



John R. Kasich, Governor
Mary Taylor, Lt. Governor
Craig W. Butler, Director

8/26/2015

Certified Mail

Mr. Greg Flanary
Allied Coating Corporation
387 Fox Drive
Piqua, OH 45356

Yes	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
Yes	MODELING SUBMITTED
Yes	SYNTHETIC MINOR TO AVOID TITLE V
Yes	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE

Facility ID: 0855105001
Permit Number: P0117241
Permit Type: Renewal
County: Miami

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**

How to appeal this permit

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
77 South High Street, 17th Floor
Columbus, OH 43215

How to save money, reduce pollution and reduce energy consumption

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: www.ohioairquality.org/clean_air

How to give us feedback on your permitting experience

Please complete a survey at www.epa.ohio.gov/survey.aspx and give us feedback on your permitting experience. We value your opinion.

How to get an electronic copy of your permit

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

If you have any questions, please contact Regional Air Pollution Control Agency at (937)225-4435 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,



Michael E. Hopkins, P.E.
Assistant Chief, Permitting Section, DAPC

Cc: RAPCA



FINAL

**Division of Air Pollution Control
Permit-to-Install and Operate
for
Allied Coating Corporation**

Facility ID:	0855105001
Permit Number:	P0117241
Permit Type:	Renewal
Issued:	8/26/2015
Effective:	8/26/2015
Expiration:	8/26/2020



Division of Air Pollution Control
Permit-to-Install and Operate
for
Allied Coating Corporation

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Final Permit-to-Install and Operate
Allied Coating Corporation
Permit Number: P0117241
Facility ID: 0855105001
Effective Date: 8/26/2015

Authorization

Facility ID: 0855105001
Application Number(s): A0051196
Permit Number: P0117241
Permit Description: FEPTIO renewal permit for eight miscellaneous metal parts coating lines
Permit Type: Renewal
Permit Fee: \$0.00
Issue Date: 8/26/2015
Effective Date: 8/26/2015
Expiration Date: 8/26/2020
Permit Evaluation Report (PER) Annual Date: Jan 1 - Dec 31, Due Feb 15

This document constitutes issuance to:

Allied Coating Corporation
387 Fox Dr
Piqua, OH 45356

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

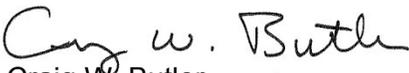
Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Regional Air Pollution Control Agency
117 South Main Street
Dayton, OH 45422-1280
(937)225-4435

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency


Craig W. Butler
Director



Authorization (continued)

Permit Number: P0117241
 Permit Description: FEPTIO renewal permit for eight miscellaneous metal parts coating lines

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

- | | |
|-----------------------------------|----------------------|
| Emissions Unit ID: | K006 |
| Company Equipment ID: | Spindle Coater |
| Superseded Permit Number: | P0104838 |
| General Permit Category and Type: | Not Applicable |
| Emissions Unit ID: | K007 |
| Company Equipment ID: | Automated Dip Machin |
| Superseded Permit Number: | P0104838 |
| General Permit Category and Type: | Not Applicable |
| Emissions Unit ID: | K008 |
| Company Equipment ID: | COE Machine |
| Superseded Permit Number: | P0104838 |
| General Permit Category and Type: | Not Applicable |

Group Name: Dip Coating tanks

Emissions Unit ID:	K001
Company Equipment ID:	Manual Dip Process
Superseded Permit Number:	P0104838
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	K005
Company Equipment ID:	Gasket Coating
Superseded Permit Number:	P0104838
General Permit Category and Type:	Not Applicable

Group Name: spray coating lines

Emissions Unit ID:	K002
Company Equipment ID:	Spray Booth
Superseded Permit Number:	P0104838
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	K003
Company Equipment ID:	Tumble Sprayer
Superseded Permit Number:	P0104838
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	K004
Company Equipment ID:	Seal Machine
Superseded Permit Number:	P0104838
General Permit Category and Type:	Not Applicable



Final Permit-to-Install and Operate
Allied Coating Corporation
Permit Number: P0117241
Facility ID: 0855105001
Effective Date: 8/26/2015

A. Standard Terms and Conditions

1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is

very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions of this permit will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.

10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the [DO/LAA] in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Final Permit-to-Install and Operate
Allied Coating Corporation
Permit Number: P0117241
Facility ID: 0855105001
Effective Date: 8/26/2015

B. Facility-Wide Terms and Conditions

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) 7 through 11.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) 2 through 6 and 12.
2. The maximum annual coating and cleanup usage for emissions units K001 through K008 combined shall not exceed 10,000 gallons, based upon a rolling, 12-month summation of the coating and cleanup usage figures.
3. The emissions of Hazardous Air Pollutants (HAPs), as identified in Section 112 (b) of Title III of the Clean Air Act, from this facility shall be less than 9.9 TPY for any single HAP and 24.9 TPY for any combination of HAPs, based upon a rolling, 12-month summation of the monthly emissions.
4. The permittee shall maintain monthly records of the following information for emissions units K001 through K008 combined:
 - a) the coating and cleanup usage for each month; and
 - b) The rolling, 12-month summation of the coating and cleanup usage.
5. The permittee shall collect and record the following information each month for all materials containing any hazardous air pollutant (HAP) that are applied in the facility:
 - a) the name and identification number/code of each coating, thinner, additive, cleanup material, and any other material containing any HAP;
 - b) the name/identification of each individual HAP contained in each material applied (and identified in "a" and the pound(s) of each HAP per gallon of each HAP-containing material applied;
 - c) the number of gallons of each coating, thinner, additive, cleanup material, and other material applied during the month;
 - d) for each individual HAP, the total emissions from all the materials employed, in ton(s), i.e., for each individual HAP, the summation of the products of "b. times c." for all the materials applied during the month, divided by 2,000 pounds;
 - e) the total combined HAPs emissions from all the materials employed during the month, in ton(s), i.e., the summation of all the individual HAPs emissions from "d" above;

- f) for each individual HAP, the total emissions during the rolling, 12-month period, i.e., the summation of the individual HAP emissions, as recorded in “d” above, for the present month plus the previous 11 months of operation, in ton(s); and
- g) the total combined HAP emissions during the rolling 12-month period, i.e., the summation of all HAP emissions, as recorded in “e” above, for the present month plus the previous 11 months of operation, in ton(s).

* A listing of the Hazardous Air Pollutants (HAPs) can be found in Section 112(b) of the Clean Air Act or can be obtained by contacting your Ohio EPA District Office or local air agency contact. Material Safety Data Sheets typically include a listing of the solvents contained in the coatings or cleanup materials. This information does not have to be kept on a line by line basis.

6. The permittee shall submit quarterly deviation (excursion) reports that identify:

- a) all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the Potential to Emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:
 - (1) All exceedances of the rolling, 12-month coating and cleanup usage combined limitation; and
 - (2) All exceedances of the rolling 12-month individual HAP emission limitation for each HAP for all the coatings, thinners, additives, and cleanup materials employed; and
 - (3) All exceedances of the rolling, 12-month total combined HAPs emission limitation for all the coatings, thinner, additives, and cleanup materials employed.
- b) the probable cause of each deviation (excursion);
- c) any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- d) the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the director (the appropriate district office or local air agency).

7. The FEPTIO application for these emissions units, K001, K002, K003, K004, K005, K006, K007 and K008, were evaluated based on the actual materials and the design parameters of the emissions unit's(s') exhaust system, as specified by the permittee. The “Toxic Air Contaminant Statute”, ORC 3704.03(F), was applied to this/these emissions unit(s) for each toxic air contaminant listed in OAC rule 3745-114-01, using data from the permit application; and modeling was performed for each toxic air contaminant(s) emitted at over one ton per year using an air dispersion model such as SCREEN3, AERMOD, or ISCST3, or other Ohio EPA approved model. The predicted 1-hour maximum



ground-level concentration result(s) from the approved air dispersion model, was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC), calculated as described in the Ohio EPA guidance document entitled "Review of New Sources of Air Toxic Emissions, Option A", as follows:

- a) the exposure limit, expressed as a time-weighted average concentration for a conventional 8-hour workday and a 40-hour workweek, for each toxic compound(s) emitted from the emissions unit(s), (as determined from the raw materials processed and/or coatings or other materials applied) has been documented from one of the following sources and in the following order of preference (TLV was and shall be used, if the chemical is listed):
 - (1) threshold limit value (TLV) from the American Conference of Governmental Industrial Hygienists (ACGIH) "Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices"; or
 - (2) STEL (short term exposure limit) or the ceiling value from the American Conference of Governmental Industrial Hygienists (ACGIH) "Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices"; the STEL or ceiling value is multiplied by 0.737 to convert the 15-minute exposure limit to an equivalent 8-hour TLV.
- b) The TLV is divided by ten to adjust the standard from the working population to the general public (TLV/10).
- c) This standard is/was then adjusted to account for the duration of the exposure or the operating hours of the emissions unit(s), i.e., "X" hours per day and "Y" days per week, from that of 8 hours per day and 5 days per week. The resulting calculation was (and shall be) used to determine the Maximum Acceptable Ground-Level Concentration (MAGLC):

$$TLV/10 \times 8/X \times 5/Y = 4 TLV/XY = MAGLC$$

- d) The following summarizes the results of dispersion modeling for the significant toxic contaminants (emitted at 1 or more tons/year) or "worst case" toxic contaminant(s):

Toxic Contaminant: toluene

TLV (mg/m3): 188.4

Maximum Hourly Emission Rate (lbs/hr): 3.84

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 665.17

MAGLC (ug/m3): 4,476

Toxic Contaminant: xylene

TLV (mg/m3): 434.2

Maximum Hourly Emission Rate (lbs/hr): 1.56

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 270.77



MAGLC (ug/m3): 10,333

Toxic Contaminant: methyl isobutyl ketone (MIBK)

TLV (mg/m3): 204.83

Maximum Hourly Emission Rate (lbs/hr): 2.08

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 361.02

MAGLC (ug/m3): 4,881

Toxic Contaminant: methanol

TLV (mg/m3): 262.09

Maximum Hourly Emission Rate (lbs/hr): 0.62

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 108.31

MAGLC (ug/m3): 6,262

Toxic Contaminant: ethyl benzene

TLV (mg/m3): 434.20

Maximum Hourly Emission Rate (lbs/hr): 0.52

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 90.26

MAGLC (ug/m3): 10,333

The permittee, has demonstrated that emissions of toluene, xylene, methyl isobutyl ketone, methanol and ethyl benzene, from emissions unit(s) K001, K002, K003, K004, K005, K006, K007 and K008, are calculated to be less than eighty per cent of the maximum acceptable ground level concentration (MAGLC); any new raw material or processing agent shall not be applied without evaluating each component toxic air contaminant in accordance with the "Toxic Air Contaminant Statute", ORC 3704.03(F)

8. Prior to making any physical changes to or changes in the method of operation of the emissions unit(s), that could impact the parameters or values that were used in the predicted 1-hour maximum ground-level concentration, the permittee shall re-model the change(s) to demonstrate that the MAGLC has not been exceeded. Changes that can affect the parameters/values used in determining the 1-hour maximum ground-level concentration include, but are not limited to, the following:
 - a) changes in the composition of the materials used or the use of new materials, that would result in the emission of a new toxic air contaminant with a lower Threshold Limit Value (TLV) than the lowest TLV previously modeled;

- b) changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any toxic air contaminant listed in OAC rule 3745-114-01, that was modeled from the initial (or last) application; and
- c) physical changes to the emissions unit(s) or its/their exhaust parameters (e.g., increased/decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Toxic Air Contaminant Statute" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to a non-restrictive change to a parameter or process operation, where compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), has been documented. If the change(s) meet(s) the definition of a "modification", the permittee shall apply for and obtain a final FEPTIO prior to the change. The Director may consider any significant departure from the operations of the emissions unit, described in the permit application, as a modification that results in greater emissions than the emissions rate modeled to determine the ground level concentration; and he/she may require the permittee to submit a permit application for the increased emissions.

- 9. The permittee shall collect, record, and retain the following information for each toxic evaluation conducted to determine compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F):
 - a) a description of the parameters/values used in each compliance demonstration and the parameters or values changed for any re-evaluation of the toxic(s) modeled (the composition of materials, new toxic contaminants emitted, change in stack/exhaust parameters, etc.);
 - b) the Maximum Acceptable Ground-Level Concentration (MAGLC) for each significant toxic contaminant or worst-case contaminant, calculated in accordance with the "Toxic Air Contaminant Statute", ORC 3704.03(F);
 - c) a copy of the computer model run(s), that established the predicted 1-hour maximum ground-level concentration that demonstrated the emissions unit(s) to be in compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), initially and for each change that requires re-evaluation of the toxic air contaminant emissions; and
 - d) the documentation of the initial evaluation of compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), and documentation of any determination that was conducted to re-evaluate compliance due to a change made to the emissions unit(s) or the materials applied.
- 10. The permittee shall maintain a record of any change made to a parameter or value used in the dispersion model, used to demonstrate compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), through the predicted 1-hour maximum ground-level concentration. The record shall include the date and reason(s) for the change and if the change would increase the ground-level concentration.
- 11. The permittee shall include any changes made to a parameter or value used in the dispersion model, that was used to demonstrate compliance with the Toxic Air Contaminant Statute, ORC 3704.03(F), through the predicted 1-hour maximum ground-level concentration, in the quarterly deviation (excursion) reports. If no changes to the emissions, emissions unit(s), or the exhaust stack have been made, then the report shall include a statement to this effect.

12. Compliance with the Emissions Limitations and/or Control Requirements specified in section B)(2) and B)(3) of these terms and conditions shall be determined in accordance with the following methods:

a) Emissions Limitation:

The maximum annual coating and cleanup usage for emissions units K001 through K008 combined shall not exceed 10,000 gallons, based upon a rolling, 12-month summation of the coating and cleanup usage figures.

Applicable compliance Method:

Compliance shall be based upon the record keeping specified in B.4 above.

b) Emissions Limitation:

The emissions of HAPs from this facility shall be less than 9.9 TPY for any single HAP based upon a rolling, 12-month summation of the monthly emissions.

Applicable Compliance Method:

Compliance shall be based on the record keeping specified in B.5 above.

c) Emissions Limitation:

The emissions of HAPs from this facility shall be less than 24.9 TPY for any combination of HAPs, based upon a rolling, 12-month summation of the monthly emissions.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in B.5 above.



Final Permit-to-Install and Operate
Allied Coating Corporation
Permit Number: P0117241
Facility ID: 0855105001
Effective Date: 8/26/2015

C. Emissions Unit Terms and Conditions

1. K006, Spindle Coater

Operations, Property and/or Equipment Description:

Spray coating operation with spindle conveyor installed after August 3rd, 2006 but before August 3, 2009.

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. b)(1)f.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)d.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3754-31-05(A)(3) June 30, 2008	The emissions of Volatile Organic Compound (VOC) from this emissions unit shall not exceed 0.70 pound per hour (lb/hr) from coatings and 3.49 tons per year (TPY) including both coatings and cleanup materials. See b)(2)a. below
b.	OAC rule 3754-31-05(A)(3)(ii) June 30, 2008	The Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3) do not apply to the VOC emissions from this air contaminant since the potential to emit is less than 10 tons/year taking into account the federally enforceable restriction in b)(2)c. below. See b)(2)b. below
c.	OAC rule 3745-21-09(U)(2)(e)(i)	The permittee shall not use more than 8



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		gallons of coating material per day for the coating of miscellaneous metal parts.
d.	OAC rule 3745-31-05(D) (Synthetic minor to avoid Title V and NESHAP for Surface Coating of Miscellaneous Metal Parts and Products 40 CFR 63 Subpart MMMM)	See Section B.2. through B.6.
e.	OAC rule 3745-17-11(C)	See c)(1) and d)(4) through d)(8).
f.	OAC rule 3745-114-01 and ORC 3704.03(F)(4)(c)	See B.7 through B.11.

(2) Additional Terms and Conditions

- a. This Best Available Technology (BAT) emission limit applies until U.S. EPA approves Ohio Administrative Code (OAC) paragraph 3745-31-05(A)(3)(a)(ii) (the less than 10 tons per year BAT exemption) into the Ohio State Implementation Plan (SIP).
- b. These requirements apply once U.S. EPA approves OAC paragraph 3745-31-05(A)(3)(a)(ii) (the less than 10 tons per year BAT exemption) as part of the Ohio SIP.

c) Operational Restrictions

- (1) The permittee shall operate the dry filtration system for the control of particulate emissions whenever this emissions unit is in operation and shall maintain the dry particulate filter in accordance with the manufacturer's recommendations, instructions, and/or operating manual(s), with any modifications deemed necessary by the permittee.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each day for this emissions unit:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons, for each coating employed.
 - c. The total volume, in gallons, for all the coatings employed.
- (2) The permittee shall collect and record the following information each month for this emissions unit:
 - a. The company identification of each coating and cleanup material employed.
 - b. The number of gallons of each coating and cleanup material employed.

- c. The VOC content of each coating and cleanup material employed, in pounds per gallon.
 - d. The total VOC emissions from all coatings [i.e., summation of d)(2)b. x d)(2)c. for each coating employed], in pounds per month
 - e. The total VOC emissions from all cleanup materials employed, [i.e., summation of d)(2)b. x d)(2)c. for each cleanup material employed], in pounds per month.
 - f. The total combined VOC emissions from all coating and cleanup materials employed, in pounds or tons, i.e., summation of d)(2)d + d)(2)e.
- (3) The permittee shall calculate and record the total annual VOC emissions from coatings and cleanup materials, [i.e., the sum of the monthly VOC emissions from the coating and cleanup materials for the calendar year as recorded in d)(2)f].
 - (4) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be maintained at the facility and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.
 - (5) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether it is operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee or operator. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.
 - (6) In addition to the recommended periodic inspections, not less than once each calendar year the permittee shall conduct a comprehensive inspection of the dry particulate filter while the emissions unit is shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.
 - (7) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:
 - a. the date of the inspection;
 - b. a description of each/any problem identified and the date it was corrected;
 - c. a description of any maintenance and repairs performed; and
 - d. the name of person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (8) The permittee shall maintain records that document any time periods when the dry particulate filter was not in service when the emissions unit(s) was/were in operation, as well as, a record of all operations during which the dry particulate filter was not operated according to the manufacturer's recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.

e) Reporting Requirements

- (1) The permittee shall notify the director (appropriate District Office or local air agency) in writing of any daily record showing that any coating line employed more than the applicable maximum daily coating usage limit of 8 gallons per day. The notification shall include a copy of such record and shall be sent to the Director (appropriate District Office or local air agency) within 45 days after the exceedance occurs.
- (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.
- (3) All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be "submitted" on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b)(1) of these terms and conditions shall be determined in accordance with the following methods:
 - a. Emission Limitation:

The VOC emissions from this emissions unit shall not exceed 0.70 lb/hr from coatings.



Applicable Compliance Method:

The hourly allowable VOC emissions limitations were established by multiplying the maximum VOC content of all the coatings (lbs VOC/gallon) by the maximum coating application rate (gallon/hr).

b. Emission Limitation:

The VOC emissions from this emissions unit shall not exceed 3.49 TPY, including both coatings and cleanup materials.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(3).

c. Emission Limitation:

The permittee shall not use more than 8 gallons of coating material per day for the coating of miscellaneous metal parts.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(1)c.

- (2) In accordance with OAC rule 3745-21-04(B)(5), facilities located in Ashtabula, Butler, Clark, Clermont, Cuyahoga, Delaware, Franklin, Geauga, Greene, Hamilton, Lake, Licking, Lorain, Lucas, Mahoning, Medina, Miami, Montgomery, Portage, Stark, Summit, Trumbull, Warren and Wood Counties shall use USEPA Method 24 or USEPA Method 24A to determine the VOC contents of the coatings. If, pursuant to section 11.4 of USEPA method 24, as contained in 40 CFR Part 60 Appendix A, an owner or operator determines that USEPA Method 24 or USEPA Method 24A cannot be used for a particular coating, the owner or operator shall so notify the Administrator of the USEPA and shall use formulation data for that coating to demonstrate compliance until the USEPA provides alternative analytical procedures or alternative precision statements for USEPA Method 24 or USEPA Method 24A.

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the cleanup materials.

g) Miscellaneous Requirements

- (1) None.

2. K007, Automated Dip Machine

Operations, Property and/or Equipment Description:

Automated dip coating machine installed after August 3rd, 2006 but before August 3, 2009.

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. b)(1)e.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. b)(1)d.
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3) June 30, 2008	The emissions of Volatile Organic Compound (VOC) from this emissions unit shall not exceed 1.75 pounds per hour (lb/hr) from coatings and 8.10 tons per year (TPY), including both coatings and cleanup materials. See b)(2)a. below
b.	OAC rule 3754-31-05(A)(3)(ii) June 30, 2008	The Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3) do not apply to the VOC emissions from this air contaminant since the potential to emit is less than 10 tons/year taking into account the federally enforceable restriction in b)(2)c. below. See b)(2)b. below
c	OAC rule 3745-21-09(U)(2)(e)(i)	The permittee shall not use more than 8 gallons of coating material per day for the



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		coating of miscellaneous metal parts.
d.	OAC rule 3745-31-05(D) (Synthetic minor to avoid Title V and NESHAP for Surface Coating of Miscellaneous Metal Parts and Products 40 CFR 63 Subpart MMMM)	See Section B.2. through B.6.
e.	OAC rule 3745-114-01 and ORC 3704.03(F)(4)(c)	See B.7 through B.11.
f.	OAC rule 3745-17-11(C)	Exempt pursuant to OAC rule 3745-17-11(A)(1)(h). See b)(2)c.

(2) Additional Terms and Conditions

- a. This Best Available Technology (BAT) emission limit applies until U.S. EPA approves Ohio Administrative Code (OAC) paragraph 3745-31-05(A)(3)(a)(ii) (the less than 10 tons per year BAT exemption) into the Ohio State Implementation Plan (SIP).
- b. These requirements apply once U.S. EPA approves OAC paragraph 3745-31-05(A)(3)(a)(ii) (the less than 10 tons per year BAT exemption) as part of the Ohio SIP.
- c. Surface coating processes that apply dip coating are not subject to the provisions of OAC rule 3745-17-11(C).

c) Operational Restrictions

- (1) None.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each day for this emissions unit:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons, for each coating employed.
 - c. The total volume, in gallons, for all the coatings employed.
- (2) The permittee shall collect and record the following information each month for this emissions unit:

- a. The company identification of each coating and cleanup material employed.
 - b. The number of gallons of each coating and cleanup material employed.
 - c. The VOC content of each coating and cleanup material employed, in pounds per gallon.
 - d. The total VOC emissions from all coatings [i.e., summation of d)(2)b. x d)(2)c. for each coating employed], in pounds per month
 - e. The total VOC emissions from all cleanup materials employed, [i.e., summation of d)(2)b. x d)(2)c. for each cleanup material employed], in pounds per month.
 - f. The total combined VOC emissions from all coating and cleanup materials employed, in pounds or tons, i.e., summation of d)(2)d + d)(2)e.
- (3) The permittee shall calculate and record the total annual VOC emissions from coatings and cleanup materials, [i.e., the sum of the monthly VOC emissions from the coating and cleanup materials for the calendar year as recorded in d)(2)f].
- e) Reporting Requirements
- (1) The permittee shall notify the director (appropriate District Office or local air agency) in writing of any daily record showing that any coating line employed more than the applicable maximum daily coating usage limit of 8 gallons per day. The notification shall include a copy of such record and shall be sent to the Director (appropriate District Office or local air agency) within 45 days after the exceedance occurs.
 - (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.
 - (3) All applications, notifications or reports required by terms and conditions in this permit to be submitted or “reported in writing” are to be submitted to Ohio EPA through the Ohio EPA’s eBusiness Center: Air Services web service (“Air Services”). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be “submitted” on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.

f) Testing Requirements

(1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b)(1) of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitation:

The VOC emissions from this emissions unit shall not exceed 1.75 lbs/hr from coatings.

Applicable Compliance Method:

The hourly allowable VOC emissions limitation was established by multiplying the maximum VOC content of all the coatings (lbs VOC/gallon) by the maximum coating application rate (gallon/hr).

b. Emission Limitation:

The VOC emissions from this emissions unit shall not exceed 8.10 TPY, including both coatings and cleanup materials.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(3).

c. Emission Limitation:

The permittee shall not use more than 8 gallons of coating material per day for the coating of miscellaneous metal parts.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(1)c.

(2) In accordance with OAC rule 3745-21-04(B)(5), facilities located in Ashtabula, Butler, Clark, Clermont, Cuyahoga, Delaware, Franklin, Geauga, Greene, Hamilton, Lake, Licking, Lorain, Lucas, Mahoning, Medina, Miami, Montgomery, Portage, Stark, Summit, Trumbull, Warren and Wood Counties shall use USEPA Method 24 or USEPA Method 24A to determine the VOC contents of the coatings. If, pursuant to section 11.4 of USEPA method 24, as contained in 40 CFR Part 60 Appendix A, an owner or operator determines that USEPA Method 24 or USEPA Method 24A cannot be used for a particular coating, the owner or operator shall so notify the Administrator of the USEPA and shall use formulation data for that coating to demonstrate compliance until the USEPA provides alternative analytical procedures or alternative precision statements for USEPA Method 24 or USEPA Method 24A.

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the cleanup materials.



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Allied Coating Corporation
Permit Number: P0117241
Facility ID: 0855105001
Effective Date: 8/26/2015

g) Miscellaneous Requirements

- (1) None.

3. K008, COE Machine

Operations, Property and/or Equipment Description:

Chain on edge coating machine installed after August 3rd, 2006 but before August 3, 2009.

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. b)(1)e.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)c.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3) June 30, 2008	The emissions of Volatile Organic Compound (VOC) from this emissions unit shall not exceed 3.51 pounds per hour (lb/hr) from coatings and 4.37 tons per year (TPY), including both coatings and cleanup materials. See b)(2)a. below
b.	OAC rule 3754-31-05(A)(3)(ii) June 30, 2008	The Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3) do not apply to the VOC emissions from this air contaminant since the potential to emit is less than 10 tons/year taking into account the federally enforceable restriction in b)(2)c. below. See b)(2)b. below
c.	OAC rule 3745-31-05(D) (Synthetic minor to avoid Title V and	See Section B.2. through B.6.



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
	NESHAP for Surface Coating of Miscellaneous Metal Parts and Products 40 CFR 63 Subpart M(MM)	
d.	OAC rule 3745-17-11(C)	See c)(1) and d)(4) through d)(8).
e.	OAC rule 3745-114-01 and ORC 3704.03(F)(4)(c)	See B.7 through B.11.

(2) Additional Terms and Conditions

- a. This Best Available Technology (BAT) emission limit applies until U.S. EPA approves Ohio Administrative Code (OAC) paragraph 3745-31-05(A)(3)(a)(ii) (the less than 10 tons per year BAT exemption) into the Ohio State Implementation Plan (SIP).
- b. These requirements apply once U.S. EPA approves OAC paragraph 3745-31-05(A)(3)(a)(ii) (the less than 10 tons per year BAT exemption) as part of the Ohio SIP.

c) Operational Restrictions

- (1) The permittee shall operate the dry filtration system for the control of particulate emissions whenever this emissions unit is in operation and shall maintain the dry particulate filter in accordance with the manufacturer's recommendations, instructions, and/or operating manual(s), with any modifications deemed necessary by the permittee.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each day for this emissions unit:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons, for each coating employed.
 - c. The total volume, in gallons, for all the coatings employed.
- (2) The permittee shall collect and record the following information each month for this emissions unit:
 - a. The company identification of each coating and cleanup material employed.
 - b. The number of gallons of each coating and cleanup material employed.
 - c. The VOC content of each coating and cleanup material employed, in pounds per gallon.

- d. The total VOC emissions from all coatings [i.e., summation of d)(2)b. x d)(2)c. for each coating employed], in pounds per month
 - e. The total VOC emissions from all cleanup materials employed, [i.e., summation of d)(2)b. x d)(2)c. for each cleanup material employed], in pounds per month.
 - f. The total combined VOC emissions from all coating and cleanup materials employed, in pounds or tons, i.e., summation of d)(2)d + d)(2)e.
- (3) The permittee shall calculate and record the total annual VOC emissions from coatings and cleanup materials, [i.e., the sum of the monthly VOC emissions from the coating and cleanup materials for the calendar year as recorded in d)(2)f].
 - (4) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be maintained at the facility and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.
 - (5) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether it is operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee or operator. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.
 - (6) In addition to the recommended periodic inspections, not less than once each calendar year the permittee shall conduct a comprehensive inspection of the dry particulate filter while the emissions unit is shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.
 - (7) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:
 - a. the date of the inspection;
 - b. a description of each/any problem identified and the date it was corrected;
 - c. a description of any maintenance and repairs performed; and
 - d. the name of person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (8) The permittee shall maintain records that document any time periods when the dry particulate filter was not in service when the emissions unit(s) was/were in operation, as well as, a record of all operations during which the dry particulate filter was not operated

according to the manufacturer's recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.

e) Reporting Requirements

- (1) The permittee shall notify the director (appropriate District Office or local air agency) in writing of any daily record showing that any coating line employed more than the applicable maximum daily coating usage limit of 8 gallons per day. The notification shall include a copy of such record and shall be sent to the Director (appropriate District Office or local air agency) within 45 days after the exceedance occurs.
- (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.
- (3) All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be "submitted" on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b)(1) of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitation:

The VOC emissions from this emissions unit shall not exceed 3.51 lbs/hr from coatings.

Applicable Compliance Method:

The hourly allowable VOC emissions limitations were established by multiplying the maximum VOC content of all the coatings (lbs VOC/gallon) by the maximum coating application rate (gallon/hr).

b. Emission Limitation:

The VOC emissions from this emissions unit shall not exceed 4.37 TPY, including both coatings and cleanup materials.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(3).

c. Emission Limitation:

The permittee shall not use more than 8 gallons of coating material per day for the coating of miscellaneous metal parts.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(1)c.

- (2) In accordance with OAC rule 3745-21-04(B)(5), facilities located in Ashtabula, Butler, Clark, Clermont, Cuyahoga, Delaware, Franklin, Geauga, Greene, Hamilton, Lake, Licking, Lorain, Lucas, Mahoning, Medina, Miami, Montgomery, Portage, Stark, Summit, Trumbull, Warren and Wood Counties shall use USEPA Method 24 or USEPA Method 24A to determine the VOC contents of the coatings. If, pursuant to section 11.4 of USEPA method 24, as contained in 40 CFR Part 60 Appendix A, an owner or operator determines that USEPA Method 24 or USEPA Method 24A cannot be used for a particular coating, the owner or operator shall so notify the Administrator of the USEPA and shall use formulation data for that coating to demonstrate compliance until the USEPA provides alternative analytical procedures or alternative precision statements for USEPA Method 24 or USEPA Method 24A.

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the cleanup materials.

g) Miscellaneous Requirements

- (1) None.

4. Emissions Unit Group -Dip Coating tanks: K001 and K005,

EU ID	Operations, Property and/or Equipment Description
K001	Two manually operated dip coating tanks installed before August 3rd, 2006
K005	Dip coating tank for gaskets installed before August 3rd, 2006

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. b)(1)d.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)c.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p><u>For emissions unit K001:</u></p> <p>The emissions of Volatile Organic Compound (VOC) from this emissions unit shall not exceed 1.19 pounds per hour (lb/hr) from coatings and 5.63 tons per year (TPY) including both coating and cleanup materials.</p> <p><u>For emissions unitK005:</u></p> <p>The emissions of VOC from this emissions unit shall not exceed 0.91 lb/hr from coatings and 4.41 TPY including both coating and cleanup materials.</p> <p>The requirements established pursuant to this rule also include the requirements of</p>

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		OAC rules 3745-21-09(U)(2)(e)(i) and 3745-31-05(D).
b.	OAC rule 3745-21-09(U)(2)(e)(i)	The permittee shall not use more than 8 gallons of coating material per day for the coating of miscellaneous metal parts.
c.	OAC rule 3745-31-05(D) (Synthetic minor to avoid Title V and NESHAP for Surface Coating of Miscellaneous Metal Parts and Products 40 CFR 63 Subpart MMMM)	See Section B.2. through B.6.
d.	OAC rule 3745-114-01 and ORC 3704.03(F)(4)(C)	See B.7 through B.11.
e.	OAC rule 3745-17-11(C)	Exempt pursuant to OAC rule 3745-17-11(A)(1)(h). See b)(2)a.

(2) Additional Terms and Conditions

- a. Surface coating processes that apply dip coating are not subject to the provisions of OAC rule 3745-17-11(C).

c) Operational Restrictions

- (1) None.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall collect and record the following information each day for each emissions unit:
 - a. The company identification for each coating employed.
 - b. The volume, in gallons, for each coating employed.
 - c. The total volume, in gallons, for all the coatings employed.
- (2) The permittee shall collect and record the following information each month for each emissions unit:
 - a. The company identification of each coating and cleanup material employed.
 - b. The number of gallons of each coating and cleanup material employed.
 - c. The VOC content of each coating and cleanup material employed, in pounds per gallon.

- d. The total VOC emissions from all coatings [i.e., summation of d)(2)b. x d)(2)c. for each coating employed], in pounds per month
 - e. The total VOC emissions from all cleanup materials employed, [i.e., summation of d)(2)b. x d)(2)c. for each cleanup material employed], in pounds per month.
 - f. The total combined VOC emissions from all coating and cleanup materials employed, in pounds or tons, i.e., summation of d)(2)d + d)(2)e.
 - g. The total combined VOC emissions from all coating and cleanup materials employed, in pounds or tons, i.e., summation of d)(2)d + d)(2)e.
- (3) The permittee shall calculate and record the total annual VOC emissions from coatings and cleanup materials, [i.e., the sum of the monthly VOC emissions from the coating and cleanup materials for the calendar year as recorded in d)(2)f].
- e) Reporting Requirements
- (1) The permittee shall notify the director (appropriate District Office or local air agency) in writing of any daily record showing that any coating line employed more than the applicable maximum daily coating usage limit of 8 gallons per day. The notification shall include a copy of such record and shall be sent to the Director (appropriate District Office or local air agency) within 45 days after the exceedance occurs.
 - (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.
 - (3) All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be "submitted" on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.
- f) Testing Requirements
- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b)(1) of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitation:

The VOC emissions shall not exceed 1.19 lbs/hr and 0.91 lb/hr respectively from coatings.

Applicable Compliance Method:

The hourly allowable VOC emissions limitations were established by multiplying the maximum VOC content of all the coatings (lbs VOC/gallon) by the maximum coating application rate (gallon/hr).

b. Emission Limitation:

The VOC emissions shall not exceed 5.63 TPY and 4.41 TPY respectively, including both coatings and cleanup materials.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(3).

c. Emission Limitation:

The permittee shall not use more than 8 gallons of coating material per day for the coating of miscellaneous metal parts.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(1)c.

- (2) In accordance with OAC rule 3745-21-04(B)(5), facilities located in Ashtabula, Butler, Clark, Clermont, Cuyahoga, Delaware, Franklin, Geauga, Greene, Hamilton, Lake, Licking, Lorain, Lucas, Mahoning, Medina, Miami, Montgomery, Portage, Stark, Summit, Trumbull, Warren and Wood Counties shall use USEPA Method 24 or USEPA Method 24A to determine the VOC contents of the coatings. If, pursuant to section 11.4 of USEPA method 24, as contained in 40 CFR Part 60 Appendix A, an owner or operator determines that USEPA Method 24 or USEPA Method 24A cannot be used for a particular coating, the owner or operator shall so notify the Administrator of the USEPA and shall use formulation data for that coating to demonstrate compliance until the USEPA provides alternative analytical procedures or alternative precision statements for USEPA Method 24 or USEPA Method 24A.

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the cleanup materials

g) Miscellaneous Requirements

- (1) None.

5. Emissions Unit Group -spray coating lines: K002,K003,K004,

EU ID	Operations, Property and/or Equipment Description
K002	Manual coating spray booth installed before August 3rd, 2006
K003	Tumble spray coating machine installed before August 3rd, 2006
K004	Spray booth with spindle conveyor installed before August 3rd, 2006

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. b)(1)e.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)c.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p><u>For emissions unitK002 and K003 individually:</u></p> <p>The emissions of Volatile Organic Compound (VOC) from each emissions unit shall not exceed 3.51 pounds per hour (lbs/hr) from coatings and 15.80 tons per year (TPY) including both coating and cleanup materials.</p> <p><u>For emissions unitK004:</u></p> <p>The emissions of VOC from this emissions unit shall not exceed 0.70 lb/hr from coatings and 3.49 TPY including both coating and cleanup materials.</p>

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		The requirements established pursuant to this rule also include the requirements of OAC rules 3745-21-09(U)(2)(e)(i) and 3745-31-05(D).
b.	OAC rule 3745-21-09(U)(2)(e)(i)	The permittee shall not use more than 8 gallons of coating material per day for the coating of miscellaneous metal parts.
c.	OAC rule 3745-31-05(D) (Synthetic minor to avoid Title V and NESHAP for Surface Coating of Miscellaneous Metal Parts and Products 40 CFR 63 Subpart MMMM)	See Section B.2. through B.6
d.	OAC rule 3745-17-11(C)	See c)(1) and d)(4) through d)(8).
e.	OAC rule 3745-114-01 and ORC 3704.03(F)(4)(c)	See B.7 through B.11.

(2) Additional Terms and Conditions

a. None.

c) Operational Restrictions

(1) The permittee shall operate the dry filtration system for the control of particulate emissions whenever this emissions unit is in operation and shall maintain the dry particulate filter in accordance with the manufacturer's recommendations, instructions, and/or operating manual(s), with any modifications deemed necessary by the permittee.

d) Monitoring and/or Recordkeeping Requirements

(1) The permittee shall collect and record the following information each day for each emissions unit:

- a. The company identification for each coating employed.
- b. The volume, in gallons, for each coating employed.
- c. The total volume, in gallons, for all the coatings employed.

(2) The permittee shall collect and record the following information each month for each emissions unit:

- a. The company identification of each coating and cleanup material employed.
- b. The number of gallons of each coating and cleanup material employed.

- c. The VOC content of each coating and cleanup material employed, in pounds per gallon.
 - d. The total VOC emissions from all coatings [i.e., summation of d)(2)b. x d)(2)c. for each coating employed], in pounds per month
 - e. The total VOC emissions from all cleanup materials employed, [i.e., summation of d)(2)b. x d)(2)c. for each cleanup material employed], in pounds per month.
 - f. The total combined VOC emissions from all coating and cleanup materials employed, in pounds or tons, i.e., summation of d)(2)d + d)(2)e.
 - g. The total combined VOC emissions from all coating and cleanup materials employed, in pounds or tons, i.e., summation of d)(2)d + d)(2)e.
- (3) The permittee shall calculate and record the total annual VOC emissions from coatings and cleanup materials, [i.e., the sum of the monthly VOC emissions from the coating and cleanup materials for the calendar year as recorded in d)(2)f].
 - (4) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be maintained at the facility and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.
 - (5) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether it is operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee or operator. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.
 - (6) In addition to the recommended periodic inspections, not less than once each calendar year the permittee shall conduct a comprehensive inspection of the dry particulate filter while the emissions unit is shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.
 - (7) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:
 - a. the date of the inspection;
 - b. a description of each/any problem identified and the date it was corrected;
 - c. a description of any maintenance and repairs performed; and
 - d. the name of person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be

made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (8) The permittee shall maintain records that document any time periods when the dry particulate filter was not in service when the emissions unit(s) was/were in operation, as well as, a record of all operations during which the dry particulate filter was not operated according to the manufacturer's recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.

e) Reporting Requirements

- (1) The permittee shall notify the director (appropriate District Office or local air agency) in writing of any daily record showing that any coating line employed more than the applicable maximum daily coating usage limit of 8 gallons per day. The notification shall include a copy of such record and shall be sent to the Director (appropriate District Office or local air agency) within 45 days after the exceedance occurs.
- (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.
- (3) All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be "submitted" on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b)(1) of these terms and conditions shall be determined in accordance with the following methods:
 - a. Emission Limitation:

The VOC emissions shall not exceed 3.51 lbs/hr, 3.51 lbs/hr and 0.70 lb/hr respectively from coatings.

Applicable Compliance Method:

The hourly allowable VOC emissions limitations were established by multiplying the maximum VOC content of all the coatings (lbs VOC/gallon) by the maximum coating application rate (gallon/hr).

b. Emission Limitation:

The VOC emissions shall not exceed 15.80 TPY, 15.80 TPY and 3.49 TPY respectively from coatings and cleanup materials.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(3).

c. Emission Limitation:

The permittee shall not use more than 8 gallons of coating material per day for the coating of miscellaneous metal parts.

Applicable Compliance Method:

Compliance shall be based upon the record keeping specified in d)(1)c.

- (2) In accordance with OAC rule 3745-21-04(B)(5), facilities located in Ashtabula, Butler, Clark, Clermont, Cuyahoga, Delaware, Franklin, Geauga, Greene, Hamilton, Lake, Licking, Lorain, Lucas, Mahoning, Medina, Miami, Montgomery, Portage, Stark, Summit, Trumbull, Warren and Wood Counties shall use USEPA Method 24 or USEPA Method 24A to determine the VOC contents of the coatings. If, pursuant to section 11.4 of USEPA method 24, as contained in 40 CFR Part 60 Appendix A, an owner or operator determines that USEPA Method 24 or USEPA Method 24A cannot be used for a particular coating, the owner or operator shall so notify the Administrator of the USEPA and shall use formulation data for that coating to demonstrate compliance until the USEPA provides alternative analytical procedures or alternative precision statements for USEPA Method 24 or USEPA Method 24A.

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the cleanup materials.

g) Miscellaneous Requirements

- (1) None.