



State of Ohio Environmental Protection Agency

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Columbus, Ohio 43215

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P.O. Box 1049  
Columbus, OH 43216-1049

5/19/2009

Certified Mail

Mr. Troy Kajfasz  
Brush Wellman Inc.  
14710 W. Portage River South Road  
Elmore, OH 43416-9502

RE: DRAFT AIR POLLUTION PERMIT-TO-INSTALL  
Facility ID: 0362000009  
Permit Number: P0104246  
Permit Type: Initial Installation  
County: Ottawa

No	TOXIC REVIEW
No	PSD
Yes	SYNTHETIC MINOR
No	CEMS
No	MACT
No	NSPS
Yes	NESHAPS
No	NETTING
No	MAJOR NON-ATTAINMENT
No	MODELING SUBMITTED

Dear Permit Holder:

A draft of the Ohio Administrative Code (OAC) Chapter 3745-31 Air Pollution Permit-to-Install for the referenced facility has been issued for the emissions unit(s) listed in the Authorization section of the enclosed draft permit. This draft action is not an authorization to begin construction or modification of your emissions unit(s). The purpose of this draft is to solicit public comments on the permit. A public notice will appear in the Ohio EPA Weekly Review and the local newspaper, News Herald. A copy of the public notice and the draft permit are enclosed. This permit has been posted to the Division of Air Pollution Control (DAPC) Web page <http://www.epa.state.oh.us/dapc> in Microsoft Word and Adobe Acrobat format. Comments will be accepted as a marked-up copy of the draft permit or in narrative format. Any comments must be sent to the following:

Andrew Hall  
Permit Review/Development Section  
Ohio EPA, DAPC  
122 South Front Street  
Columbus, Ohio 43215

and Ohio EPA DAPC, Northwest District Office  
347 North Dunbridge Road  
Bowling Green, OH 43402

Comments and/or a request for a public hearing will be accepted within 30 days of the date the notice is published in the newspaper. You will be notified in writing if a public hearing is scheduled. A decision on issuing a final permit-to-install will be made after consideration of comments received and oral testimony if a public hearing is conducted. Any permit fee that will be due upon issuance of a final Permit-to-Install is indicated in the Authorization section. Please do not submit any payment now. If you have any questions, please contact Ohio EPA DAPC, Northwest District Office at (419)352-8461.

Sincerely,

Michael W. Ahern, Manager  
Permit Issuance and Data Management Section, DAPC

Cc: U.S. EPA  
Ohio EPA-NWDO; Michigan; Canada

Ted Strickland, Governor  
Lee Fisher, Lieutenant Governor  
Chris Korleski, Director



PUBLIC NOTICE  
Issuance Of Draft Air Pollution Permit-To-Install  
Brush Wellman Inc.

Issue Date: 5/19/2009  
Permit Number: P0104246  
Permit Type: Initial Installation  
Permit Description: Beryllium Parts Surface Treatment R & D Laboratory  
Facility ID: 0362000009  
Facility Location: Brush Wellman Inc.  
14710 W. Portage River South Road, 1/4 mile east of SR 590  
Harris, OH 43416-9502  
Facility Description: Primary Smelting and Refining of Nonferrous Metal (except Copper and Aluminum)

Chris Korleski, Director of the Ohio Environmental Protection Agency, 50 West Town Street, Columbus Ohio, has issued a draft action of an air pollution control permit-to-install (PTI) for an air contaminant source at the location identified above on the date indicated. Installation of the air contaminant source may proceed upon final issuance of the PTI. Comments concerning this draft action, or a request for a public meeting, must be sent in writing no later than thirty (30) days from the date this notice is published. All comments, questions, requests for permit applications or other pertinent documentation, and correspondence concerning this action must be directed to Donald Waltermeyer at Ohio EPA DAPC, Northwest District Office, 347 North Dunbridge Road or (419)352-8461. The permit can be downloaded from the Web page: [www.epa.state.oh.us/dapc](http://www.epa.state.oh.us/dapc)





## Permit Strategy Write-Up

1. Check all that apply:

Synthetic Minor Determination

Netting Determination

2. Source Description: Brush Wellman is proposing to install a natural gas fired fluidized bed drying operation which includes an enclosed screen and reject stock pile (Emission Unit P042) at their facility located in Gypsum, Ohio (Ottawa County).

3. Facility Emissions and Attainment Status: Brush Wellman is a major facility for Prevention of Significant Deterioration (PSD) and Title V purposes. The company is located in Ottawa County which is in attainment for all pollutants.

4. Source Emissions: Brush Wellman has requested a federally enforceable limitation of 9.9 tons of VOC per rolling, 365-day period for the purposes of avoiding BAT requirements. The permit also includes restrictions on the usage of a certain coating and clean-up solvents in order to reduce each air toxic contaminant usage to less than one ton per year.

VOC emissions shall not exceed 58 lbs/day from coating and solvent degreasing operations

VOC emissions shall not exceed 563 lbs/month and 3.38 ton/yr from clean-up operations

PM10 emissions shall not exceed 0.046 lb/hr and 0.20 ton/yr

Be emissions shall not exceed 0.00000017 lb/hr and 0.000000075 ton/yr

5. Conclusion: The federally enforceable emission limitations established in this permit will result in Brush Wellman avoiding BAT and Air Toxic Modeling requirements.

6. Please provide additional notes or comments as necessary:

None

7. Total Permit Allowable Emissions Summary (for informational purposes only):

<u>Pollutant</u>	<u>Tons Per Year</u>
VOC	9.9
PM10	0.2
Be	0.00000075





**State of Ohio Environmental Protection Agency  
Division of Air Pollution Control**

**DRAFT**

**Air Pollution Permit-to-Install  
for  
Brush Wellman Inc.**

Facility ID: 0362000009  
Permit Number: P0104246  
Permit Type: Initial Installation  
Issued: 5/19/2009  
Effective: To be entered upon final issuance





State of Ohio Environmental Protection Agency  
Division of Air Pollution Control

**Air Pollution Permit-to-Install**  
for  
Brush Wellman Inc.

**Table of Contents**

- Authorization ..... 1
- A. Standard Terms and Conditions ..... 3
  - 1. Federally Enforceable Standard Terms and Conditions ..... 4
  - 2. Severability Clause ..... 4
  - 3. General Requirements ..... 4
  - 4. Monitoring and Related Record Keeping and Reporting Requirements ..... 5
  - 5. Scheduled Maintenance/Malfunction Reporting ..... 6
  - 6. Compliance Requirements ..... 6
  - 7. Best Available Technology ..... 7
  - 8. Air Pollution Nuisance ..... 7
  - 9. Reporting Requirements ..... 7
  - 10. Applicability ..... 8
  - 11. Construction of New Sources(s) and Authorization to Install ..... 8
  - 12. Permit-To-Operate Application ..... 9
  - 13. Construction Compliance Certification ..... 9
  - 14. Public Disclosure ..... 9
  - 15. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations ..... 9
  - 16. Fees ..... 9
  - 17. Permit Transfers ..... 10
  - 18. Risk Management Plans ..... 10
  - 19. Title IV Provisions ..... 10
- B. Facility-Wide Terms and Conditions ..... 11
- C. Emissions Unit Terms and Conditions ..... 13
  - 1. P123, Beryllium Parts Surface Treatment R & D Laboratory ..... 14





State of Ohio Environmental Protection Agency  
Division of Air Pollution Control

**Draft Permit-to-Install**

**Permit Number:** P0104246

**Facility ID:** 0362000009

**Effective Date:** To be entered upon final issuance

## Authorization

Facility ID: 0362000009  
Facility Description: Copper Rolling and Drawing  
Application Number(s): A0036270  
Permit Number: P0104246  
Permit Description: Beryllium Parts Surface Treatment R & D Laboratory  
Permit Type: Initial Installation  
Permit Fee: \$200.00 *DO NOT send payment at this time, subject to change before final issuance*  
Issue Date: 5/19/2009  
Effective Date: To be entered upon final issuance

This document constitutes issuance to:

Brush Wellman Inc.  
14710 W. Portage River South Road  
1/4 mile east of SR 590  
Harris, OH 43416-9502

of a Permit-to-Install for the emissions unit(s) identified on the following page.

Ohio EPA District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Northwest District Office  
347 North Dunbridge Road  
Bowling Green, OH 43402  
(419)352-8461

The above named entity is hereby granted a Permit-to-Install for the emissions unit(s) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Chris Korleski  
Director



State of Ohio Environmental Protection Agency  
Division of Air Pollution Control

**Draft Permit-to-Install**  
**Permit Number:** P0104246  
**Facility ID:** 0362000009

**Effective Date:** To be entered upon final issuance

## Authorization (continued)

Permit Number: P0104246  
Permit Description: Beryllium Parts Surface Treatment R & D Laboratory

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

<b>Emissions Unit ID:</b>	<b>P123</b>
Company Equipment ID:	R&D Laboratory
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable



State of Ohio Environmental Protection Agency  
Division of Air Pollution Control

**Draft Permit-to-Install**

**Permit Number:** P0104246

**Facility ID:** 0362000009

**Effective Date:** To be entered upon final issuance

## **A. Standard Terms and Conditions**



**1. Federally Enforceable Standard Terms and Conditions**

- a) All Standard Terms and Conditions are federally enforceable, with the exception of those listed below which are enforceable under State law only:
  - (1) Standard Term and Condition A. 2.a), Severability Clause
  - (2) Standard Term and Condition A. 3.c) through A. 3.e) General Requirements
  - (3) Standard Term and Condition A. 6.c) and A. 6.d), Compliance Requirements
  - (4) Standard Term and Condition A. 9., Reporting Requirements
  - (5) Standard Term and Condition A. 10., Applicability
  - (6) Standard Term and Condition A. 11.b) through A. 11.e), Construction of New Source(s) and Authorization to Install
  - (7) Standard Term and Condition A. 14., Public Disclosure
  - (8) Standard Term and Condition A. 15., Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations
  - (9) Standard Term and Condition A. 16., Fees
  - (10) Standard Term and Condition A. 17., Permit Transfers

**2. Severability Clause**

- a) A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.
- b) All terms and conditions designated in parts B and C of this permit are federally enforceable as a practical matter, if they are required under the Act, or any its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA and the State and by citizens (to the extent allowed by section 304 of the Act) under the Act. Terms and conditions in parts B and C of this permit shall not be federally enforceable and shall be enforceable under State law only, only if specifically identified in this permit as such.

**3. General Requirements**

- a) The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and re-issuance, or modification.



- b) It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c) This permit may be modified, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d) This permit does not convey any property rights of any sort, or any exclusive privilege.
- e) The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

#### **4. Monitoring and Related Record Keeping and Reporting Requirements**

- a) Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
  - (1) The date, place (as defined in the permit), and time of sampling or measurements.
  - (2) The date(s) analyses were performed.
  - (3) The company or entity that performed the analyses.
  - (4) The analytical techniques or methods used.
  - (5) The results of such analyses.
  - (6) The operating conditions existing at the time of sampling or measurement.
- b) Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c) Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
  - (1) Reports of any required monitoring and/or recordkeeping of federally enforceable information shall be submitted to the Ohio EPA DAPC, Northwest District Office.



(2) Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be made to the Ohio EPA DAPC, Northwest District Office. The written reports shall be submitted (i.e., postmarked) quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. See A.15. below if no deviations occurred during the quarter.

(3) Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted (i.e., postmarked) to the Ohio EPA DAPC, Northwest District Office every six months, by January 31 and July 31 of each year for the previous six calendar months. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.

(4) This permit is for an emissions unit located at a Title V facility. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

d) The permittee shall report actual emissions pursuant to OAC Chapter 3745-78 for the purpose of collecting Air Pollution Control Fees.

## **5. Scheduled Maintenance/Malfunction Reporting**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the Ohio EPA DAPC, Northwest District Office in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports shall be submitted pursuant to OAC rule 3745-15-06.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

## **6. Compliance Requirements**

a) The emissions unit(s) identified in this Permit shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

b) Any document (including reports) required to be submitted and required by a federally applicable requirement in this permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.

c) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:



- (1) At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
  - (2) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with ORC section 3704.08.
  - (3) Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
  - (4) As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- d) The permittee shall submit progress reports to the Ohio EPA DAPC, Northwest District Office concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
- (1) Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
  - (2) An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

**7. Best Available Technology**

As specified in OAC Rule 3745-31-05, new sources that must employ Best Available Technology (BAT) shall comply with the Applicable Emission Limitations/Control Measures identified as BAT for each subject emissions unit.

**8. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

**9. Reporting Requirements**

The permittee shall submit required reports in the following manner:

- a) Reports of any required monitoring and/or recordkeeping of state-only enforceable information shall be submitted to the Ohio EPA DAPC, Northwest District Office.
- b) Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from state-only required emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the Ohio EPA DAPC, Northwest District Office. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted



(i.e., postmarked) quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**10. Applicability**

This Permit-to-Install is applicable only to the emissions unit(s) identified in the Permit-to-Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s).

**11. Construction of New Sources(s) and Authorization to Install**

- a) This permit does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. This permit does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the application and terms and conditions of this permit. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of this permit does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Issuance of this permit is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.
- b) If applicable, authorization to install any new emissions unit included in this permit shall terminate within eighteen months of the effective date of the permit if the owner or operator has not undertaken a continuing program of installation or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.
- c) The permittee may notify Ohio EPA of any emissions unit that is permanently shut down (i.e., the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31) by submitting a certification from the authorized official that identifies the date on which the emissions unit was permanently shut down. Authorization to operate the affected emissions unit shall cease upon the date certified by the authorized official that the emissions unit was permanently shut down. At a minimum, notification of permanent shut down shall be made or confirmed through completion of the annual PER covering the last period of operation of the affected emissions unit(s).
- d) The provisions of this permit shall cease to be enforceable for each affected emissions unit after the date on which an emissions unit is permanently shut down (i.e., emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31). All records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, must be maintained in accordance with law. All reports required by this permit must be submitted for any period an affected emissions unit operated prior to permanent shut down. At a minimum, the permit requirements must be evaluated as part of the PER covering the last period the emissions unit operated.



No emissions unit certified by the authorized official as being permanently shut down may resume operation without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

- e) The permittee shall comply with any residual requirements related to this permit, such as the requirement to submit a PER, air fee emission report, or other any reporting required by this permit for the period the operating provisions of this permit were enforceable, or as required by regulation or law. All reports shall be submitted in a form and manner prescribed by the Director. All records relating to this permit must be maintained in accordance with law.

**12. Permit-To-Operate Application**

The permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77. The permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if the proposed new or modified source(s) would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification must be obtained before the operation of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule 3745-77-08(C)(3)(d).

**13. Construction Compliance Certification**

The applicant shall identify the following dates in the online facility profile for each new emissions unit identified in this permit.

- a) Completion of initial installation date shall be entered upon completion of construction and prior to start-up.
- b) Commence operation after installation or latest modification date shall be entered within 90 days after commencing operation of the applicable emissions unit.

**14. Public Disclosure**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

**15. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations**

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly (i.e., postmarked), by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

**16. Fees**

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable permit-to-install fees within 30 days after the issuance of any permit-to-install. The permittee shall pay all applicable permit-to-operate fees within thirty days of the issuance of the invoice.



State of Ohio Environmental Protection Agency  
Division of Air Pollution Control

**Draft Permit-to-Install**

**Permit Number:** P0104246

**Facility ID:** 0362000009

**Effective Date:** To be entered upon final issuance

**17. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The Ohio EPA DAPC, Northwest District Office must be notified in writing of any transfer of this permit.

**18. Risk Management Plans**

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

**19. Title IV Provisions**

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.



State of Ohio Environmental Protection Agency  
Division of Air Pollution Control

**Draft Permit-to-Install**

**Permit Number:** P0104246

**Facility ID:** 0362000009

**Effective Date:** To be entered upon final issuance

## **B. Facility-Wide Terms and Conditions**



State of Ohio Environmental Protection Agency  
Division of Air Pollution Control

**Draft Permit-to-Install**

**Permit Number:** P0104246

**Facility ID:** 0362000009

**Effective Date:** To be entered upon final issuance

1. All the following facility-wide terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only:
  - a) None.
2. The ambient concentration of Be in the vicinity of the facility shall not exceed 0.01 micrograms (ug)/cubic meter, averaged over a 30-day period, as specified in the National Emissions Standard for Hazardous Air Pollutants, 40 CFR 61.32 (b). The permittee shall properly operate and maintain control equipment and implement control measures for all Be emitting emissions units at the facility.



State of Ohio Environmental Protection Agency  
Division of Air Pollution Control

**Draft Permit-to-Install**

**Permit Number:** P0104246

**Facility ID:** 0362000009

**Effective Date:** To be entered upon final issuance

## **C. Emissions Unit Terms and Conditions**



**1. P123, Beryllium Parts Surface Treatment R & D Laboratory**

**Operations, Property and/or Equipment Description:**

Beryllium Parts Surface Treatment R & D Laboratory

a) The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

(1) g(1).

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC Rule 3745-31-05(A)(3)(a)(ii)	Particulate matter equal to or less than 10 microns in size (PM10) shall not exceed 0.046 lb/hr and 0.20 ton/yr.  Beryllium (Be) emissions shall not exceed 0.00000017 lb/hr and 0.00000075 ton/yr.  Visible particulate emissions (PE) shall not exceed 5% opacity, as a six-minute average.  See b)(2)a.
b.	OAC Rule 3745-31-05(D)	9.9. tons VOC per rolling, 365-day period, see b)(2)b., b)(2)c.
c.	OAC Rule 3745-31-05(E)	See b)(2)k.
d.	OAC rule 3745-17-11(B)	See b)(2)d.
e.	OAC rule 3745-17-11(C)	Exempt, see b)(2)e.
f.	OAC rule 3745-17-07(A)	See b)(2)f.
g.	OAC rule 3745-21-09(U)(2)(e)(iii)	See b)(2)g. and b)(2)l.
h.	OAC rule 3745-21-09(O)(6)(a)	Exempt, see b)(2)h.
i.	40 CFR 61.32(b)	See term 2 of section B. – FACILITY-WIDE TERMS AND CONDITIONS.
j.	40 CFR 63.340(d)	Exempt, see b)(2)i.
k.	40 CFR 63.11505(d)(2)	Exempt, see b)(2)j.

(2) Additional Terms and Conditions

a. Permit to Install P0104246 for this air contaminant source takes into account the following voluntary restrictions as proposed by the permittee for the purpose of



avoiding Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3)(a) while legally and practically enforceable restrictions representing the potential to emit for PM10 and Be from the wet scrubber and surface coating operations.

- i. use of a wet scrubber achieving a 90 % control efficiency for PM10\* and Be and the use of dry filtration achieving a 95 % control efficiency for PM10, and an associated 5% opacity, as a six-minute average.

\* All particulate matter emissions are PM10 and include Be.

- ii. The PM10 and BE ton per year limitations were established using company supplied calculations and a Be emission factor and the above referenced control efficiencies.

(a) The controlled emission limits from the Beryllium Parts Surface Treatment R & D Laboratory:

(i) PM10 - 0.046 lb/hr, 0.20 ton/yr

(ii) Be - 0.00000017 lb/hr, 0.00000075 ton/yr.

- iii. The VOC lb/day limit was established based on company supplied calculations. The permittee has requested a federally enforceable 9.9 ton of VOC per year limit (see b)(2)b. and b)(2)c.)

b. This permit establishes a federally enforceable limitation of 9.9 ton of VOC per rolling, 365-day period for the purposes of avoiding BAT requirements.

c. The emissions of VOC from this emissions unit shall not exceed 9.9 tpy, based upon a rolling, 365-day summation of the daily emissions. To ensure enforceability during the first 12 calendar months of operation or the first 12 calendar months following the issuance of this permit, the permittee shall not exceed the emission levels specified in the following table:

Month(s)	Maximum Allowable Cumulative Emissions of VOC (Tons)
1	1.0
1-2	2.0
1-3	3.0
1-4	4.0
1-5	5.0
1-6	6.0
1-7	7.0
1-8	8.0
1-9	9.0
1-12	9.9

After the first 12 calendar months of operation or the first 12 calendar months following the issuance of this permit, compliance with the annual emission



limitation for VOC shall be based upon a rolling, 365-day summation of the daily emissions.

- d. The uncontrolled mass rate of particulate emissions from P123 is less than 10 pounds per hour. Therefore, pursuant to OAC rule 3745-17-11(A)(2)(ii), this emissions unit is exempt from the requirements of OAC rule 3745-17-11(B)(2).
- e. On February 1, 2008, OAC rule 3745-17-11 was revised to include paragraph (C), pertaining to control requirements for particulate emissions from surface coating processes. These control requirements and the associated operational restrictions, monitoring, record keeping, and reporting requirements contained in this permit shall become federally enforceable on the date the U.S. EPA approves paragraph (C) of OAC rule 3745-17-11 as a revision to the Ohio State Implementation Plan.
- f. This emissions unit is exempt from the visible PE limitations specified in OAC rule 3745-17-07(A) pursuant to OAC rule 3745-17-07(A)(3)(h) because OAC rule 3745-17-11 is not applicable.
- g. This emissions unit is exempt from the requirements of OAC rule 3745-21-09(U) pursuant to OAC rule 3745-21-09(U)(2)(e)(iii).
- h. Pursuant to OAC rule 3745-21-09(O)(6)(a), solvent cleaning operations for Research and Development (R&D) purposes are exempt from the requirements of this rule.
- i. Pursuant to 40 CFR 63.340(d), chromium anodizing operations for R&D purposes are exempt from NESHAP Subpart N.
- j. Pursuant to 40 CFR 63.11505(d)(2), sodium dichromate sealing operations for R&D purposes are exempt from NESHAP Subpart WWWWWW.
- k. The coating operations of this emissions unit employ solvents in the coating and clean-up material. The permittee has requested usage restrictions to avoid the "Air Toxics" modeling requirements by reducing each air toxic contaminant usage to less than one ton per year. The maximum annual coating usage for the Peelable Maskant shall not exceed 444 gallons per year. The maximum annual solvent usage for xylene shall not exceed 264 gallons per year, and acetone and methyl ethyl ketone usage shall not exceed 360 gallons per year of each, based upon a rolling 12-month summation of the gallon usages. To ensure compliance with the "Air Toxics" policy, during the first 12 calendar months of operation following the issuance of this permit, the permittee shall not exceed the levels specified in the following table:



Month(s)	Maximum Allowable Gallon Usage for Peelable Maskant	Maximum Allowable Gallon Usage for Xylene	Maximum Allowable Gallon Usage for each solvent, Acetone and Methyl Ethyl Ketone
1	40	25	35
1 - 2	80	50	70
1 - 3	120	75	105
1 - 4	160	100	140
1 - 5	200	125	175
1 - 6	240	150	210
1 - 7	280	175	245
1 - 8	320	200	280
1 - 9	360	225	315
1 - 10	400	250	350
1 - 11	420	260	355
1 - 12	444	264	360

After the first 12 calendar months of operation following the issuance of this permit, compliance with the annual usage limitations shall be based upon a rolling 12-month summation of Peelable Maskant, xylene, acetone and methyl ethyl ketone.

- I. The permittee shall not employ more than ten gallons of coating per day for the miscellaneous metal parts and products coating operations. The daily usage limitation for the coating line shall not include coatings applied to parts or products which are not metal.
  
- m. The emissions from the following processes associated with this emissions unit: Caustic Treatment, Chemical Film Coating, Chromic Acid Anodizing, Chromate Sealing, and Other Surface Treatments, shall be vented to a wet scrubber at all times when any of the processes are in operation.

c) Operational Restrictions

- (1) None.



d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each day for the coating line:
  - a. the name and identification number of each coating employed;
  - b. the volume, in gallons, of each coating employed; and
  - c. the total volume, in gallons, of all of the coatings employed.
  - d. the monthly summation, in gallons, of the daily usage of the Peelable Maskant.
- (2) The permittee shall collect and record the following information on a daily basis for the cleanup materials applied in this emissions unit:
  - a. the number of gallons of each coating applied and solvent degreaser employed;
  - b. the maximum VOC content for each coating applied and solvent degreaser employed, in pounds per gallon;
  - c. the total VOC emissions from all coatings applied and solvent degreaser employed, i.e., the summation of the products of "a" times "b" for all the coatings applied and solvent degreaser employed;
  - d. the name and identification of each cleanup material employed;
  - e. the VOC content of each cleanup material, in pounds per gallon;
  - f. the number of gallons of each cleanup material employed;
  - g. the total VOC emission rate from all cleanup materials, i.e., the summation of the products of "e" times "f" for all cleanup materials employed; and
  - h. the total VOC emissions from all coatings, degreaser and cleanup materials employed, in pounds or tons, the sum of "c" and "g".
  - i. the monthly summation, in gallons, of the daily usage for each clean-up material employed, i.e., the summation of (2)f above.
  - j. the monthly summation, in pounds, of the daily usage for each clean-up material employed, i.e., the summation of (2)g above.
- (3) In order to demonstrate compliance with the 365-day, rolling VOC emission limitation, the permittee shall collect and record the following information each day for this emissions unit:
  - a. the 365-day summation, in tons, of the daily VOC emission rates, i.e., the summation of (2)h. above.
- (4) In order to demonstrate compliance with the 12-month, rolling usage restrictions, the permittee shall collect and record the following information monthly for this emissions unit:



- a. the 12-month summation, in gallons, of the usages of Peelable Maskant, xylene, acetone, and methyl ethyl ketone, i.e., the summation from (1)d. and (2)i. above.
- (5) In order to maintain compliance with the applicable emission limitation(s) contained in this permit, the acceptable range or limit for the pressure drop across the scrubber and the scrubber liquid flow rate shall be based upon the manufacturer=s specifications until such time as any required performance testing is conducted and the appropriate range for each parameter is established to demonstrate compliance.
- (6) The permittee shall properly install, operate, and maintain equipment to continuously monitor the pressure drop across the scrubber (in pounds per square inch, gauge) and the scrubber liquid flow rate (in gallons per minute) during operation of this/these emissions unit(s), including periods of startup and shutdown. The permittee shall record the pressure drop across the scrubber and the scrubber liquid=s flow rate on a daily basis. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer=s recommendations, instructions, and operating manual(s), with any modifications deemed necessary by the permittee. The acceptable range or limit for the pressure drop across the scrubber and the scrubber liquid flow rate shall be based upon the manufacturer=s specifications until such time as any required performance testing is conducted and the appropriate range for each parameter is established to demonstrate compliance.

Whenever the monitored value for any parameter deviates from the range(s) or minimum limit(s) established in accordance with this permit, the permittee shall promptly investigate the cause of the deviation. The permittee shall maintain records of the following information for each investigation:

- a. the date and time the deviation began;
- b. the magnitude of the deviation at that time;
- c. the date the investigation was conducted;
- d. the name(s) of the personnel who conducted the investigation; and
- e. the findings and recommendations.

In response to each required investigation to determine the cause of a deviation, the permittee shall take prompt corrective action to bring the control equipment parameters within the acceptable range(s), or at or above the minimum limit(s) specified in this permit, unless the permittee determines that corrective action is not necessary and documents the reasons for that determination and the date and time the deviation ended. The permittee shall maintain records of the following information for each corrective action taken:

- f. a description of the corrective action;
- g. the date the corrective action was completed;
- h. the date and time the deviation ended;
- i. the total period of time (in minutes) during which there was a deviation;



- j. the pressure drop and flow rate readings immediately after the corrective action was implemented; and
- k. the name(s) of the personnel who performed the work.

Investigation and records required by this paragraph do not eliminate the need to comply with the requirements of OAC rule 3745-15-06 if it is determined that a malfunction has occurred.

These range(s) and/or limit(s) for the pressure drop and liquid flow rate are effective for the duration of this permit, unless revisions are requested by the permittee and approved in writing by the appropriate Ohio EPA District Office or local air agency. The permittee may request revisions to the permitted range or limit for the pressure drop or liquid flow rate based upon information obtained during future performance tests that demonstrate compliance with the allowable particulate emission rate for this/these emissions unit(s). In addition, approved revisions to the range or limit will not constitute a relaxation of the monitoring requirements of this permit and may be incorporated into this permit by means of a minor permit modification.

e) Reporting Requirements

(1) The permittee shall submit quarterly deviation (excursion) reports that identify:

- a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the Potential to Emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:
  - i. all exceedances of the 9.9. tons VOC per rolling, 365-day period for this emissions unit; and
  - ii. all exceedances of the rolling, 12-month limitations on coating and solvent usages; and for the first 12 calendar months of operation or the first 12 calendar months following the issuance of this permit, all exceedances of the maximum allowable cumulative coating and solvent usage levels.
- b. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- c. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted (postmarked) each year by the thirty-first of January (covering October to December), the thirtieth of April (covering January to March), the thirty-first of July (covering April to June), and the thirty-first of October (covering July to September), unless an alternative schedule has been established and approved by the director (the appropriate district office or local air agency).



- (2) The permittee shall submit quarterly deviation reports that identify the following information concerning the operation of the control equipment during the operation of this emissions unit:
  - a. each period of time (start time and date, and end time and date) when the pressure drop across the scrubber and/or the liquid flow rate was outside of the appropriate range or limit specified by the manufacturer and outside of the acceptable range following any required compliance demonstration;
  - b. any period of time (start time and date, and end time and date) when the emissions unit(s) was/were in operation and the process emissions were not vented to the scrubber;
  - c. each incident of deviation described in Aa@ or "b" (above) where a prompt investigation was not conducted;
  - d. each incident of deviation described in Aa@ or "b" where prompt corrective action, that would bring the pressure drop and/or liquid flow rate into compliance with the acceptable range, was determined to be necessary and was not taken; and
  - e. each incident of deviation described in Aa@ or "b" where proper records were not maintained for the investigation and/or the corrective action(s), as identified in the monitoring and record keeping requirements of this permit.
- (3) The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any daily record showing that the coating line employs more than the applicable maximum daily coating usage limit. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 45 days after the exceedance occurs.

f) Testing Requirements

- (1) Compliance with the emission limitations specified in b)(1) of the terms and conditions of this permit shall be determined in accordance with the following method(s):

a. Emission Limitation:

0.046 lb PM10/hr, 0.20 tpy PM10.

Applicable Compliance Method:

The hourly PM10 emission limitation was established by multiplying the company supplied emission factor by 90% control efficiency of the wet scrubber or by 95% control efficiency of dry filtration. The annual limitation was established by multiplying the hourly limitation by 8760 hours/year, and then dividing by 2000 lbs/ton.

If required, compliance with the PM10 limitation shall be determined in accordance with the test methods and procedures specified in 40 CFR Part 51, Appendix M, Methods 201/201A. Alternative U.S.EPA approved test methods may be used with prior approval from the Ohio EPA, Northwest District Office (NWDO).



b. Emission Limitation:

0.00000017 lb Be/hr, 0.00000075 tpy Be.

Applicable Compliance Method:

The hourly Be emission limitation was established by multiplying the company supplied emission factor by 90% control efficiency of the wet scrubber. The annual limitation was established by multiplying the hourly limitation by 8760 hours/year, and then dividing by 2000 lbs/ton.

If required, compliance with the Be limitation shall be determined in accordance with the test methods and procedures specified in 40 CFR Part 60, Appendix A, Methods 1 – 4, and 29 or 104. Alternative U.S.EPA approved test methods may be used with prior approval from the Ohio EPA, NWDO.

c. Emission Limitation:

9.9. tons VOC per rolling, 365-day period

Applicable Compliance Method:

The permittee shall demonstrate compliance with this emission limitation in accordance with the record keeping specified in d)(3).

d. Emission Limitation:

Coating usage in this emissions unit shall not exceed 10 gallons per day.

Applicable Compliance Method:

Compliance with the daily limit shall be based upon the record keeping specified in d)(1)c.

e. Emission Limitation:

The maximum annual Peelable Maskant usage for this emissions unit shall not exceed 444 gallons per year, based on a rolling, 12-month summation of the Peelable Maskant.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(4).

f. Emission Limitation:

The maximum annual xylene usage for this emissions unit shall not exceed 264 gallons per year, based on a rolling, 12-month summation of the xylene.



Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(4).

g. Emission Limitation:

The maximum annual acetone usage for this emissions unit shall not exceed 360 gallons per year, based on a rolling, 12-month summation of the acetone.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(4).

h. Emission Limitation:

The maximum annual methyl ethyl ketone usage for this emissions unit shall not exceed 360 gallons per year, based on a rolling, 12-month summation of the methyl ethyl ketone.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(4).

i. Emission Limitation:

Visible PE shall not exceed 5% opacity, as a six-minute average, from the stacks serving this emissions unit.

Applicable Compliance Method:

If required, compliance shall be determined according to test Method 9 as set forth in the "Appendix on Test Methods" in 40 CFR Part 60 "Standards of Performance for New Stationary Sources."

g) **Miscellaneous Requirements**

- (1) Modeling to demonstrate compliance with, the Toxic Air Contaminant Statute, ORC 3704.03(F)(4)(b), was not necessary because the emissions unit's maximum annual emissions for each toxic air contaminant, as defined in OAC rule 3745-114-01, will be less than 1.0 ton per year. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified permit-to-install prior to making a "modification" as defined by OAC rule 3745-31-01. The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any toxic air contaminant to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new permit-to-install.