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Facility Name: **Vickers, Inc.**

Application Number: **14-4599**

Date: **July 22, 1998**

GENERAL PERMIT CONDITIONS

TERMINATION OF PERMIT TO INSTALL

Substantial construction for installation must take place within 18 months of the effective date of this permit. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

NOTICE OF INSPECTION

The Director of the Ohio Environmental Protection Agency, or his authorized representatives, may enter upon the premises of the above-named applicant during construction and operation at any reasonable time for the purpose of making inspections, conducting tests, or to examine records or reports pertaining to the construction, modification or installation of the source(s) of environmental pollutants identified within this permit.

CONSTRUCTION OF NEW SOURCE(S)

The proposed source(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources are inadequate or cannot meet applicable standards.

If the construction of the proposed source(s) has already begun or has been completed prior to the date the Director of the Ohio Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of Ohio Administrative Code

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(OAC) Rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities prove to be inadequate or cannot meet applicable standards.

PERMIT TO INSTALL FEE

In accordance with Ohio Revised Code 3745.11, the specified Permit to Install fee must be remitted within 15 days of the effective date of this permit to install.

PUBLIC DISCLOSURE

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC Rule 3745-49-03.

APPLICABILITY

This Permit to Install is applicable only to the contaminant sources identified. Separate application must be made to the Director for the installation or modification of any other contaminant sources.

BEST AVAILABLE TECHNOLOGY

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

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PERMIT TO OPERATE APPLICATION

A Permit to Operate application must be submitted to the appropriate field office for each air contaminant source in this Permit to Install. In accordance with OAC Rule 3745-35-02, the application shall be made at least 90 days prior to start-up of the source.

NINETY DAY OPERATING PERIOD

The facility will be permitted to operate during a 90-day period in accordance with OAC Rule 3745-35-02(C)(4)(b). The purpose of this period of operation is to fulfill the performance tests conditions used in the determination of compliance with the provisions of this Permit to Install or other applicable Ohio EPA rules.

SOURCE OPERATION AFTER COMPLETION OF CONSTRUCTION

This facility is permitted to operate each source described by this permit to install for period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies.

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<u>Ohio EPA Source Number</u>	<u>Source Identification Number</u>	<u>BAT Determination</u>	<u>Applicable Federal & OAC Rules</u>	<u>Permit Allowable Mass Emissions and/or Control/Usage Requirements</u>
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AIR EMISSION SUMMARY

The air contaminant emissions units listed below comprise the Permit to Install for **Vickers, Inc.** located in **Warren** County. The emissions units listed below shall not exceed the emission limits/control requirements contained in the table. This condition in no way limits the applicability of any other state or federal regulations. Additionally, this condition does not limit the applicability of additional special terms and conditions of this permit.

<u>Ohio EPA Source Number</u>	<u>Source Identification Description</u>
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K001 (Modi- ficat-i on)	Misc. metal parts spray booth
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BAT
Determination

Use of an HVLP
 spray gun, use
 of compliance
 coatings, and
 compliance
 with usage,
 VOC content
 and emission
 limitations.
 Compliance
 with the Ohio
 EPA Air Toxics
 Policy.

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<u>Ohio EPA Source Number</u>	<u>Source Identification Number</u>	<u>BAT Determination</u>	<u>Applicable Federal & OAC Rules</u>	<u>Permit Allowable Mass Emissions and/or Control/Usage Requirements</u>
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Applicable
Federal &
OAC Rules

3745-17-07
(A) (1)

3745-17-11 (B) *

3745-21-09
(U) (1) (c)

3745-31-05
(BAT)

* The emission
limitation
established by
this rule is
less stringent
than that
established by
3745-31-05
(BAT) .

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<u>Ohio EPA Source Number</u>	<u>Source Identification Number</u>	<u>BAT Determination</u>	<u>Applicable Federal & OAC Rules</u>	<u>Permit Allowable Mass Emissions and/or Control/Usage Requirements</u>
				Permit Allowable Mass Emissions and/or Control/Usage <u>Requirements</u>
				See Additional Special Term and Condition A.1.
				Less Stringent
				See Additional Special Term and Condition A.2.
				66.3 lbs/day VOC 1.62 TPY VOC; 0.37 lb/day PM/PM ₁₀ 0.009 TPY PM/PM ₁₀

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SUMMARY
 TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

<u>Pollutant</u>	<u>Tons/Year</u>
Organic Compound	1.62
PM	0.009
PM ₁₀	0.009

REPORTING REQUIREMENTS

Unless otherwise specified, reports required by the Permit to Install need only be submitted to **Hamilton County, Dept. of Env. Services, Air Quality Programs, 1632 Central Parkway, Cincinnati, Ohio 45210.**

WASTE DISPOSAL

The owner/operator shall comply with any applicable state and federal requirements governing the storage, treatment, transport and disposal of any waste material generated by the operation of the sources.

MAINTENANCE OF EQUIPMENT

This source and its associated air pollution control system(s) shall be maintained regularly in accordance with good engineering practices and the recommendations of the respective manufacturers in order to minimize air contaminant emissions.

MALFUNCTION/ABATEMENT

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In accordance with OAC RULE 3745-15-06, any malfunction of the source(s) or associated air pollution control system(s) shall be reported immediately to the **Hamilton County, Dept. of Env. Services, Air Quality Programs, 1632 Central Parkway, Cincinnati, Ohio 45210.**

Except as provided by OAC Rule 3745-15-06(A)(3), scheduled maintenance of air pollution control equipment that requires the shutdown or bypassing of air pollution control system(s) must be accompanied by the shutdown of the associated air pollution sources.

AIR POLLUTION NUISANCES PROHIBITED

The air contaminant source(s) identified in this permit may not cause a public nuisance in violation of OAC Rule 3745-15-07.

CONSTRUCTION COMPLIANCE CERTIFICATION

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

ADDITIONAL SPECIAL TERMS AND CONDITIONS

A. Applicable Emissions Limitations and/or Control Requirements

1. Visible particulate emissions from the stack associated with emissions unit K001 shall not exceed 20% opacity, as a six-minute average, except as specified by rule.
2. The VOC content of all coatings employed in K001 shall not exceed 3.5 pounds VOC per gallon of coating, excluding water and exempt solvents, as applied.
3. The VOC content of each cleanup material employed in K001 shall not exceed 6.26 lbs VOC per gallon of cleanup material.

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4. For lbs/hr and TPY emissions limitations for emissions unit K001 see the Air Emissions Summary page of this permit.

B. Operational Restrictions

1. The maximum usage of coatings in emissions unit K001 shall not exceed 10 gallons per day and 480 gallons per year.
2. The maximum usage of cleanup materials in emissions unit K001 shall not exceed 5 gallons per day and 250 gallons per year.

C. Monitoring and/or Recordkeeping Requirements

1. The permittee shall collect and record the following information each day for emissions unit K001:
 - a. the name and identification number of each coating and cleanup material employed;
 - b. the number of gallons of each coating employed, excluding water and exempt solvents, as applied;
 - c. the VOC content of each coating (excluding water and exempt solvents), as applied, in pounds per gallon;
 - d. the number of gallons of each cleanup material employed;
 - e. the VOC content of each cleanup material employed, in pounds per gallon; and,
 - f. the total VOC emissions from all coatings and cleanup materials employed, in pounds.
2. All records required by this Permit to Install shall be retained on file for a period of not less than five years unless otherwise indicated by the Ohio Environmental Protection Agency. All records shall be made available to the Director, or any representative of the Director, for review during normal business

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hours.

D. Reporting Requirements

1. The permittee shall notify the Director (Hamilton County Dept. of Env. Services) in writing of any daily record showing the use of noncomplying coatings. The notification shall include a copy of such record and shall be sent to the Director (Hamilton County Dept. of Env. Services) within 30 days after the exceedance occurs.
2. The permittee shall notify the Director (Hamilton County Dept. of Env. Services) in writing of any daily record showing that the coating line(s) employed more than the applicable maximum daily coating and cleanup material usage limits. The notification shall include a copy of such record and shall be sent to the Director (Hamilton County Dept. of Env. Services) within 30 days after the exceedance occurs.
3. The permittee shall submit required reports in the following manner:
 - a. reports of any required monitoring and/or recordkeeping information shall be submitted to the Hamilton County Dept. of Env. Services; and
 - b. except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the Hamilton County Dept. of Env. Services.

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If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 30, April 30,

July 30, and October 30 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06).

E. Testing Requirements

1. Compliance with the visible emissions limitation in Section A.1. of these terms and conditions shall be demonstrated by the methods outlined in OAC rule 3745-17-03(B) (1).
2. Compliance with the VOC and PM/PM₁₀ emissions limitations on the Air Emissions Summary page of this permit, for K001 shall be demonstrated by applying the following equations:
 - a. coating usage (gal/day) X VOC content (lbs VOC/gal) = lbs/day VOC;
 - b. coating usage (gal/year) X VOC content (lbs VOC/gal) X Ton/2000 lbs = TPY VOC;
 - c. coating usage (gal/day) X coating density (lbs/gal) X solids content (lb solids/lb) X 1-transfer efficiency (1-0.70) X 1-control efficiency (1-0.985) = lbs/day PM/PM₁₀; and,
 - d. coating usage (gal/year) X coating density (lbs/gal) X solids content (lb solids/lb) X 1-transfer efficiency (1-0.70) X 1-control efficiency (1-0.985) X Ton/2000 lbs = TPY PM/PM₁₀.
3. Compliance with the operational restrictions in Section B. of these terms and conditions shall be demonstrated by the recordkeeping requirement in Section C.1. of

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these terms and conditions.

4. USEPA methods 24 and 24A shall be used to determine the VOC content for (a) coatings and (b) flexographic and rotogravure printing lines and related coatings, respectively. If, pursuant to section 4.3 of Method 24, 40 CFR Part 60, Appendix A, an owner or operator determines that Method 24 or 24A cannot be used for a particular coating or ink, the permittee shall so notify the Administrator of the USEPA and shall use formulation data for that coating or ink to demonstrate compliance until the USEPA provides alternative analytical procedures or alternative precision statements for Method 24 or 24A.

F. Miscellaneous Requirements

1. This permit allows the use of the coatings and cleanup materials specified by the permittee in the application for PTI number 14-4599. In conjunction with the best available technology requirements of OAC rule 3745-31-05, the VOC emission limitation(s) specified in this permit was (were) established in accordance with the Ohio EPA's "Air Toxics Policy" and is (are) based on both the coating and cleanup material formulation data and the design parameters of the emissions unit's exhaust system, as specified in the application. Compliance with the Ohio EPA's "Air Toxics Policy" was demonstrated for each pollutant based on the Screen 3 model and a comparison of the predicted 1 hour maximum ground-level concentration to the MAGLC.

The following summarizes the results of the modeling for each pollutant:

Pollutant: Hexane

TLV (ug/m3): 176,000

Maximum Hourly Emission Rate (lbs/hr): 31.3

Predicted 1 Hour Maximum Ground-Level Concentration at the Fenceline (ug/m3): 1318

Maximum Acceptable Ground-Level Concentration (MAGLC) (ug/m3): 4190

Any of the following changes may be deemed a

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"modification" to the emissions unit and, as such, prior notification to and approval from the Hamilton County Dept. of Env. Services are required, including the possible issuance of modifications to PTI number 14-4599 and the operating permit:

- a. any changes in the composition of the coatings or cleanup materials, or the use of new coatings or cleanup materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value specified in the above table;
 - b. any change to the emissions unit or its exhaust parameters (e.g., increased emission rate, reduction of exhaust gas flow rate, and decreased stack height) that would result in an exceedance of any MAGLC specified in the above table;
 - c. any change to the emissions unit or its method of operation that would either require an increase in the emission limitation(s) established by this permit or would otherwise be considered a "modification" as defined in OAC rule 3745-31-01;
 - d. any change in the composition of the coatings or cleanup materials, or use of new coatings or cleanup materials, that would result in the emission of any of the exempted organic compounds included in the definition of "VOC" [OAC rule 3745-21-01(B)(6)]; and,
 - e. any change in the composition of the coatings or cleanup materials, or use of new coatings or cleanup materials, that would result in an increase in emissions of any "Hazardous Air Pollutants" (HAPS) as defined in OAC rule 3745-77-01(V).
2. The terms and conditions in PTI 14-4599: A - F, supercede PTI 14-4432 which was issued October 22, 1997.

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