



5/19/2015

Mr. Shane Naill
GSH Industries, Inc.
15242 Foltz Industrial Pkwy.
Strongsville, OH 44149

RE: DRAFT AIR POLLUTION PERMIT-TO-INSTALL AND OPERATE

Facility ID: 1318558721
Permit Number: P0118762
Permit Type: Initial Installation
County: Cuyahoga

Certified Mail

No	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MODELING SUBMITTED
Yes	SYNTHETIC MINOR TO AVOID TITLE V
Yes	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

Dear Permit Holder:

A draft of the Ohio Administrative Code (OAC) Chapter 3745-31 Air Pollution Permit-to-Install and Operate (PTIO) for the referenced facility has been issued for the emissions unit(s) listed in the Authorization section of the enclosed draft permit. This draft action is not an authorization to begin construction or modification of your emissions unit(s). The purpose of this draft is to solicit public comments on the permit. A public notice will appear in the Ohio Environmental Protection Agency (EPA) Weekly Review and the local newspaper, The Plain Dealer. A copy of the public notice and the draft permit are enclosed. This permit can be accessed electronically on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab. Comments will be accepted as a marked-up copy of the draft permit or in narrative format. Any comments must be sent to the following:

Andrew Hall Permit Review/Development Section Ohio EPA, DAPC 50 West Town Street Suite 700 PO Box 1049 Columbus, Ohio 43216-1049	and	Cleveland Division of Air Quality 2nd Floor 75 Erieview Plaza Cleveland, OH 44114
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Comments and/or a request for a public hearing will be accepted within 30 days of the date the notice is published in the newspaper. You will be notified if a public hearing is scheduled. A decision on issuing a final permit-to-install will be made after consideration of comments received and oral testimony if a public hearing is conducted. Any permit fee that will be due upon issuance of a final Permit-to-Install is indicated in the Authorization section. Please do not submit any payment now. If you have any questions, please contact Cleveland Division of Air Quality at (216)664-2297.

Sincerely,

Erica R. Engel-Ishida, Manager
Permit Issuance and Data Management Section, DAPC

Cc: U.S. EPA Region 5 Via E-Mail Notification
CDAQ; Pennsylvania; Canada



Permit Strategy Write-Up

1. Check all that apply:

Synthetic Minor Determination (to avoid NNSR and Title V)

Netting Determination

2. Source Description:

GSH Industries, Inc. is located at 15242 Foltz Industrial Pkwy, Strongsville, Ohio. The proposed emissions unit, Foam Extrusion Line, (P001), will manufacture consumer foam products such as swimming pool noodles. The primary equipment will consist of an extruder used to blend LDPE resin, GMS, talc, and other ingredients. Isobutane will be utilized as a blowing agent.

3. Facility Emissions and Attainment Status:

The facility-wide potential to emit for GSH Industries, Inc. is 219 tons/year for VOC for P001. The facility requested a Federally Enforceable Permit to Install and Operate (FEPTIO) restriction to avoid the Nonattainment New Source Review (NNSR) and Title V permitting requirements.

Cuyahoga County is currently designated as attainment for regulated air pollutants except PM_{2.5} (annual standard of 12 µg/m³), ozone and partial nonattainment for lead.

4. Source Emissions:

In order to ensure that the requirements of NNSR and Title V do not apply, the facility requested to include restrictions on VOC emissions below the major source thresholds. The VOC emissions for P001 have been restricted to less than 95.0 tons/yr as a rolling, 12-month summation of emissions. In addition, the isobutane material usage has been restricted to less than 125.0 tons per rolling 12-month period. A portion of the isobutane is retained in the finished product and credit will be given for determining the VOC emissions. The permit contains record keeping requirements to track material usage and calculate VOC emissions on a monthly and rolling, 12-month basis. Quarterly deviation reports are required if the VOC emissions and/or isobutane material usage exceed the allowable limits, and if no deviations occurred, a report that states that no deviations occurred during the quarter.

5. Conclusion:

The proposed FEPTIO permit restricts VOC emissions below the major source thresholds as a rolling, 12-month summation of emissions and restricting the isobutane material usage on a rolling 12-month summation. Therefore this facility is a Synthetic Minor/FEPTIO, and is not subject to the NNSR and Title V permitting requirements.

6. Please provide additional notes or comments as necessary:

P001 is a new emissions unit proposed to be installed in July, 2015.



Permit Strategy Write-Up
GSH Industries, Inc.
Permit Number: P0118762
Facility ID: 1318558721

7. Total Permit Allowable Emissions Summary (for informational purposes only):

<u>Pollutant</u>	<u>Tons Per Year</u>
VOC	95.0

PUBLIC NOTICE

The following matters are the subject of this public notice by the Ohio Environmental Protection Agency. The complete public notice, including any additional instructions for submitting comments, requesting information, a public hearing, or filing an appeal may be obtained at: <http://epa.ohio.gov/actions.aspx> or Hearing Clerk, Ohio EPA, 50 W. Town St., Columbus, Ohio 43215. Ph: 614-644-2129 email: HClerk@epa.ohio.gov

Draft Air Pollution Permit-to-Install and Operate Initial Installation
GSH Industries, Inc.

15242 Foltz Industrial Pkwy., Strongsville, OH 44149

ID#:P0118762

Date of Action: 5/19/2015

Permit Desc:Initial FEPTIO for foam extruder emissions unit P001 that produces consumer foam products. Equipment consists of an extruder used to blend LDPE resin, GMS, talc, and other ingredients. Isobutane will be utilized as a blowing agent. No control system..

The permit and complete instructions for requesting information or submitting comments may be obtained at: <http://epa.ohio.gov/dapc/permitsonline.aspx> by entering the ID # or: David Hearne, Cleveland Division of Air Quality, 2nd Floor 75 Erieview Plaza, Cleveland, OH 44114. Ph: (216)664-2297



DRAFT

**Division of Air Pollution Control
Permit-to-Install and Operate
for
GSH Industries, Inc.**

Facility ID:	1318558721
Permit Number:	P0118762
Permit Type:	Initial Installation
Issued:	5/19/2015
Effective:	To be entered upon final issuance
Expiration:	To be entered upon final issuance



**Division of Air Pollution Control
Permit-to-Install and Operate**

for
GSH Industries, Inc.

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Draft Permit-to-Install and Operate

GSH Industries, Inc.

Permit Number: P0118762

Facility ID: 1318558721

Effective Date: To be entered upon final issuance

Authorization

Facility ID: 1318558721
Application Number(s): A0053214, A0053257
Permit Number: P0118762
Permit Description: Initial FEPTIO for foam extruder emissions unit P001 that produces consumer foam products. Equipment consists of an extruder used to blend LDPE resin, GMS, talc, and other ingredients. Isobutane will be utilized as a blowing agent. No control system.
Permit Type: Initial Installation
Permit Fee: \$200.00 *DO NOT send payment at this time, subject to change before final issuance*
Issue Date: 5/19/2015
Effective Date: To be entered upon final issuance
Expiration Date: To be entered upon final issuance
Permit Evaluation Report (PER) Annual Date: To be entered upon final issuance

This document constitutes issuance to:

GSH Industries, Inc.
15242 Foltz Industrial Pkwy
Strongsville, OH 44149

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Cleveland Division of Air Quality
2nd Floor
75 Erieview Plaza
Cleveland, OH 44114
(216)664-2297

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and Federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Craig W. Butler
Director



Draft Permit-to-Install and Operate

GSH Industries, Inc.

Permit Number: P0118762

Facility ID: 1318558721

Effective Date: To be entered upon final issuance

Authorization (continued)

Permit Number: P0118762

Permit Description: Initial FEPTIO for foam extruder emissions unit P001 that produces consumer foam products. Equipment consists of an extruder used to blend LDPE resin, GMS, talc, and other ingredients. Isobutane will be utilized as a blowing agent. No control system.

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Emissions Unit ID:	P001
Company Equipment ID:	Foam Extrusion Line
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable



Draft Permit-to-Install and Operate

GSH Industries, Inc.

Permit Number: P0118762

Facility ID: 1318558721

Effective Date: To be entered upon final issuance

A. Standard Terms and Conditions



1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is



very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions of this permit will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.



10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Cleveland Division of Air Quality in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.



13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Draft Permit-to-Install and Operate

GSH Industries, Inc.

Permit Number: P0118762

Facility ID: 1318558721

Effective Date: To be entered upon final issuance

B. Facility-Wide Terms and Conditions



Draft Permit-to-Install and Operate

GSH Industries, Inc.

Permit Number: P0118762

Facility ID: 1318558721

Effective Date: To be entered upon final issuance

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) None.



Draft Permit-to-Install and Operate

GSH Industries, Inc.

Permit Number: P0118762

Facility ID: 1318558721

Effective Date: To be entered upon final issuance

C. Emissions Unit Terms and Conditions



1. P001, Foam Extrusion Line

Operations, Property and/or Equipment Description:

Foam Extrusion Line

- a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - (1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - a. None.
 - (2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - a. b)(1)b., b)(2)a., c)(1), d)(1), e)(3), and f)(1)a.
- b) Applicable Emissions Limitations and/or Control Requirements
 - (1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	ORC 3704.03(T) OAC rule 3745-31-05(A)(3) effective as of June 30, 2008	The BAT requirements of this rule are equivalent to the requirements of OAC rule 3745-31-05(D).
b.	OAC rule 3745-31-05(D) FEPTIO to avoid NNSR and Title V	See b)(2)a. and c)(1) and below.



(2) Additional Terms and Conditions

- a. The maximum annual volatile organic compound (VOC) emissions generated by this emissions unit shall not exceed 95.0 tons per year, based on a rolling 12-month summation of emissions.

c) Operational Restrictions

- (1) The maximum annual isobutane usage for this emissions unit shall not exceed 125.0 tons per year based upon a rolling 12-month summation of the isobutane usage as determined from the record keeping in d)(1) below.

To ensure enforceability during the first 12 calendar months of operation or the first 12 calendar months following the issuance of this permit, the permittee shall not exceed the isobutane usage levels, sum of the preceding months usage included for each month, as specified in the following table:

Month(s)	Maximum Allowable isobutane usage, in tons
1	10.4
2	20.8
3	31.3
4	41.7
5	52.1
6	62.5
7	72.9
8	83.3
9	93.8
10	104.0
11	115.0
12	125.0

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall maintain the following monthly records for P001:
 - a. the total amount of blowing agent (isobutane) used for all products produced, in tons per month;
 - b. the rolling 12-month summation of the monthly isobutane usage amount in “a.”, in tons;
 - c. during the first 12 calendar month of operation, the cumulative amount of isobutane usage for each calendar month, in tons;



- d. the total amount of blowing agent retained in the products (RTP) during the month, in tons, determined as follows:

$$RTP = \sum_{i=1}^n F_{pi} \times \left(\frac{Pri}{100}\right)$$

Where:

RTP = total amount of blowing agent retained in all products produced, in tons per month;

n = number of representative foam product grades produced during month;

F_{pi} = quantity in tons of foam product “i” produced during month; and

Pri = amount of blowing agent retained in representative foam product “i”, in percent by weight.*

* The facility shall maintain all records and testing results that are the bases for the percent of blowing agent retained in product “i” for the “n” product grades produced. See g)(1) below.

- e. the amount of VOC emitted, in tons per month, determined from (a - d); and
- f. the rolling 12-month summation of monthly VOC emissions in “e.”, in tons.

e) Reporting Requirements

- (1) All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be "submitted" on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.
- (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.
- (3) The permittee shall submit quarterly deviation (excursion) reports that identify:



- a. all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:
 - i. the rolling 12-month period isobutane usage exceeded 125.0 TPY;
 - ii. during the first 12 calendar months of operation, the maximum allowable cumulative isobutane usage amounts; and
 - iii. the rolling 12-month period VOC emissions exceeded 95.0 TPY.
- b. the probable cause of each deviation (excursion);
- c. any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- d. the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Cleveland Division of Air Quality.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in b) of these terms and conditions shall be determined in accordance with the following methods:

- a. Emissions Limitation:

VOC emissions shall not exceed 95.0 tons per year, based on a rolling 12-month summation of emissions

- Applicable Compliance Method:

Compliance shall be demonstrated based on the record keeping in d).



Draft Permit-to-Install and Operate

GSH Industries, Inc.

Permit Number: P0118762

Facility ID: 1318558721

Effective Date: To be entered upon final issuance

g) Miscellaneous Requirements

- (1) The blowing agent (isobutane) used in P001 is mostly released from the product during the extrusion process. The portion of isobutane not released during the extrusion process is retained in the product leaving the facility and also released during storage of the product in the warehouse. The sampling and analysis of the product to determine the amount of isobutane retained per d)(1) above shall be performed after the product has remained in the warehouse for at least 24 hours or longer. The sampling for the amount of isobutane retained shall be performed as close to the time of shipment of the product as possible.