



State of Ohio Environmental Protection Agency

STREET ADDRESS:

Lazarus Government Center
50 W. Town St., Suite 700
Columbus, Ohio 43215

TELE: (614) 644-3020 FAX: (614) 644-3184
www.epa.ohio.gov

MAILING ADDRESS:

P.O. Box 1049
Columbus, OH 43216-1049

11/30/2009

David Jagers
International Paper
8800 Granville Rd
MT Vernon, OH 43050

RE: FINAL AIR POLLUTION PERMIT-TO-INSTALL AND OPERATE
Facility ID: 0142010051
Permit Number: P0105777
Permit Type: Administrative Modification
County: Knox

Certified Mail

No	TOXIC REVIEW
No	PSD
No	SYNTHETIC MINOR
No	CEMS
Yes	MACT
No	NSPS
No	NESHAPS
No	NETTING
No	MAJOR NON-ATTAINMENT
No	MODELING SUBMITTED

Dear Permit Holder:

Enclosed please find a final Air Pollution Permit-to-Install and Operate ("PTIO") which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. Please complete a survey at www.epa.ohio.gov/dapc/permitsurvey.aspx and give us feedback on your permitting experience. We value your opinion.

Ohio EPA maintains a document entitled "Frequently Asked Questions about the PTIO". The document can be downloaded from the DAPC Web page, www.epa.ohio.gov/dapc, from the "Permits" link. This document contains additional information related to your permit, such as what activities are covered under the PTIO, who has enforcement authority over the permit and Ohio EPA's authorization to inspect your facility and records. Please contact the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469 if you need assistance.

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission ("ERAC") under Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and describe the action complained of and the grounds for the appeal. The appeal must be filed with the ERAC within thirty (30) days after notice of the Director's action. A filing fee of \$70.00 must be submitted to the ERAC with the appeal, although the ERAC, has discretion to reduce the amount of the filing fee if you can demonstrate (by affidavit) that payment of the full amount of the fee would cause extreme hardship. If you file an appeal of this action, you must notify Ohio EPA of the filing of the appeal (by providing a copy to the Director) within three (3) days of filing your appeal with the ERAC. Ohio EPA requests that a copy of the appeal also be provided to the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the ERAC at the following address:

Environmental Review Appeals Commission
309 South Fourth Street, Room 222
Columbus, OH 43215

If you have any questions regarding this permit, please contact the Ohio EPA DAPC, Central District Office. This permit has been posted to the Division of Air Pollution Control (DAPC) Web page www.epa.ohio.gov/dapc.

Sincerely,

Michael W. Ahern
Michael W. Ahern, Manager
Permit Issuance and Data Management Section, DAPC

Cc: Ohio EPA-CDO

Ted Strickland, Governor
Lee Fisher, Lieutenant Governor
Chris Korleski, Director



**State of Ohio Environmental Protection Agency
Division of Air Pollution Control**

FINAL

**Air Pollution Permit-to-Install and Operate
for
International Paper**

Facility ID: 0142010051
Permit Number: P0105777
Permit Type: Administrative Modification
Issued: 11/30/2009
Effective: 11/30/2009
Expiration: 4/13/2014



State of Ohio Environmental Protection Agency
Division of Air Pollution Control

**Air Pollution Permit-to-Install and Operate
for
International Paper**

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Permit Number: P0105777
Facility ID: 0142010051
Effective Date: 11/30/2009

Authorization

Facility ID: 0142010051
Application Number(s): A0038562, M0000653
Permit Number: P0105777
Permit Description: Administrative modification to account for the installation of P012.
Permit Type: Administrative Modification
Permit Fee: \$200.00
Issue Date: 11/30/2009
Effective Date: 11/30/2009
Expiration Date: 4/13/2014
Permit Evaluation Report (PER) Annual Date: Apr 1 - Mar 31, Due May 15

This document constitutes issuance to:

International Paper
8800 Granville Road
Mount Vernon, OH 43050

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio EPA District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Central District Office
50 West Town Street, 6th Floor
P.O. Box 1049
Columbus, OH 43216-1049
(614)728-3778

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Chris Korleski
Director



Authorization (continued)

Permit Number: P0105777
 Permit Description: Administrative modification to account for the installation of P012.

Permits for the following emissions unit(s) or groups of emissions units are in this document as indicated below:

Emissions Unit ID:	P001
Company Equipment ID:	Pneumatic Scrap Paper Collection Cyclone
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	P002
Company Equipment ID:	Starch Silo
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	P003
Company Equipment ID:	Corrugator
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	P006
Company Equipment ID:	3410 Sun Printer Slotter
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	P009
Company Equipment ID:	5190 Auto Flexer Folder Gluer
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	P010
Company Equipment ID:	Hamade Flexo Folder Gluer
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	P011
Company Equipment ID:	Martin Die Cutter
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable



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Final Permit-to-Install and Operate

Permit Number: P0105777

Facility ID: 0142010051

Effective Date: 11/30/2009

A. Standard Terms and Conditions



1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.



If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.

10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Ohio EPA DAPC, Central District Office in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed



permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or



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Division of Air Pollution Control

Final Permit-to-Install and Operate

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modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



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Permit Number: P0105777

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Effective Date: 11/30/2009

B. Facility-Wide Terms and Conditions



1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) B.2, B.3, B.4, B.5, and B.6.
2. The following emissions units contained in this permit are subject to 40 CFR Part 63, Subpart KK: P001, P002, P003, P006, P009, P010, P011, and P012. The complete MACT requirements, including the MACT General Provisions may be accessed via the internet from the Electronic Code of Federal Regulations (e-CFR) website <http://ecfr.gpoaccess.gov> or by contacting the Ohio EPA Central District Office.
3. In order to comply with the requirements of 40 CFR Part 63, Subpart KK, the permittee has chosen to comply with 40 CFR 63.820(a)(2). The combined emissions from the entire facility shall not exceed the following as a rolling, 12-month summation:
 - a) use less than 9.1 Mg (10 tons) per each rolling, 12-month period of each hazardous air pollutant (HAP) at the facility, including materials used for source categories or purposes other than printing and publishing; and
 - b) use less than 22.7 Mg (25 tons) per each rolling, 12-month period of any combination of HAP at the facility, including materials used for source categories or purposes other than printing and publishing.
4. Owners or operators that choose to comply with the requirements of 40 CFR 63.820(a)(2) must also comply with the requirements of 40 CFR 63.829(d) and 40 CFR 63.829(b)(1)
5. In order to comply with the requirements of 40 CFR 63.829(d) the owner or operator of the facility must maintain records of all required measurements and calculations needed to demonstrate compliance with 40 CFR 63.820(a)(2), including the mass of all HAP containing materials used and the mass fraction of HAP present in each HAP containing material used facility-wide, on a monthly basis.

The permittee shall collect and record the following information each month on a facility-wide basis for all emission units located at the facility, in addition to any additional information deemed necessary by the permittee to document compliance with the requirements of 40 CFR 63.820(a)(2).

- a) the name and identification of each ink, coating, adhesive and cleanup material employed;
- b) the weight, in pounds per month, of each ink, coating, adhesive and cleanup material employed, as applied;
- c) the individual and combined hazardous air pollutant (HAP) contents of each ink, coating, adhesive and cleanup material, as applied, in percent by weight;



- d) the total individual and combined HAP emissions from all inks, coatings, adhesives and cleanup materials (b x c for each material), in pounds per month; and
 - e) The rolling, 12-month summation of individual HAP and combined HAP emissions from all inks, coatings, adhesives and cleanup materials, in tons.
6. In order to comply with the requirements of 40 CFR 63.830(b)(1), the owner or operator of the facility must submit an initial notification as required in 40 CFR 63.9. This notification shall contain the following information:
- a) The name and address of the owner or operator;
 - b) The address (i.e., physical location) of the affected source;
 - c) An identification of the relevant standard, or other requirement, that is the basis of the notification and the source's compliance date;
 - d) A brief description of the nature, size, design, and method of operation of the source and an identification of the types of emission points within the affected source subject to the relevant standard and types of hazardous air pollutants emitted; and
 - e) A statement of whether the affected source is a major source or an area source.

This notification shall be submitted not later than 120 calendar days after the effective date of the relevant standard (or within 120 calendar days after the source becomes subject to the relevant standard).



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Effective Date: 11/30/2009

C. Emissions Unit Terms and Conditions



1. P001, Pneumatic Scrap Paper Collection Cyclone

Operations, Property and/or Equipment Description:

Pneumatic Scrap Paper Collection Cyclone

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05 (A)(3)	Particulate emissions shall not exceed 2.84 pounds per hour and 12.4 tons per year. The requirements of this rule also include compliance with the requirements of OAC rules 3745-17-07.
b.	OAC rule 3745-17-07 (A)(1)	Visible emissions shall not exceed 20 percent opacity, as a 6-minute average.
c.	OAC rule 3745-17-11 (B)(1)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05 (A)(3).

(2) Additional Terms and Conditions

a. The hourly and annual emission limitations were established to reflect the potential to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and/or reporting requirements to ensure compliance with this limit.



- c) Operational Restrictions
 - (1) None.
- d) Monitoring and/or Recordkeeping Requirements
 - (1) None.
- e) Reporting Requirements
 - (1) None.
- f) Testing Requirements
 - (1) Compliance with the emission limitation(s) in b)(1) of these terms and conditions shall be determined in accordance with the following method(s):
 - a. Emission limitation: Particulate matter shall not exceed 2.84 pounds per hour and 12.4 tons per year.

Applicable compliance method:

- i. Emissions generated by the 3410 Sun Printer Slotter and transferred to the cyclone

The short term emissions are determined by multiplying the maximum hourly waste generated by the emission factor that is based on a stack test at a similar facility and multiplying by 1 ton / 2,000 pounds. The annual emission limitation is determined by multiplying the restricted maximum production by the percentage of waste generated, multiplying by the waste weight, dividing by 2,000 pounds per ton, multiplying by the emission factor that is based on a stack test at a similar facility and dividing by 2,000 pounds per ton.
- ii. Emissions generated by the corrugator and transferred to the cyclone

The short term emissions are determined by multiplying the hourly production rate by the emission factor that is based on VOC pollution emission rate data. The annual emission limitation is determined by multiplying the maximum production by the emission factor that is based on VOC pollution emission rate data and dividing by 2,000 pounds per ton.
- iii. Emissions generated by the Hamada Flexo Folder Gluer and transferred to the cyclone

The short term emissions are determined by multiplying the maximum hourly waste generated by the emission factor that is based on a stack test at a similar facility and multiplying by 1 ton / 2,000 pounds. The annual emission limitation is determined by multiplying the restricted maximum production by the percentage of waste generated, multiplying by the waste weight, dividing by 2,000 pounds per ton, multiplying by the emission factor that is based on a stack test at a similar facility and dividing by 2,000 pounds per ton.



- iv. Emissions generated by the Martin Dro Rotary Die Cutter 1628 and transferred to the cyclone

The short term emissions are determined by multiplying the maximum hourly waste generated by the emission factor that is based on a stack test at a similar facility and multiplying by 1 ton / 2,000 pounds. The annual emission limitation is determined by multiplying the restricted maximum production by the percentage of waste generated, multiplying by the waste weight, dividing by 2,000 pounds per ton, multiplying by the emission factor that is based on a stack test at a similar facility and dividing by 2,000 pounds per ton.

- v. Emissions generated by the United CL2F Die Cutter and transferred to the cyclone

The short term emissions are determined by multiplying the maximum hourly waste generated by the emission factor that is based on a stack test at a similar facility and multiplying by 1 ton / 2,000 pounds. The annual emission limitation is determined by multiplying the restricted maximum production by the percentage of waste generated, multiplying by the waste weight, dividing by 2,000 pounds per ton, multiplying by the emission factor that is based on a stack test at a similar facility and dividing by 2,000 pounds per ton.

- b. Emission limitation: Visible particulate emissions shall not exceed 20% opacity as a 6-minute average, except as provided by rule.

Applicable compliance method: If required, compliance shall be determined through visible emissions observations performed in accordance with 40 CFR Part 60, Appendix A, Method 9 and the procedures specified in OAC rule 3745-17-03(B)(1).

- g) Miscellaneous Requirements

- (1) None.



2. P002, Starch Silo

Operations, Property and/or Equipment Description:

17,600 gallon powdered starch storage silo with fabric filter baghouse

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>Particulate emissions shall not exceed 0.03 pounds per hour and 0.13 tons per year.</p> <p>The silo shall be adequately enclosed and vented to the fabric filter; the enclosure shall be sufficient to minimize or eliminate visible emissions of fugitive dust at the point of capture.</p> <p>The fabric filter shall achieve an outlet emission rate of not greater than 0.020 grain of particulate emissions per dry standard cubic feet of exhaust gases or there shall be no visible emissions from the outlet, whichever is less stringent.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rules 3745-17-07.</p>
b.	OAC rule 3745-17-07(A)(1)	Visible particulate emissions from any



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		stack shall not exceed twenty percent opacity, as a 6-minute average.
c.	OAC rule 3745-17-11(B)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05 (A)(3).

(2) Additional Terms and Conditions

- a. The material handling operation(s) that are covered by this permit and subject to the above-mentioned requirements are listed below:

Starch storage silo

- b. The permittee shall employ best available control measures for the above-identified material handling operation(s) for the purpose of ensuring compliance with the above-mentioned applicable requirements. In accordance with the permittee's permit application, the permittee has committed to perform the following control measure(s) to ensure compliance:

material handling operation(s) control measure(s)

Starch storage silo Fabric filters

Nothing in this paragraph shall prohibit the permittee from employing other control measures to ensure compliance.

- c. For each material handling operation that is not adequately enclosed, the above-identified control measure(s) shall be implemented if the permittee determines, as a result of the inspection conducted pursuant to the monitoring section of this permit, that the control measure(s) is (are) necessary to ensure compliance with the above-mentioned applicable requirements. Any required implementation of the control measure(s) shall continue during the operation of the material handling operation(s) until further observation confirms that use of the control measure(s) is unnecessary.
- d. Implementation of the above-mentioned control measure(s) in accordance with the terms and conditions of this permit is appropriate and sufficient to satisfy the requirements of 3745-31-05(A)(3).
- e. The 0.03 lb/hr emission limitation was established to reflect the potential to emit (PTE) for this emissions unit as vented through the fabric filter. Therefore, it is not necessary to develop record keeping and/or reporting requirements to ensure compliance with this limit.

c) Operational Restrictions

- (1) None.



d) Monitoring and/or Recordkeeping Requirements

- (1) Except as otherwise provided in this section, for material handling operations that are not adequately enclosed, the permittee shall perform inspections of such operations in accordance with the following minimum frequencies:

<u>material handling operation(s)</u>	<u>minimum inspection frequency</u>
Starch storage silo	Daily

- (2) The above-mentioned inspections shall be performed during representative, normal operating conditions.
- (3) The permittee may, upon receipt of written approval from the appropriate Ohio EPA District Office or local air agency, modify the above-mentioned inspection frequencies if operating experience indicates that less frequent inspections would be sufficient to ensure compliance with the above-mentioned applicable requirements.
- (4) The permittee shall maintain records of the following information:
 - a. the date and reason any required inspection was not performed;
 - b. the date of each inspection where it was determined by the permittee that it was necessary to implement the control measure(s);
 - c. the dates the control measure(s) was (were) implemented; and
 - d. on a calendar quarter basis, the total number of days the control measure(s) was (were) implemented.

e) Reporting Requirements

- (1) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emission limitation(s) in b)(1) of these terms and conditions shall be determined in accordance with the following method(s):
 - a. Emission limitation: Particulate emissions shall not exceed 0.03 pounds per hour and 0.13 tons per year.

Applicable compliance method: The short term emissions shall be determined by a one-time worst-case calculation multiplying the maximum amount of starch received at one time (47,000 pounds) by the emission factor that is provided and derived from AP-42 11.12-4, table 11.12-2, multiplying by control efficiency and dividing by the number of hours of a delivery. Compliance with the annual mass emissions limit shall be determined by a one-time worst-case calculation



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multiplying the maximum hourly mass emissions rate by 8760 hours per year and dividing that product by 2000 pounds per ton.

g) Miscellaneous Requirements

(1) None.



3. P003, Corrugator

Operations, Property and/or Equipment Description:

Corrugator

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. None.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. b)(1)c, b)(1)d, c)(1), c)(2), c)(3), d)(1), e)(1), f)(1)d and f)(1)e.
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>Volatile organic compound (VOC) emissions shall not exceed 4.38 pounds per hour and 13.35 tons per year</p> <p>The requirements of this rule also include compliance with the requirements of OAC rules 3745-21-09(F) and 3745-31-05(D).</p>
b.	OAC rule 3745-21-09(F)	The maximum VOC content shall not exceed 2.9 pounds of VOC per gallon of coating, excluding water and exempt solvents.
c.	OAC rule 3745-31-05(D)	<p>VOC emissions from emission units P003-P009 shall not exceed 19.39 tons as a rolling, 12-month summation.</p> <p>See c)(1) and c)(2)</p>
d.	<p>40 CFR Part 63, Subpart KK [40 CFR 63.820 – 63.839]</p> <p>[In accordance with 40 CFR Part 63, Subpart KK, this emissions unit is</p>	<p>Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation.</p> <p>Combined HAP emissions shall not</p>



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
	part of an existing facility at which publication rotogravure, product and packaging rotogravure, or wide-web flexographic printing presses are operated for which the owner or operator chooses to commit to, and meets the criteria of paragraphs 40 CFR Part 63.820(a)(2)(i) and 63.820(a)(2)(ii) for purposes of establishing the facility to be an area source with respect to this subpart]	exceed 24.9 tons as a rolling, 12-month summation See B.2, B.3, B.4, B.5, and B.6 See c)(3) and f)(1)e.

(2) Additional Terms and Conditions

a. None.

c) Operational Restrictions

(1) The maximum production of the corrugator shall not exceed 3,532,087 thousand square feet (msf) of product as a rolling, 12-month summation.

(2) The permittee shall not employ more than 19.39 tons of VOC as a rolling, 12-month summation based upon the monthly VOC input rates* to emission units P003-P009.

*Monthly VOC input rate = (C X D) + (E X F) where C = the number of gallons of each coating/cleanup materials employed per month; D = the average VOC content of each coating / cleanup material employed in pounds of VOC per gallon of coating / cleanup materials being emitted; E = restricted maximum production of corrugator (P003); and F = VOC emission factor associated with the product processed on the corrugator. Monthly VOC input rates are equivalent to monthly VOC emission rates and are based upon 100% of the solvent in the coating materials being emitted.

(3) See B.3.

d) Monitoring and/or Recordkeeping Requirements

(1) The permittee shall maintain daily records indicating the number of square feet produced by the corrugator, in msf per day.

(2) The permittee shall maintain monthly records of the following information for this emissions unit:

a. the total monthly production in msf; and

b. the rolling, 12-month summation of production, in msf.

(3) The permittee shall collect and record the following information each month for emissions units P003-P009:



- a. the name and identification number of each coating, as applied;
- b. the VOC content of each ink, coating (excluding water and exempt solvents), adhesive and cleanup material employed , as applied;
- c. the weight, in pounds per month, of each ink, coating, adhesive and cleanup material employed, as applied;
- d. the total VOC emissions from all inks, coatings, adhesives and cleanup materials employed, in tons $((b * c) / 2000)$; and
- e. the rolling, 12-month summation of VOC emissions for emission units P003-P009 combined, in tons.

(This information does not have to be kept on a line-by-line basis, unless one or more of the lines is a new emissions unit and subject to specific “gallons/year” and “tons/year” limitations, or just a “tons/year” limitation in a permit to install (PTI) or permit to install and operate (PTIO). In such cases, for each such new emissions unit only, the above-mentioned information must be maintained separately for that line. Also, if the permittee mixes complying coatings at a line, it is not necessary to record the VOC content of the resulting mixture.)

e) Reporting Requirements

(1) The permittee shall submit quarterly deviation (excursion) reports that identify:

- a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:
 - i. The maximum production of the corrugator shall not exceed 3,532,087 thousand square feet (msf) of product as a rolling, 12-month summation;
 - ii. VOC emissions from emission units P003-P009 shall not exceed 19.39 tons as a rolling, 12-month summation; and
 - iii. The combined emissions from the entire facility shall not exceed the following as a rolling, 12-month summation:
 - (a) use less than 9.1 Mg (10 tons) per each rolling, 12-month period of each HAP at the facility, including materials used for source categories or purposes other than printing and publishing; and
 - (b) use less than 22.7 Mg (25 tons) per each rolling, 12-month period of any combination of HAP at the facility, including materials used for source categories or purposes other than printing and publishing.
- b. the probable cause of each deviation (excursion);
- c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and



d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

(2) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) Testing Requirements

(1) Compliance with the emission limitation(s) in b)(1) of these terms and conditions shall be determined in accordance with the following method(s):

a. Emission limitation: VOC emissions shall not exceed 4.38 pounds per hour.

Applicable compliance method: Compliance with the short term emission limitation shall be demonstrated by multiplying the restricted maximum production by the emission factor that is based on test data from a similar facility and dividing by 24 hours per day.

b. Emission limitation: VOC emissions shall not exceed 13.35 tons per year.

Applicable compliance method: Compliance with the annual emission limitation shall be demonstrated by multiplying the restricted maximum production by the emission factor that is based on test data from a similar facility and dividing by 2,000 pounds per ton.

c. Emission limitation: The maximum VOC content shall not exceed 2.9 pounds of VOC per gallon of coating, excluding water and exempt solvents.

Applicable compliance method: Compliance with the VOC content limitation shall be demonstrated based upon formulation information provided by the coating manufacturer or U.S. EPA Method 24.

d. Emission limitation: VOC emissions from emission units P003-P009 shall not exceed 19.39 tons per rolling, 12-month summation.

Applicable compliance method: Compliance shall be demonstrated by summing the emissions from P003-P009. For P003, see f)(1)b and for emission units P006 and P009, see d)(3).



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- e. Emission limitation: Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation. Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month summation.

Applicable compliance method: Compliance shall be demonstrated based upon the record keeping requirements specified in B.5.

g) Miscellaneous Requirements

- (1) None.



4. P006, 3410 Sun Printer Slotter

Operations, Property and/or Equipment Description:

3410 Sun Printer Slotter

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. None.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. b)(1)b, b)(1)d, c)(1), c)(2), d)(1), e)(1), f)(1)c, and f)(1)d
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>Volatile organic compound (VOC) emissions shall not exceed 4.01 pounds per hour and 0.81 ton per year.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(D).</p>
b.	OAC rule 3745-31-05(D)	<p>VOC emissions from emission units P003-P009 shall not exceed 19.39 tons as a rolling, 12-month period.</p> <p>See c)(1).</p>
c.	OAC rule 3745-21-09(Y)(1)(a)	See b)(2)a.
d.	<p>40 CFR Part 63, Subpart KK [40 CFR 63.820 – 63.839]</p> <p>[In accordance with 40 CFR Part 63, Subpart KK, this emissions unit is part of an existing facility at which publication rotogravure, product and packaging rotogravure, or wide-web</p>	<p>Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation.</p> <p>Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month summation.</p>



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
	flexographic printing presses are operated for which the owner or operator chooses to commit to, and meets the criteria of paragraphs 40 CFR Part 63.820(a)(2)(i) and 63.820(a)(2)(ii) for purposes of establishing the facility to be an area source with respect to this subpart]	See B.2, B.3, B.4, B.5, and B.6 See c)(2) and f)(1)

(2) Additional Terms and Conditions

- a. The requirements of OAC rule 3745-21-09(Y)(1) shall not apply provided the total maximum usage of coatings and inks in all flexographic and packaging rotogravure and printing lines at this facility is less than or equal to one hundred forty-eight tons per year.
- b. The 4.01 pounds per hour emissions limitation was established to reflect the potential to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and/or reporting requirements to ensure compliance with this limit.

c) Operational Restrictions

- (1) The permittee shall not employ more than 19.39 tons of VOC as a rolling, 12-month summation based upon the monthly VOC input rates* to emission units P003-P009.

*Monthly VOC input rate = (C X D) + (E X F) where C = the number of gallons of each coating/cleanup materials employed per month; D = the average VOC content of each coating employed in pounds of VOC per gallon of coating materials being emitted; E = restricted maximum production of corrugator (P003); and F = VOC emission factor. Monthly VOC input rates are equivalent to monthly VOC emission rates and are based upon 100% of the solvent in the coating materials being emitted.

- (2) See B.3.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for emissions units P003-P009:
 - a. the name and identification number of each coating, as applied;
 - b. the VOC content of each ink, coating (excluding water and exempt solvents), adhesive and cleanup material employed , as applied;
 - c. the weight, in pounds per month, of each ink, coating, adhesive and cleanup material employed, as applied;



- d. the total VOC emissions from all inks, coatings, adhesives and cleanup materials employed, in tons $((b * c) / 2000)$; and
- e. the rolling, 12-month summation of VOC emissions for emission units P003-P009 combined, in tons.

(This information does not have to be kept on a line-by-line basis, unless one or more of the lines is a new emissions unit and subject to specific “gallons/year” and “tons/year” limitations, or just a “tons/year” limitation in a permit to install (PTI) or permit to install and operate (PTIO). In such cases, for each such new emissions unit only, the above-mentioned information must be maintained separately for that line. Also, if the permittee mixes complying coatings at a line, it is not necessary to record the VOC content of the resulting mixture.)

e) Reporting Requirements

(1) The permittee shall submit quarterly deviation (excursion) reports that identify:

- a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:
 - i. VOC emissions from emission units P003-P009 shall not exceed 19.39 tons as a rolling, 12-month summation; and
 - ii. The combined emissions from the entire facility shall not exceed the following as a rolling, 12-month summation:
 - (a) use less than 9.1 Mg (10 tons) per each rolling, 12-month period of each HAP at the facility, including materials used for source categories or purposes other than printing and publishing; and
 - (b) use less than 22.7 Mg (25 tons) per each rolling, 12-month period of any combination of HAP at the facility, including materials used for source categories or purposes other than printing and publishing.
- b. the probable cause of each deviation (excursion);
- c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).



- (2) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emission limitation(s) in b)(1) of these terms and conditions shall be determined in accordance with the following method(s):

- a. Emission limitation: Volatile organic compound (VOC) emissions shall not exceed 4.01 pounds per hour.

Applicable compliance method: Compliance with the short term limitation shall be demonstrated by multiplying the maximum hourly amount of material produced (342 msf/hr, application, 9/5/01) by the amount of coating used per amount of board produced (1.0 lbs ink/msf, application, 9/5/01) by the maximum VOC content of the coating (6.82 % VOC by weight, application, 9/5/01).

- b. Emission limitation: VOC emissions shall not exceed 0.81 ton VOC/yr

Applicable compliance method: The record keeping requirements in d)(1) of this permit shall be used to determine compliance with the above limitations.

- c. Emission limitation: VOC emissions from emission units P003-P009 shall not exceed 19.39 tons per rolling, 12-month period.

Applicable compliance method: Compliance shall be demonstrated by summing the emission from P003-P009. For P003, see C.3,f)(1)b and for emission units P006 and P009, see d)(1).

- d. Emission limitation: Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation. Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month summation.

Applicable compliance method: Compliance shall be demonstrated based upon the record keeping requirements specified in B.5.

g) Miscellaneous Requirements

- (1) None.



5. P009, 5190 Auto Flexer Folder Gluer

Operations, Property and/or Equipment Description:

5190 Langston Saturn II Sun Auto Flexo Folder Gluer

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. None.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. b)(1)b, b)(1)d, c)(1), c)(2), d)(1), e)(1), f)(1)c, and f)(1)d.
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>Volatile organic compound (VOC) emissions shall not exceed 5.33 pounds per hour and 1.35 tons per year.</p> <p>The requirements of this rule also includes compliance with the requirements of OAC rule 3745-31-05(D).</p> <p>See b)(2)a.</p>
b.	OAC rule 3745-31-05(D)	<p>VOC emissions from emission units P003-P009 shall not exceed 19.39 tons as a rolling, 12-month summation.</p> <p>See c)(1).</p>
c.	OAC rule 3745-21-09(Y)(1)(a)	See b)(2)a.
d.	<p>40 CFR Part 63, Subpart KK [40 CFR 63.820 – 63.839]</p> <p>[In accordance with 40 CFR Part 63, Subpart KK, this emissions unit is part of an existing facility at which</p>	<p>Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation.</p> <p>Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month</p>



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
	publication rotogravure, product and packaging rotogravure, or wide-web flexographic printing presses are operated for which the owner or operator chooses to commit to, and meets the criteria of paragraphs 40 CFR Part 63.820(a)(2)(i) and 63.820(a)(2)(ii) for purposes of establishing the facility to be an area source with respect to this subpart]	summation. See B.2, B.3, B.4, B.5, and B.6 See c)(2) and f)(1)

(2) Additional Terms and Conditions

- a. The requirements of OAC rule 3745-21-09(Y)(1) shall not apply provided the total maximum usage of coatings and inks in all flexographic and packaging rotogravure and printing lines at this facility is less than or equal to one hundred forty-eight tons per year.
- b. The 5.33 pounds per hour emissions limitation was established to reflect the potential to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and/or reporting requirements to ensure compliance with this limit.

c) Operational Restrictions

- (1) The permittee shall not employ more than 19.39 tons of VOC as a rolling, 12-month summation, based upon the monthly VOC input rates* to emission units P003-P009.

* Monthly VOC input rate = (C X D) + (E X F) where C = the number of gallons of each coating/cleanup materials employed per month; D = the average VOC content of each coating employed in pounds of VOC per gallon of coating materials being emitted; E = restricted maximum production of corrugator (P003); and F = VOC emission factor. Monthly VOC input rates are equivalent to monthly VOC emission rates and are based upon 100% of the solvent in the coating materials being emitted.

- (2) See B.3.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for emissions units P003-P009:
 - a. the name and identification number of each coating, as applied;
 - b. the VOC content of each ink, coating (excluding water and exempt solvents), adhesive and cleanup material employed , as applied;
 - c. the weight, in pounds per month, of each ink, coating, adhesive and cleanup material employed, as applied;



- d. the total VOC emissions from all inks, coatings, adhesives and cleanup materials employed, in tons $((b * c) / 2000)$; and
- e. the rolling, 12-month summation of VOC emissions for emission units P003-P009 combined, in tons.

This information does not have to be kept on a line-by-line basis, unless one or more of the lines is a new emissions unit and subject to specific “gallons/year” and “tons/year” limitations, or just a “tons/year” limitation in a permit to install (PTI) or permit to install and operate (PTIO). In such cases, for each such new emissions unit only, the above-mentioned information must be maintained separately for that line. Also, if the permittee mixes complying coatings at a line, it is not necessary to record the VOC content of the resulting mixture.)

e) Reporting Requirements

(1) The permittee shall submit quarterly deviation (excursion) reports that identify:

- a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:
 - i. VOC emissions from emission units P003-P009 shall not exceed 19.39 tons as a rolling, 12-month summation; and
 - ii. The combined emissions from the entire facility shall not exceed the following as a rolling, 12-month summation:
 - (a) use less than 9.1 Mg (10 tons) per each rolling, 12-month period of each HAP at the facility, including materials used for source categories or purposes other than printing and publishing; and
 - (b) use less than 22.7 Mg (25 tons) per each rolling, 12-month period of any combination of HAP at the facility, including materials used for source categories or purposes other than printing and publishing.
- b. the probable cause of each deviation (excursion);
- c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).



- (2) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emission limitation(s) in b)(1) of these terms and conditions shall be determined in accordance with the following method(s):

- a. Emission limitation: Volatile organic compound (VOC) emissions shall not exceed 5.33 pounds per hour.

Applicable compliance method: Compliance with the short term limitation shall be demonstrated by multiplying the maximum hourly amount of material produced (400.5 msf/hr, application, 9/5/01) by the amount of coating used per amount of board produced (0.172 lbs ink/msf, 0.168 lb adhesive/msf, 0.0512 lb resyn/msf, application, 9/5/01) by the maximum VOC content of the coating (6.82 % ink, 0.90 % adhesive, 0.10 % resyn VOC by weight, application, 9/5/01).

- b. Emission limitation: VOC emissions shall not exceed 1.35 tons per year.

Applicable compliance method: Compliance shall be demonstrated based upon the record keeping required in d)(1).

- c. Emission limitation: VOC emissions from emission units P003-P009 shall not exceed 19.39 tons as a rolling, 12-month summation.

Applicable compliance method: Compliance shall be demonstrated by summing the emission from P003-P009. For P003, see C.3,f)(1)b and for emission units P006 and P009, see d)(1).

- d. Emission limitation: Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation. Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month summation.

Applicable compliance method: Compliance shall be demonstrated based upon the record keeping requirements specified in B.5.

g) Miscellaneous Requirements

- (1) None.



6. P010, Hamade Flexo Folder Gluer

Operations, Property and/or Equipment Description:

Hamada Flexo Folder Gluer

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. None.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. b)(1)c, c)(1), d)(1), e)(1), and f)(1)c.
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>Volatile organic compound (VOC) emissions from all inks, additives, cleaners and adhesives shall not exceed 10.2 pounds per hour and 3 tons per year.</p> <p>The requirements of this rule also include compliance with the requirements of 40 CFR 63 Subpart KK</p>
b.	OAC rule 3745-21-09(Y)(2)(b)	See b)(2)a.
c.	<p>40 CFR Part 63, Subpart KK [40 CFR 63.820 – 63.839]</p> <p>[In accordance with 40 CFR Part 63, Subpart KK, this emissions unit is part of an existing facility at which publication rotogravure, product and packaging rotogravure, or wide-web flexographic printing presses are operated for which the owner or operator chooses to commit to, and</p>	<p>Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation.</p> <p>Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month summation.</p> <p>See B.2, B.3, B.4, B.5, and B.6</p> <p>See c)(1) and f)(1)c.</p>



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
	meets the criteria of paragraphs 40 CFR Part 63.820(a)(2)(i) and 63.820(a)(2)(ii) for purposes of establishing the facility to be an area source with respect to this subpart]	

(2) Additional Terms and Conditions

- a. The requirements of OAC rule 3745-21-09(Y)(1) shall not apply provided the total maximum usage of coatings and inks in all flexographic and packaging rotogravure and printing lines at this facility is less than or equal to one hundred forty-eight tons per year.
- b. The hourly VOC emission limitations were established to reflect the potential to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and/or reporting requirements to ensure compliance with this limit.

c) Operational Restrictions

- (1) See B.3.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month on a facility-wide basis for all emission units located at the facility.
 - a. the name and identification of each ink, coating, adhesive and cleanup material employed;
 - b. the weight, in pounds per month, of each ink, coating, adhesive and cleanup material employed, as applied;
 - c. the VOC contents of each ink, coating, adhesive and cleanup material, as applied, in percent by weight;
 - d. the total VOC emissions from all inks, coatings, adhesives and cleanup materials (b x c for each material), in pounds per month; and
 - e. The total annual VOC emissions, in tons (sum of the 12 monthly VOC emissions rates for the calendar year).

e) Reporting Requirements

- (1) The permittee shall submit quarterly deviation (excursion) reports that identify:
 - a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:



- i. The combined emissions from the entire facility shall not exceed the following as a rolling, 12-month summation:
 - (a) use less than 9.1 Mg (10 tons) per each rolling, 12-month period of each HAP at the facility, including materials used for source categories or purposes other than printing and publishing; and
 - (b) use less than 22.7 Mg (25 tons) per each rolling, 12-month period of any combination of HAP at the facility, including materials used for source categories or purposes other than printing and publishing.
- b. the probable cause of each deviation (excursion);
- c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

- (2) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emission limitation(s) in b)(1) of these terms and conditions shall be determined in accordance with the following method(s):

- a. Emission limitation: Volatile organic compound (VOC) emissions from all inks, additives, cleaners and adhesives shall not exceed 10.2 pounds per hour.

Applicable compliance method: Compliance with the short term limitation shall be demonstrated by the one-time worst case calculation provide in the Air Permit to Install application submitted February 10, 2005, wherein the maximum hourly emission rate was demonstrated to be no more than 10.08 lbs VOC/ hr from ink usage and no more than 0.11 lbs VOC/hr from additives. Therefore, the total maximum hourly emission rate from P010, based upon the aforementioned worst case calculation, is 10.2 lbs VOC/hr.



- b. Emission limitation: VOC emissions from all inks, additives, cleaners and adhesives shall not exceed 3 tons per year.

Applicable compliance method: Compliance shall be based on the recordkeeping under d)(1).

- c. Emission limitation: Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation. Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month summation.

Applicable compliance method: Compliance shall be demonstrated based upon the record keeping requirements specified in B.5.

g) Miscellaneous Requirements

- (1) None.



7. P011, Martin Dro Rotary Die Cutter 1628

Operations, Property and/or Equipment Description:

Martin Dro Rotary Die Cutter 1628.

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. None.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. b)(1)c, c)(1), d)(1), e)(1), and f)(1)c.
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>Volatile organic compound (VOC) emissions from all inks, additives and cleanup material shall not exceed 10.68 pounds per hour and 46.78 tons per year.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rule 3745-21-09(Y) and 40 CFR Part 63, Subpart KK.</p>
b.	OAC rule 3745-21-09(Y)	See b)(2)a.
c.	<p>40 CFR Part 63, Subpart KK [40 CFR 63.820 – 63.839]</p> <p>[In accordance with 40 CFR Part 63, Subpart KK, this emissions unit is part of an existing facility at which publication rotogravure, product and packaging rotogravure, or wide-web flexographic printing presses are operated for which the owner or operator chooses to commit to, and</p>	<p>Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation.</p> <p>Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month summation.</p> <p>See B.2, B.3, B.4, B.5, and B.6</p>



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
	meets the criteria of paragraphs 40 CFR Part 63.820(a)(2)(i) and 63.820(a)(2)(ii) for purposes of establishing the facility to be an area source with respect to this subpart]	See c)(1)

(2) Additional Terms and Conditions

- a. The requirements of OAC rule 3745-21-09(Y)(1) shall not apply provided the total maximum usage of coatings and inks in all flexographic and packaging rotogravure and printing lines at this facility is less than or equal to one hundred forty-eight tons per year.
- b. The hourly VOC emission limitation was established to reflect the potential to emit for this emissions unit. Therefore, it is not necessary to develop record keeping and/or reporting requirements to ensure compliance with this limit.

c) Operational Restrictions

- (1) See B.3.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month on a facility-wide basis for all emission units located at the facility.
 - a. the name and identification of each ink, coating, adhesive and cleanup material employed;
 - b. the weight, in pounds per month, of each ink, coating, adhesive and cleanup material employed, as applied;
 - c. the VOC content of each ink, coating, adhesive and cleanup material, as applied, in percent by weight;
 - d. the total VOC emissions from all inks, coatings, adhesives and cleanup materials (b x c for each material), in pounds per month; and

The total annual VOC emissions, in tons (sum of the 12 monthly VOC emissions rates for the calendar year).

e) Reporting Requirements

- (1) The permittee shall submit quarterly deviation (excursion) reports that identify:
 - a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:



- i. The combined emissions from the entire facility shall not exceed the following as a rolling, 12-month summation:
 - (a) use less than 9.1 Mg (10 tons) per each rolling, 12-month period of each HAP at the facility, including materials used for source categories or purposes other than printing and publishing; and
 - (b) use less than 22.7 Mg (25 tons) per each rolling, 12-month period of any combination of HAP at the facility, including materials used for source categories or purposes other than printing and publishing.
- b. the probable cause of each deviation (excursion);
- c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

- (2) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emission limitation(s) in b)(1) of these terms and conditions shall be determined in accordance with the following method(s):
 - a. Emission limitation: 10.68 lbs VOC/hr from a combination of inks, additives and cleanup materials.

Applicable compliance method: Compliance with the short term limitation is based upon the unit's potential to emit, which was determined by multiplying the maximum hourly inks, additives and cleanup usage rate times the maximum VOC contents (percent by weight) from the permit application.
 - b. Emission limitation: 46.78 tons VOC/yr from a combination of inks, additives and cleanup materials.



Applicable compliance method: Compliance with the annual VOC emission limitation shall be demonstrated based upon the record keeping requirements specified in d)(1).

- c. Emission limitation: Individual HAP emissions shall not exceed 9.9 tons as a rolling, 12-month summation. Combined HAP emissions shall not exceed 24.9 tons as a rolling, 12-month summation.

Applicable compliance method: Compliance shall be demonstrated based upon the record keeping requirements specified in B.5.

g) Miscellaneous Requirements

- (1) None.