



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL  
FRANKLIN COUNTY**

**CERTIFIED MAIL**

Street Address:

122 S. Front Street

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center  
P.O. Box 1049

**Application No: 01-08907**

**Fac ID: 0125182441**

**DATE: 7/19/2005**

Insulfoam  
Shawn Osler  
1019 Pacific Ave Suite 1501  
Tacoma, WA 98402

Enclosed please find an Ohio EPA Permit to Install which will allow you to install the described source(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, I urge you to read it carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
309 South Fourth Street, Room 222  
Columbus, Ohio 43215

Sincerely,

*Michael W. Ahern*

Michael W. Ahern, Manager  
Permit Issuance and Data Management Section  
Division of Air Pollution Control

CC: USEPA

CDO



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**Permit To Install  
Terms and Conditions**

**Issue Date: 7/19/2005  
Effective Date: 7/19/2005**

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**FINAL PERMIT TO INSTALL 01-08907**

Application Number: 01-08907  
Facility ID: 0125182441  
Permit Fee: **\$3000**  
Name of Facility: Insulfoam  
Person to Contact: Shawn Osler  
Address: 1019 Pacific Ave Suite 1501  
Tacoma, WA 98402

Location of proposed air contaminant source(s) [emissions unit(s)]:  
**4849 Groveport Rd  
Obetz, Ohio**

Description of proposed emissions unit(s):  
**Preexpander mold and bagfarm collection system.**

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

## Part I - GENERAL TERMS AND CONDITIONS

### A. State and Federally Enforceable Permit-To-Install General Terms and Conditions

#### 1. Monitoring and Related Recordkeeping and Reporting Requirements

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
  - i. The date, place (as defined in the permit), and time of sampling or measurements.
  - ii. The date(s) analyses were performed.
  - iii. The company or entity that performed the analyses.
  - iv. The analytical techniques or methods used.
  - v. The results of such analyses.
  - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
  - i. Reports of any required monitoring and/or recordkeeping of federally enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
  - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be made to

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the appropriate Ohio EPA District Office or local air agency. The written reports shall be submitted (i.e., postmarked) quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. See B.8 below if no deviations occurred during the quarter.

- iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted (i.e., postmarked) to the appropriate Ohio EPA District Office or local air agency every six months, by January 31 and July 31 of each year for the previous six calendar months. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.
  - iv. If this permit is for an emissions unit located at a Title V facility, then each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.
- d. The permittee shall report actual emissions pursuant to OAC Chapter 3745-78 for the purpose of collecting Air Pollution Control Fees.

## **2. Scheduled Maintenance/Malfunction Reporting**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports shall be submitted pursuant to OAC rule 3745-15-06.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

## **3. Risk Management Plans**

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

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#### 4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

#### 5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.

#### 6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and re-issuance, or modification
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be

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kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

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## **7. Fees**

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable permit-to-install fees within 30 days after the issuance of any permit-to-install. The permittee shall pay all applicable permit-to-operate fees within thirty days of the issuance of the invoice.

## **8. Federal and State Enforceability**

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA and the State and by citizens (to the extent allowed by section 304 of the Act) under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

## **9. Compliance Requirements**

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
  - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
  - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with ORC section 3704.08.
  - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or

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required under this permit.

- iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
  - i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
  - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

## 10. Permit-To-Operate Application

- a. If the permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77, the permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if the proposed new or modified source(s) would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification must be obtained before the operation of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule 3745-77-08(C)(3)(d).
- b. If the permittee is required to apply for permit(s) pursuant to OAC Chapter 3745-35, the source(s) identified in this permit is (are) permitted to operate for a period of up to one year from the date the source(s) commenced operation. Permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the source(s) covered by this permit.

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**11. Best Available Technology**

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

**12. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

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A permit-to-install must be obtained pursuant to OAC Chapter 3745-31 prior to "installation" of "any air contaminant source" as defined in OAC rule 3745-31-01, or "modification", as defined in OAC rule 3745-31-01, of any emissions unit included in this permit.

**B. State Only Enforceable Permit-To-Install General Terms and Conditions****1. Compliance Requirements**

The emissions unit(s) identified in this Permit shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

**2. Reporting Requirements**

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping of state-only enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from state-only required emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted (i.e., postmarked) quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**3. Permit Transfers**

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Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

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If applicable, authorization to install or modify any new or existing emissions unit included in this permit shall terminate within eighteen months of the effective date of the permit if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

**5. Construction of New Sources(s)**

This permit does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. This permit does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the application and terms and conditions of this permit. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of this permit does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Issuance of this permit is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

**6. Public Disclosure**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

**7. Applicability**

This Permit to Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s).

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**8. Construction Compliance Certification**

If applicable, the applicant shall provide Ohio EPA with a written certification (see enclosed form if applicable) that the facility has been constructed in accordance with the permit-to-install application and the terms and conditions of the permit-to-install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

**9. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)**

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly (i.e., postmarked), by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

**C. Permit-To-Install Summary of Allowable Emissions**

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

SUMMARY (for informational purposes only)  
 TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

<u>Pollutant</u>	<u>Tons Per Year</u>
OC	172.3

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## Part II - FACILITY SPECIFIC TERMS AND CONDITIONS

### A. State and Federally Enforceable Permit To Install Facility Specific Terms and Conditions

None

### B. State Only Enforceable Permit To Install Facility Specific Terms and Conditions

1. This permit to install shall cover an existing pre-expander, pre-puff aging area, block molding machine and storage area and the installation of a new pre-expander and block molding machine. These consist of the following emissions units: the existing pre-expander (P002), the new pre-expander (P003), the resin bead aging area (P004), the existing block mold machine (P005), the new block mold machine (P006) and the existing storage area (P007).

The permittee shall install an enclosure around the existing pre-puff aging area with venting of captured OC emissions to the process boilers prior to installation of new pre-expander (P003) and block molding machine (P006).

This modification is required for the purpose of netting out of the Non-Attainment New Source Review and corresponding Ohio Administrative Code (OAC) regulations for volatile organic compounds (VOC) with the installation of the new pre-expander and block molding machine. In order to verify that the emission from the pre-puff aging area do not exceed the emission described in the netting table below prior to installation of the new pre-expander and block molding machine, the permittee must comply with the following limitation:

172.3 tons VOC per rolling, 12-month period facility-wide.

The permittee shall keep sufficient records to demonstrate that this requirement is being met.

The following tables include all emissions units at Insulfoam that are being used to demonstrate a net decrease in VOC emissions for the entire facility. The contemporaneous time period is from 2000 - 2004. The period begins five years prior to the start of the construction project, which is scheduled to occur in February 2005. The end of the contemporaneous period is when the project will begin normal operation, which is planned for April 2005.

#### **Table of Insulfoam Past Actual VOC Emission During 2 Year Period**

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Source ID	PTI #	Source Description	Date of PTI	Years of Actual Emission	Avg 2 Yr Actual Emissions (TPY)
P001	01-08375	Pre-expander #1	10/04/01	2003, 2004	33.47
		Aging bag farm			65.86
		Block Molder #1			38.40
		Storage/post prod.			21.02
		EPS processing line			158.74

\* The two year average of actual emissions are based on June 2002 through May 2004.

Summary Table of All VOC Reductions and Increases Considered as a Part of Installing the New Pre-expander and Block Molding Machine and Total Net Emissions Change

Summary of Changes	Net Emissions Change (TPY)
Restricted emission for all sources under the new permit	172.3
Past Actual emissions	158.74
<b>Total Emissions Change</b>	<b>13.56</b>
NSR Significant Emissions Level	40

The permittee shall notify the Ohio EPA, Central District Office, upon initiation of production in the new pre-expander and block molding machine.

- The permit to install for these emissions units (P002, P003, P004, P005, P006 and P007) was evaluated based on the actual materials and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by these emissions units using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC). The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Pentane

TLV (mg/m<sup>3</sup>): 1,770

Maximum Hourly Emission Rate (lbs/hr): 198.6

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m<sup>3</sup>): 33,491

MAGLC (ug/m<sup>3</sup>): 42,142

Physical changes to or changes in the method of operation of the emissions units after

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their installation or modification could affect the parameters used to determine whether or not the "Air Toxic Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P002 - Hirsch 12000 expandable polystyrene resin bead pre-expander (6,000 lbs/hr) (modification of PTI 01-08375). Includes emissions from bead storage, dumping, transfer, pre-expansion and drying.	OAC rule 3745-31-05(A)(3)  OAC rule 3745-31-05(C)	Organic compound (OC) emissions from this emissions unit shall not exceed 46.8 pounds per hour. See section A.1.2.a below.  The requirements established pursuant to this rule also includes compliance with the requirements of OAC rule 3745-31-05(C).  OC emissions from this emissions unit shall not exceed 52.1 tons per rolling, 12-month period.  The usage of beads is restricted by term II.1 below.

**2. Additional Terms and Conditions**

- 2.a The hourly OC emission limitation (46.8 pounds per hour) is based on the potential to emit for this emissions unit. Therefore, it is not necessary to develop any additional monitoring, record keeping and/or reporting requirements to ensure compliance with this emission limitation.

**II. Operational Restrictions**

1. The combined rolling, 12-month resin bead usage for emissions units P002 and P003 shall be restricted in accordance with the following equation:

$$52.1 \geq [(Wn)(Pn/100)(En)(1 \text{ ton}/2000 \text{ pounds})]$$

where,

n = each resin bead lot (batch) "n" processed in that 12-month period;

W<sub>n</sub> = the total weight of each resin bead lot (batch), in pounds per rolling 12-month period;

P<sub>n</sub> = the pentane content for each resin bead lot (batch), in percent, by weight (from the corresponding certificate of analysis); and

E<sub>n</sub> = the pentane content emitted per resin bead lot (batch) (12 percent)

### **III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall record and maintain the following information for each day:
  - a. The total weight of each type of EPS resin bead processed in emissions unit P002, in pounds.
  - b. The corresponding pentane content for each type of EPS resin bead processed in emissions unit P002, in percent, by weight.
  - c. The total weight of each type of EPS resin bead processed in emissions unit P003, in pounds.
  - d. The corresponding pentane content for each type of EPS resin bead processed in emissions unit P003, in percent, by weight.
2. The permittee shall record and maintain the following information on a monthly basis:
  - a. The total weight of each type of EPS resin bead processed in emissions unit P002, in pounds.
  - b. The total weight of each type of EPS resin bead processed in emissions unit P003, in pounds.
  - c. The total weight of each type of EPS resin bead processed in both emissions units P002 and P003 combined during the most recent rolling, 12-month period.
  - d. The corresponding pentane content for each type of EPS resin bead processed in both emissions units P002 and P003, in percent, by weight.
  - e. The results of the calculation utilizing the equation found in Term II.1. showing

that the bead restriction complies with the equation.

- f. A calculation of the total OC emissions (pentane) from each bead type used in emissions units P002 and P003 during the rolling, 12-month period (pounds of beads processed times the pentane content (lb pentane/lb beads) times the relevant pentane emission factor (e.g. 0.12 for high pentane, 0.13 for mid pentane and 0.13 for low pentane in pound of pentane emitted in the pre-expander/lb pentane in the original bead).
- g. A calculation of the total OC emissions (in tons) for all bead types used in emissions units P002 and P003 during the rolling, 12-month period (the sum of the results of paragraph f. above for all bead types divided by 2000 lbs/ton).

#### **IV. Reporting Requirements**

1. The permittee shall submit quarterly deviation (excursion) reports that identify any exceedance of the rolling, 12-month bead usage equation (Term II.1.) for emissions units P002 and P003.
2. The permittee shall submit quarterly deviation (excursion) reports that identify any exceedance of the 52.1 rolling, 12-month emission limit for emissions unit P002.

The quarterly deviation reports shall be submitted in accordance with General Term and Condition A.1.c.ii.

#### **V. Testing Requirements**

1. Compliance with the emission limitations in Section A.I.1 shall be determined in accordance with the following methods:
  - a. Emission Limitation:  
OC emissions from this emissions unit shall not exceed 46.8 pounds per hour.

**Applicable Compliance Method:**

This emission limitation was established by multiplying the emissions unit's maximum hourly resin bead usage weight (W), in pounds, by the maximum pentane content of the resin beads, in percent by weight (P) by the average percentage of pentane lost (emitted) during the pre-expansion process (E); as follows:

6,000 lbs of resin beads per hour (W) multiplied by 0.065 lb of pentane per pound of resin bead (P) by 0.12 pentane emitted (E) = 46.8 lbs of OC/hr.

\*Pentane is the only OC emitted from the expandable polystyrene (EPS) process.

\*\*Pentane losses in the EPS process are taken from BASF Technical Bulletin N-

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Emissions Unit ID: P002

840 for Styropor EPS, November, 1996 for percentage of pentane lost at each step (8%-27%) from pentane impregnated EPS 326 resin at an initial pentane content of 6.1%, by weight, to a residual pentane content of 3.0 %, by weight.

Upon request by Ohio EPA, the permittee shall demonstrate compliance with the hourly OC emission limitation in accordance with mass balance protocol specified in the State of California South Coast Air Quality Management District (SCAQMD) Method 306-91 titled "Analysis of Pentanes in Expandable Styrene Polymers", as modified by Huntsman procedure QAL-1-021 titled "Pentane By GC". Copies of these procedures have been provided by the permittee to the Ohio EPA, Central District Office (CDO). Alternative U.S. EPA- approved test methods may be used with prior approval from Ohio EPA, CDO.

- b. Emission Limitation:  
OC emissions from this emissions unit shall not exceed 52.1 tons per rolling, 12-month period.

Applicable Compliance Method:  
Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

- c. Emission Limitation:  
The combined rolling, 12-month resin bead usage restriction for emissions units P002 and P003.

Applicable Compliance Method:  
Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

## **VI. Miscellaneous Requirements**

None

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Emissions Unit ID: P002

**B. State Only Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P002 - Hirsch 12000 expandable polystyrene resin bead pre-expander (6,000 lbs/hr) (modification of PTI 01-08375)	None	None

**2. Additional Terms and Conditions**

2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

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**PTI**

**Issue**

01 00007

**Facility ID: 012518244**

Emissions Unit ID: P002

**VI. Miscellaneous Requirements**

None

### Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

#### A. State and Federally Enforceable Section

##### I. Applicable Emission Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P003 - Idro PJX 4000 expandable polystyrene resin bead pre-expander (6,000 lbs/hr). Includes emissions from bead storage, dumping, transfer, pre-expansion and drying.	OAC rule 3745-31-05(A)(3)  OAC rule 3745-31-05(C)	Organic compound (OC) emissions from this emissions unit shall not exceed 46.8 pounds per hour. See section A.1.2.a below.  The requirements established pursuant to this rule also includes compliance with the requirements of OAC rule 3745-31-05(C).  OC emissions from this emissions unit shall not exceed 52.1 tons per rolling, 12-month period.  The usage of beads is restricted by term II.1. below.

##### 2. Additional Terms and Conditions

- 2.a The hourly OC emission limitation (46.8 pounds per hour) is based on the potential to emit for this emissions unit. Therefore, it is not necessary to develop any additional monitoring, record keeping and/or reporting requirements to ensure compliance with this emission limitation.

##### II. Operational Restrictions

1. The combined rolling, 12-month resin bead usage for emissions units P002 and P003 shall be restricted in accordance with the following equation:

$$52.1 \geq [(W_n)(P_n/100)(E_n)(1 \text{ ton}/2000 \text{ pounds})]$$

where,

n = each resin bead lot (batch) "n" processed in that 12-month period;  
W<sub>n</sub> = the total weight of each resin bead lot (batch), in pounds per rolling 12-month period;  
P<sub>n</sub> = the pentane content for each resin bead lot (batch), in percent, by weight (from the corresponding certificate of analysis); and  
E<sub>n</sub> = the pentane content emitted per resin bead lot (batch) (12 percent)

### **III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall record and maintain the following information for each day:
  - a. The total weight of each type of EPS resin bead processed in emissions unit P002, in pounds.
  - b. The corresponding pentane content for each type of EPS resin bead processed in emissions unit P002, in percent, by weight.
  - c. The total weight of each type of EPS resin bead processed in emissions unit P003, in pounds.
  - d. The corresponding pentane content for each type of EPS resin bead processed in emissions unit P003, in percent, by weight.
2. The permittee shall record and maintain the following information on a monthly basis:
  - a. The total weight of each type of EPS resin bead processed in emissions unit P002, in pounds.
  - b. The total weight of each type of EPS resin bead processed in emissions unit P003, in pounds.
  - c. The total weight of each type of EPS resin bead processed in both emissions

units P002 and P003 combined during the most recent rolling, 12-month period.

- d. The corresponding pentane content for each type of EPS resin bead processed in both emissions units P002 and P003, in percent, by weight.
- e. The results of the calculation utilizing the equation found in Term II.1. showing that the bead restriction complies with the equation.
- f. A calculation of the total OC emissions (pentane) from each bead type used in emissions units P002 and P003 during the rolling, 12-month period (pounds of beads processed times the pentane content (lb pentane/lb beads) times the relevant pentane emission factor (e.g. 0.12 for high pentane, 0.13 for mid pentane and 0.13 for low pentane pound of pentane emitted in the pre-expander/lb pentane in the original bead).
- g. A calculation of the total OC emissions (in tons) for all bead types used in emissions units P002 and P003 during the rolling, 12-month period (the sum of the results of paragraph f. above for all bead types divided by 2000 lbs/ton).

#### **IV. Reporting Requirements**

1. The permittee shall submit quarterly deviation (excursion) reports that identify any exceedance of the rolling, 12-month bead usage equation (Term II.1.) for emissions units P002 and P003.
2. The permittee shall submit quarterly deviation (excursion) reports that identify any exceedance of the 52.1 rolling, 12-month emission limit for emissions unit P003.

The quarterly deviation reports shall be submitted in accordance with General Term and Condition A.1.c.ii.

#### **V. Testing Requirements**

1. Compliance with the emission limitations in Section A.I.1 shall be determined in accordance with the following methods:
  - a. Emission Limitation:  
OC emissions from this emissions unit shall not exceed 46.8 pounds per hour.  
  
Applicable Compliance Method:

Emissions Unit ID: P003

This emission limitation was established by multiplying the emissions unit's maximum hourly resin bead usage weight (W), in pounds, by the maximum pentane content of the resin beads, in percent by weight (P) by the average percentage of pentane lost (emitted) during the pre-expansion process (E); as follows:

6,000 lbs of resin beads per hour (W) multiplied by 0.065 lb of pentane per pound of resin bead (P) by 0.12 pentane emitted (E) = 46.8 lbs of OC/hr.

\*Pentane is the only OC emitted from the expandable polystyrene (EPS) process.

\*\*Pentane losses in the EPS process are taken from BASF Technical Bulletin N-840 for Styropor EPS, November, 1996 for percentage of pentane lost at each step (8%-27%) from pentane impregnated EPS 326 resin at an initial pentane content of 6.1%, by weight, to a residual pentane content of 3.0 %, by weight.

Upon request by Ohio EPA, the permittee shall demonstrate compliance with the hourly OC emission limitation in accordance with mass balance protocol specified in the State of California South Coast Air Quality Management District (SCAQMD) Method 306-91 titled "Analysis of Pentanes in Expandable Styrene Polymers", as modified by Huntsman procedure QAL-1-021 titled "Pentane By GC". Copies of these procedures have been provided by the permittee to the Ohio EPA, Central District Office (CDO). Alternative U.S. EPA- approved test methods may be used with prior approval from Ohio EPA, CDO.

- b. Emission Limitation:  
OC emissions from this emissions unit shall not exceed 52.1 tons per rolling, 12-month period.

Applicable Compliance Method:

Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

- c. Emission Limitation:  
The combined rolling, 12-month resin bead usage restriction for emissions units P002 and P003.

Applicable Compliance Method:

Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

## **VI. Miscellaneous Requirements**

None

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Emissions Unit ID: P003

**B. State Only Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P003 - Idro PJX 4000 expandable polystyrene resin bead pre-expander (6,000 lbs/hr)	None	None

**2. Additional Terms and Conditions**

2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

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**Facility ID: 012518244**

Emissions Unit ID: P003

None



process boilers which will achieve a 95% control (destruction) efficiency of the captured pentane emission during EPS production.

- 2.b** The annual emission limitations for this emissions unit were established based upon the restricted rolling, 12-month bead usage limitation for the pre-expanders (emissions units P002 and P003).

## **II. Operational Restrictions**

1. The expanded resin bead aging enclosure shall be maintained under negative pressure, at a minimum pressure differential that is not less than the minimum pressure differential (inches of water) established during the initial compliance demonstration required by this permit, whenever the emissions unit is in operation.
2. The annual aged resin bead material usage for this emissions unit is restricted by the bead usage restriction for emissions units P002 and P003. No beads other than those processed through emissions units P002 and P003 may be processed through this emissions unit.

## **III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall install, maintain and operate monitoring devices and a recorder which simultaneously measures the pressure inside and outside the expanded resin bead aging enclosure and records the difference. The monitoring and recording devices shall be installed, calibrated, operated and maintained in accordance with the manufacturer's recommendations, instructions and operating manuals. The pressure tap inside the enclosed bead aging bag area shall be located on a solid wall at the farthest position away from any forced air exhaust point. The pressure tap outside the enclosed bead aging bag farm shall be located at least 8 equivalent diameters away from any opening to the bead aging bag farm. An alternate location for the pressure taps may be used, if such location is approved in writing by the Ohio EPA, Central District Office.
2. The permittee shall record and maintain the following information for each day:
  - a. The total weight of ESP resin beads processed in emissions unit P004, in pounds.
  - b. The total hours emissions unit P004 operated.
  - c. The average pound of ESP resin beads processed per hour (a. above divided by

b. above).

3. The permittee shall record and maintain the following information on a monthly basis:
  - a. The total weight of each type of EPS resin bead processed in emissions unit P004, in pounds.
  - b. The corresponding pentane content for each type of EPS resin bead processed in emissions units P004, in percent, by weight.
  - c. A calculation of the total OC emissions (pentane) produced from each bead type used in emissions unit P004 during the rolling, 12-month period (pounds of beads processed times the pentane content (lb pentane/lb beads) times the relevant pentane emission factor (e.g. 0.27 for high pentane, 0.25 for mid pentane and 0.21 for low pentane in pound of pentane produced in the aging bag farm/lb pentane in the original bead).
  - d. A calculation of the total OC emissions (in tons) produced for all bead types used in emissions unit P004 during the rolling, 12-month period (the sum of the results of paragraph c. above for all bead types divided by 2000 lbs/ton).
  - e. The calculated, controlled stack OC emissions for all EPS resin beads aged in this emissions unit, in tons (i.e., the value from (A.III.3.d) times the overall control efficiency from the most recent emission tests that demonstrated that the emissions unit was in compliance - an overall control efficiency of  $1 - 0.76$  ( $1 - (80\% \text{ capture} \times 95\% \text{ control})$ ) shall be used for this calculated emission rate until the initial compliance demonstration is performed).
  - f. The calculated uncaptured fugitive emissions of OC for all EPS resin beads aged in this emissions unit, in tons (the value from paragraph A.III.3.d. times 0.20 ton OC uncaptured/ton OC produced).
  - g. The difference in pressure between the PTE and the surrounding area(s).
  - h. A log or record of downtime for the capture (collection) system, control device, and monitoring equipment when the associated emissions unit was in operation.
  - i. The total weight of any ESP resin bead processed that was not initially processed in emissions units P002 or P003.

#### **IV. Reporting Requirements**

1. The permittee shall submit quarterly deviation (excursion) reports that identify the following:
  - a. All periods of time during which the expanded resin bead aging enclosure was

not maintained at the required differential pressure specified above.

- b. All periods of downtime for the capture (collection) system, control device, and monitoring equipment when this emissions unit was in operation.
- c. Any exceedance of the rolling, 12-month OC emission limitations for this emissions unit.
- d. All exceedances of the pound of ESP resin bead per hour restriction.
- e. Any exceedance of the restriction to process only ESP resin beads that were initially processed in P002 or P003.

The quarterly deviation reports shall be submitted in accordance with General Term and Condition A.1.c.ii.

## **V. Testing Requirements**

1. Compliance with the emission limitations in Section A.I. shall be determined in accordance with the following methods:
  - a. Emission Limitation:  
OC stack emissions from this emissions unit shall not exceed 6.2 pounds per hour.  
  
Applicable Compliance Method:  
This emission limitation was established by multiplying the maximum hourly weight of the EPS resin contained in the aging enclosure (80,000 lbs) by the maximum pentane content of the EPS resin beads aged in this emissions unit (0.065 lb pentane per pound of resin bead) by the pentane emission factor (0.27 lb OC emitted/lb pentane/12 hours aging) by the aging enclosure capture efficiency (0.8) by the control efficiency of the process boiler (1- 0.95) = 4.7 lbs of OC/hr.  
  
Compliance with this emission limitation shall be demonstrated through the emission testing requirements specified in A.V.2 below.
  - b. Emission Limitation:  
OC fugitive emissions from this emissions unit shall not exceed 23.4 pounds per hour.

**Applicable Compliance Method:**

This emission limitation was established by multiplying the maximum hourly weight of the EPS resin contained in the aging enclosure (80,000 lbs) by the maximum pentane content of the EPS resin beads aged in this emissions unit (0.065 lb pentane per pound of resin bead) by the pentane emission factor (0.27 lb OC emitted/lb pentane/12 hours aging) by the aging enclosure capture efficiency (1-0.8) = 23.4 lbs of OC/hr

Compliance with this emission limitation shall be demonstrated through the emission testing requirements specified in A.V.2 below.

- c. **Emission Limitation:**  
OC emissions (stack and fugitive) from this emissions unit shall not exceed 24.0 tons per rolling, 12-month period.

**Applicable Compliance Method:**

Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

- d. **Emission Limitations:**  
The permittee shall capture a minimum of 80% of the pentane emissions from the expanded resin bead aging enclosure and vent the captured emissions to process boilers which will achieve a 95% control (destruction) efficiency of the captured pentane emission during EPS production.

**Applicable Compliance Method:**

The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

The emission testing shall be conducted within 60 days following startup of emissions unit P003 and this emissions unit.

The emission testing shall be conducted to demonstrate compliance with the capture efficiency and control efficiency requirements, and the mass emission limitation for organic compounds.

The following test method(s) shall be employed to demonstrate compliance with the allowable organic compound mass emission limitation(s): 40 CFR Part 60, Appendix A, Methods 1 through 4 and 18, 25 or 25A, as appropriate. The test

Emissions Unit ID: P004

method(s) which must be employed to demonstrate compliance with the capture efficiency and control efficiency requirements are specified below. Alternative U.S. EPA-approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the emissions unit is operating at or near its maximum capacity, unless otherwise specified or approved by the Ohio EPA, Central District Office.

The capture efficiency shall be determined using Methods 204 through 204F, as specified in 40 CFR Part 51, Appendix M, or the permittee may request to use an alternative method or procedure for the determination of capture efficiency in accordance with the USEPA's "Guidelines for Determining Capture Efficiency," dated January 9, 1995 or in accordance with methods and procedures approved by the Ohio EPA. (The Ohio EPA will consider the request, including an evaluation of the applicability, necessity, and validity of the alternative, and may approve the use of the alternative if such approval does not contravene any other applicable requirement.) The control efficiency (i.e., the percent reduction in mass emissions between the inlet and outlet of the control system) shall be determined in accordance with OAC rule 3745-21-10(C). The test methods and procedures selected shall be based on a consideration of the diversity of the organic species present and their total concentration, and on a consideration of the potential presence of interfering gases.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emission test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

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**Facility ID: 012518244**

Emissions Unit ID: P004

**VI. Miscellaneous Requirements**

None

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Issued: 7/19/2005**

Emissions Unit ID: P004

**B. State Only Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P004 - Enclosed expanded resin bead aging bag farm vented to boiler (modification of PTI 01-08375)	None	None

**2. Additional Terms and Conditions**

2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

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Emissions Unit ID: P004

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P005 - Idro 24-foot block molding machine (6,000 lbs /hr)(modification of PTI 01-08375). Includes emissions from transfer, vacuum system exhaust and mold depressurization.	OAC rule 3745-31-05(A)(3)  OAC rule 3745-31-05(C)	Organic compound (OC) emissions from this emissions unit shall not exceed 46.8 pounds per hour. See section A.I.2.a below.  Compliance with this rule also includes compliance with the requirements of OAC rule 3745-31-05(C).  OC emissions from this emissions unit shall not exceed 64.1 tons per rolling, 12-month period.  The usage of resin beads is restricted by term A.II.1. below.

**2. Additional Terms and Conditions**

- 2.a The hourly OC emission limitation (46.8 pounds per hour) is based on the potential to emit for this emissions unit. Therefore, it is not necessary to develop any additional monitoring, record keeping and/or reporting requirements to ensure compliance with this emission limitation.
- 2.b The annual emission limitations for this emissions unit were established based upon the restricted rolling, 12-month bead usage limitation for the

pre-expanders (emissions units P002 and P003).

## **II. Operational Restrictions**

1. The combined rolling, 12-month resin bead usage for emissions units P005 and P006 shall be restricted in accordance with the following equation:

$$64.1 \geq [(W_n)(P_n/100)(E_n)(1 \text{ ton}/2000 \text{ pounds})]$$

where,

n = each resin bead lot (batch) "n" processed in that 12-month period;  
 W<sub>n</sub> = the total weight of each resin bead lot (batch), in pounds per rolling 12-month period;  
 P<sub>n</sub> = the pentane content for each resin bead lot (batch), in percent, by weight (from the corresponding certificate of analysis); and  
 E<sub>n</sub> = the pentane content emitted per resin bead lot (batch) (12 percent)

2. No beads other than those processed through emissions units P002 and P003 may be processed through this emissions unit.

## **III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall record and maintain the following information for each day:
  - a. The total weight of each type of aged resin bead material processed in emissions unit P005, in pounds.
  - b. The corresponding pentane content for each type of aged resin bead material processed in emissions unit P005, in percent, by weight.
  - c. The total weight of each type of aged resin bead material processed in emissions unit P006, in pounds.
  - d. The corresponding pentane content for each type of aged resin bead material processed in emissions unit P006, in percent, by weight.
2. The permittee shall record and maintain the following information on a monthly basis:
  - a. The total weight of each type of EPS resin bead processed in both emissions

Emissions Unit ID: P005

units P005 and P006 combined during the most recent rolling, 12-month period.

- b. The corresponding pentane content for each type of EPS resin bead processed in both emissions units P005 and P006, in percent, by weight.
- c. The results of the calculation utilizing the equation found in Term II.1. showing that the bead restriction complies with the equation.
- d. A calculation of the total OC emissions (pentane) from each bead type used in emissions units P005 and P006 during the rolling, 12-month period (pounds of beads processed times the pentane content (lb pentane/lb beads) times the relevant pentane emission factor (e.g. 0.12 for high pentane, 0.16 for mid pentane and 0.13 for low pentane in pound of pentane emitted in the pre-expander/lb pentane in the original bead).
- e. A calculation of the total OC emissions (in tons) for all bead types used in emissions units P005 and P006 during the rolling, 12-month period (the sum of the results of paragraph d. above for all bead types divided by 2000 lbs/ton).

#### **IV. Reporting Requirements**

1. The permittee shall submit quarterly deviation (excursion) reports that identify the following:
  - a. Any exceedance of the rolling, 12-month OC emission limitation for emissions unit P005.
  - b. Any exceedance of the combined rolling, 12-month resin bead usage for emissions units P005 and P006.
  - c. Any exceedance of the restriction to process only ESP resin beads that were initially processed in P002 or P003.

The quarterly deviation reports shall be submitted in accordance with General Term and Condition A.1.c.ii.

#### **V. Testing Requirements**

1. Compliance with the emission limitations in Section A.I.1 shall be determined in accordance with the following methods:
  - a. Emission Limitation:  
OC emissions from this emissions unit shall not exceed 46.8 pounds per hour.

Applicable Compliance Method:

This emission limitation was established by multiplying the emissions unit's

maximum hourly aged resin bead material usage weight (W), in pounds, by the maximum pentane content of the aged resin bead material, in percent by weight (P) by the average percentage of pentane lost (emitted) during the block molding process (E); as follows:

6,000 lbs of aged resin bead material per hour (W) multiplied by 0.065 lb of pentane per pound of aged resin bead material (P) by 0.12 pentane emitted (E) = 46.8 lbs of OC/hr.

\*Pentane is the only OC emitted from the expandable polystyrene (EPS) process.

\*\*Pentane losses in the EPS process are taken from BASF Technical Bulletin N-840 for Styropor EPS, November, 1996 for percentage of pentane lost at each step (8%-27%) from pentane impregnated EPS 326 resin at an initial pentane content of 6.1%, by weight, to a residual pentane content of 3.0 %, by weight.

Upon request of Ohio EPA, the permittee shall demonstrate compliance with the hourly OC emission limitation in accordance with mass balance protocol specified in the State of California South Coast Air Quality Management District (SCAQMD) Method 306-91 titled "Analysis of Pentanes in Expandable Styrene Polymers", as modified by Huntsman procedure QAL-1-021 titled "Pentane By GC". Copies of these procedures have been provided by the permittee to the Ohio EPA, Central District Office (CDO). Alternative U.S. EPA- approved test methods may be used with prior approval from Ohio EPA, CDO.

- b. Emission Limitation:  
OC emissions from this emissions unit shall not exceed 64.1 tons per rolling, 12-month period.

Applicable Compliance Method:  
Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

- c. Emission Limitation:  
This emissions unit shall not process any more resin beads per rolling, 12-month period than is limited by the equation in term II.1. No beads other than those processed through emissions units P002 and P003 may be processed through this emissions unit.

Applicable Compliance Method:

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**Facility ID: 012518244**

Emissions Unit ID: P005

Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

**VI. Miscellaneous Requirements**

None

**B. State Only Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P005 - Idro 24-foot block molding machine (6,000 lbs /hr)(modification of PTI 01-08375)	None	None

**2. Additional Terms and Conditions**

**2.a** None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

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**Issued: 7/19/2005**

Emissions Unit ID: P005

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P006 - Idro 16-foot block molding machine (4,000 lbs/hr). Includes emissions from transfer, vacuum system exhaust and mold depressurization.	OAC rule 3745-31-05(A)(3)  OAC rule 3745-31-05(C)	Organic compound (OC) emissions from this emissions unit shall not exceed 31.2 pounds per hour. See section A.I.2.a below.  Compliance with this rule also includes compliance with the requirements of OAC rule 3745-31-05(C).  OC emissions from this emissions unit shall not exceed 28.9 tons per rolling, 12-month period.  The usage of resin beads is restricted by term A.II.1. below.

**2. Additional Terms and Conditions**

- 2.a The hourly OC emission limitation (31.2 pounds per hour) is based on the potential to emit for this emissions unit. Therefore, it is not necessary to develop any additional monitoring, record keeping and/or reporting requirements to ensure compliance with this emission limitation.
- 2.b The annual emission limitations for this emissions unit were established based upon the restricted rolling, 12-month bead usage limitation for the pre-expanders

(emissions units P002 and P003).

## **II. Operational Restrictions**

1. The combined rolling, 12-month resin bead usage for emissions units P005 and P006 shall be restricted in accordance with the following equation:

$$64.1 \geq [(W_n)(P_n/100)(E_n)(1 \text{ ton}/2000 \text{ pounds})]$$

where,

n = each resin bead lot (batch) "n" processed in that 12-month period;  
W<sub>n</sub> = the total weight of each resin bead lot (batch), in pounds per rolling 12-month period;  
P<sub>n</sub> = the pentane content for each resin bead lot (batch), in percent, by weight (from the corresponding certificate of analysis); and  
E<sub>n</sub> = the pentane content emitted per resin bead lot (batch) (12 percent)

2. No beads other than those processed through emissions units P002 and P003 may be processed through this emissions unit.

## **III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall record and maintain the following information for each day:
  - a. The total weight of each type of aged resin bead material processed in emissions unit P005, in pounds.
  - b. The corresponding pentane content for each type of aged resin bead material processed in emissions unit P005, in percent, by weight.
  - c. The total weight of each type of aged resin bead material processed in emissions unit P006, in pounds.
  - d. The corresponding pentane content for each type of aged resin bead material processed in emissions unit P006, in percent, by weight.
2. The permittee shall record and maintain the following information on a monthly basis:
  - a. The total weight of each type of EPS resin bead processed in both emissions

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units P005 and P006 combined during the most recent rolling, 12-month period.

- b. The corresponding pentane content for each type of EPS resin bead processed in both emissions units P005 and P006, in percent, by weight.
- c. The results of the calculation utilizing the equation found in Term II.1. showing that the bead restriction complies with the equation.
- d. A calculation of the total OC emissions (pentane) from each bead type used in emissions units P005 and P006 during the rolling, 12-month period (pounds of beads processed times the pentane content (lb pentane/lb beads) times the relevant pentane emission factor (e.g. 0.12 for high pentane, 0.16 for mid pentane and 0.13 for low pentane in pound of pentane emitted in the pre-expander/lb pentane in the original bead).
- e. A calculation of the total OC emissions (in tons) for all bead types used in emissions units P005 and P006 during the rolling, 12-month period (the sum of the results of paragraph d. above for all bead types divided by 2000 lbs/ton).

#### **IV. Reporting Requirements**

1. The permittee shall submit quarterly deviation (excursion) reports that identify the following:
  - a. Any exceedance of the rolling, 12-month OC emission limitation for emissions unit P006.
  - b. Any exceedance of the combined rolling, 12-month resin bead usage for emissions units P005 and P006.
  - c. Any exceedance of the restriction to process only ESP resin beads that were initially processed in P002 or P003.

The quarterly deviation reports shall be submitted in accordance with General Term and Condition A.1.c.ii.

#### **V. Testing Requirements**

1. Compliance with the emission limitations in Section A.I.1 shall be determined in accordance with the following methods:
  - a. Emission Limitation:  
OC emissions from this emissions unit shall not exceed 31.2 pounds per hour.

Applicable Compliance Method:

This emission limitation was established by multiplying the emissions unit's

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maximum hourly aged resin bead material usage weight (W), in pounds, by the maximum pentane content of the aged resin bead material, in percent by weight (P) by the average percentage of pentane lost (emitted) during the block molding process (E); as follows:

4,000 lbs of aged resin bead material per hour (W) multiplied by 0.065 lb of pentane per pound of aged resin bead material (P) by 0.12 pentane emitted (E) = 31.2 lbs of OC/hr.

\*Pentane is the only OC emitted from the expandable polystyrene (EPS) process.

\*\*Pentane losses in the EPS process are taken from BASF Technical Bulletin N-840 for Styropor EPS, November, 1996 for percentage of pentane lost at each step (8%-27%) from pentane impregnated EPS 326 resin at an initial pentane content of 6.1%, by weight, to a residual pentane content of 3.0 %, by weight.

Upon request by Ohio EPA, the permittee shall demonstrate compliance with the hourly OC emission limitation in accordance with mass balance protocol specified in the State of California South Coast Air Quality Management District (SCAQMD) Method 306-91 titled "Analysis of Pentanes in Expandable Styrene Polymers", as modified by Huntsman procedure QAL-1-021 titled "Pentane By GC". Copies of these procedures have been provided by the permittee to the Ohio EPA, Central District Office (CDO). Alternative U.S. EPA- approved test methods may be used with prior approval from Ohio EPA, CDO.

- b. Emission Limitation:  
OC emissions from this emissions unit shall not exceed 28.9 tons per rolling, 12-month period.

Applicable Compliance Method:  
Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

- c. Emission Limitation:  
This emissions unit shall not process any more resin beads per rolling, 12-month period than is limited by the equation in term II.1. No beads other than those processed through emissions units P002 and P003 may be processed through this emissions unit.

Applicable Compliance Method:

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Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

**VI. Miscellaneous Requirements**

None

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**B. State Only Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P006 - Idro 16-foot block molding machine (4,000 lbs/hr)	None	None

**2. Additional Terms and Conditions**

2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

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### Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

#### A. State and Federally Enforceable Section

##### I. Applicable Emission Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P007 - Product storage and processing (modification of PTI 01-08375). Includes emissions from hot wire cutting, grinding and storage.	OAC rule 3745-31-05(A)(3)  OAC rule 3745-31-05(C)	Organic compound (OC) emissions from this emissions unit shall not exceed 30.4 pounds per hour. See section A.I.2.a below.  Compliance with this rule also includes compliance with the requirements of OAC rule 3745-31-05(C).  OC emissions from this emissions unit shall not exceed 32.1 tons per rolling, 12-month period.  The usage of resin bead material is restricted by term A.II.1. below.

##### 2. Additional Terms and Conditions

- 2.a The hourly OC emission limitation (30.4 pounds per hour) is based on the maximum available space for product storage (1,965,000 lbs) multiplied by the emission factor for pentane losses from product storage and processing (8% over 2 weeks), converted to an hourly emission rate (divided by 14 days \* 25 hours/day).
- 2.b The annual emission limitation for this emissions unit was established based

upon the restricted rolling, 12-month OC emission limitation for the pre-expanding operations (emissions units P002 and P003).

## **II. Operational Restrictions**

1. This emissions unit shall not process any more resin bead material per rolling, 12-month period than is limited by the permits for P002 and P003. No bead material other than that processed through emissions units P002 and P003 may be processed through this emissions unit.

## **III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall record and maintain the following information for each day:
  - a. The total weight of each type of aged resin bead material processed in emissions unit P007, in pounds.
  - b. The corresponding pentane content for each type of aged resin bead material processed in emissions unit P007, in percent, by weight.
2. The permittee shall record and maintain the following information on a monthly basis:
  - a. The total OC emissions for all aged resin bead material processed in emissions unit P007, in pounds (i.e., the summation of the value(s) from (A.III.1.a) times the value(s) from A.III.1.b times the storage pentane emission factor of 0.08) for each type of aged resin bead material processed).
  - b. The rolling, 12-month summation of the OC emissions for this emissions unit, in tons (i.e., the value from (A.III.2.a) plus the emissions from the previous 11 months).
  - c. The total weight of any ESP resin bead material processed that was not initially processed in emissions units P002 or P003.

## **IV. Reporting Requirements**

1. The permittee shall submit quarterly deviation (excursion) reports that identify any exceedance of the rolling, 12-month OC emission limitation for this emissions unit.
2. The permittee shall submit quarterly deviation (excursion) reports that identify any

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exceedance of the combined rolling, 12-month resin bead usage for emissions units P002 and P003.

3. The permittee shall submit quarterly deviation (excursion) reports that identify any exceedance of the restriction to process only ESP resin beads that were initially processed in P002 or P003.

The quarterly deviation reports shall be submitted in accordance with General Term and Condition A.1.c.ii.

## **V. Testing Requirements**

1. Compliance with the emission limitations in Section A.I.1 shall be determined in accordance with the following methods:

- a. **Emission Limitation:**  
OC emissions from this emissions unit shall not exceed 30.4 pounds per hour.

**Applicable Compliance Method:**

This emission limitation was established by multiplying the maximum hourly product storage capacity (W), in pounds, by the maximum pentane content of the resin bead material for the molded blocks, in percent by weight (P) by the percentage of pentane lost (emitted) during the storage and processing operations (E); as follows:

1,965,000 lbs of resin bead material stored (W) multiplied by 0.065 lb of pentane per pound of resin bead material for the molded blocks (P) by 0.08 pentane emitted in two weeks, divided by 336 hours in two weeks (E) = 30.4 lbs of OC/hr.

\*Pentane is the only OC emitted from the expandable polystyrene (EPS) process.

\*\*Pentane losses in the EPS process are taken from BASF Technical Bulletin N-840 for Styropor EPS, November, 1996 for percentage of pentane lost at each step (8%-27%) from pentane impregnated EPS 326 resin at an initial pentane content of 6.1%, by weight, to a residual pentane content of 3.0 %, by weight.

Upon request by Ohio EPA, the permittee shall demonstrate compliance with the hourly OC emission limitation in accordance with mass balance protocol specified in the State of California South Coast Air Quality Management District (SCAQMD) Method 306-91 titled "Analysis of Pentanes in Expandable Styrene Polymers", as modified by Huntsman procedure QAL-1-021 titled "Pentane By GC". Copies of these procedures have been provided by the permittee to the Ohio EPA, Central District Office (CDO). Alternative U.S. EPA- approved test methods may be used with prior approval from Ohio EPA, CDO.

- b. **Emission Limitation:**

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OC emissions from this emissions unit shall not exceed 32.1 tons per rolling, 12-month period.

Applicable Compliance Method:

Compliance with this emission limitation shall be demonstrated by the records required pursuant to Section A.III. above.

**VI. Miscellaneous Requirements**

None

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**B. State Only Enforceable Section**

**I. Applicable Emission Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emission limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emission Limitations/Control Measures</u>
P007 - Product storage and processing (modification of PTI 01- 08375)	None	None

**2. Additional Terms and Conditions**

**2.a** None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

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None