



**Environmental  
Protection Agency**

Ted Strickland, Governor  
Lee Fisher, Lt. Governor  
Chris Korleski, Director

10/26/2010

Dave Brooks  
POET Biorefining - Marion  
1660 Hillman Ford Road  
Marion, OH 43302

RE: FINAL AIR POLLUTION PERMIT-TO-INSTALL AND OPERATE

Facility ID: 0351010207  
Permit Number: P0105638  
Permit Type: Administrative Modification  
County: Marion

Certified Mail

No	TOXIC REVIEW
No	PSD
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MAJOR NON-ATTAINMENT
No	MODELING SUBMITTED
No	SYNTHETIC MINOR TO AVOID TITLE V
No	FEDERALLY ENFORCABLE PTIO (FEPTIO)

Dear Permit Holder:

Enclosed please find a final Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. Please complete a survey at [www.epa.ohio.gov/dapc/permitsurvey.aspx](http://www.epa.ohio.gov/dapc/permitsurvey.aspx) and give us feedback on your permitting experience. We value your opinion.

The issuance of this PTI is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Kevin Boyce," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
309 South Fourth Street, Room 222  
Columbus, OH 43215

If you have any questions, please contact Ohio EPA DAPC, Northwest District Office at (419)352-8461 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. This permit can be accessed electronically on the DAPC Web page, [www.epa.ohio.gov/dapc](http://www.epa.ohio.gov/dapc), by clicking the "Issued Air Pollution Control Permits" link.

Sincerely,

Michael W. Ahern, Manager  
Permit Issuance and Data Management Section, DAPC

Cc: Ohio EPA-NWDO





**FINAL**

**Division of Air Pollution Control  
Permit-to-Install and Operate  
for  
POET Biorefining - Marion**

Facility ID: 0351010207  
Permit Number: P0105638  
Permit Type: Administrative Modification  
Issued: 10/26/2010  
Effective: 10/26/2010  
Expiration: 6/26/2014





Division of Air Pollution Control
Permit-to-Install and Operate
for
POET Biorefining - Marion

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## Authorization

Facility ID: 0351010207  
Application Number(s): M0000609  
Permit Number: P0105638  
Permit Description: Modification to address errors in original permit.  
Permit Type: Administrative Modification  
Permit Fee: \$200.00  
Issue Date: 10/26/2010  
Effective Date: 10/26/2010  
Expiration Date: 6/26/2014  
Permit Evaluation Report (PER) Annual Date: Oct 1 - Sept 30, Due Nov 15

This document constitutes issuance to:

POET Biorefining - Marion  
Hillman-Ford Road  
Marion, OH 43302

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio EPA District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Northwest District Office  
347 North Dunbridge Road  
Bowling Green, OH 43402  
(419)352-8461

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

  
Chris Korleski  
Director

## Authorization (continued)

Permit Number: P0105638  
Permit Description: Modification to address errors in original permit.

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

<b>Emissions Unit ID:</b>	<b>J001</b>
Company Equipment ID:	EU036
Superseded Permit Number:	03-17303
General Permit Category and Type:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P007</b>
Company Equipment ID:	EU011 - EU023
Superseded Permit Number:	03-17303
General Permit Category and Type:	Not Applicable

## **A. Standard Terms and Conditions**

**1. What does this permit-to-install and operate ("PTIO") allow me to do?**

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

**2. Who is responsible for complying with this permit?**

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

**3. What records must I keep under this permit?**

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

**4. What are my permit fees and when do I pay them?**

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. Unless otherwise specified, facilities subject to one or more synthetic minor restrictions must use Ohio EPA's "Air Services" to submit annual emissions associated with this permit requirement. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

**5. When does my PTIO expire, and when do I need to submit my renewal application?**

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

**6. What happens to this permit if my project is delayed or I do not install or modify my source?**

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

**7. What reports must I submit under this permit?**

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

**8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?**

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

**9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?**

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.

**10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?**

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Ohio EPA DAPC, Northwest District Office in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed

permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

**11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?**

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

**12. What happens if one or more emissions units operated under this permit is/are shut down permanently?**

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting<sup>1</sup> a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emissions unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

**13. Can I transfer this permit to a new owner or operator?**

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

**14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?**

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated

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<sup>1</sup> Permittees that use Ohio EPA's "Air Services" can mark the affected emissions unit(s) as "permanently shutdown" in the facility profile along with the date the emissions unit(s) was permanently removed and/or disabled. Submitting the facility profile update will constitute notifying of the permanent shutdown of the affected emissions unit(s).

under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

**15. What happens if a portion of this permit is determined to be invalid?**

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.

## **B. Facility-Wide Terms and Conditions**

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
  - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
    - (1) None.
  - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
    - (1) None.

## **C. Emissions Unit Terms and Conditions**

**1. J001, EU036**

**Operations, Property and/or Equipment Description:**

ethanol loading operations

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
  - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
    - a. b)(1)f. and d)(4).
  - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
    - a. None.
- b) Applicable Emissions Limitations and/or Control Requirements
  - (1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(D)	<p>Volatile organic compound (VOC) emissions shall not exceed 3.55 tons/yr (TPY).</p> <p>See section b)(2)a.</p>
b.	OAC rule 3745-31-05(A)(3), as effective 11/31/01	<p>Carbon monoxide (CO) emissions shall not exceed 2.90 tpy.</p> <p>Nitrogen oxide (NOx) emissions shall not exceed 1.15 tpy.</p> <p>See b)(2)b.</p>
c.	OAC rule 3745-31-05(A)(3), as effective 12/01/06	See b)(2)c.
d.	OAC rule 3745-21-07(E)	See b)(2)d. through b)(2)h.
d.	OAC rule 3745-21-08(B)	See section b)(2)i.
e.	ORC 3704.03(F) OAC rule 3745-114-01	See section d)(4).

## (2) Additional Terms and Conditions

- a. This permit to install (PTI) takes into account the use of a flare system, whenever this air contaminant source is in operation, with a minimum control efficiency of 98%, by weight for VOC, as a voluntary restriction as proposed by the permittee for the purpose of avoiding Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3).
- b. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to Ohio revised Code (ORC) changes effective August 3, 2006 (Senate Bill 265 Changes), such that BAT is no longer required by State regulations for NAAQS pollutants less than ten tons per year. However, that rule revision has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and the U.S. EPA approves the revisions to OAC rule 3745-31-05, the requirement to satisfy BAT still exists as part of the federally-approved SIP for Ohio. Once U.S. EPA approves the December 1, 2006 version of 3745-31-05, the requirements of 3745-31-05(A)(3) as effective November 30, 2001 will no longer apply.
- c. This paragraph applies once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05 as part of the SIP.  
  
BAT requirements under OAC rule 3745-31-05(A)(3)(a), as effective December 1, 2006, do not apply to the CO and NO<sub>x</sub> emissions from this air contaminant source since the uncontrolled potentials to emit (PTE) for CO and NO<sub>x</sub> is each less than ten tons per year.
- d. All emissions from the loading rack shall be collected and combusted in a flare with a minimum 98% design VOC control efficiency.
- e. During any transfer of material through the loading rack, the vapors displaced from the delivery vessel shall be collected and vented to the flare.
- f. A means shall be provided to prevent liquid drainage from the loading device when it is not in use or to accomplish complete drainage before the loading device is disconnected.
- g. The loading rack shall utilize top submerged filling or bottom filling for the transfer of materials.
- h. All material loading lines, unloading lines and vapor lines shall be equipped with fittings which are vapor tight.
- i. The design of the emissions unit and the technology associated with the current operating practices satisfy the "best available" control techniques and operating practices" required pursuant to OAC rule 3745-21-08(B).

On November 5, 2002, OAC rule 3745-21-08 was revised to delete paragraph (B); therefore, paragraph (B) is no longer part of the State regulations. However,

that rule revision has not yet been submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and U.S. EPA approves the revision to OAC rule 3745-21-08, the requirements to satisfy "best available control techniques and operating practices" still exists as part of the federally-approved SIP for Ohio.

c) Operational Restrictions

- (1) The maximum annual ethanol throughput rate for this emissions unit shall not exceed 69 million gallons.
- (2) The permittee shall comply with the following restrictions on the flare controlling this emissions unit:
  - a. The closed vent system shall be operated at all times when emissions may be vented to it;
  - b. The flare shall be operated with a pilot flame. The pilot flame shall be present at all times the ethanol loading system is in operation and shall be monitored with a thermocouple or any other equivalent device to detect the presence of the pilot flame;
  - c. The net heating value of the gas being combusted in the flare, as determined by the method specified in paragraph (P)(2) of rule 3745-21-10 of the Administrative Code, shall be 300 Btu/scf or greater;
  - d. The flare shall be designed and operated with an actual exit velocity, as determined by the method specified in paragraph (P)(3) of rule 3745-21-10 of the Administrative Code, less than 60 feet per second; and
  - e. The permittee shall ensure the flare is operated and maintained in conformance with its design.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall properly install, operate, and maintain a device to continuously monitor the pilot flame when the emissions unit is in operation. The monitoring device and any recorder shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, instructions and operating manuals.

The requirements shall comply with the following monitoring and record keeping requirements on the flare controlling this emissions unit:

- a. The flare shall be monitored with a thermocouple or any other equivalent device to detect the presence of a pilot flame;
- b. The permittee shall maintain and operate a pressure indicator which activates the vapor line valve, which controls flow to the flare.;
- c. The permittee shall maintain records of the following:

- i. volume of air/vapors directed to the flare and the total time when no flow occurs during the day;
    - ii. records of all periods when the flare pilot flame is absent;
    - iii. periods when the closed vent system and flare are not operated as designed; and
    - iv. dates of start-ups and shutdowns of the closed vent system and flare; and
  - d. The permittee shall collect and record a daily log or record of operating time for the closed vent system, flare and monitoring equipment.
- (2) The permittee shall maintain monthly records of the amount of product throughput (in gallons per month and total gallons, to date for the calendar year) for each type of product.
- (3) The permittee shall record each time loading occurs and document when submerged or bottom loading is used.
- (4) The permit to install for Emission Units B001, B002, J001, P007, P008, P009, P010 and P012 were evaluated based on the actual materials and the design parameters of each emissions unit's exhaust system, as specified by the permittee in the permit to install application. Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by these emissions units using data from the permit to install application and the AERMOD model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the AERMOD model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Hexane

TLV (mg/m<sup>3</sup>): 176.23

Maximum Hourly Emission Rate (lbs/hr): 0.70 lb/hr (permit total)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 2.77

MAGLC (ug/m<sup>3</sup>): 4,196

Pollutant: Acetaldehyde

TLV (mg/m<sup>3</sup>): 33.2

Maximum Hourly Emission Rate (lbs/hr): 4.50 (permit total, emission rate when RTO is down is included)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 85.16

MAGLC (ug/m<sup>3</sup>): 790

Pollutant: formaldehyde

TLV (mg/m<sup>3</sup>): 368

Maximum Hourly Emission Rate (lbs/hr): 0.40 lb/hr (permit total)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 1.14

MAGLC (ug/m<sup>3</sup>): 6.47

Physical changes to or changes in the method of operation of the emissions units after installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. Changes in the composition of the materials used, or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. Changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. Physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to the emissions of any type of air toxic contaminant not previously emitted, and a modification of the existing permit to install will not be required, even if the toxic air contaminant emissions are greater than the de minimis level in OAC rule 3745-15-05. If the change(s) is (are) defined as a modification under other provisions of the modification definition, then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. A description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. Documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. Where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

e) Reporting Requirements

- (1) The permittee shall submit quarterly deviation (excursion) reports that identify all periods during which the pilot flame was not functioning properly. The reports shall include the date, time, and duration of each such period.

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

- (2) The permittee shall submit quarterly deviation (excursion) reports which identify all exceedances of any of the following requirements for the flare:
- a. all monitored parameters (i.e., thermocouple or equivalent device and vent stream flow indicator);
  - b. periods of time when the closed vent system stream is diverted from system control devices;
  - c. all periods of time when the flare was not operational, including all periods of time during which the pilot flame on the flare is not functioning properly; and
  - d. all periods of time when required monitoring data was not collected.

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

- (3) The permittee shall submit annual reports that summarize the total annual ethanol throughput, in gallons, for this emissions unit. These reports shall be submitted by January 31 of each year and shall cover the previous calendar year.
- (4) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) **Testing Requirements**

- (1) The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
- a. The emission testing shall be conducted within 60 days after achieving the maximum production rate at which the emissions unit will be operated, but not later than 180 days after initial startup of such emissions unit.

- b. The emission testing shall be conducted to demonstrate compliance with the VOC control efficiency for the flare controlling this emissions unit.
- c. The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in Methods 18, 25, or 25A of 40 CFR Part 60, Appendix A for total VOC emissions.

Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA, NWDO.

- d. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."
- e. The test(s) shall be conducted while the emissions unit is operating at its maximum capacity, unless otherwise specified or approved by the Ohio EPA, NWDO.
- f. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, NWDO. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and dates(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, NWDO's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, NWDO shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report of the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, NWDO within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, NWDO.

- (2) Compliance with the emission limitations specified in Section b)(1) of the terms and conditions of this permit shall be determined in accordance with the following method(s):

- a. Emission Limitation : VOC emissions shall not exceed 3.55 tons/yr.

Applicable Compliance Method: The annual limitation represents the potential to emit for this emissions unit. The PTE for VOC for this emissions unit was calculated by multiplying an emission factor of 5.14 lbs VOC/1000 gallons of ethanol [as determined through the methodology in AP-42, section 5.2.2 (1/95) in conjunction with the information submitted by the permittee in PTI application #03-17303] by the maximum annual throughput of 69 million gallons, applying a control factor of (1-0.98\*), and then dividing by 2000 pounds/ton.

\* the control efficiency for the flare is assumed to be a minimum of 98%.

- b. Emission Limitation: CO emissions shall not exceed 2.90 tons/yr

Applicable Compliance Method: The annual limitation represents the potential to emit for this emissions unit. The PTE was calculated by multiplying the manufacturer's guaranteed emission rate of 0.084 lb CO per 1000 gallons by the maximum annual throughput of 69 million gallons and then by dividing by 2000 pounds/ton.

- c. Emission Limitation: NOx emissions shall not exceed 1.15 tons/yr

Applicable Compliance Method: The annual limitation represents the potential to emit for this emissions unit. The PTE was calculated by multiplying the manufacturer's guaranteed emission rate of 0.0334 lb NOx per 1000 gallons by the maximum annual throughput of 69 million gallons and then dividing by 2000 pounds/ton.

g) Miscellaneous Requirements

- (1) If required, compliance with the net heating value of the gas being combusted in the flare (shall be 300 BTU/SCF or greater) shall be determined by the method specified in Paragraph (P)(2) of OAC rule 3745-21-10.
- (2) If required, compliance with the designed and operated actual exit velocity of the flare (shall be less than 60 feet per second) shall be determined by the method specified in Paragraph (P)(3) of OAC rule 3745-21-10.



2. P007, EU011 - EU023

Operations, Property and/or Equipment Description:

ethanol production operations

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. b)(2)j. and d)(5).

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>The requirements of this rule also include compliance with the requirements of 40 CFR Part 60, Subpart VV and OAC rule 3745-21-09(DD).</p> <p>See section b)(2)a.</p> <p><u>Emission limits during normal operation:</u></p> <p>Nitrogen oxides (NOx) emissions from emissions units P007, P008 and P009, combined, shall not exceed 11.0 pounds per hour (lbs/hr) and 48.20 tons per year (TPY).</p> <p>Carbon monoxide (CO) emissions from P007, P008 and P009, combined, shall not exceed 10.52 lbs/hr and 46.08 TPY.</p> <p>Particulate matter equal to or less than 10</p>

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		<p>microns in size (PM10), from emissions units P007, P008 and P009, combined, shall not exceed 6.93 lbs/hr and 30.35 TPY [see section b)(2)c.].</p> <p>Volatile organic compound (VOC) emissions from P007, P008 and P009, combined, shall not exceed 10.53 lbs/hr and 46.12 TPY.</p>
b.	OAC rule 3745-05(A)(3)	<p><u>Emission limits during downtime of the RTO:</u></p> <p>During downtime of the RTO, emissions unit P007 shall be the only emissions unit exhausted to the fermentation scrubber.</p> <p>VOC emissions shall not exceed 30.76 lbs/hr and 7.69 TPY [see section b)(2)c.].</p> <p>Visible particulate emissions (PE) from the stack(s) serving this emissions unit shall not exceed 5% opacity, as a six-minute average.</p>
c.	OAC rule 3745-31-05(A)(3), as effective 11/31/01	<p>Sulfur dioxide (SO<sub>2</sub>) emissions shall not exceed 0.09 lb/hr and 0.40 TPY</p> <p>See b)(2)e.</p>
d.	OAC rule 3745-31-05(A)(3), as effective 12/01/06	See b)(2)f.
e.	OAC rule 3745-21-09(DD)	See the requirements for emissions unit P801.
f.	40 CFR Part 60, Subpart VV	See the requirements for emissions unit P801.
g.	OAC rule 3745-17-07(A)	See section b)(2)g.
h.	OAC rule 3745-17-11(B)	See section b)(2)g.
i.	OAC rule 3745-21-08(B)	See section b)(2)h.
j.	OAC rule 3745-114-01 ORC 3704.03(T)(4)	See section d)(5).

(2) Additional Terms and Conditions

- a. Best available technology (BAT) control requirements for this emissions unit has been determined to be use of the following:

- i. a wet scrubber. The wet scrubber shall meet a minimum control efficiency of 95% for VOC emissions;
- ii. a regenerative thermal oxidizer (RTO) following the wet scrubber. The regenerative thermal oxidizer shall meet a minimum control efficiency of 90% for CO and PE\* and 98% for VOC emissions; and
- iii. firing only natural gas and the use of low NO<sub>x</sub> burners in the RTO.

\*The control of PE includes a multiclone/cyclone for removal of PE (as dried product) prior to entering the RTO. The control system shall result in a PM<sub>10</sub> mass emission rate not to exceed 6.93 lbs/hr from the RTO.

- b. The annual allowable emission rate is based on the annual production of 69,000,000 gallons denatured ethanol. Since the facility annual production rate is equivalent to the maximum facility capacity, no operational restrictions, monitoring, record keeping or reporting requirements are necessary to ensure that this emissions unit does not exceed its annual allowable emission rates. The requirement to record the amount of ethanol produced is in the terms and conditions of emissions unit J001.
- c. When the RTO is shutdown for unscheduled maintenance\* or other operational reasons, while this emissions unit is in operation, this emissions unit shall be controlled by the fermentation scrubber. Down time of the RTO, while this emissions unit continues to operate, shall not exceed 500 hours per year and the permittee must also shut down emissions units P008 and P009 during the unscheduled downtime of the RTO.

\*RTO shutdown for unscheduled maintenance is considered any maintenance, malfunction, etc. which the permittee does not address under the provisions of OAC rule 3745-15-06.

- d. All emissions of particulate matter are PM<sub>10</sub>.
- e. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to Ohio revised Code (ORC) changes effective August 3, 2006 (Senate Bill 265 Changes), such that BAT is no longer required by State regulations for NAAQS pollutants less than ten tons per year. However, that rule revision has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and the U.S. EPA approves the revisions to OAC rule 3745-31-05, the requirement to satisfy BAT still exists as part of the federally-approved SIP for Ohio. Once U.S. EPA approves the December 1, 2006 version of 3745-31-05, the requirements of 3745-31-05(A)(3) as effective November 30, 2001 will no longer apply.
- f. This paragraph applies once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05 as part of the SIP.

BAT requirements under OAC rule 3745-31-05(A)(3)(a), as effective December 1, 2006, do not apply to the SO<sub>2</sub> emissions from this air contaminant source since the uncontrolled potential to emit (PTE) is less than ten tons per year.

- g. The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).
- h. The permittee has satisfied the "best available control techniques and operating practices" required pursuant to OAC rule 3745-21-08(B) by committing to comply with the best available technology requirements established pursuant to OAC rule 3745-31-05(A)(3) in this Permit to Install.

On November 5, 2002, OAC rule 3745-21-08 was revised to delete paragraph (B); therefore, paragraph (B) is no longer part of the State regulations. However, that rule revision has not yet been submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and the U.S. EPA approves the revisions to OAC rule 3745-21-08, the requirement to satisfy the "best available control techniques and operating practices" still exists as part of the federally-approved SIP for Ohio

c) Operational Restrictions

- (1) The unscheduled down time of the RTO, while this emissions unit continues to operate, shall not exceed 500 hours per calendar year.
- (2) The permittee shall shut down emissions unit P008 and P009 when the RTO experiences an unscheduled shutdown.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall properly install, operate, and maintain equipment to continuously monitor and record the combustion temperature within the thermal oxidizer during operation of this emissions unit. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the combustion temperature within the thermal oxidizer on a continuous basis.

Whenever the monitored value for the combustion temperature deviates from the value specified below, the permittee shall promptly investigate the cause of the deviation. The permittee shall maintain records of the following information for each investigation: the date and time the deviation began and the magnitude of the deviation at that time, the date(s) the investigation was conducted, the names of the personnel who conducted the investigation, and the findings and recommendations.

In response to each required investigation to determine the cause of a deviation, the permittee shall take prompt corrective action to bring the operation of the control equipment within the acceptable value specified below, unless the permittee determines that corrective action is not necessary and documents the reasons for that determination and the date and time the deviation ended. The permittee shall maintain records of the following information for each corrective action taken: a description of the corrective action, the date it was completed, the date and time the deviation ended, the total period of time (in minutes) during which there was a deviation, the combustion temperature within the thermal oxidizer immediately after the corrective action, and the names of the

personnel who performed the work. Investigation and records required by this paragraph does not eliminate the need to comply with the requirements of OAC rule 3745-15-06 if it is determined that a malfunction has occurred.

The average combustion temperature within the thermal incinerator, for any 3-hour block of time when the emissions unit is in operation, shall not be more than 50 degrees Fahrenheit below the average temperature during the most recent emission test that demonstrated the emissions unit was in compliance.

This value is effective for the duration of this permit, unless revisions are requested by the permittee and approved in writing by the appropriate Ohio EPA District Office or local air agency.

- (2) The permittee shall properly install, operate, and maintain equipment to continuously monitor the pressure drop across the scrubber, in inches of water, and the scrubber water flow rate, in gallons per minute during operation of this emissions unit. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop, in inches of water, across the scrubber and the scrubber water flow rate, in gallons per minute, on a once per shift basis.

Whenever the monitored value for the pressure drop and/or the monitor value for the water flow rate deviates from the value specified below, the permittee shall promptly investigate the cause of the deviation. The permittee shall maintain records of the following information for each investigation: the date and time the deviation began and the magnitude of the deviation at that time, the date(s) the investigation was conducted, the names of the personnel who conducted the investigation, and the findings and recommendations.

In response to each required investigation to determine the cause of a deviation, the permittee shall take prompt corrective action to bring the operation of the control equipment within the acceptable value specified below, unless the permittee determines that corrective action is not necessary and documents the reasons for that determination and the date and time the deviation ended. The permittee shall maintain records of the following information for each corrective action taken: a description of the corrective action, the date it was completed, the date and time the deviation ended, the total period of time (in minutes) during which there was a deviation, the pressure drop and/or water flow rate reading immediately after the corrective action, and the names of the personnel who performed the work. Investigation and records required by this paragraph does not eliminate the need to comply with the requirements of OAC rule 3745-15-06 if it is determined that a malfunction has occurred.

The pressure drop across the scrubber shall be maintained in accordance with the manufacturer's specifications. The scrubber water flow rate shall be no less the value established during the most recent emission testing that demonstrated the emissions unit was in compliance (until such time that such value is established, the scrubber water flow rate shall be maintained in accordance with the manufacturer's specifications).

The water flow rate is effective for the duration of this permit, unless revisions are requested by the permittee and approved in writing by the appropriate Ohio EPA District Office or local air agency. The permittee may request revisions to the water flow rate based upon information obtained during future emission tests that demonstrate compliance with the allowable emission rates for this emissions unit. In addition, approved revisions to the water flow rate value will not constitute a relaxation of the monitoring requirements of this permit and may be incorporated into the operating permit for the facility by means of a permit modification.

- (3) For each time period during which emissions units P008 and/or P009 were in operation when the RTO was shut down [see b)(2)c. and c).2], the permittee shall maintain a record of the number of hours emissions unit P008 and/or P009 were in operation during that time period. Also, the permittee shall maintain a record of all instances when emissions unit P008 and/or P009 were in operation when the RTO was shut down.
- (4) The permittee shall maintain monthly records of the number of hours the RTO was shutdown while this emissions unit remained in operation [see b)(2)c. and c)(2)] (in hours per month and total hours, to date for the calendar year).
- (5) The permit to install for emission units B001, B002, J001, P007, P008, P009, P010 and P012 were evaluated based on the actual materials and the design parameters of each emissions unit's exhaust system, as specified by the permittee in the permit to install application. Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by these emissions units using data from the permit to install application and the AERMOD model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the AERMOD model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Acetaldehyde

TLV (mg/m<sup>3</sup>): 33.2

Maximum Hourly Emission Rate (lbs/hr): 4.50 (permit total, emission rate when RTO is down is included)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 85.16

MAGLC (ug/m<sup>3</sup>): 790

Pollutant: Hexane

TLV (mg/m<sup>3</sup>): 176.23

Maximum Hourly Emission Rate (lbs/hr): 0.70 lb/hr (permit total)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 2.77

MAGLC (ug/m<sup>3</sup>): 4,196

Pollutant: formaldehyde

TLV (mg/m<sup>3</sup>): 368

Maximum Hourly Emission Rate (lbs/hr): 0.40 lb/hr (permit total)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 1.14

MAGLC (ug/m<sup>3</sup>): 6.47

Physical changes to or changes in the method of operation of the emissions units after installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. Changes in the composition of the materials used, or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. Changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. Physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to the emissions of any type of air toxic contaminant not previously emitted, and a modification of the existing permit to install will not be required, even if the toxic air contaminant emissions are greater than the de minimis level in OAC rule 3745-15-05. If the change(s) is (are) defined as a modification under other provisions of the modification definition, then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. A description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. Documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. Where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

## e) Reporting Requirements

(1) The permittee shall submit quarterly reports that identify the following information concerning the operation of the control equipment during the operation of this emissions unit:

a. For the thermal incinerator:

- i. all 3-hour blocks of time during which the average combustion temperature within the thermal incinerator, when the emissions unit was in operation, was more than 50 degrees Fahrenheit below the average temperature during the most recent performance test that demonstrated the emissions unit was in compliance.
- ii. an identification of each incident of deviation described in (a) where a prompt investigation was not conducted;
- iii. an identification of each incident of deviation described in (a) where prompt corrective action, that would bring the combustion temperature into compliance with the acceptable range, was determined to be necessary and was not taken;
- iv. an identification of each incident of deviation described in (a) where proper records were not maintained for the investigation and/or the corrective action; and
- v. any exceedance of the annual hours of operation when the emissions units was operating during unscheduled downtime of the RTO.

b. For the scrubber:

- i. each period of time when the pressure drop across the scrubber was outside of the acceptable range;
- ii. each period of time when the scrubber water flow rate deviated from the acceptable value;
- iii. an identification of each incident of deviation described in (a) and/or (b) where prompt corrective action, that would bring the pressure drop and/or water flow rate into compliance with the acceptable range/value, was determined to be necessary and was not taken; and
- iv. an identification of each incident of deviation described in (a) and/or (b) where proper records were not maintained for the investigation and/or the corrective action.

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September),

unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

- (2) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.
  - (3) The permittee shall submit deviation reports that identify all instances when emissions units P008 and/or P009 were in operation [see b)(2)c. and c)(2)] when the RTO was shut down. These reports shall be submitted within 30 days after the deviation occurs.
- f) Testing Requirements
- (1) The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
    - a. The emission testing shall be conducted within 60 days after achieving the maximum production rate at which the emissions unit will be operated, but not later than 180 days after initial startup of such emissions unit.
    - b. The emission testing shall be conducted to demonstrate compliance with the NO<sub>x</sub>, CO, VOC, and PM<sub>10</sub> mass emission limitations from the regenerative thermal oxidizer controlling this emissions unit. Emission testing shall also be conducted to demonstrate compliance with the control efficiency limitation for VOCs from the scrubber controlling this emissions unit, and for the control efficiency limitation for VOCs from the regenerative thermal oxidizer controlling this emissions unit. Emission testing shall also be conducted to verify the expected emissions for single and combined HAPs.
    - c. The following test methods shall be employed to demonstrate compliance with the above emission limitations:
      - i. for PM<sub>10</sub>, Methods 201 and 202 of 40 CFR Part 51, Appendix M;
      - ii. for NO<sub>x</sub>, Methods 1-4 and 7 of 40 CFR Part 60, Appendix A;
      - iii. for CO, Methods 1-4 and 10 of 40 CFR Part 60, Appendix A; and
      - iv. for total VOC, Methods 1-4 and 18, 25 or 25A of 40 CFR Part 60, Appendix A. Appropriate methods shall be used in conjunction with the test methods and procedures specified in Methods 18, 25, or 25A of 40 CFR Part 60, Appendix A for determining total VOC mass emissions; and
      - v. for HAPs (acetaldehyde, hexane, formaldehyde, acrolein, toluene, xylenes), Methods 18 or 320 from 40 CFR Part 60, Appendix A.

Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA, NWDO. The test method(s) which must be

employed to demonstrate compliance with the control efficiencies are specified below.

- d. The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with the test methods and procedures specified in Methods 18, 25, or 25A of 40 CFR Part 60, Appendix A for VOC emissions .
- e. The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases."
- f. The test(s) shall be conducted while emissions units P007, P008 and P009 are operating at their maximum capacities, unless otherwise specified or approved by the Ohio EPA, NWDO.
- g. During emission testing, the permittee shall also record the following information:
  - i. the pressure drop across the scrubber, in inches of water;
  - ii. the scrubber water flow rate, in gallons/minute; and
  - iii. the average combustion temperature within the thermal incinerator, in degrees Fahrenheit.
- h. Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, NWDO. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, NWDO's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, NWDO shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report of the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, NWDO within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, NWDO.

- (2) Compliance with the emission limitations in Section b)(1) of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitations:

10.53 lbs VOC/hr, 46.12 tpy VOC (for emissions units P007, P008, and P009, combined)

11.0 lbs NO<sub>x</sub>/hr, 48.20 tpy NO<sub>x</sub> (for emissions units P007, P008, and P009, combined)

10.52 lbs CO/hr, 46.08 tpy CO (for emissions units P007, P008, and P009, combined)

6.93 lbs PM<sub>10</sub>, 30.35 tpy PM<sub>10</sub> (for emissions units P007, P008, and P009, combined)

Applicable Compliance Method:

Compliance with the hourly allowable emission limitations above shall be demonstrated based on the results of emission testing conducted in accordance with the following:

- i. for PM<sub>10</sub>, Methods 201 and 202 of 40 CFR Part 51, Appendix M;
- ii. for NO<sub>x</sub>, Methods 1-4 and 7 of 40 CFR Part 60, Appendix A;
- iii. for CO, Methods 1-4 and 10 of 40 CFR Part 60, Appendix A; and
- iv. for total VOC, Methods 1-4 and 18, 25 or 25A of 40 CFR Part 60,

The annual emission limitations were developed by multiplying the respective hourly emission limitations by the maximum operating schedule of 8760 hours/year, and then dividing by 2000 lbs/ton. Therefore, if compliance is shown with the hourly limitations, compliance with the annual limitations shall be assumed.

b. Emission Limitation:

Visible PE from the RTO stack shall not exceed 5% opacity, as a six-minute average.

Applicable Compliance Method:

Compliance shall be determined according to test Method 9 as set forth in the "Appendix on Test Methods" in 40 CFR Part 60 "Standards of Performance for New Stationary Sources."

c. Emission Limitation:

The scrubber shall meet a minimum control efficiency of 95% for VOC emissions.

The regenerative thermal oxidizer shall meet a minimum control efficiency of 98% for VOC emissions.

Applicable Compliance Method:

Compliance with the control efficiency requirements above shall be demonstrated based on the results of emission testing conducted in accordance with the

methods outlined in Section f(1) of this permit. Compliance with the CO destruction efficiency shall be assumed as long as compliance with the hourly CO mass emission limitation is maintained. [Due to the creation of CO in the RTO, it is not possible to perform testing to demonstrate compliance directly associated with the destruction of CO entering the RTO.]

d. Emission Limitations:

SO<sub>2</sub> emissions shall not exceed 0.09 lb/hr and 0.40 tpy, combined for emissions unit P007, P008 and P009.

Applicable Compliance Method:

The annual emission limitation was calculated by multiplying the emission factor of 0.6 pound of SO<sub>2</sub>/mm scf (USEPA, AP-42 emission factor, Table 1.4-2, revised 7/98), the maximum hourly heat input rate of 150 mmBtu/hr, a heating value of cf/1000 Btu. If required, the permittee shall demonstrate compliance with the hourly emission limitation through emission test performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and 6.

The annual emission limitation was calculated by multiplying the hourly emission limitation by the maximum operating schedule of 8760 hours per year and then dividing by 2000 pounds/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

g) **Miscellaneous Requirements**

(1) None.

**3. P010, EU029**

**Operations, Property and/or Equipment Description:**

cooling and storage of DDGS

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
  - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
    - a. None.
  - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
    - a. None.
- b) Applicable Emissions Limitations and/or Control Requirements
  - (1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(C)	Particulate matter equal to or less than 10 microns in size (PM10) shall not exceed 0.004 grain per dry standard cubic foot (gr/dscf) and 4.78 tons per year (TPY).  Visible particulate emissions (PE) shall not exceed 0% opacity, as a six-minute average.  See sections b)(2)a. and b)(2)c.
b.	OAC rule 3745-31-05(A)(3)	Volatile organic compound (VOC) emissions shall not exceed 5.00 pounds per hour (lbs/hr) and 21.90 TPY from the pneumatic fluid bed cooler stack.
c.	OAC rule 3745-17-11(B)	See section b)(2)b.
d.	OAC rule 3745-17-07(A)	See section b)(2)b.
e.	OAC rule 3745-114-01 ORC 3704.03(F)	See section c)(2)

## (2) Additional Terms and Conditions

- a. This permit to install (PTI) takes into account the use of a baghouse system (a maximum outlet grain loading of 0.004 gr PM10/dscf\*) to control PM10 emissions, whenever this air contaminant source is in operation, as a voluntary restriction as proposed by the permittee for the purpose of avoiding Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3).

\*The outlet concentration applies to the following stacks:

- i. pneumatic fluid bed cooler stack ;
  - ii. storage silo stack ; and
  - iii. flat storage stack.
- b. The uncontrolled mass rate of PE from this emissions unit cannot be ascertained. Therefore, pursuant to OAC rule 3745-17-11(A)(2)(ii), Figure II of OAC rule 3745-17-11 does not apply. Also, Table I does not apply because the facility is located in Marion County.

This emissions unit is exempt from the visible emissions limitations specified in OAC rule 3745-17-07(A), pursuant to OAC rule 3745-17-07(A)(3)(h), because OAC rule 3745-17-11 is not applicable

- c. All emissions of particulate matter are PM10.

## c) Operational Restrictions

- (1) None.

## d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack(s) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log, as well as the date and time the daily check was performed. If visible emissions are observed, the permittee shall also note the following in the operations log:
- a. the color of the emissions;
  - b. the total duration of any visible emission incident; and
  - c. any corrective actions taken to eliminate the visible emissions.
- (2) The permit to install for Emission Units B001, B002, J001, P007, P008, P009, P010 and P012 were evaluated based on the actual materials and the design parameters of each emissions unit's exhaust system, as specified by the permittee in the permit to install application. Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by these emissions units using data from the permit to install application and the AERMOD model (or other Ohio EPA

approved model). The predicted 1-hour maximum ground-level concentration from the use of the AERMOD model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the “worst case” pollutant(s):

Pollutant: Acetaldehyde

TLV (mg/m<sup>3</sup>): 33.2

Maximum Hourly Emission Rate (lbs/hr): 4.50 (permit total, emission rate when RTO is down is included)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 57.46

MAGLC (ug/m<sup>3</sup>): 790

Pollutant: formaldehyde

TLV (mg/m<sup>3</sup>): 368

Maximum Hourly Emission Rate (lbs/hr): 0.40 lb/hr (permit total)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 1.21

MAGLC (ug/m<sup>3</sup>): 6.47

Pollutant: Hexane

TLV (mg/m<sup>3</sup>): 176.23

Maximum Hourly Emission Rate (lbs/hr): 0.70 lb/hr (permit total)

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 2.97

MAGLC (ug/m<sup>3</sup>): 4,196

Physical changes to or changes in the method of operation of the emissions units after installation or modification could affect the parameters used to determine whether or not the “Air Toxic Policy” is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the “Air Toxic Policy” will still be still satisfied. If, upon evaluation, the permittee determines that the “Air Toxic Policy” will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the “Air Toxic Policy” include the following:

- a. Changes in the composition of the materials used, or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. Changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. Physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the “Air Toxic Policy” will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a “modification” under OAC rule 3745-31-01 solely due to the emissions of any

type of air toxic contaminant not previously emitted, and a modification of the existing permit to install will not be required, even if the toxic air contaminant emissions are greater than the de minimis level in OAC rule 3745-15-05. If the change(s) is (are) defined as a modification under other provisions of the modification definition, then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. A description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. Documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. Where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

e) Reporting Requirements

- (1) The permittee shall submit semiannual written reports that (a) identify all days during which any visible particulate emissions were observed from the stack(s) serving this emissions unit and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA, NWDO by January 31 and July 31 of each year and shall cover the previous 6-month period.

f) Testing Requirements

- (1) The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:
  - a. The emission testing shall be conducted within 60 days after achieving the maximum production rate at which the emissions unit will be operated, but not later than 180 days after initial startup of such emissions unit.
  - b. The emission testing shall be conducted to demonstrate compliance with the outlet grain loading concentration for PM10 and the mass emission limitation for VOC.
  - c. The following test methods shall be employed to demonstrate compliance with the above emission limitations:
    - i. PM10, Methods 201 and 202 of 40 CFR Part 51, Appendix M; and
    - ii. for total VOC, Methods 1-4 and 18, 25 or 25A of 40 CFR Part 60, Appendix A.

Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA, NWDO.

- d. The test(s) shall be conducted while the emissions unit is operating at its maximum capacity, unless otherwise specified or approved by the Ohio EPA, NWDO.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, NWDO. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, NWDO's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, NWDO shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report of the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, NWDO within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, NWDO.

- (2) Compliance with the emission limitations in Section A.1. of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitations:

0.004 grain PM10/dscf, 4.78 TPY PM10

Applicable Compliance Method:

Compliance with the grain loading of 0.004 gr/dscf shall be demonstrated based on the results of emission testing conducted in accordance with Methods 201 and 202 of 40 CFR Part 51, Appendix M

Compliance with the annual allowable PM10 emission limitation shall be demonstrated based on the baghouse outlet grain loading and the maximum volumetric flow rate as follows:

$PM10 \text{ (tons/yr)} = \text{baghouse grain loading (0.004 gr/dscf)} \times 1 \text{ lb/7000 gr} \times \text{maximum volumetric flow rate of the baghouse (31,800 cfm}^*) \times 60 \text{ min/hour} \times 8760 \text{ hours/yr} \times \text{ton/2000lbs.}$

Therefore, as long as compliance with the 0.004 gr/dscf is maintained and the volumetric air flow rate is verified through testing, compliance with the annual PM10 limitation shall be ensured.

\*The maximum flow rate is the combined flow from stacks SV010 (23,800 dscfm), SV011 and SV012 (both 4000 dscfm).

b. Emission Limitations:

5.0 lbs VOC/hr, 21.90 tons VOC/yr

Applicable Compliance Method:

Compliance with the hourly allowable VOC emission limitation shall be demonstrated based on the results of emission testing conducted in accordance with Methods 1 - 4 and 18,25, or 25A, as appropriate, of 40 CFR Part 60, Appendix A.

The annual emission limitation was developed by multiplying the hourly emission limitation by the maximum operating schedule of 8760 hours/year, and then by 0.0005 ton/lb. Therefore, if compliance is shown with the hourly limitation, compliance with the annual limitation shall be assumed.

c. Emission Limitation:

Visible PE shall not exceed 0% opacity, as a six-minute average from the stack(s) serving this emissions unit

Applicable Compliance Method:

Compliance shall be determined according to test Method 9 as set forth in the "Appendix on Test Methods" in 40 CFR Part 60 "Standards of Performance for New Stationary Sources."

g) Miscellaneous Requirements

(1) None.