



John R. Kasich, Governor
 Mary Taylor, Lt. Governor
 Craig W. Butler, Director

Certified Mail

4/5/2016

No	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MODELING SUBMITTED
No	SYNTHETIC MINOR TO AVOID TITLE V
No	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

Mr. Scott Wallace
 Heinz North America, Massillon Ohio Facility
 1301 Oberlin Rd S.W.
 Massillon, OH 44647

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE

Facility ID: 1576131331
 Permit Number: P0114438
 Permit Type: OAC Chapter 3745-31 Modification
 County: Stark

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**
- **What should you do if you notice a spill or environmental emergency?**

How to appeal this permit

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
 77 South High Street, 17th Floor
 Columbus, OH 43215

How to save money, reduce pollution and reduce energy consumption

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: www.ohioairquality.org/clean_air

How to give us feedback on your permitting experience

Please complete a survey at www.epa.ohio.gov/survey.aspx and give us feedback on your permitting experience. We value your opinion.

How to get an electronic copy of your permit

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

What should you do if you notice a spill or environmental emergency?

Any spill or environmental emergency which may endanger human health or the environment should be reported to the Emergency Response 24-HOUR EMERGENCY SPILL HOTLINE toll-free at (800) 282-9378. Report non-emergency complaints to the appropriate district office or local air agency.

If you have any questions regarding your permit, please contact Canton City Health Department at (330)489-3385 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,



Michael E. Hopkins, P.E.
Assistant Chief, Permitting Section, DAPC

Cc: Canton



FINAL

**Division of Air Pollution Control
Permit-to-Install and Operate
for
Heinz North America, Massillon Ohio Facility**

Facility ID:	1576131331
Permit Number:	P0114438
Permit Type:	OAC Chapter 3745-31 Modification
Issued:	4/5/2016
Effective:	4/5/2016
Expiration:	4/5/2026



Division of Air Pollution Control
Permit-to-Install and Operate
for
Heinz North America, Massillon Ohio Facility

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Final Permit-to-Install and Operate
Heinz North America, Massillon Ohio Facility
Permit Number: P0114438
Facility ID: 1576131331
Effective Date: 4/5/2016

Authorization

Facility ID: 1576131331
Application Number(s): A0047708
Permit Number: P0114438
Permit Description: Chapter 31 modification permit for 14 cooker/kettles used to make sauces for human consumption (flavoring ingredients generate VOC emissions when processed/heated).
Permit Type: OAC Chapter 3745-31 Modification
Permit Fee: \$200.00
Issue Date: 4/5/2016
Effective Date: 4/5/2016
Expiration Date: 4/5/2026
Permit Evaluation Report (PER) Annual Date: Jan 1 - Dec 31, Due Feb 15

This document constitutes issuance to:

Heinz North America, Massillon Ohio Facility
1301 Oberlin Rd S.W.
Massillon, OH 44647

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Canton City Health Department
420 Market Avenue
Canton, OH 44702-1544
(330)489-3385

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency


Craig W. Butler
Director



Final Permit-to-Install and Operate
Heinz North America, Massillon Ohio Facility
Permit Number: P0114438
Facility ID: 1576131331
Effective Date: 4/5/2016

Authorization (continued)

Permit Number: P0114438

Permit Description: Chapter 31 modification permit for 14 cooker/kettles used to make sauces for human consumption (flavoring ingredients generate VOC emissions when processed/heated).

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Emissions Unit ID:	P006
Company Equipment ID:	Cookers and Kettles
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable



Final Permit-to-Install and Operate
Heinz North America, Massillon Ohio Facility
Permit Number: P0114438
Facility ID: 1576131331
Effective Date: 4/5/2016

A. Standard Terms and Conditions

1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is

very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions of this permit will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.

10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the [DO/LAA] in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Final Permit-to-Install and Operate
Heinz North America, Massillon Ohio Facility
Permit Number: P0114438
Facility ID: 1576131331
Effective Date: 4/5/2016

B. Facility-Wide Terms and Conditions

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) None.
2. Risk Management Plan (RMP)

If the permittee is required to develop and register a risk management plan (RMP) pursuant to OAC rule 3745-104, the permittee shall comply with the requirement to register such a plan and shall comply with all other applicable requirements contained in OAC rule 3745-104. [Note: The permittee was required to have a RMP as of 06/02/2008]



Final Permit-to-Install and Operate
Heinz North America, Massillon Ohio Facility
Permit Number: P0114438
Facility ID: 1576131331
Effective Date: 4/5/2016

C. Emissions Unit Terms and Conditions

1. P006, Cookers and Kettles

Operations, Property and/or Equipment Description:

14 total Cookers and Kettles facility-wide and their associated liquaverter used to produce sauces for human frozen food meal products. The cookers/kettles have capacities between 500 gallons and 1619 gallons, are steam-jacketed pressurized/sealed containers with pressure relief vent and hatch/lid, heated by non-contact steam to boil/simmer sauce up to 190°F, with sauce emissions vented inside the building. Each cooker/kettle has a separate or shared liquaverter, which is enclosed blender where dry and liquid ingredients are added and liquefied, then fed into the cooker/kettle. VOC-containing flavorings are added directly to the cooker/kettle. Dry powder ingredient addition to liquaverter produces minimal particulate emissions directly inside the building.

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. None.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. None.
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	ORC 3704.03(T) OAC rule 3745-31-05(A)(3), as effective 06/30/2008 [Best Available Technology (BAT)]	Volatile organic compounds (VOC) emissions shall not exceed 3.92 tons per month averaged over a 12-month rolling period. See b)(2)a and c)(1).
b.	OAC rule 3745-15-07	This emission unit shall be operated in a manner as to prevent any emissions or odors causing a public nuisance per this rule. See b)(2)b.

(2) Additional Terms and Conditions

- a. The uncontrolled potential emissions of particulate when adding dry powder ingredients to the liquaverter of this emissions unit are negligible (less than 0.1 ton/year), and therefore emissions limits for this pollutant have not been established.
- b. Lids must be used at all times on cookers except when ingredients are being added or product is being evaluated, in order to minimize odors.

c) Operational Restrictions

- (1) Flavoring usage shall be controlled such that it shall not cause VOC emissions to exceed 3.92 tons per month averaged over 12-month rolling period, based on the following equations:

a. Monthly VOC from flavorings:

$$\left[\sum_{i=1}^n (a_i \times c_i) \right] \div [2,000 \text{ lbs/ton}] = \text{tons VOC/month}$$

Where,

a_i = the amount of flavoring i used, in pounds, during the month;

c_i = VOC content of flavoring i , as percent by weight;

n = total number of individual flavorings used

b. Total VOC per month averaged over a 12-month rolling period:

$$\left[\sum_{i=1}^{12} (\text{total monthly VOC from flavorings from c})(1)a \right] \div [12 \text{ months/year}]$$

Where,

i = calendar month

Total tons VOC per month averaged over a 12-month rolling period \leq 3.92 tons

This emissions unit has been in operation for more than 12 months and, as such, the permittee has existing records to generate the 12-month rolling period to average the monthly emissions, upon issuance of this permit.

d) Monitoring and/or Recordkeeping Requirements

(1) The permittee shall maintain monthly records of the following information:

- a. the company identification of each flavoring used;
- b. the VOC content of each flavoring used, as percent by weight;
- c. the amount of each VOC-containing flavoring used, in pounds;
- d. total VOC emissions from volatilization of flavorings (calculated per c)(1)a.), in tons; and
- e. monthly average VOC emissions from volatilization of flavorings, averaged over a 12-month rolling period (calculated per c)(1)b.), in tons/month.

(2) The permittee shall maintain records of any time that the lid(s) were not used on any cooker(s) or kettle(s).

e) Reporting Requirements

(1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Canton City Health Department, Air Pollution Control Division by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit. It is recommended that the PER is submitted electronically through the Ohio EPA's "e-Business Center: Air Services" although PERs can be submitted via U.S. postal service or can be hand delivered.

The permittee shall identify the following information in the "additional information" section of the PER in accordance with the monitoring requirements in term number d)(1)e above:

- a. monthly average VOC emissions from volatilization of flavorings in tons/month for the 12-month rolling period that is the same as the PER 12-month period.

f) Testing Requirements

(1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitation

3.92 tons/month of VOC averaged over a 12-month rolling period

Applicable Compliance Method

Compliance with the emission limit shall be based on the recordkeeping in d)(1) and calculations in c)(1).

The emission limitation was established based on the uncontrolled potential-to-emit (PTE) of VOC from this emissions unit. VOC emissions from this emissions unit are caused by the volatilization of VOC-containing flavorings used. Because this emissions unit has actually been installed and operating at its present location since 1979, it was possible to use historical records for amount of material used and material specifications of VOC content to calculate actual emissions. The permittee began use of vodka flavoring in 2010, which met the definition of a modification, so records of that usage were not available before that date.

Maximum potential pounds of each non-vodka flavoring used per year were estimated by scaling-up the total amount used in 2011 to the 2008 production rate (2011 was 68% of the 2008 rate), which was the highest production rate for the 5 years of historical records provided by the permittee. 2011 was picked since its non-vodka flavoring usage distribution was the most representative of normal operations. Maximum potential pounds of vodka flavoring used per year were estimated as the total amount used in 2015, which was the highest production rate for the years of historical records provided by the permittee:

$$\text{Non-vodka: } (451,515 \text{ lbs/yr}) * (1 + (1 - 0.68)) = 663,993 \text{ lbs/yr}$$

$$\text{Vodka: } 37,795 \text{ lbs/year}$$

As a conservative measure, an engineering estimate was made that the company might change its distribution of flavorings used or increase the amount used to meet product demands, since there is a large variability in the production. This would increase the flavoring usage by 30%:

$$\text{Non-vodka: } (663,993 \text{ lbs/yr}) * (1.30) = 863,190 \text{ lbs/yr}_{(\text{CONSERVATIVELY HIGH ESTIMATE})}$$

$$\text{Vodka: } (37,795 \text{ lbs/yr}) * (1.30) = 49,134 \text{ lbs/yr}_{(\text{CONSERVATIVELY HIGH ESTIMATE})}$$

Next, a weighted-average was used to calculate VOC concentrations based on the amount of non-vodka flavorings used in 2011. This approach was taken because the nature of the business at this facility inherently requires a variety of different non-vodka flavorings types to be used over the course of a year. Vodka flavoring has only one VOC concentration, so a weighted-average was not necessary. The results were as follows:

$$\text{Weighted average VOC for non-vodka} = 8.61\% \text{ by weight}$$

$$\text{VOC for vodka} = 40\% \text{ by weight}$$



Annual PTE of VOC for the sauce production process was then calculated as follows, based on the conservative estimate that 100% of the total VOC contents are volatilized:

$$\text{Non-vodka: } (863,190 \text{ lbs/yr}) \times (8.61 \div 100) \div (2000 \text{ lb/ton}) = 37.17 \text{ ton/yr}$$

$$\text{Vodka: } (49,134 \text{ lbs/yr}) \times (40 \div 100) \div (2000 \text{ lb/ton}) = 9.83 \text{ ton/yr}$$

$$\text{Total: } 37.17 + 9.83 = 47.0 \text{ ton/yr}$$

Tons/month VOC was then calculated as follows:

$$(47.0 \text{ ton/yr VOC}) \div (12 \text{ months/yr}) = 3.92 \text{ tons/month}$$

g) Miscellaneous Requirements

- (1) Flavorings, as used in this permit, shall mean any liquid material added for the purpose of adding flavor or spice, which includes, but is not limited to: alcohols (vodka, wine, madeira, sherry, burgundy, etc), extracts, soy sauce, vinegar, natural flavoring, and artificial flavoring. Flavorings contain VOC such as alcohol and propylene glycol.