



State of Ohio Environmental Protection Agency

STREET ADDRESS:

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Columbus, Ohio 43215

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P.O. Box 1049
Columbus, OH 43216-1049

5/14/2009

DAVID ZUREICK
Champion Graphics Corporation
3901 VIRGINIA AVE.
CINCINNATI, OH 45227

RE: FINAL AIR POLLUTION PERMIT-TO-INSTALL AND OPERATE
Facility ID: 1431070383
Permit Number: P0098151
Permit Type: Renewal
County: Hamilton

Certified Mail

| | |
|----|----------------------|
| No | TOXIC REVIEW |
| No | PSD |
| No | SYNTHETIC MINOR |
| No | CEMS |
| No | MACT |
| No | NSPS |
| No | NESHAPS |
| No | NETTING |
| No | MAJOR NON-ATTAINMENT |
| No | MODELING SUBMITTED |

Dear Permit Holder:

Enclosed please find a final Air Pollution Permit-to-Install and Operate ("PTIO") which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully.

Ohio EPA maintains a document entitled "Frequently Asked Questions about the PTIO". The document can be downloaded from the DAPC Web page, www.epa.state.oh.us/dapc, from the "Permits" link. This document contains additional information related to your permit, such as what activities are covered under the PTIO, who has enforcement authority over the permit and Ohio EPA's authorization to inspect your facility and records. Please contact the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469 if you need assistance.

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission ("ERAC") under Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and describe the action complained of and the grounds for the appeal. The appeal must be filed with the ERAC within thirty (30) days after notice of the Director's action. A filing fee of \$70.00 must be submitted to the ERAC with the appeal, although the ERAC, has discretion to reduce the amount of the filing fee if you can demonstrate (by affidavit) that payment of the full amount of the fee would cause extreme hardship. If you file an appeal of this action, you must notify Ohio EPA of the filing of the appeal (by providing a copy to the Director) within three (3) days of filing your appeal with the ERAC. Ohio EPA requests that a copy of the appeal also be provided to the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the ERAC at the following address:

Environmental Review Appeals Commission
309 South Fourth Street, Room 222
Columbus, OH 43215

If you have any questions regarding this permit, please contact the Hamilton County Dept. of Environmental Services. This permit has been posted to the Division of Air Pollution Control (DAPC) Web page www.epa.state.oh.us/dapc.

Sincerely,

Michael W. Ahern
Michael W. Ahern, Manager
Permit Issuance and Data Management Section, DAPC

Cc: HCDOES

Ted Strickland, Governor
Lee Fisher, Lieutenant Governor
Chris Korleski, Director



**State of Ohio Environmental Protection Agency
Division of Air Pollution Control**

FINAL

**Air Pollution Permit-to-Install and Operate
for
Champion Graphics Corporation**

Facility ID: 1431070383
Permit Number: P0098151
Permit Type: Renewal
Issued: 5/14/2009
Effective: 5/14/2009
Expiration: 5/14/2014



Air Pollution Permit-to-Install and Operate
for
Champion Graphics Corporation

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Permit Number: P0098151
Facility ID: 1431070383
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Authorization

Facility ID: 1431070383
Application Number(s): A0029811
Permit Number: P0098151
Permit Description: Legacy renewal for FEPTIO R001-R006 and R008.
Permit Type: Renewal
Permit Fee: \$0.00
Issue Date: 5/14/2009
Effective Date: 5/14/2009
Expiration Date: 5/14/2014
Permit Evaluation Report (PER) Annual Date: Jan 1 - Dec 31, Due Feb 15

This document constitutes issuance to:

Champion Graphics Corporation
3901 VIRGINIA AVE.
Cincinnati, OH 45227

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio EPA District Office or local air agency responsible for processing and administering your permit:

Hamilton County Dept. of Environmental Services
250 William Howard Taft Pkwy.
Cincinnati, OH 45219-2660
(513)946-7777

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Chris Korleski
Director



Authorization (continued)

Permit Number: P0098151
Permit Description: Legacy renewal for FEPTIO R001-R006 and R008.

Permits for the following emissions unit(s) or groups of emissions units are in this document as indicated below:

| | |
|-----------------------------------|----------------|
| Emissions Unit ID: | R001 |
| Company Equipment ID: | Press #1 |
| Superseded Permit Number: | |
| General Permit Category and Type: | Not Applicable |
| Emissions Unit ID: | R002 |
| Company Equipment ID: | Press #2 |
| Superseded Permit Number: | |
| General Permit Category and Type: | Not Applicable |
| Emissions Unit ID: | R003 |
| Company Equipment ID: | Press #3 |
| Superseded Permit Number: | |
| General Permit Category and Type: | Not Applicable |
| Emissions Unit ID: | R004 |
| Company Equipment ID: | Press #4 |
| Superseded Permit Number: | |
| General Permit Category and Type: | Not Applicable |
| Emissions Unit ID: | R005 |
| Company Equipment ID: | Press #6 |
| Superseded Permit Number: | |
| General Permit Category and Type: | Not Applicable |
| Emissions Unit ID: | R006 |
| Company Equipment ID: | Press #7 |
| Superseded Permit Number: | |
| General Permit Category and Type: | Not Applicable |
| Emissions Unit ID: | R008 |
| Company Equipment ID: | Press #9 |
| Superseded Permit Number: | |
| General Permit Category and Type: | Not Applicable |



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Permit Number: P0098151

Facility ID: 1431070383

Effective Date: 5/14/2009

A. Standard Terms and Conditions



1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.



If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.



10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Hamilton County Dept. of Environmental Services in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the



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Division of Air Pollution Control

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change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



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Effective Date: 5/14/2009

B. Facility-Wide Terms and Conditions



1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) 2., 3., 4. and 5.
2. The actual emissions of Hazardous Air Pollutants (HAPs), as identified in Section 112(b) of Title III of the Clean Air Act from emissions units B001, R001 through R006, R008 through R012, other de minimus air contaminant sources, as defined in OAC rule 3745-15-05, and other air contaminant sources exempt from the requirement to obtain a permit-to-install pursuant to OAC rule 3745-31-03 installed subsequent to the issuance of this permit, combined, shall not exceed 9.9 TPY for any single HAP and 24.9 TPY for any combination of HAPs. Compliance with the above limitations shall be based on a rolling, 12-month summation.
3. The permittee shall collect and record the following information each month for all materials containing any hazardous air pollutant (HAP)¹ that are applied in the emissions unit:
 - a) the name and identification number/code of each liquid organic material utilized containing any HAP;
 - b) the individual Hazardous Air Pollutant (HAP) content for each HAP of each liquid organic material utilized, in pounds of individual HAP per pound of liquid organic material utilized;
 - c) the total combined HAP content of each liquid organic material in pounds of combined HAPs per pound of liquid organic material utilized, (sum all the individual HAP contents from (b));
 - d) the number of pounds of liquid organic material utilized ;
 - e) the name and identification of each cleanup material employed (if applicable);
 - f) the individual HAP content for each HAP of each cleanup material, in pounds of individual HAP per pound of cleanup material, utilized;
 - g) the total combined HAP content of each cleanup material, in pounds of combined HAPs per pound of cleanup material utilized(sum all the individual HAP contents from (f));
 - h) the number of pounds of each cleanup material utilized;
 - i) the total individual HAP emissions for each HAP from all liquid organic material utilized and cleanup materials utilized, in pounds or tons per month (for each HAP, the sum of (b) times (d) for each liquid organic material utilized and the sum of (f) times (h) for each cleanup material);



- j) the total combined HAP emissions from all liquid organic material utilized and cleanup materials utilized, in pounds or tons per month (the sum of (c) times (d) for each liquid organic material utilized plus the sum of (g) times (h) for each cleanup material);
- k) the rolling, 12-month summation of the controlled individual HAP emissions from all liquid organic material utilized and cleanup materials utilized, in tons per year (sum of (k) for each HAP for the previous 12 months); and
- l) the rolling, 12-month summation of the controlled combined HAP emissions from all coatings and cleanup materials employed, in tons per year (sum of (l) for the previous 12 months).

¹A listing of the HAPs can be found in Section 112(b) of the Clean Air Act, or can be obtained by contacting your Ohio EPA District Office or local air agency contact. Material Safety Data Sheets typically include a listing of the solvents contained in the coatings and cleanup materials.

4. The permittee shall submit quarterly deviation (excursion) reports for the following emissions unit(s) emissions units B001, R001 through R006, R008 through R012, other de minimus air contaminant sources, as defined in OAC rule 3745-15-05, and other air contaminant sources exempt from the requirement to obtain a permit-to-install pursuant to OAC rule 3745-31-03 installed subsequent to the issuance of this permit that identify:

- a) all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

See emission limitations in 2 above.

- b) the probable cause of each deviation (excursion);
- c) any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- d) the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

5. Compliance with the emission limitations in 2. of these terms and conditions shall be determined in accordance with the following method(s) identified below:

- a) Emission Limitations:

emissions units B001, R001 through R006, R008 through R012, other de minimus air contaminant sources, as defined in OAC rule 3745-15-05, and other air contaminant sources exempt from the requirement to obtain a permit-to-install pursuant to OAC rule 3745-31-03 installed subsequent to the issuance of this permit, combined, shall not exceed 9.9 TPY for any



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single HAP and 24.9 TPY for any combination of HAPs. Compliance with the above limitations shall be based on a rolling, 12-month summation.

Applicable Compliance Method:

Compliance with the HAP emissions limitations shall be demonstrated by the methods outlined in the recordkeeping requirements in 3. above.



State of Ohio Environmental Protection Agency
Division of Air Pollution Control

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C. Emissions Unit Terms and Conditions



1. **R001, Press #1**

Operations, Property and/or Equipment Description:

Screen Printing Press #1

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)b., b)(2)b., c)(1) and d)(2).

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|-------------------------------|---|
| a. | OAC rule 3745-31-05(A)(3) | <p>Volatile organic compound (VOC) emissions shall not exceed 131.4 pounds per day (lb/day) from the use of inks or 17 lb/day from the use of cleanup materials.</p> <p>See b)(2)a.</p> <p>The requirements of this rule also include compliance with OAC rule 3745-31-05(D)(1)(b).</p> |
| b. | OAC rule 3745-31-05(D)(1)(b) | <p>See b)(2)b and c)(1). See Section B.2.</p> |
| c. | OAC rule 3745-21-07(G) | See b)(2)d. |

(2) Additional Terms and Conditions

a. VOC content of each ink and cleanup material employed in this emissions unit, as applied shall not exceed the following:

Mylar Inks 6.64 pounds per gallon (lb/gal)



| | |
|----------------|-------------|
| Plastijet Inks | 5.90 lb/gal |
| Lacquer Inks | 6.54 lb/gal |
| Misc. Inks | 6.82 lb/gal |
| Cleanup | 7.90 lb/gal |

- b. VOC emissions from this emissions unit shall not exceed the following limitations:

| | |
|----------------|---|
| Mylar Inks | 0.13 ton per month (ton/month), 1.59 ton per year (TPY) |
| Plastijet Inks | 0.24 ton/month, 2.83 TPY |
| Lacquer Inks | 0.15 ton/month, 1.77 TPY |
| Misc. Inks | 0.11 ton/month, 1.31 TPY |
| Cleanup | 0.18 ton/month, 2.13 TPY |

Total combined emissions from inks and cleanup materials shall not exceed 0.81 ton/month and 9.63 TPY for this emissions unit, based on a rolling, 12-month summation

- c. The daily emission limitations outlined are based upon the potential to emit for this emissions unit. Therefore, no daily records are required to ensure compliance with these limitations.
- d. On February 18, 2008, OAC rule 3745-21-07 was revised in its entirety; therefore, the 21-07 rule that was in effect prior to this date is no longer part of the State regulations. On April 4, 2008, the rule revision was submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP); however, until the U.S. EPA approves the revision to OAC rule 3745-21-07, the requirement to comply with the previous 21-07 rule provisions still exists as part of the federally-approved SIP for Ohio. The following terms and conditions shall become void after U.S. EPA approves the rule revision:

b)(1)c. and c)(2)

c) Operational Restrictions

- (1) Material usage in this emissions unit shall not exceed the following:

| | |
|----------------|---|
| Mylar Inks | 40 gallons per month (gal/month), 480 gallons per year (gal/yr) |
| Plastijet Inks | 80 gal/month, 960 gal/yr |
| Lacquer Inks | 45 gal/month, 450 gal/yr |
| Misc. Inks | 32 gal/month, 384 gal/yr |
| Cleanup | 45 gal/month, 450 gal/yr |

- (2) Only non-photochemically reactive materials shall be employed in this emissions unit.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for this emissions unit:

- a. The company identification for each ink and cleanup material employed;



- b. The number of gallons of each ink and cleanup material employed;
- c. The VOC content of each ink and cleanup material, in pounds of VOC per gallon;
- d. The VOC emission rate for each ink and cleanup material, in tons of VOC per month $[(b. \times c.) / 2000]$ for each ink and cleanup material];
- e. The total VOC emission rate for all inks and cleanup materials, in tons of VOC per month (summation of d. for each ink and cleanup material); and
- f. The total VOC emission rate for all inks and cleanup materials as a rolling, 12-month summation.

[Note: the ink information must be for the inks as employed, including any thinning solvents added at this emissions unit.]

e) Reporting Requirements

- (1) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.
- (2) The permittee shall submit quarterly deviation (excursion) reports that identify:
 - a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

See b)(2)b. and c)(1).
 - b. the probable cause of each deviation (excursion);
 - c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
 - d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).



f) Testing Requirements

(1) Compliance with the emission limitations in b)(1) shall be determined in accordance with the following methods:

a. Emissions Limitation:

VOC emissions shall not exceed 131.4 lb/day.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each ink employed by the VOC content of each ink in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

b. Emission Limitation:

VOC emissions shall not exceed 17 lb/day from the use of inks from the use of cleanup materials.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each cleanup material employed by the VOC content of each cleanup material in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

c. Compliance with the monthly emission limitations specified in b)(2)b. shall be determined by the record keeping requirements specified in section d)(1).

d. USEPA Method 24A of 40 CFR, Part 60, Appendix A or formulation data shall be used to determine the OC content for the inks and cleanup materials employed in this emissions unit.

e. Compliance with the annual emission limitations specified in b)(2)b. is ensured as long as compliance with the monthly emission and usage limitations is maintained.

g) Miscellaneous Requirements

(1) None.



2. R002, Press #2

Operations, Property and/or Equipment Description:

Screen Printing Press #2

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)a., b)(2)b., c)(1) and d)(2).

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|-------------------------------|---|
| a. | OAC rule 3745-31-05(A)(3) | <p>Volatile organic compound (VOC) emissions shall not exceed 131.4 pounds per day (lb/day) from the use of inks or 17 lb/day from the use of cleanup materials.</p> <p>See b)(2)a.</p> <p>The requirements of this rule also include compliance with OAC rule 3745-31-05(D)(1)(b).</p> |
| b. | OAC rule 3745-31-05(D)(1)(b) | <p>See b)(2)b and c)(1).</p> <p>See Section B.2.</p> |
| c. | OAC rule 3745-21-07(G) | See b)(2)d. |

(2) Additional Terms and Conditions

a. VOC content of each ink and cleanup material employed in this emissions unit, as applied shall not exceed the following:

Mylar Inks 6.64 pounds per gallon (lb/gal)



| | |
|----------------|-------------|
| Plastijet Inks | 5.90 lb/gal |
| Lacquer Inks | 6.54 lb/gal |
| Misc. Inks | 6.82 lb/gal |
| Cleanup | 7.90 lb/gal |

b. VOC emissions from this emissions unit shall not exceed the following limitations:

| | |
|----------------|---|
| Mylar Inks | 0.13 ton per month (ton/month), 1.59 ton per year (TPY) |
| Plastijet Inks | 0.24 ton/month, 2.83 TPY |
| Lacquer Inks | 0.15 ton/month, 1.77 TPY |
| Misc. Inks | 0.11 ton/month, 1.31 TPY |
| Cleanup | 0.18 ton/month, 2.13 TPY |

Total combined emissions from inks and cleanup materials shall not exceed 0.81 ton/month and 9.63 TPY for this emissions unit, based on a rolling, 12-month summation

c. The daily emission limitations outlined are based upon the potential to emit for this emissions unit. Therefore, no daily records are required to ensure compliance with these limitations.

d. On February 18, 2008, OAC rule 3745-21-07 was revised in its entirety; therefore, the 21-07 rule that was in effect prior to this date is no longer part of the State regulations. On April 4, 2008, the rule revision was submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP); however, until the U.S. EPA approves the revision to OAC rule 3745-21-07, the requirement to comply with the previous 21-07 rule provisions still exists as part of the federally-approved SIP for Ohio. The following terms and conditions shall become void after U.S. EPA approves the rule revision:

b)(1)c. and c)(2)

c) Operational Restrictions

(1) Material usage in this emissions unit shall not exceed the following:

| | |
|----------------|---|
| Mylar Inks | 40 gallons per month (gal/month), 480 gallons per year (gal/yr) |
| Plastijet Inks | 80 gal/month, 960 gal/yr |
| Lacquer Inks | 45 gal/month, 540 gal/yr |
| Misc. Inks | 32 gal/month, 384 gal/yr |
| Cleanup | 45 gal/month, 540 gal/yr |

d) Monitoring and/or Recordkeeping Requirements

(1) The permittee shall collect and record the following information each month for this emissions unit:

- a. The company identification for each ink and cleanup material employed;
- b. The number of gallons of each ink and cleanup material employed;



- c. The VOC content of each ink and cleanup material, in pounds of OC per gallon;
- d. The VOC emission rate for each ink and cleanup material, in tons of VOC per month $[(b \times c)/2000]$ for each ink and cleanup material];
- e. The total VOC emission rate for all inks and cleanup materials, in tons of VOC per month (summation of d for each ink and cleanup material); and
- f. The total VOC emission rate for all inks and cleanup materials as a rolling, 12-month summation.

[Note: the ink information must be for the inks as employed, including any thinning solvents added at this emissions unit.]

e) Reporting Requirements

(1) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

(2) The permittee shall submit quarterly deviation (excursion) reports that identify:

a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

See b)(2)b. and c)(1).

b. the probable cause of each deviation (excursion);

c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and

d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

f) Testing Requirements

(1) Compliance with the emission limitations in b)(1) shall be determined in accordance with the following methods:



a. Emissions Limitation:

VOC emissions shall not exceed 131.4 lb/day.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each ink employed by the VOC content of each ink in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

b. Emission Limitation:

VOC emissions shall not exceed 17 lb/day from the use of inks from the use of cleanup materials.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each cleanup material employed by the VOC content of each cleanup material in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

c. Compliance with the monthly emission limitations specified in b)(2)a shall be determined by the record keeping requirements specified in section d)(1).

d. USEPA Method 24A of 40 CFR, Part 60, Appendix A or formulation data shall be used to determine the OC content for the inks and cleanup materials employed in this emissions unit.

e. Compliance with the annual emission limitations specified in b)(2)a is ensured as long as compliance with the monthly emission and usage limitations is maintained.

g) Miscellaneous Requirements

(1) None.



3. R003, Press #3

Operations, Property and/or Equipment Description:

Screen Printing Press #3

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)a., b)(2)b., c)(1) and d)(2).

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|-------------------------------|---|
| a. | OAC rule 3745-31-05(A)(3) | <p>Volatile organic compound (VOC) emissions shall not exceed 131.4 pounds per day (lb/day) from the use of inks or 17 lb/day from the use of cleanup materials.</p> <p>See b)(2)a.</p> <p>The requirements of this rule also include compliance with OAC rule 3745-31-05(D)(1)(b).</p> |
| b. | OAC rule 3745-31-05(D)(1)(b) | <p>See b)(2)b and c)(1).</p> <p>See Section B.2.</p> |
| c. | OAC rule 3745-21-07(G) | See b)(2)d. |

(2) Additional Terms and Conditions

a. VOC content of each ink and cleanup material employed in this emissions unit, as applied shall not exceed the following:

Mylar Inks 6.64 pounds per gallon (lb/gal)



| | |
|----------------|-------------|
| Plastijet Inks | 5.90 lb/gal |
| Lacquer Inks | 6.54 lb/gal |
| Misc. Inks | 6.82 lb/gal |
| Cleanup | 7.90 lb/gal |

- b. VOC emissions from this emissions unit shall not exceed the following limitations:

| | |
|----------------|---|
| Mylar Inks | 0.13 ton per month (ton/month), 1.59 ton per year (TPY) |
| Plastijet Inks | 0.24 ton/month, 2.83 TPY |
| Lacquer Inks | 0.15 ton/month, 1.77 TPY |
| Misc. Inks | 0.11 ton/month, 1.31 TPY |
| Cleanup | 0.18 ton/month, 2.13 TPY |

Total combined emissions from inks and cleanup materials shall not exceed 0.81 ton/month and 9.63 TPY for this emissions unit, based on a rolling, 12-month summation

- c. The daily emission limitations outlined are based upon the potential to emit for this emissions unit. Therefore, no daily records are required to ensure compliance with these limitations.
- d. On February 18, 2008, OAC rule 3745-21-07 was revised in its entirety; therefore, the 21-07 rule that was in effect prior to this date is no longer part of the State regulations. On April 4, 2008, the rule revision was submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP); however, until the U.S. EPA approves the revision to OAC rule 3745-21-07, the requirement to comply with the previous 21-07 rule provisions still exists as part of the federally-approved SIP for Ohio. The following terms and conditions shall become void after U.S. EPA approves the rule revision:

b)(1)c. and c)(2)

c) Operational Restrictions

- (1) Material usage in this emissions unit shall not exceed the following:

| | |
|----------------|---|
| Mylar Inks | 40 gallons per month (gal/month), 480 gallons per year (gal/yr) |
| Plastijet Inks | 80 gal/month, 960 gal/yr |
| Lacquer Inks | 45 gal/month, 540 gal/yr |
| Misc. Inks | 32 gal/month, 384 gal/yr |
| Cleanup | 45 gal/month, 540 gal/yr |

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for this emissions unit:
 - a. The company identification for each ink and cleanup material employed;
 - b. The number of gallons of each ink and cleanup material employed;



- c. The VOC content of each ink and cleanup material, in pounds of OC per gallon;
- d. The VOC emission rate for each ink and cleanup material, in tons of VOC per month $[(b \times c)/2000]$ for each ink and cleanup material];
- e. The total VOC emission rate for all inks and cleanup materials, in tons of VOC per month (summation of d for each ink and cleanup material); and
- f. The total VOC emission rate for all inks and cleanup materials as a rolling, 12-month summation.

[Note: the ink information must be for the inks as employed, including any thinning solvents added at this emissions unit.]

e) Reporting Requirements

(1) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

(2) The permittee shall submit quarterly deviation (excursion) reports that identify:

a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

See b)(2)b. and c)(1).

b. the probable cause of each deviation (excursion);

c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and

d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

f) Testing Requirements

(1) Compliance with the emission limitations in b)(1) shall be determined in accordance with the following methods:



a. Emissions Limitation:

VOC emissions shall not exceed 131.4 lb/day.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each ink employed by the VOC content of each ink in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

b. Emission Limitation:

VOC emissions shall not exceed 17 lb/day from the use of inks from the use of cleanup materials.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each cleanup material employed by the VOC content of each cleanup material in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

c. Compliance with the monthly emission limitations specified in b)(2)a shall be determined by the record keeping requirements specified in section d)(1).

d. USEPA Method 24A of 40 CFR, Part 60, Appendix A or formulation data shall be used to determine the OC content for the inks and cleanup materials employed in this emissions unit.

e. Compliance with the annual emission limitations specified in b)(2)a is ensured as long as compliance with the monthly emission and usage limitations is maintained.

g) Miscellaneous Requirements

(1) None.



4. **R004, Press #4**

Operations, Property and/or Equipment Description:

Screen Printing Press #4

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)a., b)(2)b., c)(1) and d)(2).

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|-------------------------------|---|
| a. | OAC rule 3745-31-05(A)(3) | <p>Volatile organic compound (VOC) emissions shall not exceed 131.4 pounds per day (lb/day) from the use of inks or 17 lb/day from the use of cleanup materials.</p> <p>See b)(2)a.</p> <p>The requirements of this rule also include compliance with OAC rule 3745-31-05(D)(1)(b).</p> |
| b. | OAC rule 3745-31-05(D)(1)(b) | <p>See b)(2)b and c)(1).</p> <p>See Section B.2.</p> |
| c. | OAC rule 3745-21-07(G) | See b)(2)d. |

(2) Additional Terms and Conditions

a. VOC content of each ink and cleanup material employed in this emissions unit, as applied shall not exceed the following:

Mylar Inks 6.64 pounds per gallon (lb/gal)



| | |
|----------------|-------------|
| Plastijet Inks | 5.90 lb/gal |
| Lacquer Inks | 6.54 lb/gal |
| Misc. Inks | 6.82 lb/gal |
| Cleanup | 7.90 lb/gal |

- b. VOC emissions from this emissions unit shall not exceed the following limitations:

| | |
|----------------|---|
| Mylar Inks | 0.13 ton per month (ton/month), 1.59 ton per year (TPY) |
| Plastijet Inks | 0.24 ton/month, 2.83 TPY |
| Lacquer Inks | 0.15 ton/month, 1.77 TPY |
| Misc. Inks | 0.11 ton/month, 1.31 TPY |
| Cleanup | 0.18 ton/month, 2.13 TPY |

Total combined emissions from inks and cleanup materials shall not exceed 0.81 ton/month and 9.63 TPY for this emissions unit, based on a rolling, 12-month summation

- c. The daily emission limitations outlined are based upon the potential to emit for this emissions unit. Therefore, no daily records are required to ensure compliance with these limitations.
- d. On February 18, 2008, OAC rule 3745-21-07 was revised in its entirety; therefore, the 21-07 rule that was in effect prior to this date is no longer part of the State regulations. On April 4, 2008, the rule revision was submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP); however, until the U.S. EPA approves the revision to OAC rule 3745-21-07, the requirement to comply with the previous 21-07 rule provisions still exists as part of the federally-approved SIP for Ohio. The following terms and conditions shall become void after U.S. EPA approves the rule revision:

b)(1)c. and c)(2)

c) Operational Restrictions

- (1) Material usage in this emissions unit shall not exceed the following:

| | |
|----------------|---|
| Mylar Inks | 40 gallons per month (gal/month), 480 gallons per year (gal/yr) |
| Plastijet Inks | 80 gal/month, 960 gal/yr |
| Lacquer Inks | 45 gal/month, 540 gal/yr |
| Misc. Inks | 32 gal/month, 384 gal/yr |
| Cleanup | 45 gal/month, 540 gal/yr |

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for this emissions unit:
 - a. The company identification for each ink and cleanup material employed;
 - b. The number of gallons of each ink and cleanup material employed;



- c. The VOC content of each ink and cleanup material, in pounds of OC per gallon;
- d. The VOC emission rate for each ink and cleanup material, in tons of VOC per month $[(b \times c)/2000]$ for each ink and cleanup material];
- e. The total VOC emission rate for all inks and cleanup materials, in tons of VOC per month (summation of d for each ink and cleanup material); and
- f. The total VOC emission rate for all inks and cleanup materials as a rolling, 12-month summation.

[Note: the ink information must be for the inks as employed, including any thinning solvents added at this emissions unit.]

e) Reporting Requirements

(1) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

(2) The permittee shall submit quarterly deviation (excursion) reports that identify:

a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

See b)(2)b. and c)(1).

b. the probable cause of each deviation (excursion);

c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and

d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

f) Testing Requirements

(1) Compliance with the emission limitations in b)(1) shall be determined in accordance with the following methods:



a. Emissions Limitation:

VOC emissions shall not exceed 131.4 lb/day.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each ink employed by the VOC content of each ink in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

b. Emission Limitation:

VOC emissions shall not exceed 17 lb/day from the use of inks from the use of cleanup materials.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each cleanup material employed by the VOC content of each cleanup material in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

c. Compliance with the monthly emission limitations specified in b)(2)a shall be determined by the record keeping requirements specified in section d)(1).

d. USEPA Method 24A of 40 CFR, Part 60, Appendix A or formulation data shall be used to determine the OC content for the inks and cleanup materials employed in this emissions unit.

e. Compliance with the annual emission limitations specified in b)(2)a is ensured as long as compliance with the monthly emission and usage limitations is maintained.

g) Miscellaneous Requirements

(1) None.



5. **R005, Press #6**

Operations, Property and/or Equipment Description:

Screen Printing Press #6

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)a., b)(2)b., c)(1) and d)(2).

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|-------------------------------|---|
| a. | OAC rule 3745-31-05(A)(3) | <p>Volatile organic compound (VOC) emissions shall not exceed 131.4 pounds per day (lb/day) from the use of inks or 17 lb/day from the use of cleanup materials.</p> <p>See b)(2)a.</p> <p>The requirements of this rule also include compliance with OAC rule 3745-31-05(D)(1)(b).</p> |
| b. | OAC rule 3745-31-05(D)(1)(b) | <p>See b)(2)b and c)(1).</p> <p>See Section B.2.</p> |
| c. | OAC rule 3745-21-07(G) | See b)(2)d. |

(2) Additional Terms and Conditions

a. VOC content of each ink and cleanup material employed in this emissions unit, as applied shall not exceed the following:

Mylar Inks 6.64 pounds per gallon (lb/gal)



| | |
|----------------|-------------|
| Plastijet Inks | 5.90 lb/gal |
| Lacquer Inks | 6.54 lb/gal |
| Misc. Inks | 6.82 lb/gal |
| Cleanup | 7.90 lb/gal |

- b. VOC emissions from this emissions unit shall not exceed the following limitations:

| | |
|----------------|---|
| Mylar Inks | 0.13 ton per month (ton/month), 1.59 ton per year (TPY) |
| Plastijet Inks | 0.24 ton/month, 2.83 TPY |
| Lacquer Inks | 0.15 ton/month, 1.77 TPY |
| Misc. Inks | 0.11 ton/month, 1.31 TPY |
| Cleanup | 0.18 ton/month, 2.13 TPY |

Total combined emissions from inks and cleanup materials shall not exceed 0.81 ton/month and 9.63 TPY for this emissions unit, based on a rolling, 12-month summation

- c. The daily emission limitations outlined are based upon the potential to emit for this emissions unit. Therefore, no daily records are required to ensure compliance with these limitations.
- d. On February 18, 2008, OAC rule 3745-21-07 was revised in its entirety; therefore, the 21-07 rule that was in effect prior to this date is no longer part of the State regulations. On April 4, 2008, the rule revision was submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP); however, until the U.S. EPA approves the revision to OAC rule 3745-21-07, the requirement to comply with the previous 21-07 rule provisions still exists as part of the federally-approved SIP for Ohio. The following terms and conditions shall become void after U.S. EPA approves the rule revision:

b)(1)c. and c)(2)

c) Operational Restrictions

- (1) Material usage in this emissions unit shall not exceed the following:

| | |
|----------------|---|
| Mylar Inks | 40 gallons per month (gal/month), 480 gallons per year (gal/yr) |
| Plastijet Inks | 80 gal/month, 960 gal/yr |
| Lacquer Inks | 45 gal/month, 540 gal/yr |
| Misc. Inks | 32 gal/month, 384 gal/yr |
| Cleanup | 45 gal/month, 540 gal/yr |

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for this emissions unit:
 - a. The company identification for each ink and cleanup material employed;
 - b. The number of gallons of each ink and cleanup material employed;



- c. The VOC content of each ink and cleanup material, in pounds of OC per gallon;
- d. The VOC emission rate for each ink and cleanup material, in tons of VOC per month $[(b \times c)/2000]$ for each ink and cleanup material];
- e. The total VOC emission rate for all inks and cleanup materials, in tons of VOC per month (summation of d for each ink and cleanup material); and
- f. The total VOC emission rate for all inks and cleanup materials as a rolling, 12-month summation.

[Note: the ink information must be for the inks as employed, including any thinning solvents added at this emissions unit.]

e) Reporting Requirements

- (1) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.
- (2) The permittee shall submit quarterly deviation (excursion) reports that identify:
 - a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

See b)(2)b. and c)(1).
 - b. the probable cause of each deviation (excursion);
 - c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
 - d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

f) Testing Requirements

- (1) Compliance with the emission limitations in b)(1) shall be determined in accordance with the following methods:



a. Emissions Limitation:

VOC emissions shall not exceed 131.4 lb/day.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each ink employed by the VOC content of each ink in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

b. Emission Limitation:

VOC emissions shall not exceed 17 lb/day from the use of inks from the use of cleanup materials.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each cleanup material employed by the VOC content of each cleanup material in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

c. Compliance with the monthly emission limitations specified in b)(2)a shall be determined by the record keeping requirements specified in section d)(1).

d. USEPA Method 24A of 40 CFR, Part 60, Appendix A or formulation data shall be used to determine the OC content for the inks and cleanup materials employed in this emissions unit.

e. Compliance with the annual emission limitations specified in b)(2)a is ensured as long as compliance with the monthly emission and usage limitations is maintained.

g) Miscellaneous Requirements

(1) None.



6. **R006, Press #7**

Operations, Property and/or Equipment Description:

Screen Printing Press #7

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)a., b)(2)b., c)(1) and d)(2).

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|-------------------------------|---|
| a. | OAC rule 3745-31-05(A)(3) | <p>Volatile organic compound (VOC) emissions shall not exceed 131.4 pounds per day (lb/day) from the use of inks or 17 lb/day from the use of cleanup materials.</p> <p>See b)(2)a.</p> <p>The requirements of this rule also include compliance with OAC rule 3745-31-05(D)(1)(b).</p> |
| b. | OAC rule 3745-31-05(D)(1)(b) | <p>See b)(2)b and c)(1). See Section B.2.</p> |
| c. | OAC rule 3745-21-07(G) | See b)(2)d. |

(2) Additional Terms and Conditions

a. VOC content of each ink and cleanup material employed in this emissions unit, as applied shall not exceed the following:

Mylar Inks 6.64 pounds per gallon (lb/gal)



| | |
|----------------|-------------|
| Plastijet Inks | 5.90 lb/gal |
| Lacquer Inks | 6.54 lb/gal |
| Misc. Inks | 6.82 lb/gal |
| Cleanup | 7.90 lb/gal |

- b. VOC emissions from this emissions unit shall not exceed the following limitations:

| | |
|----------------|---|
| Mylar Inks | 0.13 ton per month (ton/month), 1.59 ton per year (TPY) |
| Plastijet Inks | 0.24 ton/month, 2.83 TPY |
| Lacquer Inks | 0.15 ton/month, 1.77 TPY |
| Misc. Inks | 0.11 ton/month, 1.31 TPY |
| Cleanup | 0.18 ton/month, 2.13 TPY |

Total combined emissions from inks and cleanup materials shall not exceed 0.81 ton/month and 9.63 TPY for this emissions unit, based on a rolling, 12-month summation

- c. The daily emission limitations outlined are based upon the potential to emit for this emissions unit. Therefore, no daily records are required to ensure compliance with these limitations.
- d. On February 18, 2008, OAC rule 3745-21-07 was revised in its entirety; therefore, the 21-07 rule that was in effect prior to this date is no longer part of the State regulations. On April 4, 2008, the rule revision was submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP); however, until the U.S. EPA approves the revision to OAC rule 3745-21-07, the requirement to comply with the previous 21-07 rule provisions still exists as part of the federally-approved SIP for Ohio. The following terms and conditions shall become void after U.S. EPA approves the rule revision:

b)(1)c. and c)(2)

c) Operational Restrictions

- (1) Material usage in this emissions unit shall not exceed the following:

| | |
|----------------|---|
| Mylar Inks | 40 gallons per month (gal/month), 480 gallons per year (gal/yr) |
| Plastijet Inks | 80 gal/month, 960 gal/yr |
| Lacquer Inks | 45 gal/month, 540 gal/yr |
| Misc. Inks | 32 gal/month, 384 gal/yr |
| Cleanup | 45 gal/month, 540 gal/yr |

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for this emissions unit:
 - a. The company identification for each ink and cleanup material employed;
 - b. The number of gallons of each ink and cleanup material employed;



- c. The VOC content of each ink and cleanup material, in pounds of OC per gallon;
- d. The VOC emission rate for each ink and cleanup material, in tons of VOC per month $[(b \times c)/2000]$ for each ink and cleanup material];
- e. The total VOC emission rate for all inks and cleanup materials, in tons of VOC per month (summation of d for each ink and cleanup material); and
- f. The total VOC emission rate for all inks and cleanup materials as a rolling, 12-month summation.

[Note: the ink information must be for the inks as employed, including any thinning solvents added at this emissions unit.]

e) Reporting Requirements

- (1) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.
- (2) The permittee shall submit quarterly deviation (excursion) reports that identify:
 - a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

See b)(2)b. and c)(1).
 - b. the probable cause of each deviation (excursion);
 - c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
 - d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

f) Testing Requirements

- (1) Compliance with the emission limitations in b)(1) shall be determined in accordance with the following methods:



a. Emissions Limitation:

VOC emissions shall not exceed 131.4 lb/day.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each ink employed by the VOC content of each ink in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

b. Emission Limitation:

VOC emissions shall not exceed 17 lb/day from the use of inks from the use of cleanup materials.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each cleanup material employed by the VOC content of each cleanup material in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

c. Compliance with the monthly emission limitations specified in b)(2)a shall be determined by the record keeping requirements specified in section d)(1).

d. USEPA Method 24A of 40 CFR, Part 60, Appendix A or formulation data shall be used to determine the OC content for the inks and cleanup materials employed in this emissions unit.

e. Compliance with the annual emission limitations specified in b)(2)a is ensured as long as compliance with the monthly emission and usage limitations is maintained.

g) Miscellaneous Requirements

(1) None.



7. R008, Press #9

Operations, Property and/or Equipment Description:

Screen Printing Press #9

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)a., b)(2)b., c)(1) and d)(2).

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|-------------------------------|---|
| a. | OAC rule 3745-31-05(A)(3) | <p>Volatile organic compound (VOC) emissions shall not exceed 131.4 pounds per day (lb/day) from the use of inks or 17 lb/day from the use of cleanup materials.</p> <p>See b)(2)a.</p> <p>The requirements of this rule also include compliance with OAC rule 3745-31-05(D)(1)(b).</p> |
| b. | OAC rule 3745-31-05(D)(1)(b) | <p>See b)(2)b and c)(1).</p> <p>See Section B.2.</p> |
| c. | OAC rule 3745-21-07(G) | See b)(2)d. |

(2) Additional Terms and Conditions

a. VOC content of each ink and cleanup material employed in this emissions unit, as applied shall not exceed the following:

Mylar Inks 6.64 pounds per gallon (lb/gal)



| | |
|----------------|-------------|
| Plastijet Inks | 5.90 lb/gal |
| Lacquer Inks | 6.54 lb/gal |
| Misc. Inks | 6.82 lb/gal |
| Cleanup | 7.90 lb/gal |

- b. VOC emissions from this emissions unit shall not exceed the following limitations:

| | |
|----------------|---|
| Mylar Inks | 0.13 ton per month (ton/month), 1.59 ton per year (TPY) |
| Plastijet Inks | 0.24 ton/month, 2.83 TPY |
| Lacquer Inks | 0.15 ton/month, 1.77 TPY |
| Misc. Inks | 0.11 ton/month, 1.31 TPY |
| Cleanup | 0.18 ton/month, 2.13 TPY |

Total combined emissions from inks and cleanup materials shall not exceed 0.81 ton/month and 9.63 TPY for this emissions unit, based on a rolling, 12-month summation

- c. The daily emission limitations outlined are based upon the potential to emit for this emissions unit. Therefore, no daily records are required to ensure compliance with these limitations.
- d. On February 18, 2008, OAC rule 3745-21-07 was revised in its entirety; therefore, the 21-07 rule that was in effect prior to this date is no longer part of the State regulations. On April 4, 2008, the rule revision was submitted to the U.S. EPA as a revision to Ohio's State Implementation Plan (SIP); however, until the U.S. EPA approves the revision to OAC rule 3745-21-07, the requirement to comply with the previous 21-07 rule provisions still exists as part of the federally-approved SIP for Ohio. The following terms and conditions shall become void after U.S. EPA approves the rule revision:

b)(1)c. and c)(2)

c) Operational Restrictions

- (1) Material usage in this emissions unit shall not exceed the following:

| | |
|----------------|---|
| Mylar Inks | 40 gallons per month (gal/month), 480 gallons per year (gal/yr) |
| Plastijet Inks | 80 gal/month, 960 gal/yr |
| Lacquer Inks | 45 gal/month, 540 gal/yr |
| Misc. Inks | 32 gal/month, 384 gal/yr |
| Cleanup | 45 gal/month, 540 gal/yr |

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each month for this emissions unit:
 - a. The company identification for each ink and cleanup material employed;
 - b. The number of gallons of each ink and cleanup material employed;



- c. The VOC content of each ink and cleanup material, in pounds of OC per gallon;
- d. The VOC emission rate for each ink and cleanup material, in tons of VOC per month $[(b \times c)/2000]$ for each ink and cleanup material];
- e. The total VOC emission rate for all inks and cleanup materials, in tons of VOC per month (summation of d for each ink and cleanup material); and
- f. The total VOC emission rate for all inks and cleanup materials as a rolling, 12-month summation.

[Note: the ink information must be for the inks as employed, including any thinning solvents added at this emissions unit.]

e) Reporting Requirements

- (1) Annual Permit Evaluation Report (PER) forms will be mailed to the permittee at the end of the reporting period specified in the Authorization section of this permit. The permittee shall submit the PER in the form and manner provided by the director by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.
- (2) The permittee shall submit quarterly deviation (excursion) reports that identify:
 - a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

See b)(2)b. and c)(1).
 - b. the probable cause of each deviation (excursion);
 - c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
 - d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

f) Testing Requirements

- (1) Compliance with the emission limitations in b)(1) shall be determined in accordance with the following methods:



a. Emissions Limitation:

VOC emissions shall not exceed 131.4 lb/day.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each ink employed by the VOC content of each ink in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

b. Emission Limitation:

VOC emissions shall not exceed 17 lb/day from the use of inks from the use of cleanup materials.

Applicable Compliance Method:

Compliance with this emission limitation shall be determined by first multiplying the number of gallons of each cleanup material employed by the VOC content of each cleanup material in lb/gal and then multiplying by the maximum operating schedule, in hrs/day.

c. Compliance with the monthly emission limitations specified in b)(2)a shall be determined by the record keeping requirements specified in section d)(1).

d. USEPA Method 24A of 40 CFR, Part 60, Appendix A or formulation data shall be used to determine the OC content for the inks and cleanup materials employed in this emissions unit.

e. Compliance with the annual emission limitations specified in b)(2)a is ensured as long as compliance with the monthly emission and usage limitations is maintained.

g) Miscellaneous Requirements

(1) None.