



John R. Kasich, Governor
 Mary Taylor, Lt. Governor
 Craig W. Butler, Director

12/23/2015

Chase Nichols
 Mid-Ohio Paving, Inc.
 6095 Columbus Road
 Centerburg, OH 43011

Certified Mail

No	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
Yes	NSPS
No	NESHAPS
No	NETTING
No	MODELING SUBMITTED
Yes	SYNTHETIC MINOR TO AVOID TITLE V
Yes	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE

Facility ID: 0142000407
 Permit Number: P0117895
 Permit Type: Renewal
 County: Knox

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**

How to appeal this permit

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
 77 South High Street, 17th Floor
 Columbus, OH 43215

How to save money, reduce pollution and reduce energy consumption

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: www.ohioairquality.org/clean_air

How to give us feedback on your permitting experience

Please complete a survey at www.epa.ohio.gov/survey.aspx and give us feedback on your permitting experience. We value your opinion.

How to get an electronic copy of your permit

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

If you have any questions, please contact Ohio EPA DAPC, Central District Office at (614)728-3778 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,



Michael E. Hopkins, P.E.
Assistant Chief, Permitting Section, DAPC

Cc: Ohio EPA-CDO



FINAL

**Division of Air Pollution Control
Permit-to-Install and Operate
for
Mid-Ohio Paving, Inc.**

Facility ID:	0142000407
Permit Number:	P0117895
Permit Type:	Renewal
Issued:	12/23/2015
Effective:	12/23/2015
Expiration:	12/23/2020



**Division of Air Pollution Control
Permit-to-Install and Operate**

for
Mid-Ohio Paving, Inc.

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Final Permit-to-Install and Operate
Mid-Ohio Paving, Inc.
Permit Number: P0117895
Facility ID: 0142000407
Effective Date: 12/23/2015

Authorization

Facility ID: 0142000407
Application Number(s): A0052046
Permit Number: P0117895
Permit Description: Renewal FEPTIO for an asphalt plant and associated roadways and storage pile.
Permit Type: Renewal
Permit Fee: \$0.00
Issue Date: 12/23/2015
Effective Date: 12/23/2015
Expiration Date: 12/23/2020
Permit Evaluation Report (PER) Annual Date: Jan 1 - Dec 31, Due Feb 15

This document constitutes issuance to:

Mid-Ohio Paving, Inc.
6095 Columbus Road
P.O. Box 777
Centerburg, OH 43011

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Central District Office
50 West Town Street, 6th Floor
P.O. Box 1049
Columbus, OH 43216-1049
(614)728-3778

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency


Craig W. Butler
Director



Final Permit-to-Install and Operate
Mid-Ohio Paving, Inc.
Permit Number: P0117895
Facility ID: 0142000407
Effective Date: 12/23/2015

Authorization (continued)

Permit Number: P0117895

Permit Description: Renewal FEPTIO for an asphalt plant and associated roadways and storage pile.

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Emissions Unit ID:	F001
Company Equipment ID:	Paved/Unpaved Roads
Superseded Permit Number:	P0104951
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	F002
Company Equipment ID:	Storage Piles
Superseded Permit Number:	P0104951
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	P901
Company Equipment ID:	Drum Plant
Superseded Permit Number:	P0115150
General Permit Category and Type:	Not Applicable



Final Permit-to-Install and Operate
Mid-Ohio Paving, Inc.
Permit Number: P0117895
Facility ID: 0142000407
Effective Date: 12/23/2015

A. Standard Terms and Conditions

1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is

very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions of this permit will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.

10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the [DO/LAA] in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Final Permit-to-Install and Operate
Mid-Ohio Paving, Inc.
Permit Number: P0117895
Facility ID: 0142000407
Effective Date: 12/23/2015

B. Facility-Wide Terms and Conditions

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) None.
2. All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be "submitted" on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.



Final Permit-to-Install and Operate
Mid-Ohio Paving, Inc.
Permit Number: P0117895
Facility ID: 0142000407
Effective Date: 12/23/2015

C. Emissions Unit Terms and Conditions



1. F001, Paved/Unpaved Roads

Operations, Property and/or Equipment Description:

Paved and Unpaved Roadways and Parking Areas

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a	OAC rule 3745-31-05(A)(3)	The permittee shall develop and implement a site-specific Work Practice Plan designed, as described in d)(1) below, to minimize or eliminate fugitive dust emissions from all roadways and parking areas.

(2) Additional Terms and Conditions

a. None.

c) Operational Restrictions

(1) None.

d) Monitoring and/or Recordkeeping Requirements

(1) Work Practice Plan

The permittee shall develop and implement a site-specific Work Practice Plan designed to minimize or eliminate fugitive dust from the permittee's paved and unpaved roadways and parking areas. This Work Practice Plan shall include, at a minimum, the following elements:

- a. An identification of each roadway or parking area, or segment of roadway or parking area, for which the plan applies. The permittee can select whether to develop a plan based on segments or entire roads.
- b. A determination of the frequency that each roadway, parking area or segment will be inspected to determine if additional control measures are needed. The frequency of inspection can either be common for all segments of the roadway or parking areas or may be identified separately for various segments of the roadway or parking areas.
- c. The identification of the record keeping form/record that will be used to track the inspection and treatment of the roadways. This form/record should include, at a minimum, the following elements:
 - i. Roadway, parking area, or segment inspected;
 - ii. Date inspected;
 - iii. Name of employee responsible for inspection
 - iv. Result of the inspection (needs treated or does not need treated);
 - v. A description of why no treatment was needed;
 - vi. Date treated;
 - vii. Name of employee responsible for roadway, parking area, or segment treatment; and
 - viii. Method used to treat the roadway, parking area, or segment.
- d. A description of how and where the records shall be maintained.

The permittee shall begin using the Work Practice Plan within 30 days from the date Ohio EPA approved the initial plan. As needs warrant, the permittee can modify the Work Practice Plan. The permittee shall submit a copy of proposed revisions to the Work Practice Plan to the Ohio EPA, Central District Office for review and approval. The permittee can begin using the revised Work Practice Plan after the Ohio EPA, Central District Office has approved its use.

(2) Work Practice Plan Inspections

Except as otherwise provided in this section, the permittee shall perform inspections of each of the roadway segments and parking areas at frequencies described in the Work Practice Plan. The purpose of the inspections is to determine the need for implementing control measures. The inspections shall be performed during representative, normal

traffic conditions. No inspection shall be necessary for a roadway or parking area that is covered with snow and/or ice or if precipitation has occurred that is sufficient for that day to ensure compliance with the above-mentioned applicable requirements. Any required inspection that is not performed due to any of the above-identified events shall be performed as soon as such event(s) has (have) ended, except if the next required inspection is within one week.

(3) Work Practice Plan Record Keeping

The permittee shall maintain records of the following information:

- a. The records required to be collected under the Work Practice Plan, and
- b. The date and reason any element of the Work Practice Plan was not implemented.

The permittee shall maintain these records in accordance to the Standard Terms and Conditions (Part A) of this permit.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

In addition to the reporting the information as required by the PER instructions, the permittee shall provide the following additional information in the PER:

- a. a description of any failure to implement the roadways and parking areas Work Practice Plan.
- (2) Within 30 days from the final issuance of this permit, the permittee shall submit their proposed Work Practice Plan to the Ohio EPA, Central District Office.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

- a. None.

g) Miscellaneous Requirements

- (1) None.

2. F002, Storage Piles

Operations, Property and/or Equipment Description:

Aggregate, RAP, and sand storage piles

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	Develop and implement a site-specific work practice plan designed as described in paragraph d)(1) below to minimize or eliminate fugitive dust emissions.
b.	OAC rule 3745-31-05(F)	Fugitive particulate emissions (PE) shall not exceed 6.4 tons per year. Fugitive emissions of particulate matter less than ten microns in aerodynamic diameter (PM ₁₀) shall not exceed 3.1 tons per year.

(2) Additional Terms and Conditions

a. None.

- c) Operational Restrictions
 - (1) None.
- d) Monitoring and/or Recordkeeping Requirements
 - (1) Work Practice Plan

The permittee shall develop and implement a site-specific Work Practice Plan designed to minimize or eliminate fugitive dust from the permittee's material storage piles. This Work Practice Plan shall include, at a minimum, the following elements:

- a. An identification of each storage pile or each storage pile area for which the plan applies.
- b. A determination of the frequency that each storage pile or each storage pile area will be inspected to determine if additional control measures are needed. The frequency of inspection can either be common for all storage piles or may be identified separately for various storage pile areas.
- c. The identification of the record keeping form/record that will be used to track the inspection and treatment of the storage piles. This form/record should include, at a minimum, the following elements:
 - i. Storage pile or storage pile area inspected;
 - ii. Date inspected;
 - iii. Name of employee responsible for the inspection
 - iv. Result of the inspection (needs treated or does not need treated);
 - v. A description of why no treatment was needed;
 - vi. Date treated;
 - vii. Name of employee responsible for treatment of the storage pile or storage pile area; and
 - viii. Method used to treat the storage pile or storage pile area.
- d. A description of how and where the records shall be maintained.

The permittee shall begin using the Work Practice Plan within 30 days from the date Ohio EPA approved the initial plan. As needs warrant, the permittee can modify the Work Practice Plan. The permittee shall submit a copy of proposed revisions to the Work Practice Plan to the Ohio EPA, Central District Office for review and approval. The permittee can begin using the revised Work Practice Plan after the Ohio EPA, Central District Office has approved its use.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

In addition to the reporting the information as required by the PER instructions, the permittee shall provide the following additional information in the PER:

- a. a description of any failure to implement the storage piles Work Practice Plan.
- (2) Within 30 days from the final issuance of this permit, the permittee shall submit their proposed Work Practice Plan to the Ohio EPA, Central District Office.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emissions Limitations:

Fugitive PE shall not exceed 6.4 tons per year.

Fugitive PM₁₀ emissions shall not exceed 3.1 tons per year.

Applicable Compliance Method:

Compliance with fugitive emissions limitations shall be determined by using the emission factor equations in Sections 13.2.4 and 13.2.5, in Compilation of Air Pollutant Emission Factors, AP-42, Fifth Edition, Volume 1 (revised 1/95), for load-in operations, load-out operations, and wind erosion. These emission limitations were based on a maximum production of 3,000,000 tons per year, a maximum storage surface area less than or equal to 6 acres, and a 95 % overall control efficiency for PE and PM₁₀.

g) Miscellaneous Requirements

- (1) None.

3. P901, Drum Plant

Operations, Property and/or Equipment Description:

125 TPH Continuous, Parallel flow, Hot Mix Asphalt Plant with Storage Silo (natural gas, number 2 fuel oil, number 4 fuel oil, number 6 fuel oil, on-spec used oil)

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. See b)(1)h., b)(1)d., c)(4), and d)(9) below.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. See b)(1)a., c)(1), d)(1), e)(2), f)(1)d. through f)(1)g., and f)(2) below.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(D) [Synthetic Minor to avoid Title V permitting requirements]	<p>Nitrogen Oxide (NO_x) emissions shall not exceed 11.0 tons per rolling, 12-month period.</p> <p>Carbon monoxide (CO) emissions from the stack shall not exceed 30.0 tons per rolling, 12-month period.</p> <p>Sulfur dioxide (SO₂) emissions shall not exceed 24.9 tons per rolling, 12-month period.</p> <p>Particulate emissions (PE) from the stack shall not exceed 5.6 tons per rolling, 12-month period.</p> <p>Volatile organic compounds (VOC) emissions from the stack shall not exceed</p>

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		<p>33.8 tons per rolling, 12-month period.</p> <p>Fugitive PE shall not exceed 2.3 tons per rolling, 12-month period.</p> <p>VOC emissions from asphalt load out and silo filling shall not exceed 3.2 tons of per rolling, 12-month period</p> <p>CO emissions from asphalt load out and silo filling shall not exceed 0.5 ton of CO per rolling, 12-month period.</p>
b.	OAC rule 3745-31-05(A)(3)	<p>NO_x emissions from the stack shall not exceed 0.039 pound per ton of asphalt produced using natural gas.</p> <p>NO_x emissions from the stack shall not exceed 0.055 pound per ton of asphalt produced using any fuel, except for natural gas.</p> <p>CO emissions from the stack shall not exceed 0.118 pound per ton of asphalt produced using natural gas.</p> <p>CO emissions from the stack shall not exceed 0.15 pound per ton of asphalt produced using any fuel, except natural gas.</p> <p>VOC emissions from the stack shall not exceed 0.169 pound per ton of asphalt produced using natural gas.</p> <p>VOC emissions from the stack shall not exceed 0.10 pound per ton of asphalt produced using any fuel, except natural gas.</p> <p>SO₂ emissions while burning natural gas shall not exceed 0.0034 pound per ton of asphalt produced.</p> <p>SO₂ emissions while burning number 2 fuel oil or on-spec used oil shall not exceed 0.07 pound per ton of asphalt produced.</p>



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		<p>SO₂ emissions while burning number 4 fuel oil shall not exceed 0.14 pound per ton of asphalt produced.</p> <p>SO₂ emissions while burning number 6 fuel oil shall not exceed 0.21 pound per ton of asphalt produced.</p> <p>PE from the stack shall not exceed 0.04 gr/dscf.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rule 3745-31-05(D).</p> <p>See b)(2)e. and b)(2)f. below.</p>
c.	OAC rule 3745-31-05(A)(3)(a)(ii)	See b)(2)f. below.
d.	OAC rule 3745-31-05(E) [Voluntary Restrictions to avoid state-only enforceable requirements]	See c)(4). below.
e.	40 CFR Part 60, Subpart I	No owner or operator subject to the provisions of this subpart shall discharge or cause the discharge into the atmosphere from any affected facility any gases which contain PE in excess of 0.04 gr/dscf or exhibit 20 percent opacity, or greater.
f.	OAC rule 3745-18-06(E)	The emissions limitation specified by this rules is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A).
g.	OAC rule 3745-17-07(A)(1) OAC rule 3745-17-11(B)(1)	The emissions limitations specified by these rules are less stringent than the emissions limitations established pursuant to 40 CFR Part 60, Subpart I.
h.	Air Toxics OAC rule 3745-114 ORC 3704.03(F)	See d)(9).

(2) Additional Terms and Conditions

- a. The pressure drop across the baghouse shall be maintained within the range of 1 to 8 inches of water while the emissions unit is in operation.

- b. All number 2 and on-spec used oil burned in this emissions unit shall have a sulfur content equal to or less than 0.5%, by weight.
 - c. All number 4 fuel oil burned in this emissions unit shall have a sulfur content equal to or less than 0.8%, by weight.
 - d. All number 6 fuel oil burned in this emissions unit shall have a sulfur content equal to or less than 1.0%, by weight.
 - e. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to the Ohio Revised Code (ORC) changes effective August 3, 2006 (Senate Bill 265 changes), such that Best Available Technology (BAT) is no longer required by state regulations for National Ambient Air Quality Standards (NAAQS) pollutant(s) less than ten tons per year. However, paragraph (A)(3)(a)(ii) of OAC rule 3745-31-05 (the less than 10 tons per year BAT exemption) has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the U.S. EPA approves the revisions to OAC rule 3745-31-05(A)(3)(a)(ii), the requirement to satisfy BAT for pollutant(s) less than 10 tons per year still exists as part of the federally-approved SIP.
 - f. The following rule paragraph will apply when U.S. EPA approves OAC rule 3745-31-05(A)(3)(a)(ii) (the less than 10 tons per year BAT exemption) as part of the SIP:
 - i. The Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3) do not apply to the PE from this air contaminant source because the calculated annual emission rate for PE is less than 10 tons/year, taking into account the federally enforceable rule limits established pursuant to OAC rule 3745-31-05(D).
- c) Operational Restrictions
- (1) The maximum asphalt production for this emissions unit shall not exceed 400,000 tons per rolling, 12-month period.
 - (2) The permittee may substitute reclaimed asphalt pavement (RAP) in amounts not to exceed 50 percent of all aggregate materials in the raw material feed mix.

The permittee shall only use virgin aggregate and/or reclaimed asphalt pavement (RAP) in the raw material feed mix. For the purposes of this permit, virgin aggregate shall be clean, uncontaminated, quarried material.
 - (3) The permittee shall only burn natural gas, number 2, 4, and 6 fuel oils, or on-spec used oil in this emissions unit. In order to use a fuel on an ongoing basis, the permittee shall complete the emission testing required in f)(2) for that fuel.
 - (4) The amount of asphalt produced and the SO₂ emissions are restricted by the following equation:



$$\frac{(0.0034)(w) + (0.07)(x) + (0.14)(y) + (0.21)(z)}{2,000 \text{ lb/ton}} \leq 24.9 \text{ tons of SO}_2$$

Where:

w = Tons asphalt produced with natural gas a per rolling, 12-month period;

x = Tons asphalt produced with number 2 fuel oil and/or on-spec used oil per rolling, 12-month period;

y = Tons asphalt produced with number 4 fuel oil per rolling, 12-month period; and

z = Tons of asphalt produced with number 6 fuel oil per rolling, 12-month period.

- (5) Number 2 fuel oil burned in this emissions unit shall meet U.S. EPA's specifications for Ultra Low Sulfur Diesel (ULSD) found in 40 CFR 80.510(c).
- (6) The permittee may not receive or burn any used oil which does not meet the standards in OAC rule 3745-279-11 and the specifications listed in this permit without first obtaining a permit-to-install or permit-to-install and operate that authorizes the burning of off-specification used oil. The burning of off-specification used oil, subject to OAC rule 3745-279-60 through 67, is prohibited as a fuel in this emissions unit.

Each shipment of oil burned in this emissions unit shall be on-specification (on-spec) oil and shall meet the used oil specifications contained in OAC rule 3745-279-11. The permittee shall determine that the used fuel oil meets these specifications by performing analyses or obtaining copies of analyses or other information from the supplier documenting that the used fuel oil does not exceed (except for flash point which shall not fall below) the following limitations:

Contaminant/Property	Allowable Specifications
arsenic	5 ppm, maximum
cadmium	2 ppm, maximum
chromium	10 ppm, maximum
lead	100 ppm, maximum
total halogens	less than 1,000 ppm; or 4,000 ppm maximum if the presumption that the used oil contains hazardous waste is rebutted, as described below
flash point	100°F, minimum

The used oil burned in this emissions unit shall contain less than the quantifiable levels of PCBs as defined in 40 CFR 761.3; and shall also not exceed the following mercury limitation nor fall below the following heating value:

heat content	135,000 Btu/gallon, minimum
PCBs	2 ppm, maximum
mercury	1 ppm, maximum

Used oil containing 1,000 ppm or greater total halogens is presumed to be a hazardous waste under the rebuttable presumption provided under paragraph (B)(1) of rule 3745-279-10 of the Administrative Code. The permittee may receive and burn used oil equaling or exceeding 1,000 ppm total halogens, but less than 4,000 ppm, only if the permittee has successfully demonstrated, pursuant to OAC rule 3745-279-63, that the used oil does not contain a listed hazardous waste, by either acquiring and maintaining source process information which demonstrates that the used oil was contaminated by halogenated constituents that would not be listed hazardous waste or by demonstrating that the used oil does not contain significant concentrations of halogens by acquiring and maintaining representative analytical data. Acceptable analytical test protocols that can be used to analyze used oil for halogenated hazardous constituents include SW-846 Test Methods 9075, 9076, and 9077.*

If analytical results demonstrate that used oil containing 1,000 ppm or more total halogens, but less than 4,000 total halogens, does not contain greater than 100 ppm of any individual halogenated hazardous constituent found in the F001 and F002 listings in OAC rule 3745-51-31 and there is no information suggesting that any other halogenated hazardous constituent (e.g., chlorinated pesticides) has come in contact with the oil, then the presumption that the oil contains hazardous waste has been successfully rebutted.** The rebuttable presumption does not apply to either metal working oils/fluids containing chlorinated paraffins, if processed through a tolling arrangement as described in OAC rule 3745-279-24(C), or used oils contaminated with chlorofluorocarbons removed from refrigeration units.

The burning of used oil not meeting the above limitations is prohibited in this emissions unit and the fuel oil analyses shall document compliance with each limitation before it is burned. The management and burning of used oil is subject to the Standards for the Management of Used Oil, OAC Chapter 3745-279, and the permittee shall document and assure that used oils burned in this emissions unit meet all of the applicable requirements of this Chapter. If the used oil analyses shows total halogens of 1,000 ppm or greater, the permittee shall obtain and maintain all the necessary records to successfully rebut the presumption that the used oil contains or has been mixed with a listed hazardous waste in accordance with this permit.

*EPA publication SW-846, 3rd (or most current) edition, is available from the Government Printing Office, P.O. Box 371954, Pittsburgh, PA 15250-7954; 202/512-1800, document number 955-001-00000-1.

**DMWM policy documented in "Used Oil Burners - New Guidance for Rebuttable Presumption", published April 2008 or most current policy.

d) **Monitoring and/or Recordkeeping Requirements**

- (1) The permittee shall maintain monthly records of the following information
 - a. the asphalt production, in tons;
 - b. the asphalt production, in tons, for each fuel type;
 - c. the rolling, 12-month summation of the asphalt production, in tons;
 - d. the rolling, 12-month summations of PE (stack), CO, NO_x, SO₂ and VOC emissions, in tons; and
 - e. the maximum percentage of RAP used for each mix.
- (2) The permittee shall receive and maintain the chemical analyses from the supplier/marketer for each shipment of used oil burned in this emissions unit (or if the oil is generated on site, the permittee shall conduct the chemical analyses), which shall contain the following information:
 - a. the date the used oil was received at the facility and the amount received;
 - b. the name, address, and U.S. EPA identification number (if applicable) of the generator, transporter, processor/refiner, supplier, and/or marketer;
 - c. the results of the following chemical analyses, demonstrating that the used oil meets the standards in OAC rule 3745-279-11:
 - i. arsenic content, in ppm;
 - ii. the cadmium content, in ppm;
 - iii. the chromium content, in ppm;
 - iv. the lead content, in ppm;
 - v. total halogens, in ppm; and
 - vi. the flash point;
 - d. where the chemical analysis shows a total halogen content between 1,000 ppm, and below 4,000 ppm, the successful demonstration for the rebuttal of the presumption that the used oil contains or has been mixed with a listed hazardous waste, as described in OAC rule 3745-279-63(C); and
 - e. the results of the analyses demonstrating that the used oil meets the heating value and the mercury and PCB limitations contained in this permit.

Each analysis shall be kept in a readily accessible location for a period of not less than 5 years* following the receipt of each shipment of used oil and shall be made available to the Ohio EPA Division of Materials and Waste Management and/or the Division of Air

Pollution Control (the Ohio EPA, Central District Office) upon verbal or written request. Any authorized representative of the Ohio EPA may sample or require sampling of any used oil shipments received, stored, or burned by/at this facility for periodic detailed chemical analyses through an independent laboratory.

*The Division of Air Pollution Control requires these records to be maintained for 5 years.

- (3) For each shipment of number 4 and 6 fuel oils, and on-spec used oil received for burning in this emissions unit, the permittee shall maintain records of the total quantity of oil received and the permittee's or oil supplier's analyses for sulfur content.
- (4) The permittee shall maintain documents provided by the oil supplier for each shipment of number 2 fuel oil to demonstrate compliance with the ULSD requirement. These documents must include the receipt or bill of lading that includes confirmation that the fuel meets the number 2 diesel fuel ULSD standard.
- (5) For each day during which the permittee burns a fuel other than natural gas, number 2 fuel oil, number 4 fuel oil, number 6 fuel oil, and/or on-spec used oil in this emissions unit, the permittee shall maintain a record of the type, percent sulfur content, and quantity of fuel burned in this emissions unit.
- (6) The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;
 - b. whether the emissions are representative of normal operations;
 - c. if the emissions are not representative of normal operations, the cause of the abnormal emissions;
 - d. the total duration of any visible emission incident; and
 - e. any corrective actions taken to eliminate the visible emissions.

If visible emissions are present, a visible emissions incident has occurred. The observer does not have to document the exact start and end times for the visible emissions incident under item d. above or continue the daily check until the incident has ended. The observer may indicate that the visible emissions incident was continuous during the observation period (or, if known, continuous during the operation of the emissions unit). With respect to the documentation of corrective actions, the observer may indicate that no corrective actions were taken if the visible emissions were representative of normal operations, or specify the minor corrective actions that were taken to ensure that the emissions unit continued to operate under normal conditions, or specify the corrective actions that were taken to eliminate abnormal visible emissions.

- (7) The permittee shall properly install, operate, and maintain equipment to continuously monitor the pressure drop, in inches of water, across the baghouse when the controlled

emissions unit(s) is/are in operation, including periods of startup and shutdown. The permittee shall record the pressure drop across the baghouse on a daily basis. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The acceptable pressure drop shall be based upon the manufacturer's specifications until such time as any required emission testing is conducted and the appropriate range is established to demonstrate compliance.

Whenever the monitored value for the pressure drop deviates from the limit or range established in accordance with this permit, the permittee shall promptly investigate the cause of the deviation. The permittee shall maintain records of the following information for each investigation:

- a. the date and time the deviation began;
- b. the magnitude of the deviation at that time;
- c. the date the investigation was conducted;
- d. the name(s) of the personnel who conducted the investigation; and
- e. the findings and recommendations.

In response to each required investigation to determine the cause of a deviation, the permittee shall take prompt corrective action to bring the operation of the control equipment within the acceptable range specified in this permit, unless the permittee determines that corrective action is not necessary and documents the reasons for that determination and the date and time the deviation ended. The permittee shall maintain records of the following information for each corrective action taken:

- f. a description of the corrective action;
- g. the date corrective action was completed;
- h. the date and time the deviation ended;
- i. the total period of time (in minutes) during which there was a deviation;
- j. the pressure drop readings immediately after the corrective action was implemented; and
- k. the name(s) of the personnel who performed the work.

Investigation and records required by this paragraph do not eliminate the need to comply with the requirements of OAC rule 3745-15-06 if it is determined that a malfunction has occurred.

This range or limit on the pressure drop across the baghouse is effective for the duration of this permit, unless revisions are requested by the permittee and approved in writing by the appropriate Ohio EPA District Office or local air agency. The permittee may request revisions to the permitted limit or range for the pressure drop based upon information

obtained during future testing that demonstrate compliance with the allowable particulate emission rate for the controlled emissions unit(s). In addition, approved revisions to the range or limit will not constitute a relaxation of the monitoring requirements of this permit and may be incorporated into this permit by means of an administrative modification.

- (8) The permittee shall properly operate and maintain equipment to monitor the pressure drop across the baghouse while the emissions unit is in operation. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The permittee shall record the pressure drop across the baghouse on daily basis.
- (9) Modeling to demonstrate compliance with, the "Toxic Air Contaminant Statute", ORC 3704.03(F)(4)(b), was not necessary because the emissions unit's maximum annual emissions for each toxic air contaminant, as defined in OAC rule 3745-114-01, will be less than 1.0 ton per year. OAC Chapter 3745-31 requires permittees to apply for and obtain a new or modified FEPTIO prior to making a "modification" as defined by OAC rule 3745-31-01. The permittee is hereby advised that changes in the composition of the materials, or use of new materials, that would cause the emissions of any toxic air contaminant to increase to above 1.0 ton per year may require the permittee to apply for and obtain a new FEPTIO.
- (10) While performing each burner tuning, the permittee shall record the results of the burner tuning using the Burner Evaluation/Tuning Reporting Form for Asphalt Concrete Plants form [as found in g)(1)]. An alternative form may be used upon approval of the Ohio EPA, Central District Office.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

In addition to the reporting the information as required by the PER instructions, the permittee shall provide the following additional information in the PER:

- a. for the quality of used oil burned in this emissions unit:
 - i. any exceedance of the used oil standards in OAC rule 3745-279-11;
 - ii. any occasion where used oil containing 1,000 ppm or more total halogens was burned prior to receiving information demonstrating a successful rebuttal of the presumption that the used oil contains or has been mixed with a listed hazardous waste;
 - iii. any exceedance of the limitations for mercury and/or PCBs;
 - iv. any deviation from the minimum heat content of 135,000 Btu/gallon;
- b. all periods of time when the pressure drop across the fabric filter was outside of the acceptable range;

- c. all exceedances of the RAP raw material mix limitation;
 - d. all Burner Evaluation/Tuning Reporting Form for Asphalt Concrete Plants forms produced during the past calendar year;
 - e. all days during which any visible particulate emissions were observed from the stack serving this emissions unit; and
 - f. any corrective actions taken to minimize or eliminate the visible particulate emissions identified in e)(1)e.
- (2) The permittee shall submit quarterly deviation (excursion) reports that identify:
- a. all deviations of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the Potential to Emit (PTE) of any regulated air pollutant and have been detected by the monitoring, recordkeeping and/or testing requirements in this permit:
 - i. all exceedances of the rolling, 12-month asphalt production limitation;
 - ii. all exceedances of the rolling, 12-month total PE, SO₂, NO_x, VOC and CO emission limitations;
 - iii. all periods of time when the emissions unit burned a fuel other than natural gas, number 2, 4, or 6 fuel oil or on-spec used oil; and
 - iv. all exceedances of the number 2, 4, and 6 fuel oil, and on-spec used oil sulfur content limitations.
 - b. the probable cause of each deviation (excursion);
 - c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
 - d. the magnitude and duration of each deviations (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

f) Testing Requirements

(1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emissions Limitations:

NO_x emissions from the stack shall not exceed 0.039 pound per ton of asphalt produced using natural gas.

NO_x emissions from the stack shall not exceed 0.055 pound per ton of asphalt produced using any fuel, except for natural gas.

CO emissions from the stack shall not exceed 0.118 pound per ton of asphalt produced using natural gas.

CO emissions from the stack shall not exceed 0.15 pound per ton of asphalt produced using any fuel, except natural gas.

Applicable Compliance Method:

Compliance with these emissions limitations shall be demonstrated in accordance with f)(2).

b. Emissions Limitations:

VOC emissions from the stack shall not exceed 0.169 pound per ton of asphalt produced using natural gas.

VOC emissions from the stack shall not exceed 0.10 pound per ton of asphalt produced using any fuel, except natural gas.

Applicable Compliance Method:

Compliance with the VOC emissions limitation (while using natural gas) was demonstrated through emission tests performed on October 11, 2012.

If required, compliance with the VOC limitations shall be performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and Methods 18 and/or 25.

c. Emissions Limitations:

SO₂ emissions while burning natural gas shall not exceed 0.0034 pound per ton of asphalt produced.

SO₂ emissions while burning number 2 fuel oil or on-spec used oil shall not exceed 0.07 pound per ton of asphalt produced.

SO₂ emissions while burning number 4 fuel oil shall not exceed 0.14 pound per ton of asphalt produced.

SO₂ emissions while burning number 6 fuel oil shall not exceed 0.21 pound per ton of asphalt produced.

Applicable Compliance Method:

Compliance with the SO₂ emissions limitation (while using natural gas) was demonstrated through emission tests performed on June 3, 2010.

If required, compliance with the SO₂ emissions limitations shall be performed in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 4 and Method 6.

d. Emissions Limitations:

NO_x emissions shall not exceed 11.0 tons per rolling, 12-month period.

CO emissions from the stack shall not exceed 30.0 tons per rolling, 12-month period.

SO₂ emissions shall not exceed 24.9 tons per rolling, 12-month period.

PE from the stack shall not exceed 5.6 tons per rolling, 12-month period.

VOC emissions from the stack shall not exceed 33.8 tons per rolling, 12-month period.

Applicable Compliance Method:

Compliance with the rolling, 12-month emissions limitation shall be based upon the results of the most recent emissions testing and the recordkeeping required by d)(1).

e. Emissions Limitation:

Fugitive PE emissions shall not exceed 2.3 tons per rolling 12-month period.

Applicable Compliance Method:

The rolling, 12-month fugitive PE limitation was established to reflect the emission unit's potential to emit taking into consideration the maximum annual asphalt production limitation established by c)(1) above. The rolling, 12-month fugitive PE limitation was established by a sum of the following calculations:

Total fugitive emissions equal the summation of the fugitives from the cold end and the hot end of the plant operations.

Fugitive emissions from the cold end are calculated as follows:

- i. for the emissions from raw material loaded in the weigh hopper, 0.90 tons of PE per rolling 12-month period derived from 400,000 tons of asphalt produced multiplied by 0.94 (assumes 6% liquid AC) multiplied by the emission factor of 0.0048 lb of PE per ton of raw material divided by 2,000 pounds per ton (AP-42, Table 11.12-2 dated 06/2006);
- ii. for the emissions from aggregate handling, 0.78 tons of PE per rolling 12-month period derived from 400,000 tons of asphalt produced multiplied by 0.94 (assumes 6% liquid AC) multiplied by 0.60 ton of aggregate used per ton of raw material multiplied by the emission factor of 0.0069 lb of PE per

ton of aggregate throughput divided by 2,000 pounds per ton (AP-42, Table 11.12-2 dated 06/2006);

- iii. for the emissions from sand handling, 0.16 tons of PE per rolling 12-month period derived from 400,000 tons of asphalt produced multiplied by 0.94 (assumes 6% liquid AC) multiplied by 0.40 ton of sand used per ton of raw material multiplied the emission factor of 0.0021 lb of PE per ton of sand throughput divided by 2,000 pounds per ton (AP-42, Table, 11.12-2 dated 06/2006);
- iv. for the emissions from RAP screening, 0.21 tons of PE per rolling, 12-month period derived by multiplying 400,000 tons of asphalt produced multiplied by 0.94 (assumes 6% liquid AC) multiplied by 0.50 tons RAP used per ton of asphalt produced and by the emission factor of 0.0022 lb of PE per ton of RAP screened and then dividing by 2,000 pounds per ton. (AP-42, Table 11.19.2-2 dated 08/2004)
- v. For the emissions from RAP transfer, 0.04 tons of PE per rolling, 12-month period derived by multiplying 400,000 tons of asphalt produced multiplied by 0.94 (assumes 6% liquid AC) multiplied by 0.50 tons RAP used per ton of asphalt produced and by the emission factor of 0.00014 lb of PE per ton of RAP transferred and by 3 transfer points and then dividing by 2,000 pounds per ton. (AP-42, Table 11.19.2-2 dated 08/2004)

Fugitive emissions from the hot end are calculated as follows:

- vi. for the emissions from silo filling, 0.12 ton of PE per rolling 12-month period derived from 400,000 tons of asphalt produced multiplied by the emission factor of 0.000586 lb of PE per ton of asphalt produced for silo filling divided by 2,000 pounds per ton (AP-42, Table 11.1-14 dated 03/2004); and
- vii. for the emissions from asphalt loadout, 0.10 ton of PE per rolling 12-month period derived from 400,000 tons of asphalt produced multiplied by the emission factor of 0.000522 lb of PE per ton of asphalt produced for loadout divided by 2,000 pounds per ton (AP-42, Table 11.1-14 dated 03/2004).

f. Emissions Limitation:

Fugitive CO emissions shall not exceed 0.5 tons per rolling 12-month period.

Applicable Compliance Method:

The rolling, 12-month fugitive CO emissions limitation was established to reflect the emission unit's potential to emit taking into consideration the maximum annual asphalt production limitation established by c)(1) above. The rolling, 12-month fugitive CO emissions limitation was established by a sum of the following calculations:

- i. for the emissions from asphalt loadout, 0.3 ton per rolling 12-month period derived from 400,000 tons of asphalt produced per rolling 12-month period multiplied by 0.00135 lb of CO per ton of asphalt produced divided by 2,000 pounds per ton (AP-42, Table 11.1-14 dated 03/2004); and
- ii. for the emissions from asphalt silo filling, 0.2 tons per rolling 12-month period derived from 400,000 tons of asphalt produced per rolling 12-month period multiplied by 0.00118 lb of CO per ton of asphalt produced divided by 2,000 pounds per ton (AP-42, Table 11.1-14 dated 03/2004).

g. Emissions Limitation:

Fugitive VOC emissions shall not exceed 3.2 tons per rolling 12-month period.

Applicable Compliance Method:

The rolling, 12-month fugitive VOC emissions limitation was established to reflect the emission unit's potential to emit taking into consideration the maximum annual asphalt production limitation established by c)(1) above. The rolling, 12-month fugitive VOC emissions limitation was established by a sum of the following calculations:

- i. for the emissions from asphalt loadout, 0.8 tons per rolling 12-month period derived from 400,000 tons of asphalt produced per rolling 12-month period multiplied by 0.00386 lb of VOC per ton of asphalt produced divided by 2,000 pounds per ton (AP-42, Table 11.1-14 dated 03/2004); and
- ii. for the emissions from asphalt silo filling, 2.4 tons per rolling 12-month period derived from 400,000 tons of asphalt produced per rolling 12-month period multiplied by 0.0120 lb of VOC per ton asphalt produced divided by 2,000 pounds per ton (AP-42, Table 11.1-14 dated 03/2004).

(2) The permittee shall conduct, or have conducted, emission testing for this emissions unit in accordance with the following requirements:

- a. The emission testing shall be conducted by July 30, 2016, and within 6 months prior to permit expiration. In addition, testing shall be conducted as required by c)(3), if necessary.
- b. The emission testing shall be conducted to demonstrate compliance with the allowable mass emission rates for CO, NO_x, and PE. Emission testing for secondary fuels shall be conducted within 60 days after the switch to the secondary fuel. Prior to secondary fuel use emission testing, the permittee shall consult the Ohio EPA, Central District Office to determine which pollutants and test methods should be tested.
- c. The following test method(s) shall be employed to demonstrate compliance with the allowable mass emission rate(s) for:



CO, Methods 1-4 and 10 of 40 CFR Part 60, Appendix A

NO_x, Methods 1-4 and 7E of 40 CFR Part 60, Appendix A

PE, Methods 1-5 of 40 CFR Part 60, Appendix A

Alternative U.S. EPA approved test methods may be used with prior approval from the Ohio EPA.

The test(s) shall be conducted while the emissions unit is operating at or near its maximum capacity for CO, NO_x, and PE, unless otherwise specified or approved by the Ohio EPA, Central District Office.

Not later than 30 days prior to the proposed test date(s), the permittee shall submit an "Intent to Test" notification to the Ohio EPA, Central District Office. The "Intent to Test" notification shall describe in detail the proposed test methods and procedures, the emissions unit operating parameters, the time(s) and date(s) of the test(s), and the person(s) who will be conducting the test(s). Failure to submit such notification for review and approval prior to the test(s) may result in the Ohio EPA, Central District Office's refusal to accept the results of the emission test(s).

Personnel from the Ohio EPA, Central District Office shall be permitted to witness the test(s), examine the testing equipment, and acquire data and information necessary to ensure that the operation of the emissions unit and the testing procedures provide a valid characterization of the emissions from the emissions unit and/or the performance of the control equipment.

A comprehensive written report on the results of the emissions test(s) shall be signed by the person or persons responsible for the tests and submitted to the Ohio EPA, Central District Office within 30 days following completion of the test(s). The permittee may request additional time for the submittal of the written report, where warranted, with prior approval from the Ohio EPA, Central District Office.

(3) Burner Evaluation/Tuning

a. Introduction

The permittee is required to conduct periodic evaluation/tuning of the asphalt plant burner as set forth below. The purpose of this evaluation/tuning is to ensure that the burner is adjusted and maintained in order to make the burner as fuel efficient as possible.

b. Qualifications for Burner Evaluation/Tuning

Technicians who conduct the burner evaluation/tuning must be qualified to perform the expected burner evaluation/tuning tasks. In order to be qualified, the technician must have passed manufacturer's training concerning burner evaluation/tuning, or must have been trained by someone who has completed the manufacturer's training concerning burner evaluation/tuning. Burner

evaluation/tuning technicians can be either permittee employees or outside parties.

c. Portable Monitor Requirements

Portable monitors used for burner evaluation/tuning shall be properly operated and maintained to monitor the concentration of NO_x, O₂ and CO in the stack exhaust gases from this emissions unit. The monitor(s) shall be capable of measuring the expected concentrations of the measured gases. The monitoring equipment shall be calibrated, operated and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s). The owner or operator of the portable monitor shall maintain records of each portable monitoring device's calibration.

d. Burner Evaluation/Tuning Procedure

An alternative form may be used as long as it contains the same data elements as the Burner Evaluation/Tuning Reporting Form for Asphalt Concrete Plants form.

The burner shall be evaluated and, if necessary, tuned based on the frequency described in f)(3)e.

The general procedure for evaluating and, if necessary, tuning the burner involves the following steps:

- i. Review the plant operations to ensure the plant is operating normally based on weather conditions and production.
- ii. Confirm that the portable monitor is calibrated per the manufacturer's specifications.
- iii. Using the calibrated monitor and the monitor manufacturer's recommended sampling duration, measure the stack exhaust gas values for NO_x, O₂, and CO. These measurements shall be taken at a location representative of stack emissions. Record the values in the "Pre-Tuning" results column on the Burner Evaluation/Tuning Reporting form for Asphalt Concrete Plants form (as found in g). An alternative form may be used as long as it contains the same data elements as the Burner Evaluation/Tuning Reporting Form for Asphalt Concrete Plants form.
- iv. Make any necessary adjustments and repairs to the burner in order to make the burner as fuel efficient as possible.
- v. If adjustments or repairs are made to the burner, then the technician shall re-measure the stack exhaust gas values for NO_x, O₂, and CO. This procedure shall be repeated until the technician is satisfied that the burner has been appropriately tuned. Once he/she is satisfied, then the technician shall record the post tune NO_x, O₂, and CO values in the "Post

Tuning" results column on the Burner Evaluation/Tuning Reporting Form for Asphalt Concrete Plants (or equivalent) form.

Note that the Ohio EPA reserves the right to require permittees to conduct additional emissions tests to verify compliance. Operators who choose not to keep their burners in tune are more likely to be required by Ohio EPA to conduct additional emissions tests to verify compliance. Therefore, it is recommended that permittees make necessary adjustments and repairs to burners as soon as possible and verify that the burner is operating as designed.

- vi. Submit a copy of all Burner Evaluation/Tuning Reporting Forms for Asphalt Concrete Plants forms produced during the past calendar year to the Ohio EPA Central District Office with the PER. Note: These forms are required to be submitted even if the burner is not actually adjusted.

e. Burner Tuning Frequency

The permittee shall conduct the burner evaluation/tuning procedure within 30 production days after commencement of the production season in the State of Ohio. The permittee shall conduct another burner evaluation/tuning procedure within 15 production days before or after June 1st of each year and within 15 production days before or after September 1st of each year. For purposes of this permit, the production season is defined as the time period between the date the first ton of asphalt is produced and the date that the last ton of asphalt is produced during the same calendar year. A burner evaluation/tuning is not required if the production season ends prior to the associated evaluation/tuning due date. If the initial season evaluation/tuning is done within 30 days prior to June 1 or September 1, the tuning associated with that due date is not required.

In addition to the burner evaluation/tuning procedure required above, the permittee shall conduct the burner evaluation/tuning procedure within 20 production days from the date the facility switches to a fuel that is different than the fuel burned during the most recent burner evaluation/tuning procedure.

g) Miscellaneous Requirements

- (1) Burner Tuning Form (See next page)

BURNER EVALUATION/TUNING REPORTING FORM FOR ASPHALT CONCRETE PLANTS

Facility ID:	Evaluation/Tuning Date:
Legal Name:	Other Company Name (if different than legal name):
Mailing Address:	Other Company Site Address: (if different than mailing address):
City, State, Zip Code:	Other Company City, County, Zip Code:
Site Contact Person:	Site Contact Telephone Number:
Site Contact Title:	Site Contact Fax Number:
Name of company performing evaluation/tuning:	Name of company performing emission monitoring:
Type of plant (ie: batch, drum mix, etc.):	Calibration date for analyzers:

Reason for Evaluation/Tuning: Season Initial Tuning June Tuning September Tuning
 Fuel Switch Other (describe)

Fuel employed during evaluation/tuning: Natural Gas Propane # 2 Fuel Oil # 4 Fuel Oil
 Used Oil Other (describe)

Evaluation/Tuning Results:

Parameter	Results	
	Pre Tuning	Post Tuning ²
Fuel flow to the burner (gallon/hr) (for fuel oil and on-spec used oil)		
Fuel pressure (psi)		
For burners that require compressed air for proper operation, pressure at the burner (psi)		
Carbon Monoxide (CO) concentrations (ppm) ¹		
NOx concentrations (ppm) ²		
Oxygen concentrations (per cent) ²		

Asphalt Production (tons/hr)		
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¹ Specify whether on a dry or wet basis.

² If the burner did not require adjusting, please record N/A in the post tuning column.

Describe in detail a list of adjustments and/or repairs made to bring the operating parameters into conformance with the manufacturer’s specifications. Use additional paper if necessary.

Authorized Signature: This signature shall constitute personal affirmation that all statements or assertions of fact made in this form are true and complete, comply fully with applicable state requirements, and shall subject the signatory to liability under applicable state laws forbidding false or misleading statements.

Name of Official (Printed or Typed):	Title of Official and Phone Number:
Signature of Official:	Date:
