous Requirements

None

Modification Issued: 7/12/2007

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (P036) - Henschel mixers (2)

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See Sections A.2.a and A.2.b. Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average. Visible particulate emissions of fugitive dust shall not exceed 0% opacity, as a 3-minute average. See Section A.2.f.
OAC rule 3745-17-07(A)(1)	See Section A.2.c.
OAC rule 3745-17-11(B)	See Section A.2.d.
OAC rule 3745-17-07(B)(1)	See Section A.2.e.
OAC rule 3745-17-08(B)	Reasonably available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust. See Section A.2.g.

2. Additional Terms and Conditions

2.a Stack particulate emissions associated with this emissions unit shall not exceed 0.03 lb/hr and 0.15 tpy.

2.b Fugitive particulate emissions from this emissions unit shall not exceed 0.11 tpy.

2.c The requirements established pursuant to OAC rule 3745-17-07(A)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.d The requirements established pursuant to OAC rule 3745-17-11(B) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.e The requirements established pursuant to OAC rule 3745-17-07(B)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.f For purposes of verifying compliance with this requirement, the visible particulate emissions shall be observed at any non-stack egress point from the building housing this emissions unit. These egress points shall include, but not be limited to: doorways, windows, and roof monitors.

2.g The permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:

i. installation and use of hoods, fans, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust; and

ii. maintain a collection efficiency that is sufficient to minimize or eliminate visible particulate emissions of fugitive dust at the point(s) of capture to the extent possible with good engineering design.

B. Operational Restrictions

1. The permittee shall operate the baghouse associated with this emissions unit when the emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain records of all periods of time when the emissions unit is in operation and the associated baghouse is not in operation.

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

   a. the color of the emissions;
   b. the total duration of any visible emission incident; and
   c. any corrective actions taken to eliminate the visible emissions.

   Notwithstanding the frequency of reporting requirements specified above, the permittee

may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

3. The permittee shall perform daily checks, when the emissions unit is in operation, for any visible fugitive particulate emissions from the area immediately above the capture system serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

D. Reporting Requirements

1. The permittee shall submit semiannual written reports that (a) identify all days during which any visible particulate emissions were observed from the stack(s) serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

2. The permittee shall submit semiannual written reports that (a) identify all days during

which any visible fugitive particulate emissions were observed from the area immediately above the capture system(s) serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible fugitive particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

3. The permittee shall submit deviation (excursion) reports that identify all periods of time during which the emissions unit was in operation and the associated baghouse was not in operation.

E. Testing Requirements

Compliance with the emissions limitation(s) in Section A.I of these terms and conditions shall be determined in accordance with the following method(s):

1. Emission Limitation:
   0.03 lb/hr and 0.15 tpy particulate emissions (stack)

   Applicable Compliance Method:
   Compliance with the hourly emission limitation shall be determined by the following equation:

   PE (lb/hr) = (baghouse control outlet, gr/dscf)(exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/ 460 + stack gas temperature F)(60 min/hr)(1 lb/7000 gr)

   Where:
   PE(lb/hr) = Total mass emissions rate, in lb/hr of particulate emissions
   Baghouse control outlet = 0.002 gr/dscf
   Exhaust flow rate = 2040 acfm (attributable to this emissions unit)
   Stack gas temperature = 70 F

   If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical

testing of the effluent from this emissions unit in accordance with testing procedures listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 5, and in OAC rule 3745-17-03(B)(10).

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

2. Emission Limitation:
0.11 tons per year of fugitive particulate emissions

Applicable Compliance Method:
Compliance with the annual emission limitation shall be determined by the following equation:

PE Fugitive (tpy) = (emission factor)(max. hrly throughput, tph)(losses not collected in baghouse)(losses not collected in building (8760 hr/yr)(1 ton/2000 lbs)

Where:
PE emission factor = 20 lb/ton (assumed 1% of maximum throughput)
max. throughput = 0.50 tph
hours of operation per year = 8,760 hr/yr
losses not collected in baghouse = (1-99.5/100)
losses not collected in building = (1-50/100)

3. Emission Limitation:
Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996.

4. Emission Limitation:
Visible particulate emissions of fugitive emissions shall not exceed 0% opacity, as a 3-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

F. Miscellaneous Requirements

None

Modification Issued: 7/12/2007

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

Operations, Property, and/or Equipment - (P037) - Blenders (8 paddle/ribbon)

Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
OAC rule 3745-31-05(A)(3)	See Sections A.2.a and A.2.b. Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average. Visible particulate emissions of fugitive dust shall not exceed 0% opacity, as a 3-minute average. See Section A.2.f.
OAC rule 3745-17-07(A)(1)	See Section A.2.c.
OAC rule 3745-17-11(B)	See Section A.2.d.
OAC rule 3745-17-07(B)(1)	See Section A.2.e.
OAC rule 3745-17-08(B)	Reasonably available control measures that are sufficient to minimize or eliminate visible emissions of fugitive dust. See Section A.2.g.

2. Additional Terms and Conditions

2.a Stack particulate emissions associated with this emissions unit shall not exceed 0.19 lb/hr and 0.83 tpy.

2.b Fugitive particulate emissions from this emissions unit shall not exceed 1.10 tpy.

2.c The requirements established pursuant to OAC rule 3745-17-07(A)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.d The requirements established pursuant to OAC rule 3745-17-11(B) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.e The requirements established pursuant to OAC rule 3745-17-07(B)(1) are less stringent than the requirements established to OAC rule 3745-31-05(A)(3).

2.f For purposes of verifying compliance with this requirement, the visible particulate emissions shall be observed at any non-stack egress point from the building housing this emissions unit. These egress points shall include, but not be limited to: doorways, windows, and roof monitors.

2.g The permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:

i. installation and use of hoods, fans, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust; and

ii. maintain a collection efficiency that is sufficient to minimize or eliminate visible particulate emissions of fugitive dust at the point(s) of capture to the extent possible with good engineering design.

B. Operational Restrictions

1. The permittee shall operate the baghouse associated with this emissions unit when the emissions unit is in operation.

C. Monitoring and/or Record keeping Requirements

1. The permittee shall maintain records of all periods of time when the emissions unit is in operation and the associated baghouse is not in operation.

2. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

   a. the color of the emissions;
   b. the total duration of any visible emission incident; and
   c. any corrective actions taken to eliminate the visible emissions.

   Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions

unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

3. The permittee shall perform daily checks, when the emissions unit is in operation, for any visible fugitive particulate emissions from the area immediately above the capture system serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:

a. the color of the emissions;
b. the total duration of any visible emission incident; and
c. any corrective actions taken to eliminate the visible emissions.

Notwithstanding the frequency of reporting requirements specified above, the permittee may reduce the frequency of visual observations from daily to weekly for this emissions unit if the following conditions are met:

a. for 1 full quarter the facility's visual observations indicate no visible emissions; and
b. the permittee continues to comply with all the record keeping and monitoring requirements specified above.

The permittee shall revert to daily readings if any visible emissions are observed.

D. Reporting Requirements

1. The permittee shall submit semiannual written reports that (a) identify all days during which any visible particulate emissions were observed from the stack(s) serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

2. The permittee shall submit semiannual written reports that (a) identify all days during

which any visible fugitive particulate emissions were observed from the area immediately above the capture system(s) serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible fugitive particulate emissions. These reports shall be submitted to the Director (the Ohio EPA Northeast District Office) by January 31 and July 31 of each year and shall cover the previous 6-month period.

3. The permittee shall submit deviation (excursion) reports that identify all periods of time during which the emissions unit was in operation and the associated baghouse was not in operation.

E. Testing Requirements

Compliance with the emissions limitation(s) in Section A.I of these terms and conditions shall be determined in accordance with the following method(s):

1. Emission Limitation:
   0.19 lb/hr and 0.83 tpy particulate emissions (stack)

   Applicable Compliance Method:
   Compliance with the hourly emission limitation shall be determined by the following equation:

   PE (lb/hr) = (baghouse control outlet, gr/dscf)(exhaust gas flow rate, acfm)(460 + 70 F, standard temperature/ 460 + stack gas temperature F)(60 min/hr)(1 lb/7000 gr)

   Where:
   PE(lb/hr) = Total mass emissions rate, in lb/hr of particulate emissions
   Baghouse control outlet = 0.002 gr/dscf
   Exhaust flow rate = 11,000 acfm (attributable to this emissions unit)
   Stack gas temperature = 70 F

   If required pursuant to OAC rule 3745-15-04, the permittee shall demonstrate compliance with the hourly particulate emission limit of this permit by means of physical testing of the effluent from this emissions unit in accordance with testing procedures

listed in 40 CFR Part 60, "Standards of Performance for New Stationary Sources", Appendix A, Method 5, and in OAC rule 3745-17-03(B)(10).

As long as compliance is maintained with the hourly emission limitation, compliance with the annual emission limitation will be shown (the annual emission limitation was calculated by multiplying the hourly limitation by the maximum annual operating schedule of 8,760 hours/year and then dividing by 2,000 lbs/ton).

2. Emission Limitation:
1.10 tons per year of fugitive particulate emissions

Applicable Compliance Method:
Compliance with the annual emission limitation shall be determined by the following equation:

PE Fugitive (tpy) = (emission factor)(max. hrly throughput, tph)(losses not collected in baghouse)(losses not collected in building (8760 hr/yr)(1 ton/2000 lbs)

Where:
PE emission factor = 20 lb/ton (assumed 1% of maximum throughput)
max. throughput = 5.0 tph
hours of operation per year = 8,760 hr/yr
losses not collected in baghouse = (1-99.5/100)
losses not collected in building = (1-50/100)

3. Emission Limitation:
Visible particulate emissions from any stack shall not exceed 0% opacity, as a 6-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996.

4. Emission Limitation:
Visible particulate emissions of fugitive emissions shall not exceed 0% opacity, as a 3-minute average.

Applicable Compliance Method:
Compliance with the visible emission limitation shall be determined in accordance with Test Method 9 as set forth in "Appendix on Test Methods" in 40 CFR, Part 60 ("Standards of Performance for New Stationary Sources"), as such Appendix existed on July 1, 1996, and the modifications listed in paragraphs (B)(3)(a) and (B)(3)(b) of OAC rule 3745-17-03.

F. Miscellaneous Requirements

None