Ohio Environmental Protection Agency

John R. Kasich, Governor
Mary Taylor, Lt. Governor
Craig W. Butler, Director

Certified Mail

1/25/2016

No	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
Yes	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MODELING SUBMITTED
Yes	SYNTHETIC MINOR TO AVOID TITLE V
Yes	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

Mr. Kevin Rotsching
RALSTON FOODS
3775 Lancaster-New Lexington Road
Lancaster, OH 43130

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE
Facility ID: 0123010180
Permit Number: P0119823
Permit Type: Administrative Modification
County: Fairfield

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**
- **What should you do if you notice a spill or environmental emergency?**

How to appeal this permit

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of $70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
77 South High Street, 17th Floor
Columbus, OH 43215

How to save money, reduce pollution and reduce energy consumption

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: www.ohioairquality.org/clean_air

How to give us feedback on your permitting experience

Please complete a survey at www.epa.ohio.gov/survey.aspx and give us feedback on your permitting experience. We value your opinion.

How to get an electronic copy of your permit

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

What should you do if you notice a spill or environmental emergency?

Any spill or environmental emergency which may endanger human health or the environment should be reported to the Emergency Response 24-HOUR EMERGENCY SPILL HOTLINE toll-free at (800) 282-9378. Report non-emergency complaints to the appropriate district office or local air agency.

If you have any questions regarding your permit, please contact Ohio EPA DAPC, Central District Office at (614)728-3778 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,

Michael E. Hopkins, P.E.
Assistant Chief, Permitting Section, DAPC

Cc: Ohio EPA-CDO

FINAL

Division of Air Pollution Control
Permit-to-Install and Operate
for
RALSTON FOODS

Facility ID:	0123010180
Permit Number:	P0119823
Permit Type:	Administrative Modification
Issued:	1/25/2016
Effective:	1/25/2016
Expiration:	11/25/2020

Ohio Environmental Protection Agency

Division of Air Pollution Control
Permit-to-Install and Operate
for
RALSTON FOODS

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Authorization

Facility ID:	0123010180
Application Number(s):	A0054707
Permit Number:	P0119823
Permit Description:	Administrative modification to incorporate a new synthetic minor strategy for the cereal dryers.
Permit Type:	Administrative Modification
Permit Fee:	$1,875.00
Issue Date:	1/25/2016
Effective Date:	1/25/2016
Expiration Date:	11/25/2020

Permit Evaluation Report (PER) Annual Date: Apr 1 - Mar 31, Due May 15

This document constitutes issuance to:

RALSTON FOODS
276 BREMEN RD
LANCASTER, OH 43130

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Central District Office
50 West Town Street, 6th Floor
P.O. Box 1049
Columbus, OH 43216-1049
(614)728-3778

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s))listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Craig W. Butler
Director

Authorization (continued)

Permit Number: P0119823
Permit Description: Administrative modification to incorporate a new synthetic minor strategy for the cereal dryers.

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Group Name: System 1-6 & Frosted Dryers

Emissions Unit ID:	**B016**
Company Equipment ID:	Dryer #5
Superseded Permit Number:	P0109860
General Permit Category andType:	Not Applicable
Emissions Unit ID:	**B017**
Company Equipment ID:	Dryer #1
Superseded Permit Number:	P0109860
General Permit Category andType:	Not Applicable
Emissions Unit ID:	**B018**
Company Equipment ID:	Dryer #2
Superseded Permit Number:	P0109860
General Permit Category andType:	Not Applicable
Emissions Unit ID:	**B019**
Company Equipment ID:	Dryer#4 (B015 Replacement)
Superseded Permit Number:	P0110352
General Permit Category andType:	Not Applicable
Emissions Unit ID:	**P011**
Company Equipment ID:	Dryer #6
Superseded Permit Number:	P0109860
General Permit Category andType:	Not Applicable
Emissions Unit ID:	**P012**
Company Equipment ID:	Frosted Dryer
Superseded Permit Number:	P0109860
General Permit Category andType:	Not Applicable
Emissions Unit ID:	**P016**
Company Equipment ID:	Dryer #3.
Superseded Permit Number:	P0109860
General Permit Category andType:	Not Applicable

A. Standard Terms and Conditions

1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

PTIO fee.This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

Annual emissions fee.Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is

very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions of this permit will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.

10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the [DO/LAA] in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as beingpermanently shut down without first applying for and obtaining a permit pursuantto OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.

B. Facility-Wide Terms and Conditions

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

   a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

      (1) None.

   b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

      (1) None.

2. All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be "submitted" on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.

3. The permittee is advised that this facility may be subject to the “Generally Available Control Technology” (GACT) requirements under Title 40 of the Code of Regulations, Part 63, Subpart JJJJJJ, the National Emissions Standards for Hazardous Air Pollutants (NESHAP) for Industrial, Commercial, and Institutional Boilers Area Sources. At this time the Ohio EPA is not accepting the delegating authority to enforce the standards promulgated under the Urban Air Toxics Strategy. The requirements of this rule, that are applicable to the area source(s) (for hazardous air pollutants) identified in this permit, shall be enforceable by U.S. EPA. Region 5. The complete requirements of this Subpart (including the Part 63 General Provisions) may be accessed via the Internet from the Electronic code of Federal Regulations (e-CFR) website http://www.ecfr.gov/ or by contacting the appropriate Ohio EPA District Office or Local Air Agency.

C. Emissions Unit Terms and Conditions

1. Emissions Unit Group - System 1,2,3,4,5,6 and Frosted Dryers: B016, B017, B018, B019, P011, P012, P016

EU ID	Operations, Property and/or Equipment Description
B016	System 5 Dryer
B017	System 1 Dryer
B018	System 2 Dryer
B019	System 4 Dryer
P011	System 6 Dryer
P012	Frosted Cereal Dryer
P016	System 3 Dryer

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)c., c)(1), d)(2), e)(2), and f)(1)c. below.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3) *June 30, 2008*	For emissions unit **B016**: Volatile organic compound (VOC) emissions from VOC-containing liquid cereal additives shall not exceed 2.8 tons per rolling, 12-month period. Particulate emissions (PE) shall not exceed 1.32 tons per rolling, 12-month period. For emissions unit **B017**: VOC emissions from VOC-containing

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		liquid cereal additives shall not exceed 4.2 tons per rolling, 12-month period. PE shall not exceed 1.98 tons per rolling, 12-month period. For emissions unit **B018**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 17.3 tons per rolling, 12-month period. PE shall not exceed 1.32 tons per rolling, 12-month period. For emissions unit **B019**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 17.3 tons per rolling, 12-month period. PE shall not exceed 1.32 tons per rolling, 12-month period. For emissions unit **P011**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 2.8 tons per rolling, 12-month period. PE shall not exceed 1.32 tons per rolling, 12-month period. For emissions unit **P012**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 61.2 tons per rolling, 12-month period. PE shall not exceed 2.78 tons per rolling, 12-month period. For emissions unit **P016**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 17.3 tons per rolling, 12-month period. PE shall not exceed 1.16 tons per rolling, 12-month period. See b)(2)a., b)(2)b., and b)(2)c. below.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
b.	OAC rule 3745-31-05(A)(3)(a)(ii) *June 30, 2008*	See b)(2)b. below.
c.	OAC rule 3745-31-05(D) (synthetic minor to avoid Title V)	VOC emissions from liquid flavor cereal additives in emissions units B016, B017, B018, B019, P011, P012, and P016, combined, shall not exceed 83.1 tons per rolling, 12-month period. See c)(1) below.
d.	OAC rule 3745-17-07(A)(1)	Visible particulate emissions from the stacks serving these emissions units shall not exceed 20 percent opacity as a six-minute average, except as provided by rule.
e.	OAC rule 3745-17-11(B)(1)	PE from the stacks serving these emissions units shall not exceed the following based on the Table I which is more stringent than the allowable PE limitation from Figure II: For emissions unit **B016**, PE shall not exceed 4.6 lb/hr. For emissions unit **B017**, PE shall not exceed 6.1 lb/hr. For emissions unit **B018**, PE shall not exceed 5.0 lb/hr. For emissions unit **B019**, PE shall not exceed 5.0 lb/hr. For emissions unit **P011**, PE shall not exceed 4.6 lb/hr. For emissions unit **P012**, PE shall not exceed 7.6 lb/hr. For emissions unit **P016**, PE shall not exceed 5.0 lb/hr.

(2) Additional Terms and Conditions

a. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to the Ohio Revised Code (ORC) changes effective August 3, 2006

(Senate Bill 265 changes), such that Best Available Technology (BAT) is no longer required by state regulations for National Ambient Air Quality Standards (NAAQS) pollutant(s) less than ten tons per year. However, paragraph (A)(3)(a)(ii) of OAC rule 3745-31-05 (the less than 10 tons per year BAT exemption) has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the U.S. EPA approves the revisions to OAC rule 3745-31-05(A)(3)(a)(ii), the requirement to satisfy BAT for pollutant(s) less than 10 tons per year still exists as part of the federally-approved SIP.

b. The following rule paragraph will apply when U.S. EPA approves OAC rule 3745-31-05(A)(3)(a)(ii) (the less than 10 tons per year BAT exemption) as part of the SIP:

i. For emissions units **B016, B017, B018, B019, P011, P012, and P016**: The BAT requirements under OAC rule 3745-31-05(A)(3) do not apply to the PE from this air contaminant source because the uncontrolled potential to emit for PE is less than 10 tons/year.

ii. For emissions units **B016, B017, and P011**: The BAT requirements under OAC rule 3745-31-05(A)(3) do not apply to the VOC emissions from this air contaminant source because the uncontrolled potential to emit for VOC is less than 10 tons/year.

c. The individual cereal line rolling, 12-month PE and VOC emissions limitations were established to reflect the potential to emit for this emissions unit. It is not necessary to develop monitoring, recordkeeping, or reporting requirements to ensure compliance with these limitations.

c) Operational Restrictions

(1) The liquid flavor cereal additives usage and the liquid flavor cereal additive VOC contents shall be limited such that the resulting VOC emissions do not exceed 83.1 tons per rolling 12-month period as represented by the following equation:

83.1 tons VOC per rolling 12-month period $\geq$ Total VOC as determined from liquid flavor cereal additives usage and liquid flavor cereal additives VOC contents;

(2) The permittee shall burn only natural gas in this emissions unit.

d) Monitoring and/or Recordkeeping Requirements

(1) For each day during which the permittee burns a fuel other than natural gas, the permittee shall maintain a record of the type and quantity of fuel burned in this emissions unit.

(2) The permittee shall collect and record the following information each month for emissions units B016, B017, B018, B019, P011, P012, and P016:

a. the name and identification of each liquid flavor cereal additive, as applied;

b. the VOC content for each flavoring material in pounds of VOC per gallon of liquid flavor cereal additive or in pounds of VOC per pound of liquid flavor cereal additive, as applied;

c. the number of gallons or pounds of each liquid flavor cereal additive, as applied;

d. the total VOC emission from each liquid flavor cereal additive, in pounds or tons [i.e., the result of d)(2)c. multiplied by d)(2)d. for each liquid flavor cereal additive used];

e. the total VOC emissions from all liquid flavor cereal additives, in pounds or tons; and

f. the combined, rolling, 12-month VOC emissions from emissions units B016, B017, B018, B019, P011, P012, and P016, in tons.

e) Reporting Requirements

(1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

(2) The permittee shall submit quarterly deviation (excursion) reports that identify:

a. all deviations (excursions) of the following emission limitations, operational restrictions that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:

i. VOC emissions from liquid flavor cereal additives in emissions units B016, B017, B018, B019, P011, P012, and P016, combined, shall not exceed 83.1 tons per rolling, 12-month period;

b. the probable cause of each deviation (excursion);

c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and

d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by Ohio EPA, Central District Office.

f) Testing Requirements

(1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emissions Limitations:

For emissions unit **B016**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 2.8 tons per rolling, 12-month period [as applicable prior to U.S. EPA approving OAC rule 3745-31-05(A)(3)(a)(ii) as part of the SIP].
For emissions unit **B017**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 4.2 tons per rolling, 12-month period [as applicable prior to U.S. EPA approving OAC rule 3745-31-05(A)(3)(a)(ii) as part of the SIP].
For emissions unit **B018**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 17.3 tons per rolling, 12-month period.
For emissions unit **B019**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 17.3 tons per rolling, 12-month period.
For emissions unit **P011**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 2.8 tons per rolling, 12-month period [as applicable prior to U.S. EPA approving OAC rule 3745-31-05(A)(3)(a)(ii) as part of the SIP].
For emissions unit **P012**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 61.2 tons per rolling, 12-month period.
For emissions unit **P016**: VOC emissions from VOC-containing liquid cereal additives shall not exceed 17.3 tons per rolling, 12-month period.

Applicable Compliance Method:

The individual rolling, 12-month VOC emissions limitations were established using the following calculations:

For emissions unit **B016**: (1.20 tons of product/hr) x (0.0002675 lb VOC/lb of product drying) x (8,760 hr/rolling, 12-month period) = 2.8 tons VOC/rolling, 12-month period.

For emissions unit **B017**: (1.80 tons of product/hr) x (0.0002675 lb VOC/lb of product drying) x (8,760 hr/rolling, 12-month period) = 4.2 tons VOC/rolling, 12-month period.

For emissions unit **B018**: (1.35 tons of product/hr) x (0.00146 lb VOC/lb of product drying) x (8,760 hr/rolling, 12-month period) = 17.3 tons VOC/rolling, 12-month period.

For emissions unit **B019**: (1.35 tons of product/hr) x (0.00146 lb VOC/lb of product drying) x (8,760 hr/rolling, 12-month period) = 17.3 tons VOC/rolling, 12-month period.

For emissions unit **P011**: (1.20 tons of product/hr) x (0.0002675 lb VOC/lb of product drying) x (8,760 hr/rolling, 12-month period) = 2.8 tons VOC/rolling, 12-month period.

For emissions unit **P012**: (2.53 tons of product/hr) x (0.00276 lb VOC/lb of product drying) x (8,760 hr/rolling, 12-month period) = 61.2 tons VOC/rolling, 12-month period.

For emissions unit **P016**: (1.35 tons of product/hr) x (0.00146 lb VOC/lb of product drying) x (8,760 hr/rolling, 12-month period) = 17.3 tons VOC/rolling, 12-month period.

b. Emissions Limitations:

For emissions unit **B016**: PE shall not exceed 1.32 tons per rolling, 12-month period*.
For emissions unit **B017**: PE shall not exceed 1.98 tons per rolling, 12-month period*.
For emissions unit **B018**: PE shall not exceed 1.32 tons per rolling, 12-month period*.
For emissions unit **B019**: PE shall not exceed 1.32 tons per rolling, 12-month period*.
For emissions unit **P011**: PE shall not exceed 1.32 tons per rolling, 12-month period*.
For emissions unit **P012**: PE shall not exceed 2.78 tons per rolling, 12-month period*.
For emissions unit **P016**: PE shall not exceed 1.16 tons per rolling, 12-month period*.

*[as applicable prior to U.S. EPA approving OAC rule 3745-31-05(A)(3)(a)(ii) as part of the SIP]

Applicable Compliance Method:

The rolling, 12-month PE limitations were established using the following calculations:

For emissions unit **B016**: (1.20 tons of product/hr x 0.197 lb PE/ton of product drying) + (1.20 tons of product/hr x 0.054 lb PE/ton of product drying) x (8,760 hr/rolling, 12-month period) x (1 ton/2,000 lb) = 1.32 tons PE/rolling, 12-month period.

For emissions unit **B017**: (1.80 tons of product/hr x 0.197 lb PE/ton of product drying) + (1.80 tons of product/hr x 0.054 lb PE/ton of product drying) x (8,760 hr/rolling, 12-month period) x (1 ton/2,000 lb) = 1.98 tons PE/rolling, 12-month period.

For emissions unit **B018**: (1.35 tons of product/hr x 0.197 lb PE/ton of product drying) + (1.35 tons of product/hr x 0.027 lb PE/ton of product drying) x (8,760 hr/rolling, 12-month period) x (1 ton/2,000 lb) = 1.32 tons PE/rolling, 12-month period.

For emissions unit **B019**: (1.35 tons of product/hr x 0.197 lb PE/ton of product drying) + (1.35 tons of product/hr x 0.027 lb PE/ton of product drying) x (8,760

hr/rolling, 12-month period) x (1 ton/2,000 lb) = 1.32 tons PE/rolling, 12-month period.

For emissions unit **P011**: (1.20 tons of product/hr x 0.197 lb PE/ton of product drying) + (1.20 tons of product/hr x 0.054 lb PE/ton of product drying) x (8,760 hr/rolling, 12-month period) x (1 ton/2,000 lb) = 1.32 tons PE/rolling, 12-month period.

For emissions unit **P012**: (2.53 tons of product/hr x 0.197 lb PE/ton of product drying) + (2.53 tons of product/hr x 0.054 lb PE/ton of product drying) x (8,760 hr/rolling, 12-month period) x (1 ton/2,000 lb) = 2.78 tons PE/rolling, 12-month period.

For emissions unit **P016**: (1.35 tons of product/hr x 0.197 lb PE/ton of product drying) x (8,760 hr/rolling, 12-month period) x (1 ton/2,000 lb) = 1.16 tons PE/rolling, 12-month period.

c. Emissions Limitation:

VOC emissions from liquid flavor cereal additives in emissions units B015, B016, B017, B018, B019, P011, P012, and P016, combined, shall not exceed, as a rolling 12-month summation, 83.1 tons per year.

Applicable Compliance Method:

Compliance shall be based upon the record keeping requirements specified in d(2).

d. Emissions Limitation:

Visible particulate emissions from the stacks serving these emissions units shall not exceed 20 percent opacity as a six-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance shall be determined through visible emission observations performed in accordance with U.S. EPA Method 9.

e. Emissions Limitations:

For emissions unit **B016**, PE shall not exceed 4.6 lb/hr.
For emissions unit **B017**, PE shall not exceed 6.1 lb/hr.
For emissions unit **B018**, PE shall not exceed 5.0 lb/hr.
For emissions unit **B019**, PE shall not exceed 5.0 lb/hr.
For emissions unit **P011**, PE shall not exceed 4.6 lb/hr.
For emissions unit **P012**, PE shall not exceed 7.6 lb/hr.
For emissions unit **P016**, PE shall not exceed 5.0 lb/hr.

Applicable Compliance Method:

The emissions limitations were established pursuant to the requirements specified in Table I OAC rule 3745-17-11(A) and the following process weights:

For emissions unit **B016**, P = 1.20 tons/hr.
For emissions unit **B017**, P = 1.80 tons/hr.
For emissions unit **B018**, P = 1.35 tons/hr.
For emissions unit **B019**, P = 1.35 tons/hr.
For emissions unit **P011**, P = 1.20 tons/hr.
For emissions unit **P012**, P = 2.53 tons/hr.
For emissions unit **P016**, P = 1.35 tons/hr.

$E = 4.10(P)^{0.67}$
where P is process weight rate falling within the range 0.05 tons/hr< P < 30 tons/hr.
P = process weight (tons/hr)
E = allowable PE rate (lb/hr)

If required, the permittee shall demonstrate compliance with this emission limitation in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 5.

g) Miscellaneous Requirements

(1) None.