



State of Ohio Environmental Protection Agency  
S.E.D.O.

Street Address:

Lazarus Gov. Center  
122 S. Front Street  
Columbus, OH 43215

Mailing Address:

Lazarus Gov. Center  
P.O. Box 1049  
Columbus, OH 43216-1049

2004 AUG 17 AM 11:46

TELE: (614) 644-3020 FAX: (614) 644-2329

08/09/04

**CERTIFIED MAIL**

**RE: Final Chapter 3745-35 Permit To Operate**

**F001 (Batch Plant) Batch Plant**

Apache Ready Mix Plant 3 (06-16-01-0086)  
Steven D. Senter  
46626 CR 495  
Coshocton, OH 43812

Dear Steven D. Senter:

The enclosed Permit(s) to Operate allow you to operate the described emissions unit(s) in the manner indicated in the Permit(s). Because each permit contains several terms and conditions, I urge you to read them carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action of the Director is final and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed with the Environmental Review Appeals Commission within thirty (30) days after notice of the Director's action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. It is also requested by the Director that a copy of the appeal be served upon the Environmental Enforcement Section of the Office of the Attorney General. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
309 South Fourth Street, Room 222  
Columbus, Ohio 43215

If you have any questions, please contact Southeast District Office.

Sincerely,

*Michael W. Ahern*

Michael W. Ahern  
Permit Issuance and Data Management Section  
Division of Air Pollution Control

cc: Southeast District Office



State of Ohio Environmental Protection Agency

## Final Permit To Operate An Emissions Unit

Effective Date: 08/09/04

Expiration Date: 08/09/09

This document constitutes issuance to:

Facility ID: 06-16-01-0086  
Apache Ready Mix Plant 3  
9594 McGlade School Rd.  
Dresden, OH 43821

of a permit to operate for:

F001 (Batch Plant)  
Batch Plant

You will be contacted six months prior to the expiration date regarding the renewal of this permit. If you are not contacted, please contact the appropriate Ohio EPA District Office or local air agency identified below. This permit and the authorization to operate the air contaminant source (emissions unit) at this facility shall expire at midnight on the expiration date shown above. If a renewal permit is not issued prior to the expiration date, the permittee may continue to operate pursuant to OAC Chapter 3745-35 and in accordance with the terms of this permit beyond the expiration date, provided that a complete renewal application is submitted no earlier than eighteen (18) months and no later than one-hundred eighty (180) days prior to the expiration date.

Described below is the Ohio EPA District Office or local air agency that is responsible for processing and administering your permit:

Southeast District Office  
2195 Front Street  
Logan, OH 43138  
(740) 385-8501

This permit is granted subject to the conditions attached hereto.

OHIO ENVIRONMENTAL PROTECTION AGENCY

A handwritten signature in black ink, appearing to read "Christopher Jones". The signature is written over a horizontal line.

Christopher Jones  
Director

## **Part I: General Terms and Conditions**

### **1. Compliance Requirements**

The above-described emissions unit is and shall remain in full compliance with all applicable State and federal laws and regulations and the terms and conditions of this permit.

### **2. Permit to Install Requirement**

Prior to the "installation" or "modification" of any "air contaminant source," as those terms are defined in OAC rule 3745-31-01, a permit to install must be obtained from the Ohio EPA pursuant to OAC Chapter 3745-31.

### **3. Reporting Requirements Related to Monitoring and Recordkeeping Requirements**

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

### **4. Records Retention Requirements**

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by the permit. Such records may be maintained in computerized form.

### **5. Inspections and Information Requests**

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State and federal air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an

authorized representative of the Director, copies of records required to be kept by this permit.

**6. Scheduled Maintenance/Malfunction Reporting**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions unit or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of this emissions unit(s) that is (are) served by such control system(s).

**7. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permittee. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

**8. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

**9. Permit Renewal**

Approximately six months prior to the expiration date of this permit, a notice regarding the renewal of this permit will be sent to the permittee's designated facility contact. If you are not contacted, please contact the following Ohio EPA District Office or local air agency which has jurisdiction in the area in which the facility is located:

Southeast District Office  
2195 Front Street  
Logan, OH 43138  
(740) 385-8501

It is the permittee's responsibility to renew this permit even if no notice of its expiration is received.

**Part II: Special Terms and Conditions**

**A. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/ Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
Portable 200 TPH Concrete Batch Plant Including Cement Silo and Fly Ash Silo Controlled with Fabric Filters	OAC rule 3745-31-05(A)(3) PTI #06-6763 Issued 4/11/2002	The fabric filters shall achieve an outlet emission rate of not greater than 0.030 grain of particulate emissions (PE) per dry standard cubic foot of exhaust gases or there shall be no visible emissions, whichever is less stringent.  PE shall not exceed 14.8 tons per year.
	OAC rule 3745-17-07(A)(1) OAC rule 3745-17-07(B)(1) OAC rule 3745-17-08 OAC rule 3745-17-11	There shall be no visible fugitive particulate emissions from the batch plant.  See A.2.a and b below.  The emissions limitations and control requirements specified by these applicable rules are equivalent to or less stringent than the emissions limitations and control requirements established pursuant to OAC rule 3745-31-05(A)(3).

**2. Additional Terms and Conditions**

- 2.a The permittee shall employ best available control measures on the concrete batch plant and associated cement silo and fly ash silo for the purpose of ensuring compliance with the above-mentioned applicable requirements for fugitive particulate emissions. In accordance with the permittee's application, the permittee shall maintain enclosures and vent emissions to a fabric filter baghouse and/or filter sock to ensure compliance. Nothing in this paragraph shall prohibit the permittee from employing additional measures to ensure compliance.
- 2.b Implementation of the above-mentioned control measures in accordance with the terms and conditions of this permit is appropriate and sufficient to satisfy the best available technology requirements of OAC rule 3745-31-05.

**B. Operational Restrictions**

None

**C. Monitoring and/or Record Keeping Requirements**

1. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the exhaust stacks serving this emissions unit and for any visible fugitive particulate emissions from the batch plant egress points. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
  - a. the color of the emissions;
  - b. the total duration of any visible emission incident; and
  - c. any corrective actions taken to eliminate the visible emissions.

**D. Reporting Requirements**

1. The permittee shall submit semiannual written reports that (a) identify all days during which any visible particulate emissions were observed from the exhaust stacks serving this emissions unit and all days during which any visible fugitive particulate emissions were observed from the batch plant egress points and (b) describe any corrective actions taken to eliminate the visible particulate emissions. These reports shall be submitted to the Ohio EPA Southeast District Office by January 31 and July 31 of each year and shall cover the previous 6-month period.

If no visible emissions are observed during a given period, the permittee shall submit a report which states that no visible emissions were observed.

**E. Testing Requirements**

1. Compliance with the emission limitations identified in A.1. above shall be determined in accordance with the following methods:

1.a Emission limitation:

The fabric filters shall achieve an outlet emission rate of not greater than 0.030 grain of PE per dry standard cubic foot of exhaust gases or there shall be no visible emissions, whichever is less stringent.

Applicable Compliance Method:

If required, compliance with this mass emission limitation shall be based on emission testing per OAC rule 3745-17-03(B)(7).

If required, compliance with the no visible emission limit from the exhaust of the fabric filters shall be determined using Test Method 22-like visible emissions observations. (Although Test Method 22 applies to fugitive emissions units, the visible/no visible emissions observation technique of Test Method 22 can be applied to ducted emissions, i.e., Test Method 22-like visible emissions observations.)

**E. Testing Requirements (continued)**

**1.b Emission Limitation:**

PE shall not exceed 14.8 tons per year.

Compliance Determination:

Compliance with the annual emission limitation shall be demonstrated by the following one-time calculation using emission factors from AP-42, Compilation of Air Pollutant Emission Factors, Chapter 11, Table 11.12-2 (issued 10/01).

Average Material composition of Concrete from AP-42: Aggregate - 37%, Sand - 37%, Cement - 13%, Cement Supplement - 2%, and approximately 20 gallons of water.

Aggregate transfer: Total PE = 0.0069 lb/ton of material loaded\*  
 $200 \text{ tons/hr} \times 37\% = 74 \text{ tons/hr} \times 0.0069 \text{ lb/ton} = 0.51 \text{ lb/hr} \times 8760 \text{ hrs/yr} \times 0.0005 \text{ ton/lb} = 2.24 \text{ tons per year}$

Sand Transfer: Total PE = 0.0021 lb/ton of material loaded\*  
 $200 \text{ tons/hr} \times 37\% = 74 \text{ tons/hr} \times 0.0021 \text{ lb/ton} = 0.16 \text{ lb/hr} \times 8760 \text{ hrs/yr} \times 0.0005 \text{ ton/lb} = 0.70 \text{ ton per year}$

\*Emission factors take moisture content into consideration

Cement unloading to elevated storage silo: 0.030 gr/dscf  
 $0.030 \text{ gr/dscf} \times 853 \text{ acfm} \times 60 \text{ mins/hr} \times 1 \text{ lb/7000gr} = 0.22 \text{ lb/hr} \times 8760 \text{ hrs/yr} \times 0.0005 \text{ ton/lb} = 0.96 \text{ ton per year}$

Flyash unloading to elevated storage silo: 0.030 gr/dscf  
 $0.030 \text{ gr/dscf} \times 853 \text{ acfm} \times 60 \text{ mins/hr} \times 1 \text{ lb/7000 gr} = 0.22 \text{ lb/hr} \times 8760 \text{ hrs/yr} \times 0.0005 \text{ ton/lb} = 0.96 \text{ ton per year}$

Weigh Hopper loading (Sand & Aggregate): 0.0051 lb/ton uncontrolled  
 $148 \text{ tons/hr} \times 0.0051 \text{ lb/ton} = 0.75 \text{ lb/hr} \times 0.001 \text{ (baghouse efficiency)} = 0.00075 \text{ lb/hr} \times 8760 \text{ hrs/yr} \times 0.0005 \text{ ton/lb} = 0.003 \text{ ton per year}$

Mixer Loading (central mix): 0.011 lb/ton controlled  
 $200 \text{ tons/hr} \times 0.011 \text{ lb/ton} = 2.2 \text{ lbs/hr} \times 8760 \text{ hrs/yr} \times 0.0005 \text{ ton/lb} = 9.64 \text{ tons per year}$

Total PE = 14.51 tons per year

**1.c Emission Limitation:**

There shall be no visible fugitive particulate emissions from the batch plant.

Applicable Compliance Method:

If required, compliance with the emission limitation shall be determined using Test Method 22.

## F. Miscellaneous Requirements

1. Pursuant to Ohio Administrative Code (OAC) rule 3745-31-03(A)(1)(p)(i), the permittee of a portable or mobile emissions unit may relocate within the State of Ohio without first obtaining a PTI providing the following criteria are met:
  - a. the portable emissions unit is equipped with the best available control technology for such portable emissions unit;
  - b. the portable emissions unit is operating pursuant to a currently effective permit to install, permit to operate or registration;
  - c. the applicant has provided proper notice of intent to relocate the portable emissions unit to the Southeast District Office (SEDO) and the appropriate field office having jurisdiction over the new site within a minimum of thirty days prior to the scheduled relocation; and,
  - d. in the SEDO's and the appropriate field office's judgement, the proposed site is acceptable under the rule 3745-15-07 of the Administrative Code.
2. In the alternative, pursuant to OAC rule 3745-31-03(A)(1)(p)(ii), the permittee of a portable or mobile emissions unit may relocate within the State of Ohio without first obtaining a PTI providing the following criteria of OAC rule 3745-31-05(F) are met:
  - a. the portable emissions unit permittee possesses an Ohio EPA PTI, PTO or registration status;
  - b. the portable emissions unit is equipped with best available technology;
  - c. the portable emission unit owner has identified the proposed site to Ohio EPA;
  - d. Ohio EPA has determined that the portable emissions unit, at the proposed site, will have an acceptable environmental impact;
  - e. a public notice, consistent with Chapter 3745-47 of the Administrative Code, is published in the county where the proposed site is located;
  - f. the owner of the proposed site has provided the portable emissions unit owner with approval or equivalent declaration that it is acceptable to the site owner to move the portable emissions unit to the proposed site; and,
  - g. the portable emissions unit owner has provided the Ohio EPA with fifteen days written notice of the relocation.

Any site approvals issued by the Ohio EPA, pursuant to this section, shall be valid for no longer than three years and are subject to renewal.
3. In order for the SEDO and the appropriate field office having jurisdiction over the new site to determine compliance with all of the above criteria, the owner or operator of the portable or mobile emissions unit must file a "Notice of Intent to Relocate", within the specified time frame (30 or 15 days) prior to the relocation of the emissions unit with the SEDO (2195 Front Street, Logan, Ohio 43138) and the appropriate office having jurisdiction over the new site. Upon receipt of the notice, the SEDO and/or the appropriate field office having jurisdiction over the new site, will evaluate the request in accordance with the above criteria.
4. The permittee should be advised that when portable emission units are located at a stationary source or at a source comprised of portable emission units, potential emissions from the portable emission units are included in the facility potential to emit calculations for Title V and PSD applicability.

The permittee shall include a potential to emit analysis of facility-wide emissions (including the portable sources) for the proposed relocation in the "Notice of Intent to Relocate".

CO: 722-03  
Coshaton  
Apache  
0616010086  
F001 File

## Part II: Special Terms and Conditions

### A. Applicable Emissions Limitations and/or Control Requirements

1. The specific operation(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be employed. Additional applicable emissions limitations and/or control measures (if any) may be specified in narrative form following the table.

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### 2. Additional Terms and Conditions

- 2.a The permittee shall employ best available control measures on the concrete batch plant and associated cement silo and fly ash silo for the purpose of ensuring compliance with the above-mentioned applicable requirements for fugitive particulate emissions. In accordance with the permittee's application, the permittee shall maintain enclosures and vent emissions to a fabric filter baghouse and/or filter sock to ensure compliance. Nothing in this paragraph shall prohibit the permittee from employing additional measures to ensure compliance.
- 2.b Implementation of the above-mentioned control measures in accordance with the terms and conditions of this permit is appropriate and sufficient to satisfy the best available technology requirements of OAC rule 3745-31-05.

### B. Operational Restrictions

None

### C. Monitoring and/or Record Keeping Requirements

1. The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the exhaust stacks serving this emissions unit and for any visible fugitive particulate emissions from the batch plant egress points. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
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Total PE = 14.51 tons per year

**E. Testing Requirements (continued)**

**1.c Emission Limitation:**

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Applicable Compliance Method:

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a. the portable emissions unit is equipped with the best available control technology for such portable emissions unit;

b. the portable emissions unit is operating pursuant to a currently effective permit to install, permit to operate or registration;

c. the applicant has provided proper notice of intent to relocate the portable emissions unit to the Southeast District Office (SEDO) and the appropriate field office having jurisdiction over the new site within a minimum of thirty days prior to the scheduled relocation; and,

d. in the SEDO's and the appropriate field office's judgement, the proposed site is acceptable under the rule 3745-15-07 of the Administrative Code.

**2. In the alternative, pursuant to OAC rule 3745-31-03(A)(1)(p)(ii), the permittee of a portable or mobile emissions unit may relocate within the State of Ohio without first obtaining a PTI providing the following criteria of OAC rule 3745-31-05(F) are met:**

a. the portable emissions unit permittee possesses an Ohio EPA PTI, PTO or registration status;

b. the portable emissions unit is equipped with best available technology;

c. the portable emission unit owner has identified the proposed site to Ohio EPA;

d. Ohio EPA has determined that the portable emissions unit, at the proposed site, will have an acceptable environmental impact;

e. a public notice, consistent with Chapter 3745-47 of the Administrative Code, is published in the county where the proposed site is located;

f. the owner of the proposed site has provided the portable emissions unit owner with approval or equivalent declaration that it is acceptable to the site owner to move the portable emissions unit to the proposed site; and,

g. the portable emissions unit owner has provided the Ohio EPA with fifteen days written notice of the relocation.

Any site approvals issued by the Ohio EPA, pursuant to this section, shall be valid for no longer than three years and are subject to renewal.

**3. In order for the SEDO and the appropriate field office having jurisdiction over the new site to determine compliance with all of the above criteria, the owner or operator of the portable or mobile emissions unit must file a "Notice of Intent to Relocate", within the specified time frame (30 or 15 days) prior to the relocation of the emissions unit with the SEDO (2195 Front Street, Logan, Ohio 43138) and the appropriate office having jurisdiction over the new site. Upon receipt of the notice, the SEDO and/or the appropriate field office having jurisdiction over the new site, will evaluate the request in accordance with the above criteria.**

**4. The permittee should be advised that when portable emission units are located at a stationary source or at a source comprised of portable emission units, potential emissions from the portable emission units are included in the facility potential to emit calculations for Title V and PSD applicability.**

The permittee shall include a potential to emit analysis of facility-wide emissions (including the portable sources) for the proposed relocation in the "Notice of Intent to Relocate".

