



Environmental
Protection Agency

Ted Strickland, Governor
Lee Fisher, Lt. Governor
Chris Korleski, Director

4/30/2010

Certified Mail

Kevin Weeks
Avery Dennison Corporation - Fasson Roll North America
7600 Auburn Road
Concord, OH 44077

Facility ID: 0243081365
Permit Number: P0085014
County: Lake

RE: DRAFT AIR POLLUTION TITLE V PERMIT
Permit Type: Initial

Dear Permit Holder:

A draft of the OAC Chapter 3745-77 Title V permit for the referenced facility has been issued. The purpose of this draft is to solicit public comments. A public notice will appear in the Ohio EPA Weekly Review and the local newspaper, Lake County News-Herald. A copy of the public notice, the Statement of Basis, and the draft permit are enclosed. This permit can be accessed electronically on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Issued Air Pollution Control Permits" link. Comments will be accepted as a marked-up copy of the draft permit or in narrative format. Any comments must be sent to the following:

Andrew Hall
Permit Review/Development Section
Ohio EPA, DAPC
122 South Front Street
Columbus, Ohio 43215

and Ohio EPA DAPC, Northeast District Office
2110 East Aurora Road
Twinsburg, OH 43087

Comments and/or a request for a public hearing will be accepted within 30 days of the date the notice is published in the newspaper. You will be notified in writing if a public hearing is scheduled. A decision on processing the Title V permit will be made after consideration of comments received and oral testimony if a public hearing is conducted. You will then be provided with a Preliminary Proposed Title V permit and another opportunity to comment prior to the 45-day Proposed Title V permit submittal to U.S. EPA Region 5. The permit will be issued final after U.S. EPA review is completed and no objections to the final issuance have been received. If you have any questions, please contact Ohio EPA DAPC, Northeast District Office at (330)425-9171.

Sincerely,

Michael W. Ahern, Manager
Permit Issuance and Data Management Section, DAPC

Cc: U.S. EPA Region 5 - *Via E-Mail Notification*
Ohio EPA-NEDO; Pennsylvania

PUBLIC NOTICE
Issuance of Draft Air Pollution Title V Permit
Avery Dennison Corporation - Fasson Roll North America

Issue Date: 4/30/2010

Permit Number: P0085014

Permit Type: Initial

Permit Description: First issue Title V permit for adhesive coating of paper on a coating line with no control device

Facility ID: 0243081365

Facility Location: Avery Dennison Corporation - Fasson Roll North America
8080 Norton Parkway,
Mentor, OH 44060

Facility Description: Coated and Laminated Paper Manufacturing

Chris Korleski, Director of the Ohio Environmental Protection Agency, 50 West Town Street, Columbus Ohio, has issued a draft action of an air pollution control Title V operating permit for the facility at the location identified above on the date indicated. Comments concerning this draft action, or a request for a public meeting, must be sent in writing no later than thirty (30) days from the date this notice is published. All comments, questions, requests for permit applications or other pertinent documentation, and correspondence concerning this action must be directed to Nancy Meli at Ohio EPA DAPC, Northeast District Office, 2110 East Aurora Road or (330)425-9171. The permit, which includes a detailed description of the operations, and associated statement of basis for the permit requirements, can be downloaded from the Web page: www.epa.ohio.gov/dapc



Statement of Basis For Air Pollution Title V Permit

Facility ID:	0243081365 K001	First issue Title V based on terms from PTI 02-20685, 8/25/2005
Facility Name:	Avery Dennison Corp World Headquarters	
Facility Description:	Research and Development activities related to pressure sensitive tape and film	
Facility Address:	8080 Norton Parkway, Mentor, OH 44060	
Permit #:	P0085014, Initial	
This facility is subject to Title V because it is major for: <input type="checkbox"/> Lead <input type="checkbox"/> Sulfur Dioxide <input type="checkbox"/> Carbon Monoxide <input checked="" type="checkbox"/> Volatile Organic Compounds <input type="checkbox"/> Nitrogen Oxides <input type="checkbox"/> Particulate Matter ≤ 10 microns <input checked="" type="checkbox"/> Single Hazardous Air Pollutant <input type="checkbox"/> Combined Hazardous Air Pollutants <input checked="" type="checkbox"/> Maximum Available Control Technology Standard(s)		

A. Standard Terms and Conditions

Has each insignificant emissions unit been reviewed to confirm it meets the definition in OAC rule 3745-77-01 (U)?	Yes
Were there any "common control" issues associated with this facility? If yes, provide a summary of those issues and explain how the DAPC decided to resolve them.	No
Please identify the affected unit(s) and associated PTI, if applicable, along with a brief description of any changes to the permit document that qualify as a minor permit modification per OAC rule 3745-77-08(C)(1)	N/A
Please identify the affected unit(s) and associated PTI, if applicable, along with a brief description of any changes to the permit document that qualify as a significant permit modification per OAC rule 3745-77-08(C)(3)	N/A
Please identify the affected unit(s) and associated PTI, if applicable, along with a brief description of any changes to the permit document that qualify as a reopening per OAC rule 3745-77-08(D)	N/A
Please identify the affected unit(s) and associated PTI,	



if applicable, along with a brief description of any changes to the permit document resulting from a renewal per OAC rule 3745-77-08(E)	N/A
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B. Facility-Wide Terms and Conditions

Term and Condition (paragraph)	Basis		<u>Comments</u>
	SIP (3745-)	Other	

C. Emissions Unit Terms and Conditions

<p>Key: EU = emissions unit ID ND = negative declaration (i.e., term that indicates that a particular rule(s) is (are) not applicable to a specific emissions unit) OR = operational restriction M = monitoring requirements St = streamlining term used to replace a PTI monitoring, record keeping, or reporting requirement with an equivalent or more stringent requirement ENF = did noncompliance issues drive the monitoring requirements? R = record keeping requirements Rp = reporting requirements ET = emission testing requirements (not including compliance method terms) Misc = miscellaneous requirements</p>															
EU(s)	Limitation	Basis		N	OR	M	St	ENF	R	St	Rp	St	ET	Misc	<u>Comments</u>
		SIP (3745-)	Ot												
K001	410 lbs/hr VOC, including cleanup, as a daily average;	3745-31-05(A)(3) and PTI 02-20685		N	N	Y	N	N	Y	N	Y	N	Y	N	



K001	2.9 lbs/gal VOC minus water and exempt solvents	3745-21-09(F)		N	N	Y	N	N	Y	N	Y	N	Y	N	
K001	No more than 1.6% HAPs in a mass of coating	40 CFR Part 63.3320		N	N	Y	N	N	Y	N	Y	N	Y	N	
K001	90 tons VOC per rolling 12-month period, including coatings and cleanup materials	3745-31-05(C) (Synthetic minor for NNSR)		N	Y	Y	N	N	Y	N	Y	N	Y	N	
K001	0.2 kg of VOC per kg of solids as calculated on a weighted average basis per month	40 CFR Part 60 Subpart RR		N	N	Y	N	N	Y	N	Y	N	Y	N	
K001	No more than 1.6% HAPs in a mass of coating	40 CFR Part 63.3320		N	N	Y	N	N	Y	N	Y	N	Y	N	
K001	0.067 pound of VOC per pound of coating, as			N	N	Y	N	N	Y	N	Y	N	Y	N	



DRAFT

**Division of Air Pollution Control
Title V Permit**

for

Avery Dennison Corporation - Fasson Roll North America

Facility ID: 0243081365
Permit Number: P0085014
Permit Type: Initial
Issued: 4/30/2010
Effective: To be entered upon final issuance
Expiration: To be entered upon final issuance



Division of Air Pollution Control
Title V Permit
for
Avery Dennison Corporation - Fasson Roll North America

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Authorization

Facility ID: 0243081365
Facility Description: World Headquarters
Application Number(s): A0015620
Permit Number: P0085014
Permit Description: First issue Title V permit for adhesive coating of paper on a coating line with no control device
Permit Type: Initial
Issue Date: 4/30/2010
Effective Date: To be entered upon final issuance
Expiration Date: To be entered upon final issuance
Superseded Permit Number:

This document constitutes issuance of an OAC Chapter 3745-77 Title V permit to:

Avery Dennison Corporation - Fasson Roll North America
8080 Norton Parkway
Mentor, OH 44060

Ohio EPA District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Northeast District Office
2110 East Aurora Road
Twinsburg, OH 43087
(330)425-9171

The above named entity is hereby granted a Title V permit pursuant to Chapter 3745-77 of the Ohio Administrative Code. This permit and the authorization to operate the air contaminant sources (emissions units) at this facility shall expire at midnight on the expiration date shown above. You will be sent a notice approximately 18 months prior to the expiration date regarding the renewal of this permit. If you do not receive a notice, please contact the Ohio EPA DAPC, Northeast District Office. If a renewal permit is not issued prior to the expiration date, the permittee may continue to operate pursuant to OAC rule 3745-77-08(E) and in accordance with the terms of this permit beyond the expiration date, if a timely renewal application is submitted. A renewal application will be considered timely if it is submitted no earlier than 18 months (540 days) and no later than 6 months (180 days) prior to the expiration date.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Chris Korleski
Director



A. Standard Terms and Conditions



1. Federally Enforceable Standard Terms and Conditions

- a) All Standard Terms and Conditions are federally enforceable, with the exception of those listed below which are enforceable under State law only:
- (1) Standard Term and Condition A. 24., Reporting Requirements Related to Monitoring and Record Keeping Requirements of State-Only Enforceable Permit Terms and Conditions
 - (2) Standard Term and Condition A. 25., Records Retention Requirements for State-Only Enforceable Permit Terms and Conditions
 - (3) Standard Term and Condition A. 27., Scheduled Maintenance/Malfunction Reporting
 - (4) Standard Term and Condition A. 29., Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations
(Authority for term: ORC 3704.036(A))

2. Monitoring and Related Record Keeping and Reporting Requirements

- a) Except as may otherwise be provided in the terms and conditions for a specific emissions unit (i.e., in section C. Emissions Unit Terms and Conditions of this Title V permit), the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
- (1) The date, place (as defined in the permit), and time of sampling or measurements.
 - (2) The date(s) analyses were performed.
 - (3) The company or entity that performed the analyses.
 - (4) The analytical techniques or methods used.
 - (5) The results of such analyses.
 - (6) The operating conditions existing at the time of sampling or measurement.
(Authority for term: OAC rule 3745-77-07(A)(3)(b)(i))
- b) Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
(Authority for term: OAC rule 3745-77-07(A)(3)(b)(ii))
- c) The permittee shall submit required reports in the following manner:
- (1) All reporting required in accordance with OAC rule 3745-77-07(A)(3)(c) for deviations caused by malfunctions shall be submitted in the following manner:

Any malfunction, as defined in OAC rule 3745-15-06(B)(1), shall be promptly reported to the Ohio EPA in accordance with OAC rule 3745-15-06. In addition, to fulfill the OAC rule 3745-77-07(A)(3)(c) deviation reporting requirements for malfunctions, written reports that identify each malfunction that occurred during each calendar quarter (including each malfunction reported only verbally in accordance with OAC rule 3745-15-06) shall be submitted (i.e., postmarked) by January 31, April 30, July 31, and October 31 of each year in accordance with Standard Term and Condition A.2.c)(2) below; and each report shall cover the previous calendar quarter. An exceedance of the visible emission limitations specified in OAC rule 3745-17-07(A)(1) that is caused by a malfunction is not a violation and does not need to be reported as a deviation if the owner or operator of the affected air contaminant source or air pollution control equipment complies with the requirements of OAC rule 3745-17-07(A)(3)(c).

In accordance with OAC rule 3745-15-06, a malfunction reportable under OAC rule 3745-15-06(B) constitutes a violation of an emission limitation (or control requirement) and, therefore, is a deviation of the federally enforceable permit requirements. Even though verbal notifications and written reports are required for malfunctions pursuant to OAC rule 3745-15-06, the written reports required pursuant to this term must be submitted quarterly to satisfy the prompt reporting provision of OAC rule 3745-77-07(A)(3)(c).

In identifying each deviation caused by a malfunction, the permittee shall specify the emission limitation(s) (or control requirement(s)) for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation. For a specific malfunction, if this information has been provided in a written report that was submitted in accordance with OAC rule 3745-15-06, the permittee may simply reference that written report to identify the deviation. Nevertheless, all malfunctions, including those reported only verbally in accordance with OAC rule 3745-15-06, must be reported in writing on a quarterly basis.

Any scheduled maintenance, as referenced in OAC rule 3745-15-06(A)(1), that results in a deviation from a federally enforceable emission limitation (or control requirement) shall be reported in the same manner as described above for malfunctions.
(Authority for term: OAC rule 3745-77-07(A)(3)(c))

- (2) Except as may otherwise be provided in the terms and conditions for a specific emissions unit (i.e., in section C. Emissions Unit Terms and Conditions of this Title V permit or, in some cases, in section B. Facility-Wide Terms and Conditions of this Title V permit), all reporting required in accordance with OAC rule 3745-77-07(A)(3)(c) for deviations of the emission limitations, operational restrictions, and control device operating parameter limitations shall be submitted in the following manner:

Written reports of (a) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures taken, shall be promptly made to the appropriate Ohio EPA District Office or local air agency. Except as provided below, the written reports shall be submitted (i.e.,

postmarked) by January 31, April 30, July 31, and October 31 of each year; and each report shall cover the previous calendar quarter.

In identifying each deviation, the permittee shall specify the emission limitation(s), operational restriction(s), and/or control device operating parameter limitation(s) for which the deviation occurred, describe each deviation, and provide the estimated magnitude and duration of each deviation.

These written deviation reports shall satisfy the requirements of OAC rule 3745-77-07(A)(3)(c) pertaining to the submission of monitoring reports every six months and to the prompt reporting of all deviations. Full compliance with OAC rule 3745-77-07(A)(3)(c) requires reporting of all other deviations of the federally enforceable requirements specified in the permit as required by such rule.

If an emissions unit has a deviation reporting requirement for a specific emission limitation, operational restriction, or control device operating parameter limitation that is not on a quarterly basis (e.g., within 30 days following the end of the calendar month, or within 30 or 45 days after the exceedance occurs), that deviation reporting requirement satisfies the reporting requirements specified in this Standard Term and Condition for that specific emission limitation, operational restriction, or control device parameter limitation. Following the provisions of that non-quarterly deviation reporting requirement will also satisfy (for the deviations so reported) the requirements of OAC rule 3745-77-07(A)(3)(c) pertaining to the submission of monitoring reports every six months and to the prompt reporting of all deviations, and additional quarterly deviation reports for that specific emission limitation, operational restriction, or control device parameter limitation are not required pursuant to this Standard Term and Condition.

See A.29 below if no deviations occurred during the quarter.
(Authority for term: OAC rule 3745-77-07(A)(3)(c))

- (3) All reporting required in accordance with the OAC rule 3745-77-07(A)(3)(c) for other deviations of the federally enforceable permit requirements which are not reported in accordance with Standard Term and Condition A.2)c)(2) above shall be submitted in the following manner:

Unless otherwise specified by rule, written reports that identify deviations of the following federally enforceable requirements contained in this permit; Standard Terms and Conditions: A.3, A.4, A.5, A.7.e), A.8, A.13, A.15, A.19, A.20, A.21, and A.23 of this Title V permit, as well as any deviations from the requirements in section C. Emissions Unit Terms and Conditions of this Title V permit, and any monitoring, record keeping, and reporting requirements, which are not reported in accordance with Standard Term and Condition A.2.c)(2) above shall be submitted (i.e., postmarked) to the appropriate Ohio EPA District Office or local air agency by January 31 and July 31 of each year; and each report shall cover the previous six calendar months. Unless otherwise specified by rule, all other deviations from federally enforceable requirements identified in this permit shall be submitted annually as part of the annual compliance certification, including deviations of federally enforceable requirements not specifically addressed by permit or rule for the insignificant activities or emissions levels (IEU) identified in section B. Facility-Wide Terms and Conditions of this Title V permit. Annual reporting of deviations is deemed



adequate to meet the deviation reporting requirements for IEUs unless otherwise specified by permit or rule.

In identifying each deviation, the permittee shall specify the federally enforceable requirement for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation.

These semi-annual and annual written reports shall satisfy the reporting requirements of OAC rule 3745-77-07(A)(3)(c) for any deviations from the federally enforceable requirements contained in this permit that are not reported in accordance with Standard Term and Condition A.2.c)(2) above.

If no such deviations occurred during a six-month period, the permittee shall submit a semi-annual report which states that no such deviations occurred during that period.

(Authority for term: OAC rules 3745-77-07(A)(3)(c)(i) and (ii) and OAC rule 3745-77-07(A)(13)(b))

- (4) Each written report shall be signed by a responsible official certifying that, "based on information and belief formed after reasonable inquiry, the statements and information in the report (including any written malfunction reports required by OAC rule 3745-15-06 that are referenced in the deviation reports) are true, accurate, and complete."
(Authority for term: OAC rule 3745-77-07(A)(3)(c)(iv))
- (5) Reports of any required monitoring and/or record keeping information shall be submitted to Ohio EPA DAPC, Northeast District Office.
(Authority for term: OAC rule 3745-77-07(A)(3)(c))

3. Scheduled Maintenance

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. Except as provided in OAC rule 3745-15-06(A)(3), any scheduled maintenance necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s). Any scheduled maintenance, as defined in OAC rule 3745-15-06(A)(1), that results in a deviation from a federally enforceable emission limitation (or control requirement) shall be reported in the same manner as described for malfunctions in Standard Term and Condition A.2.c)(1) above.

(Authority for term: OAC rule 3745-77-07(A)(3)(c))

4. Risk Management Plans

If applicable, the permittee shall develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. § 7401 et seq. ("Act"); and, pursuant to 40 C.F.R. 68.215(a), the permittee shall submit either of the following:

- a) a compliance plan for meeting the requirements of 40 C.F.R. Part 68 by the date specified in 40 C.F.R. 68.10(a) and OAC 3745-104-05(A); or



- b) as part of the compliance certification submitted under 40 C.F.R. 70.6(c)(5), a certification statement that the source is in compliance with all requirements of 40 C.F.R. Part 68 and OAC Chapter 3745-104, including the registration and submission of the risk management plan.
(Authority for term: OAC rule 3745-77-07(A)(4))

5. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.
(Authority for term: OAC rule 3745-77-07(A)(5))

6. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.
(Authority for term: OAC rule 3745-77-07(A)(6))

7. General Requirements

- a) The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b) It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c) This permit may be modified, reopened, revoked, or revoked and reissued, for cause, in accordance with Standard Term and Condition A.11 below. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d) This permit does not convey any property rights of any sort, or any exclusive privilege.
- e) The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

- f) Except as otherwise indicated below, this Title V permit, or permit modification, is effective for five years from the original effective date specified in the permit. In the event that this facility becomes eligible for non-title V permits, this permit shall cease to be enforceable when:
- (1) the permittee submits an approved facility-wide potential to emit analysis supporting a claim that the facility no longer meets the definition of a "major source" as defined in OAC rule 3745-77-01(W) based on the permanent shutdown and removal of one or more emissions units identified in this permit; or
 - (2) the permittee no longer meets the definition of a "major source" as defined in OAC rule 3745-77-01(W) based on obtaining restrictions on the facility-wide potential(s) to emit that are federally enforceable or legally and practically enforceable ; or
 - (3) a combination of (1) and (2) above.

The permittee shall continue to comply with all applicable OAC Chapter 3745-31 requirements for all regulated air contaminant sources once this permit ceases to be enforceable. The permittee shall comply with any residual requirements, such as quarterly deviation reports, semi-annual deviation reports, and annual compliance certifications covering the period during which this Title V permit was enforceable. All records relating to this permit must be maintained in accordance with law.

(Authority for term: OAC rule 3745-77-01(W), OAC rule 3745-77-07(A)(3)(b)(ii), OAC rule 3745-77(A)(7))

8. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78.

(Authority for term: OAC rule 3745-77-07(A)(8))

9. Marketable Permit Programs

No revision of this permit is required under any approved economic incentive, marketable permits, emissions trading, and other similar programs or processes for changes that are provided for in this permit.

(Authority for term: OAC rule 3745-77-07(A)(9))

10. Reasonably Anticipated Operating Scenarios

The permittee is hereby authorized to make changes among operating scenarios authorized in this permit without notice to the Ohio EPA, but, contemporaneous with making a change from one operating scenario to another, the permittee must record in a log at the permitted facility the scenario under which the permittee is operating. The permit shield provided in these standard terms and conditions shall apply to all operating scenarios authorized in this permit.

(Authority for term: OAC rule 3745-77-07(A)(10))

11. Reopening for Cause

This Title V permit will be reopened prior to its expiration date under the following conditions:

- a) Additional applicable requirements under the Act become applicable to one or more emissions units covered by this permit, and this permit has a remaining term of three or more years. Such a reopening shall be completed not later than eighteen (18) months after promulgation of the applicable requirement. No such reopening is required if the effective date of the requirement is later than the date on which the permit is due to expire, unless the original permit or any of its terms and conditions has been extended pursuant to paragraph (E)(1) of OAC rule 3745-77-08.
- b) This permit is issued to an affected source under the acid rain program and additional requirements (including excess emissions requirements) become applicable. Upon approval by the Administrator, excess emissions offset plans shall be deemed to be incorporated into the permit, and shall not require a reopening of this permit.
- c) The Director of the Ohio EPA or the Administrator of the U.S. EPA determines that the federally applicable requirements in this permit are based on a material mistake, or that inaccurate statements were made in establishing the emissions standards or other terms and conditions of this permit related to such federally applicable requirements.
- d) The Administrator of the U.S. EPA or the Director of the Ohio EPA determines that this permit must be revised or revoked to assure compliance with the applicable requirements.
(Authority for term: OAC rules 3745-77-07(A)(12) and 3745-77-08(D))

12. Federal and State Enforceability

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

(Authority for term: OAC rule 3745-77-07(B))

13. Compliance Requirements

- a) Any document (including reports) required to be submitted and required by a federally applicable requirement in this Title V permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
 - (1) At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.

- (2) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with paragraph (E) of OAC rule 3745-77-03.
 - (3) Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
 - (4) As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c) The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
- (1) Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
 - (2) An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.
- d) Compliance certifications concerning the terms and conditions contained in this permit that are federally enforceable emission limitations, standards, or work practices, shall be submitted to the Director (the appropriate Ohio EPA District Office or local air agency) and the Administrator of the U.S. EPA in the following manner and with the following content:
- (1) Compliance certifications shall be submitted annually on a calendar year basis. The annual certification shall be submitted (i.e., postmarked) on or before April 30th of each year during the permit term.
 - (2) Compliance certifications shall include the following:
 - a. An identification of each term or condition of this permit that is the basis of the certification.
 - b. The permittee's current compliance status.
 - c. Whether compliance was continuous or intermittent.
 - d. The method(s) used for determining the compliance status of the source currently and over the required reporting period.
 - e. Such other facts as the Director of the Ohio EPA may require in the permit to determine the compliance status of the source.



- (3) Compliance certifications shall contain such additional requirements as may be specified pursuant to sections 114(a)(3) and 504(b) of the Act.

(Authority for term: OAC rules 3745-77-07(C)(1),(2),(4) and (5) and ORC section 3704.03(L))

14. Permit Shield

- a) Compliance with the terms and conditions of this permit (including terms and conditions established for alternate operating scenarios, emissions trading, and emissions averaging, but excluding terms and conditions for which the permit shield is expressly prohibited under OAC rule 3745-77-07) shall be deemed compliance with the applicable requirements identified and addressed in this permit as of the date of permit issuance.
- b) This permit shield provision shall apply to any requirement identified in this permit pursuant to OAC rule 3745-77-07(F)(2), as a requirement that does not apply to the source or to one or more emissions units within the source.

(Authority for term: OAC rule 3745-77-07(F))

15. Operational Flexibility

The permittee is authorized to make the changes identified in OAC rule 3745-77-07(H)(1)(a) to (H)(1)(c) within the permitted stationary source without obtaining a permit revision, if such change is not a modification under any provision of Title I of the Act [as defined in OAC rule 3745-77-01(JJ)], and does not result in an exceedance of the emissions allowed under this permit (whether expressed therein as a rate of emissions or in terms of total emissions), and the permittee provides the Administrator of the U.S. EPA and the appropriate Ohio EPA District Office or local air agency with written notification within a minimum of seven days in advance of the proposed changes, unless the change is associated with, or in response to, emergency conditions. If less than seven days notice is provided because of a need to respond more quickly to such emergency conditions, the permittee shall provide notice to the Administrator of the U.S. EPA and the appropriate District Office of the Ohio EPA or local air agency as soon as possible after learning of the need to make the change. The notification shall contain the items required under OAC rule 3745-77-07(H)(2)(d).

(Authority for term: OAC rules 3745-77-07(H)(1) and (2))

16. Emergencies

The permittee shall have an affirmative defense of emergency to an action brought for noncompliance with technology-based emission limitations if the conditions of OAC rule 3745-77-07(G)(3) are met. This emergency defense provision is in addition to any emergency or upset provision contained in any applicable requirement.

(Authority for term: OAC rule 3745-77-07(G))

17. Off-Permit Changes

The owner or operator of a Title V source may make any change in its operations or emissions at the source that is not specifically addressed or prohibited in the Title V permit, without obtaining an amendment or modification of the permit, provided that the following conditions are met:

- a) The change does not result in conditions that violate any applicable requirements or that violate any existing federally enforceable permit term or condition.

- b) The permittee provides contemporaneous written notice of the change to the Director and the Administrator of the U.S. EPA, except that no such notice shall be required for changes that qualify as insignificant emissions levels or activities as defined in OAC rule 3745-77-01(U). Such written notice shall describe each such change, the date of such change, any change in emissions or pollutants emitted, and any federally applicable requirement that would apply as a result of the change.
- c) The change shall not qualify for the permit shield under OAC rule 3745-77-07(F).
- d) The permittee shall keep a record describing all changes made at the source that result in emissions of a regulated air pollutant subject to an applicable requirement, but not otherwise regulated under the permit, and the emissions resulting from those changes.
- e) The change is not subject to any applicable requirement under Title IV of the Act or is not a modification under any provision of Title I of the Act.

Paragraph (I) of rule 3745-77-07 of the Administrative Code applies only to modification or amendment of the permittee's Title V permit. The change made may require a permit-to-install under Chapter 3745-31 of the Administrative Code if the change constitutes a modification as defined in that Chapter. Nothing in paragraph (I) of rule 3745-77-07 of the Administrative Code shall affect any applicable obligation under Chapter 3745-31 of the Administrative Code.

(Authority for term: OAC rule 3745-77-07(I))

18. Compliance Method Requirements

Nothing in this permit shall alter or affect the ability of any person to establish compliance with, or a violation of, any applicable requirement through the use of credible evidence to the extent authorized by law. Nothing in this permit shall be construed to waive any defenses otherwise available to the permittee, including but not limited to, any challenge to the Credible Evidence Rule (see 62 Fed. Reg. 8314, Feb. 24, 1997), in the context of any future proceeding.

(This term is provided for informational purposes only.)

19. Insignificant Activities or Emissions Levels

Each IEU that has one or more applicable requirements shall comply with those applicable requirements.

(Authority for term: OAC rule 3745-77-07(A)(1))

20. Permit to Install Requirement

Prior to the "installation" or "modification" of any "air contaminant source," as those terms are defined in OAC rule 3745-31-01, a permit to install must be obtained from the Ohio EPA pursuant to OAC Chapter 3745-31.

(Authority for term: OAC rule 3745-77-07(A)(1))



21. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.
(Authority for term: OAC rule 3745-77-07(A)(1))

22. Permanent Shutdown of an Emissions Unit

The permittee may notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification from the responsible official that identifies the date on which the emissions unit was permanently shut down. Authorization to operate the affected emissions unit shall cease upon the date certified by the responsible official that the emissions unit was permanently shut down.

After the date on which an emissions unit is permanently shut down (i.e., that has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31 and therefore ceases to meet the definition of an "emissions unit" as defined in OAC rule 3745-77-01(O)), rendering existing permit terms and conditions irrelevant, the permittee shall not be required, after the date of the certification and submission to Ohio EPA, to meet any Title V permit requirements applicable to that emissions unit, except for any residual requirements, such as the quarterly deviation reports, semi-annual deviation reports and annual compliance certification covering the period during which the emissions unit last operated. All records relating to the shutdown emissions unit, generated while the emissions unit was in operation, must be maintained in accordance with law.

No emissions unit certified by the responsible official as being permanently shut down may resume operation without first applying for and obtaining a permit to install pursuant to OAC Chapter 3745-31.
(Authority for term: OAC rule 3745-77-01)

23. Title VI Provisions

If applicable, the permittee shall comply with the standards for recycling and reducing emissions of ozone depleting substances pursuant to 40 CFR Part 82, Subpart F, except as provided for motor vehicle air conditioners in Subpart B of 40 CFR Part 82:

- a) Persons opening appliances for maintenance, service, repair, or disposal must comply with the required practices specified in 40 CFR 82.156.
- b) Equipment used during the maintenance, service, repair, or disposal of appliances must comply with the standards for recycling and recovery equipment specified in 40 CFR 82.158.
- c) Persons performing maintenance, service, repair, or disposal of appliances must be certified by an approved technician certification program pursuant to 40 CFR 82.161.
(Authority for term: OAC rule 3745-77-01(H)(11))

24. Reporting Requirements Related to Monitoring and Record Keeping Requirements Under State Law Only

The permittee shall submit required reports in the following manner:

- a) Reports of any required monitoring and/or record keeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b) Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (i) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and record keeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. In identifying each deviation, the permittee shall specify the applicable requirement for which the deviation occurred, describe each deviation, and provide the magnitude and duration of each deviation. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

25. Records Retention Requirements Under State Law Only

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

26. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

(Authority for term: OAC rule 3745-77-07(C))

27. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution



control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

28. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

(Authority for term: OAC rule 3745-77-01(C))

29. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations

If no emission limitation (or control requirement), operational restriction and/or control device parameter limitation deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) by January 31, April 30, July 31, and October 31 of each year; and each report shall cover the previous calendar quarter.

The permittee is not required to submit a quarterly report which states that no deviations occurred during that quarter for the following situations:

- a) where an emissions unit has deviation reporting requirements for a specific emission limitation, operational restriction, or control device parameter limitation that override the deviation reporting requirements specified in Standard Term and Condition A.2.c)(2); or
- b) where an uncontrolled emissions unit has no monitoring, record keeping, or reporting requirements and the emissions unit's applicable emission limitations are established at the potentials to emit; or
- c) where the company's responsible official has certified that an emissions unit has been permanently shut down.



B. Facility-Wide Terms and Conditions



1. All the following facility-wide terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only:
 - a) None.
2. 40 CFR Part 63, Subpart JJJJ MACT Requirements

This emission unit (OEPA unit number K001), contained in this permit, because the facility is major for HAPS, is subject to the applicable emission limitation(s) and/or control measures, operational restrictions, monitoring and record keeping requirements, reporting requirements, testing requirements, and the general and/or other requirements specified in 40 CFR Part 63, Subpart JJJJ, in accordance with 40 CFR Sections 63.3280 through 63.3410 (including the applicable Table(s) and Appendix(ices) referenced in Subpart JJJJ), which are included in the text of the final standard, promulgated on December 4, 2002, and as amended on May 24, 2006 and are hereby incorporated into this permit as if fully written. The complete MACT requirements may be accessed via the internet from the Electronic Code of Federal Regulations (e-CFR) website <http://efcr.gpoaccess.gov> (<http://efcr.gpoaccess.gov>) or by contacting the appropriate Ohio EPA District Office or local air agency.

C. Emissions Unit Terms and Conditions



1. K001, R & D Headquarters Pilot Coater

Operations, Property and/or Equipment Description:

R & D Headquarters Pilot Coater K001 (with associated web unwind station, application coating stations, web treatment units, direct fired drying ovens (with maximum combined heat capacity of 16 MmBtu/hr) web rewind station and portable totes.

a) The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

(1) None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3) (PTI 02-20685 issued on 8/25/2005)	<p>Volatile organic compound (VOC) emissions, including cleanup, shall not exceed 410 pounds per hour as a daily average.</p> <p>Nitrogen oxides (NO_x) emissions from the ovens shall not exceed 2.0 pounds per hour and 8.76 tons per year. See section b)(2)c.</p> <p>Carbon monoxide (CO) emissions from the ovens shall not exceed 1.6 pounds per hour and 7.0 tons per year. See section b)(2)c.</p>
b.	OAC rule 3745-31-05(D)	VOC emissions, including coatings and cleanup materials, shall not exceed 90.0 tons of per rolling, 12-month period.
c.	OAC rule 3745-21-09(F) and (F)(2)(a)	The VOC content for any coating employed in this emissions unit shall not exceed 2.9 pounds per gallon, excluding water and exempt solvents and 0.067 pound of VOC per pound of coating, whichever is more stringent, depending on the coating, as applied.
	OAC rule 3745-21-09(F)(2)(b)	See section c)(3).
d.	40 CFR Part 60, Subpart RR	The permittee shall not discharge VOC emissions into the atmosphere of more than 0.2 kg of VOC per kg of coating



Table with 3 columns: Row ID, Applicable Rules/Requirements, and Applicable Emissions Limitations/Control Measures. Rows include CFR Part 63, Subpart JJJJ and Subpart B (Case-by-Case MACT).

(2) Additional Terms and Conditions

- a. The total monthly HAP, applied shall be determined by Equation 6 of Section 63.3370 of 40 CFR Part 63, Subpart JJJJ, as follows:

Equation 6: Hm = sum from i=1 to p of ChiMi + sum from j=1 to q of ChijMij - Mvret

where:

Hm=Total monthly organic HAP applied, kg;

p=Number of different coating materials applied in a month;

Chi=Organic HAP content of coating material, i, as-purchased, expressed as a mass fraction, kg/kg;

Mi=Mass of as-purchased coating material, i, applied in a month, kg;

q=Number of different materials added to the coating material;

Chij=Organic HAP content of material, j, added to as-purchased coating material, i, expressed as a mass fraction, kg/kg;

Mij=Mass of material, j, added to as-purchased coating material, i, in a month, kg; and

Mvret=Mass of volatile matter retained in the coated web after curing or drying, or otherwise not emitted to the atmosphere, kg. The value of this term will be zero in all cases except where you choose to take into account the volatile matter retained in the coated web or otherwise not emitted to the atmosphere for the compliance demonstration procedures in §63.3370.



b. This burner/heater was originally an affected source with no applicable requirements [according to section 63.7506 (c)(4), including initial notification] subject to 40 CFR Part 63, Subpart DDDDD "Boiler MACT", until this rule was vacated on July 30, 2007. On this date, the burner/heater became subject to 40 CFR Part 63, Subpart B "Case by Case MACT". The permittee has chosen to continue to comply with Subpart DDDDD requirements in lieu of creating and submitting an alternative specific regulation for the burner/heater.

The natural gas boiler for process heat for this emissions unit is less than 10 mmBtu per hour and is classified in the "small gaseous fuel category" as defined in the Boiler MACT.

c. The Best Available Technology determination for this emissions unit includes the use of only natural gas, as fuel.

In addition, because the annual limits for NOx and CO from this PTI are based on the maximum potential to emit, no monitoring or record keeping of the gas usage is required.

d. Ozone is emitted from the corona treaters on this coating line in quantities less than 1.0 ton per year. Because at this time there are no applicable requirements for ozone, no emission limitations have been included in this permit.

e. The permittee shall comply with all applicable requirements in the MACT for Paper and other Web Coating, 40 CFR Part 63, Subpart JJJJ.

And, if this MACT is substantially revised, then the permittee is expected to comply with the newly revised applicable requirements of the MACT, and must submit a minor modification to the Title V permit, as required.

c) Operational Restrictions

(1) The permittee shall install and use low NOx burners in the drying ovens.

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

(2) The weight of VOCs applied/used in this emissions unit shall not exceed 90 tons per rolling 12 months, calculated using the following formula:

n
90.0 tons VOC ≥ Σ (Pi)(VOCi) / 2000lbs/ton + (1.23 + 0.14 + 0.47)

where:

Pi= usage of the coating and cleanup material, i, in gallons during the last 12 months; and

VOCi= volatile organic compound content of coating i, cleanup material i, in pounds per gallon.

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

(3) Work practice standards for cleaning materials

For emissions from the use of organic solvents for clean up, the permittee shall:

- a. store all VOC-containing cleaning materials and used shop towels in closed containers;
- b. ensure that mixing and storage containers used for VOC-containing cleaning materials are kept closed at all time except when depositing or removing these materials;
- c. minimize spills of VOC-containing cleaning materials;
- d. convey VOC-containing cleaning materials from one location to another in closed containers or pipes; and
- e. minimize VOC emissions from cleaning of storage, mixing, and conveying equipment.

[Authority for Term: OAC rule 3745-77-07(A)(1) and OAC rule 3745-21-09(F)(2)]

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for this emissions unit:
 - a. the name and identification number of each coating and cleanup material employed;
 - b. the VOC content of each coating, as applied, and cleanup material employed for each day, in pounds per gallon,
 - c. the VOC content of each coating, as applied, excluding water and exempt solvents;
 - d. the number of gallons of each coating and cleanup material employed for each day;
 - e. the total VOC emissions from all coating and cleanup materials for each day, in pounds and tons per day;
 - f. the total VOC emissions from all coatings and cleanup materials, to date, in tons per month;
 - g. the rolling, 12-month VOC emissions from all coatings and cleanup materials, in tons;
 - h. the total number of hours the emissions unit was in operation for each day, in hours per day; and

- i. the daily average hourly VOC emission rate from all coatings and cleanup materials employed, [(e)/(h)], in pounds per hour (daily average).

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

- (2) The permittee shall collect and record the following information each month for this emissions unit:
 - a. The name and identification number of each coating employed;
 - b. The weighted average of the mass of solvent (VOC) used per mass of coating solids applied, in kg VOC/kg coating solids applied, calculated in accordance with the equation in section 60.443(a)(2) of 40 CFR 60, Subpart RR, and as follows:
 - i. The weight fraction of volatile organic compounds and the weight fraction of coating solids of each coating applied shall be determined by 40 CFR Part 60, Appendix A, Reference Method 24, or other test method approved by USEPA, or by the coating manufacturer's formulation data. In accordance with the USEPA's written approval of February 11, 1998, Headspace Gas Chromatographic Technique modified Method 8260 may be used to determine the VOC content of the water-based coatings, pursuant to section 11.4 of Method 24, 40 CFR Part 60, Appendix A.
 - ii. The weighted average shall be calculated using the following equation:

$$G=(TWMo) / (TWMs)$$
 where:
 $TWMo$ =the sum, from $i=1$ to $i=n$, of $(Woi \times Mci)$;
 $TWMs$ =the sum, from $i=1$ to $i=n$, of (Wsi/Mci) ;
 i = subscript denoting an individual coating;
 n =the number of different coatings employed;
 Mci =the total mass (kg) of each coating (i) applied during the calendar month as determined from facility records;
 Woi =the weight fraction of volatile organic compounds of each coating (i) applied during the calendar month as determined by Reference Method 24 or other test method approved by USEPA, or by the coating manufacturer's formulation data; and
 Wsi =the weight fraction of coating solids of each coating (i) applied during the calendar month as determined by Reference Method 24 or other test method approved by U.S. EPA, or by the coating manufacturer's formulation data.

[Authority for Term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 60, Subpart RR]

- (3) The permittee shall collect and record the following information daily for all non-solvent based coatings employed in this emissions unit:
- a. the name and identification number of each coating employed;
 - b. the VOC content of each coating, in pounds per gallon, as applied;
 - c. the density of each coating, in pounds per gallon; and
 - d. the VOC content of each coating, in pound(s) of VOC/pound of coating; (b/c).

[Authority for Term: OAC rule 3745-77-07(C)(1) and OAC rule 3745-21-09(F)(2)(a)]

- (4) The permittee shall collect and record the following information each month for this emissions unit:
- a. The name and identification number of each coating employed;
 - b. The permittee is demonstrating compliance with the HAP emissions limit in section 63.332 (b)(3) [$\leq 8\%$ of the coating solids applied], then the average of the mass of HAP emissions per mass of coating solids applied, in kg HAP/kg coating solids applied, calculated in accordance with the equations in section 63.3370 (c)(4) of 40 CFR Part 63, Subpart JJJJ, and as follows:
 - i. If required, the weight fraction of HAP(s) and the weight fraction of coating solids of each coating applied shall be determined by 40 CFR Part 63, Appendix A, Reference Method 311, 40 CFR Part 60, Appendix A, Reference Method 24, or other test method approved by USEPA, or by the coating manufacturer's formulation data,
 - ii. The average shall be calculated using the following equation:

$$H_s = \frac{\sum_{i=1}^p C_{hi}M_i + \sum_{j=1}^q C_{hij}M_j - M_{\text{vret}}}{\sum_{i=1}^p C_{si}M_i + \sum_{j=1}^q C_{sij}M_j} \quad \text{Eq. 5}$$

where:

H_s=Monthly average, as-applied, organic HAP to coating solids ration, kg organic HAP/kg coating solids applied;

P = Number of different coating materials applied in a month;

Chi = Organic HAP content of coating material, i, as-purchased, expressed as a mass fraction, kg/kg;

M_i = Mass of as-purchased coating material, i, applied in a month, kg;

Q = Number of different materials added to the coating material;

Ch_{ij} = Organic HAP content of material, j, added to as-purchased coating material, i, expressed as a mass fraction, kg/kg;

M_{ij} = Mass of material, j, added to as-purchased coating material, i, in a month, kg;

M_{vret} = Mass of volatile matter retained in the coated web after curing or drying, or otherwise not emitted to the atmosphere, kg (The value of this term will be zero in all cases except where you choose to take into account the volatile matter retained in the coated web or otherwise not emitted to the atmosphere for the compliance demonstration procedures in §§ 63.3370.);

C_{si} = Coating solids content of coating material, i, expressed as a mass fraction, kg/kg; and

C_{sij} = Coating solids content of material, j, added to as-purchased coating material, i, expressed as a mass-fraction, kg/kg.

- c. If the permittee is demonstrating compliance with the HAP emission limit in section 63.3320(b)(2) [$\leq 1.6\%$ of the mass of coating material applied], then the average of the mass of HAP emissions per mass of coating applied, in kg HAP/kg coating applied, calculated in accordance with the equations in section 63.3370 (c)(3) of 40 CFR Part 63, Subpart JJJJ, and as follows:
 - i. If required, the weight fraction of HAP and the weight fraction of coating of each coating applied shall be determined by 40 CFR Part 63, Appendix A, Reference Method 311, 40 CFR Part 60, Appendix A, Reference Method 24, or other test method approved by U.S. EPA, or by the coating manufacturer's formulation data.
 - ii. The average shall be calculated by the following formula:

$$H_L = \frac{\sum_{i=1}^p C_{hi} M_i + \sum_{j=1}^q C_{hij} M_{ij} - M_{vret}}{\sum_{i=1}^p M_i + \sum_{j=1}^q M_{ij}} \quad \text{Eq. 4}$$

where:

H_L = Monthly average, as applied, organic HAP content of all coating materials applied, expressed as kg organic HAP per kg of coating material applied, kg/kg;

P = Number of different coating materials applied in a month;

Chi = Organic HAP content of coating material, i, as-purchased, expressed as a mass fraction, kg/kg;

Mi = Mass of as-purchased coating material, i, applied in a month, kg;

q = Number of different materials added to the coating material;

Chij = Organic HAP content of material, j, added to as-purchased coating material, i, in a month, kg;

Mij = Mass of material, j, added to as-purchased coating material, i, in a month, kg; and

Mvret = Mass of volatile matter retained in the coated web after curing or drying, or otherwise not emitted to the atmosphere, kg. The value of this term will be zero in all cases except where you choose to take into account the volatile matter retained in the coated web or otherwise not emitted to the atmosphere for the compliance demonstration procedures in §§ 63.3370.

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

e) Reporting Requirements

- (1) The permittee shall submit deviation (excursion) reports that include the following information for this emissions unit:
 - a. an identification of each day during which the average hourly VOC emissions exceeded 410.0 pounds per hour, and the average hourly VOC emissions for each such day;
 - b. an identification of each day during which the VOC content of any coating exceeded 0.067 pound per pound of coating, and the actual VOC content for each such day;
 - c. an identification of any record indicating that the rolling, 12-month summation of VOC emissions exceeded 90.0 tons years, and the actual rolling, 12-month summation and/or the actual VOC emissions;
 - d. an identification of each month during which the mass-weighted average VOC emissions from coatings exceeded 0.20 kg VOC/kg of coating solids applied, and the actual mass-weighted average VOC emissions from coatings in kg VOC per kg of coating solids applied, for each such month;
 - e. an identification of any record indicating that the VOC content of any coating used in this emissions unit exceeded 2.9 pounds of VOC per gallon of coating, excluding water and exempt solvents;
 - f. an identification of each month during which the average HAP emissions from coatings exceeded 8 percent of the mass of coating solids applied as described in the equation (5) in section d)(4)b.ii of the terms and conditions of this permit, and 1.6 percent of the mass coatings, applied as described in the equation (4) in

section d)(4)c.ii of the terms and conditions of this permit, and actual percentage of the HAP emissions of the mass of coatings and the actual percentage of HAP emissions of the mass of coating solids for each such month.

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

- (2) Within 60 days after startup of this emissions unit, the permittee shall submit to the Ohio EPA a Notification of Compliance Status, signed by the responsible official who shall certify its accuracy, attesting to whether the emissions unit has complied with the relevant standard. The notification shall list:
- a. the methods that were used to determine compliance;
 - b. the results of any performance tests, opacity or visible emission observations, continuous monitoring system (CMS) performance evaluations, and/or other monitoring procedure or methods that were conducted;
 - c. the methods that will be used for determining continuing compliance, including a description of monitoring and reporting requirements and test methods;
 - d. the type and quantity of Hazardous Air Pollutant(s) [HAP(s)] emitted by the emissions unit, reported in units and averaging times and in accordance with the test methods specified in 40 CFR Part 63, Subpart JJJJ;
 - e. an analysis demonstrating whether the affected source is a major source or an area source;
 - f. a description of the air pollution control equipment (or method) for each emission point, including each control device (or method) for each HAP and the control efficiency (percent) for each control device (or method); and
 - g. a statement by the owner or operator of this affected sources of whether the emissions unit has complied with the requirements of 40 CFR Part 63, Subpart JJJJ.

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

- (3) The permittee shall submit semi-annual compliance reports as required by 40 FR Part 63, Subpart JJJJ in accordance with the requirements of 63.3400(c)(1) and (2).

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

- (4) The permittee shall submit quarterly reports that identify the days during which any fuel other than natural gas is burned in this emissions unit. The report shall indicate the type of fuel, the extent of its use and the plan to prevent the reoccurrence.

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

- (5) The permittee shall submit annual reports that identify the total amount of VOC emitted during the previous calendar year.

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

f) Testing Requirements

(1) Compliance with the emission limitations in b)(1) of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitations:

The VOC content for any coating employed in this emissions unit shall not exceed 2.9 pounds per gallon, excluding water and exempt solvents and 0.067 pound of VOC per pound of coating, whichever is more stringent, depending on the coating, as applied.

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in d)(1) and d)(3) of these terms and conditions. In accordance with OAC rule 3745-21-04(B)(5), USEPA Method 24 shall be used to determine the VOC content of the coatings. Formulation data may be used for VOC content compliance demonstration, if a specific formulation of a coating is used in the quantity of less than 250 gallons per year or, if the formulation data of a coating was based upon method 24. In accordance with the USEPA's written approval of February 11, 1998, Headspace Gas Chromatograph Technique modified Method 8260 may be used to determine the VOC content of the water-based coatings, pursuant to section 11.4 of Method 24, 40 CFR Part 60, Appendix A (revised as of July 1, 2004).

b. Emission Limitations:

VOC emissions, including cleanup, shall not exceed 410 pounds per hour as a daily average.

VOC emissions, including coatings and cleanup materials, shall not exceed 90.0 tons of per rolling, 12-month period.

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in d)(1) of these terms and conditions.

c. Emission Limitation:

The permittee shall not discharge VOC emissions into the atmosphere of more than 0.2 kg of VOC per kg of coating solids applied, calculated as a mass weighted average for each month.

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in d)(2) of these terms and conditions.

d. Emission Limitation:

The permittee shall not discharge into the atmosphere emissions of more than 8 percent of the HAPs to coating solids applied (0.08 kg HAP/kg solids), calculated as a mass-weighted average for each calendar month.

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in d)(4) of these terms and conditions.

e. Emission Limitation:

The permittee shall not discharge into the atmosphere emissions of more than 1.6 percent of the HAPs to the mass of coating, applied (0.016 kg HAP/kg of coating materials applied), calculated as a mass-weighted average for each calendar month.

Applicable Compliance Method:

Compliance shall be demonstrated based upon the record keeping requirements specified in d)(4) of these terms and conditions.

f. Emission Limitations:

NO_x emissions from the ovens shall not exceed 2.0 pounds per hour and 8.76 tons per year.

Applicable Compliance Method:

Compliance may be determined by multiplying the emission factor of 100 pounds NO_x per million cubic feet of natural gas (EPA AP-42, July 1998, Section 1.4, Natural Gas Combustion) by the maximum hourly natural gas combustion capacity (20,000 ft³/hr) of this emissions unit.

If required, emission testing to demonstrate compliance with the pound per hour emission limitation shall be performed in accordance with the methods and procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 4 and Method 7.

The tpy emission limitation was developed by multiplying the short-term allowable NO_x emission limitation (2.0 lbs/hr) by the maximum annual hours of operation (8,760 hours), and then dividing by 2,000 lbs per ton. Therefore, if compliance is shown with the short-term allowable emission limitation, compliance shall also be shown with the annual emission limitation.

g. Emission Limitations:

CO emissions from the ovens shall not exceed 1.6 pounds per hour and 7.0 tons per year.

Applicable Compliance Method:

Compliance may be determined by multiplying the emission factor of 84 pounds CO per million cubic feet of natural gas (EPA AP-42, July 1998, Section 1.4) by the maximum hourly natural combustion capacity (20,000 ft³/hr) of this emissions unit.

If required, emission testing to demonstrate compliance with the pound per hour emission limitation shall be performed in accordance with the methods and procedures specified in 40 CFR Part 60, Appendix A, Methods 1 through 4 and Method 10.

The tpy emission limitation was developed by multiplying the short-term allowable CO emission limitation (1.6 lbs/hr) by the maximum annual hours of operation (8,760 hours), and then dividing by 2,000 lbs per ton. Therefore, if compliance is shown with the short-term allowable emission limitation, compliance shall also be shown with the annual emission limitation.

[Authority for Term: OAC rule 3745-77-07(C)(1) and PTI 02-20685]

- g) Miscellaneous Requirements
 - (1) None.