



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL MODIFICATION
HAMILTON COUNTY**

CERTIFIED MAIL

Street Address:

122 S. Front Street

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:
Lazarus Gov. Center
P.O. Box 1049

Application No: 14-05246

Fac ID: 1431361666

DATE: 12/6/2005

Procter and Gamble Winton Hill Technical
Leon James
6083 Center Hill Avenue Mail Drop S1M12
Cincinnati, OH 45224

Enclosed Please find a modification to the Ohio EPA Permit To Install referenced above which will modify the terms and conditions.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
309 South Fourth Street, Room 222
Columbus, Ohio 43215

Sincerely,

Michael W. Ahern

Michael W. Ahern, Manager
Permit Issuance and Data Management Section
Division of Air Pollution Control

CC: USEPA

HCDES



Permit To Install
Terms and Conditions

Issue Date: 12/6/2005
Effective Date: 12/6/2005

FINAL ADMINISTRATIVE MODIFICATION OF PERMIT TO INSTALL 14-05246

Application Number: 14-05246
Facility ID: 1431361666
Permit Fee: **\$100**
Name of Facility: Procter and Gamble Winton Hill Technical
Person to Contact: Leon James
Address: 6083 Center Hill Avenue Mail Drop S1M12
Cincinnati, OH 45224

Location of proposed air contaminant source(s) [emissions unit(s)]:
6083 Center Hill Avenue
Cincinnati, Ohio

Description of proposed emissions unit(s):
Administrative modification to PTI 14-05246.

The above named entity is hereby granted a modification to the permit to install described above pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this modification does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described source(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans included in the application, the above described source(s) of pollutants will be granted the necessary operating permits.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

Part I - GENERAL TERMS AND CONDITIONS

A. Permit to Install General Terms and Conditions

1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

2. Reporting Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon

the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

6. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

7. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

8. Termination of Permit to Install

This Permit to Install shall terminate within eighteen months of the effective date of the Permit to Install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

9. Construction of New Sources(s)

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The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

10. Public Disclosure

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

11. Applicability

This Permit To Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate Permit To Install for the installation or modification of any other emissions unit(s) are required for any emissions unit for which a Permit To Install is required.

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12. Best Available Technology

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

13. Source Operation and Operating Permit Requirements After Completion of Construction

This facility is permitted to operate each source described by this Permit to Install for a period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the emissions unit(s) covered by this permit.

14. Construction Compliance Certification

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

15. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit to Install fees within 30 days after the issuance of this Permit to Install.

B. Permit to Install Summary of Allowable Emissions

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

SUMMARY (for informational purposes only)
 TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

<u>Pollutant</u>	<u>Tons Per Year</u>
OC	11.8

PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. Applicable Emissions Limitations and/or Control Requirements

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
P032 - Curing and drying oven - Modification	OAC rule 3745-31-05(A)(3)	See terms A.2.a., A.2.b., A.2.c., A.2.f., B.1. and B.2.
	OAC rule 3745-21-07(G)(2)	The emission limitation specified by this rule is less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).

2. Additional Terms and Conditions

- 2.a On any day that any photochemically reactive material(prm) [as identified in OAC rule 3745-21-01(C)(5)] is employed, the OC emissions from this emissions unit shall not exceed 2.7 lbs/hr, excluding cleanup and 40 lbs/day, excluding cleanup.
- 2.b On any day that no photochemically reactive material [as identified in OAC rule 3745-21-01(C)(5)] is employed, the OC emissions from this emissions unit shall not exceed 2.7 lbs/hr, excluding cleanup and 64.9 lbs/day, excluding cleanup.
- 2.c The total OC emissions from this emissions unit shall not exceed 11.8 TPY, including cleanup.
- 2.d The 2.7 lbs/hr OC (for prms and non-prms) and the 64.9 lbs/day OC (for non-prms) limitations outlined above are based on the emissions unit's potential to emit (PTE). Therefore, no hourly records or reports are required to demonstrate compliance with these limits.

2.e Compliance with OAC rule 3745-31-05(A)(3) shall be demonstrated by the emissions limitations and material usage limitations.

2.f The OC emissions from cleanup material use shall not exceed 26.3 lbs/day.

B. Operational Restrictions

1. The maximum daily cleanup material usage for this emissions unit shall not exceed 4.0 gallons.
2. The use of photochemically reactive material, as defined in OAC rule 3745-21-01(C)(5), as cleanup is prohibited.

C. Monitoring and/or Recordkeeping Requirements

1. On any day that any photochemically reactive material [as identified in OAC rule 3745-21-01(C)(5)] is employed, the permittee shall collect and record the following information:
 - a. The company identification of each material employed in the curing process.
 - b. The amount of each material employed in pounds.
 - c. The OC emissions, in pounds per day, from the curing process (based on the emission factor derived from the stack test conducted on July 21, 2005, and the calculation methodology submitted in the PTI 14-05246 administrative modification request received on November 21, 2005).
 - d. The company identification for each cleanup material employed.
 - e. The number of gallons of each cleanup material employed.
 - f. The OC content, in pounds per gallon, of each cleanup material employed.
 - g. The OC emissions from each cleanup material employed (e x f).
 - h. The total OC emissions from all materials employed © + g).
 - i. A record of each liquid organic material employed in this emissions unit as cleanup indicating, whether or not the liquid organic cleanup material is

photochemically reactive as identified in OAC rule 3745-21-01(C)(5).

2. On any day that no photochemically reactive material [as identified in OAC rule 3745-21-01(C)(5)] is employed, the permittee shall collect and record the following information:
 - a. The company identification of each material employed in the curing process.
 - b. The amount of each material employed in pounds.
 - c. The OC emissions, in pounds per day, from the curing process (based on the emission factor derived from the stack test conducted on July 21, 2005, and the calculation methodology submitted in the PTI 14-05246 administrative modification request received on November 21, 2005).
 - d. The company identification for each cleanup material employed.
 - e. The number of gallons of each cleanup material employed.
 - f. The OC content, in pounds per gallon, of each cleanup material employed.
 - g. The OC emissions from each cleanup material employed (e x f).
 - h. The total OC emissions from all materials employed © + g).
3. The permit to install for this emissions unit P032 was evaluated based on the actual materials(typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model(or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Ground-Level Concentration (MAGLC).

The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Isopropyl Alcohol

TLV (ug/m3): 492,000

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Emissions Unit ID: P032

Maximum Hourly Emission Rate (lbs/hr): 26.3

Predicted 1-Hour Maximum Ground-Level
Concentration (ug/m3): 727

MAGLC (ug/m3): 11,714

Physical changes to or in the method of operation of the emissions unit after it's installation or modification could affect the parameters used to determine whether or not the "Air Toxics Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled: and
- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to the emissions of any type of toxic air contaminant not previously emitted, and a modification of the existing permit to install will not be required, even if the toxic air contaminant emissions are greater than the de minimis level in OAC rule 3745-15-05. If the change(s) is (are) defined as a modification under other provisions of the modification definition, then the permittee shall obtain a final permit to install prior to the change.

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The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will satisfy the Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
- b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. when the computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

D. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports which identify each day during which a photochemically reactive material was employed, and the OC emission rate exceeded 40 pounds per day, excluding cleanup, and the actual OC emission rate for each such day.
2. The permittee shall submit deviation reports which identify each day during which the cleanup material usage rate exceeded 4.0 gallons.
3. The deviation reports shall be submitted in accordance with the reporting requirements of the General Terms and Conditions of this permit.
4. The permittee shall submit annual reports which specify the total annual OC emissions, including cleanup, from this emissions unit for the previous calendar year. These reports shall be submitted by January 31 of each year.
5. The permittee shall notify the Hamilton County Department of Environmental Services in writing identifying each day during which any photochemically reactive material [as defined in OAC rule 3745-21-01(C)(5)] was employed as cleanup in this emissions unit. This report shall identify the cause for the use of the photochemically reactive material(s) and the estimated total quantity of organic compound emissions emitted each such day. This report shall be submitted to the Hamilton County Department of Environmental Services within 45 days after the exceedance occurs.

E. Testing Requirements

1. Compliance with the emission limitations in term A.1. of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitation-
2.7 lbs/hr OC, excluding cleanup, on any day that any photochemically reactive material is employed

Applicable Compliance Method-

Compliance shall be based on the following calculation: {Line width (m) x Line speed (m/min) x 60 min/hr x 0.00313 lbs/m²} which is based on the emission factor derived from the stack test conducted on July 21, 2005, and the calculation methodology submitted in the PTI 14-05246 administrative modification request received on November 21, 2005.

- b. Emission Limitation-
40 lbs/day OC, excluding cleanup, on any day that any photochemically reactive material is employed

Applicable Compliance Method-

Compliance shall be based on the record keeping requirements specified in term C.1.

- c. Emission Limitation-
2.7 lbs/hr OC, excluding cleanup, on any day that no photochemically reactive material is employed

Applicable Compliance Method-

Compliance shall be based on the following calculation: {Line width (m) x Line speed (m/min) x 60 min/hr x 0.00313 lbs/m²} which is based on the emission factor derived from the stack test conducted on July 21, 2005, and the calculation methodology submitted in the PTI 14-05246 administrative modification request received on November 21, 2005.

- d. Emission Limitation-
64.9 lbs/day OC, excluding cleanup, on any day that no photochemically reactive material is employed

Applicable Compliance Method-

The 64.9 lbs/day OC limitation was developed by multiplying the 2.7 lbs/hr OC

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limitation by the maximum operating schedule of 24 hours/day. Therefore, provided compliance is shown with the maximum hourly limitation, compliance will also be shown with the daily limitation. Compliance can also be demonstrated by the record keeping requirements specified in term C.2.

- e. Emission Limitation-
11.8 TPY OC, including cleanup

Applicable Compliance Method-

Compliance with the annual OC emission limitation shall be demonstrated by the record keeping requirements specified in terms C.1. and C.2. and shall be calculated as the sum of terms C.1.h. and C.2.h. for the calendar year.

- f. Emission Limitation-
26.3 lbs/day OC from the use of cleanup material

Applicable Compliance Method-

The 26.3 lbs/day OC limitation was developed by multiplying the 4.0 gallon/day usage limitation by the density of the cleanup material, isopropyl alcohol. Compliance shall be demonstrated by the record keeping requirements specified in term and condition C.1 and C.2.

2. Compliance with the daily cleanup material usage rate shall be demonstrated by the record keeping requirements specified in terms C.1. and C.2. and shall be calculated as the sum of terms C.1.e. and C.2.e. for each day.
3. Compliance with the cleanup material limitation in term and condition B.2 shall be demonstrated by the record keeping requirements specified in term and condition C.1.

F. Miscellaneous Requirements

1. The terms and conditions in this permit to install supersede the terms and conditions for this emissions unit in Permit to Install 14-05246, as issued on January 29, 2002, and January 13, 2005.