



1/20/2015

Certified Mail

Mrs. Genine Bednarski
 SAINT GOBAIN PERFORMANCE PLASTICS
 335 N. Diamond Street
 Ravenna, OH 44266

No	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MODELING SUBMITTED
Yes	SYNTHETIC MINOR TO AVOID TITLE V
Yes	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE
 Facility ID: 1667060007
 Permit Number: P0116764
 Permit Type: Renewal
 County: Portage

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**

How to appeal this permit

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
 77 South High Street, 17th Floor
 Columbus, OH 43215

How to save money, reduce pollution and reduce energy consumption

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: www.ohioairquality.org/clean_air

How to give us feedback on your permitting experience

Please complete a survey at www.epa.ohio.gov/survey.aspx and give us feedback on your permitting experience. We value your opinion.

How to get an electronic copy of your permit

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

If you have any questions, please contact Akron Regional Air Quality Management District at (330)3752480 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,



Erica R. Engel-Ishida, Manager
Permit Issuance and Data Management Section, DAPC

Cc: ARAQMD



Response to Comments

Facility ID:	1667060007
Facility Name:	SAINT GOBAIN PERFORMANCE PLASTICS
Facility Description:	Plastic Products.
Facility Address:	335 N DIAMOND ST Ravenna, OH 44266 Portage County
Permit:	P0116764, Permit-To-Install and Operate - Renewal
A public notice for the draft permit issuance was published in the Ohio EPA Weekly Review and appeared in the The Record Courier on 12/19/2014. The comment period ended on 01/18/2015.	
Hearing date (if held)	
Hearing Public Notice Date (if different from draft public notice)	

The following comments were received during the comment period specified. Ohio EPA reviewed and considered all comments received during the public comment period. By law, Ohio EPA has authority to consider specific issues related to protection of the environment and public health. Often, public concerns fall outside the scope of that authority. For example, concerns about zoning issues are addressed at the local level. Ohio EPA may respond to those concerns in this document by identifying another government agency with more direct authority over the issue.

In an effort to help you review this document, the questions are grouped by topic and organized in a consistent format. PDF copies of the original comments in the format submitted are available upon request.

- a. **No comments received.**



FINAL

**Division of Air Pollution Control
Permit-to-Install and Operate
for
SAINT GOBAIN PERFORMANCE PLASTICS**

Facility ID:	1667060007
Permit Number:	P0116764
Permit Type:	Renewal
Issued:	1/20/2015
Effective:	1/20/2015
Expiration:	1/20/2020



Division of Air Pollution Control
Permit-to-Install and Operate
for
SAINT GOBAIN PERFORMANCE PLASTICS

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Authorization

Facility ID: 1667060007
Application Number(s): A0050127
Permit Number: P0116764
Permit Description: Federally Enforceable Permit to Install and Operate Renewal for Six Spray Paint Booths (K001, R003, R004, R006, R007 and R008).
Permit Type: Renewal
Permit Fee: \$0.00
Issue Date: 1/20/2015
Effective Date: 1/20/2015
Expiration Date: 1/20/2020
Permit Evaluation Report (PER) Annual Date: Jan 1 - Dec 31, Due Feb 15

This document constitutes issuance to:

SAINT GOBAIN PERFORMANCE PLASTICS
335 N DIAMOND ST
Ravenna, OH 44266

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Akron Regional Air Quality Management District
1867 West Market St.
Akron, OH 44313
(330)375-2480

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency


Craig W. Butler
Director



Authorization (continued)

Permit Number: P0116764
 Permit Description: Federally Enforceable Permit to Install and Operate Renewal for Six Spray Paint Booths (K001, R003, R004, R006, R007 and R008).

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Group Name: Spray Paint Booths

Emissions Unit ID:	K001
Company Equipment ID:	Spray Booth #7
Superseded Permit Number:	P0111299
General Permit Category andType:	Not Applicable
Emissions Unit ID:	R003
Company Equipment ID:	#1 Paint Booth
Superseded Permit Number:	P0111333
General Permit Category andType:	Not Applicable
Emissions Unit ID:	R004
Company Equipment ID:	#2 Paint Booth
Superseded Permit Number:	P0111333
General Permit Category andType:	Not Applicable
Emissions Unit ID:	R006
Company Equipment ID:	#4 Paint Booth
Superseded Permit Number:	P0107393
General Permit Category andType:	Not Applicable
Emissions Unit ID:	R007
Company Equipment ID:	Spray Booth #5
Superseded Permit Number:	P0106947
General Permit Category andType:	Not Applicable
Emissions Unit ID:	R008
Company Equipment ID:	Spray Booth #6
Superseded Permit Number:	P0106947
General Permit Category andType:	Not Applicable



Final Permit-to-Install and Operate
SAINT GOBAIN PERFORMANCE PLASTICS
Permit Number: P0116764
Facility ID: 1667060007
Effective Date: 1/20/2015

A. Standard Terms and Conditions



1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is



very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions of this permit will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.



10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the [DO/LAA] in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the



change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Final Permit-to-Install and Operate
SAINT GOBAIN PERFORMANCE PLASTICS
Permit Number: P0116764
Facility ID: 1667060007
Effective Date: 1/20/2015

B. Facility-Wide Terms and Conditions



1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) 2, 3, 4 and 5.
2. The emissions of volatile organic compounds (VOC) from emissions units K001, R003, R004, R006, R007 and R008, combined, shall not exceed 9.95 tons per year based upon a rolling, 12-month summation of the monthly VOC emission rates.
3. In order to demonstrate compliance with the emission limitation in 2. above, the permittee shall collect and record the following information each month for emissions units K001, R003, R004, R006, R007 and R008, combined:
 - a) the name and identification number of each coating and coating additive (i.e., activator, accelerator, catalyst, curing agent, thinner, etc.) employed;
 - b) the VOC content of each coating and coating additive, in pounds per gallon or weight fraction;
 - c) the number of gallons or pounds of each coating and coating additive employed;
 - d) the name and identification of each cleanup material employed;
 - e) the VOC content of each cleanup material, in pounds per gallon or weight fraction;
 - f) the number of gallons or pounds of each cleanup material employed;
 - g) the total VOC, in tons, from all the coatings, coating additives and cleanup materials employed; and
 - h) the total VOC emissions during the rolling, 12-month period, i.e., the summation of all VOC emissions as recorded in "g" above, for the present month plus the previous 11 months, in ton(s).
4. The permittee shall submit quarterly deviation (excursion) reports that identify:
 - a) all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:



- (1) all exceedances of the rolling, 12-month emission limitation for VOC, for emissions units K001, R003, R004, R006, R007 and R008, combined.
- b) the probable cause of each deviation (excursion);
- c) any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- d) the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

- 5. Compliance with the emission limitation specified in 2. above shall be determined in accordance with the following method(s):

- a) Emission Limitation:

The emissions of VOC from emissions units K001, R003, R004, R006, R007 and R008, combined, shall not exceed 9.95 tons per year based upon a rolling, 12-month summation of the monthly emissions.

Applicable Compliance Method:

Compliance with the annual allowable VOC emission limitation above shall be demonstrated through the record keeping requirements established in 3 above.

- 6. All organic hazardous air pollutants (HAPs) are VOCs. Also, the potential to emit of any metal HAP (chromium) is below 10 tons per year (0.18 ton/yr)¹. Furthermore, the potential to emit for combined HAPs is below 25 tons per year.²

¹The potential to emit for metal HAPs is based on multiplying a maximum chromium content of 0.35 lb/gallon of primer by (1-0.98*) and by a maximum annual primer usage of 52,568 gallons/year³, and then dividing by 2000 lbs/ton.

* Dry filter control efficiency is considered 98%, by weight.

²The potential to emit for the combined HAPs will be 10.13 ton/yr (9.95 + 0.18).

³Based on a maximum primer usage of 1 gallon/hr and 8760 hours of operation per year for each of the six spray booths.

- 7. The Ohio EPA has determined that this facility is subject to the requirements of 40 CFR Part 63 Subpart HHHHHH, National Emission Standards for Hazardous Air Pollutants (NESHAP) for Paint Stripping and Miscellaneous Surface Coating Operations at Area Sources. Although Ohio EPA has determined that this Generally Available Control Technology NESHAP (GACT) applies, at this time



Final Permit-to-Install and Operate
SAINT GOBAIN PERFORMANCE PLASTICS
Permit Number: P0116764
Facility ID: 1667060007
Effective Date: 1/20/2015

Ohio EPA does not have the authority to enforce this standard. Instead, U.S. EPA has the authority to enforce this standard. Please be advised, that all requirements associated with this rule are in effect and shall be enforced by U.S. EPA. For more information on the area source rules, please refer to the following U.S. EPA website: <http://www.epa.gov/ttn/atw/area/arearules.html>.



Final Permit-to-Install and Operate
SAINT GOBAIN PERFORMANCE PLASTICS
Permit Number: P0116764
Facility ID: 1667060007
Effective Date: 1/20/2015

C. Emissions Unit Terms and Conditions



1. Emissions Unit Group -Spray Paint Booths: K001,R003,R004,R006,R007,R008,

EU ID	Operations, Property and/or Equipment Description
K001	Garmat 3000 Paint Spray Booth #7
R003	Devilbiss Model DSFY-9426-34-06 Paint Spray Booth #1
R004	Devilbiss Model SDS-8225 Paint Spray Booth #2
R006	Plastic Parts Coating Operation - Spray Paint Booth #4
R007	Plastic Parts Coating Operation - Spray Paint Booth #5
R008	Plastic Parts Coating Operation - Spray Paint Booth #6

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. b)(1)g., d)(6), d)(7), d)(8), d)(9), d)(10) and d)(11).

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)d.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	For emissions unit R007 and R008: The emissions of volatile organic compounds (VOC) from each emissions unit shall not exceed 6.0 pounds per hour. See b)(2)(c) below.
b.	OAC rule 3745-31-05(A)(3)(b), as effective 12/01/06	For the natural gas-fired oven for emissions units K001, R007 and R008 and for emissions unit K001, see b)(2)b. below.
c.	OAC rule 3745-31-05(A)(3), as effective 11/30/01	For emissions units K001, R007 and R008, the emissions from the natural gas-fired oven for each emissions unit shall not exceed the following:



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		<p>0.15 pound of nitrogen oxides (NO_x) per hour and 0.66 ton of NO_x per year;</p> <p>0.12 pound of carbon monoxide (CO) per hour and 0.53 ton of CO per year;</p> <p>0.001 pound of sulfur dioxide (SO₂) per hour and 0.004 ton of SO₂ per year; and</p> <p>0.03 pound of particulate emissions (PE) per hour and 0.13 ton of PE per year.</p> <p>The emissions of VOC from emissions unit K001 shall not exceed 8.0 pounds per hour.</p> <p>See b)(2)a. and b)(2)d. below.</p>
e.	OAC rule 3745-31-05(D) (Synthetic Minor to Avoid Title V and MACT applicability under 40 CFR Part 63, Subpart GG)	See 2 through 6 of Section B. Facility-Wide Terms and Conditions.
h.	OAC rule 3745-17-11(C)	For emissions unit K001, R003, R004, R006, R007 and R008, see c)(1), c)(2) and d)(1) through d)(5) below.
i.	OAC rule 3745-21-19	The facility is excluded from the requirements of this rule because the facility has a potential to emit for VOC of less than 25.0 tons per year for all operations combined where aerospace components and vehicles are cleaned or coated.
j.	OAC rule 3745-114-01 ORC 3704.03(F)(4)	<p>For emissions unit K001, R007 and R008, see d)(6) through d)(9) below.</p> <p>For emissions unit R006, see d)(10) and d)(11) below.</p>

(2) Additional Terms and Conditions

- a. The permittee has satisfied the Best Available Technology (BAT) requirements pursuant to Ohio Administrative Code (OAC) paragraph 3745-31-05(A)(3), as effective November 30, 2001, in this permit. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to the Ohio Revised Code (ORC) changes effective August 3, 2006 (Senate Bill 265 changes), such that BAT is no longer required by State regulations for National Ambient Air Quality



Standards (NAAQS) pollutant(s) less than ten tons per year. However, that rule revision has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and the U.S. EPA approves the revisions to OAC rule 3745-31-05, the requirement to satisfy BAT still exists as part of the federally-approved SIP for Ohio. Once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05, then these emission limitations/control measures no longer apply.

- b. This rule paragraph applies once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05 as part of the SIP.

The BAT requirements under OAC rule 3745-31-05(A)(3) do not apply to the uncontrolled NO_x, CO, PE, and SO₂ emissions from the natural gas-fired oven associated with each air contaminant source since the uncontrolled potentials to emit for NO_x, CO, PE, and SO₂ are less than ten tons per year.

The BAT requirements under OAC rule 3745-31-05(A)(3) do not apply to the uncontrolled VOC emissions from emissions unit K001 since the calculated annual emissions rate for VOC is less than 10 tons per year taking into account the federally enforceable rule limitation of 9.95 tons per year based upon a rolling, 12-month summation of the monthly emissions for emissions units K001, R003, R004, R006, R007 and R008, combined, under OAC rule 3745-31-05(D).

- c. The hourly VOC emission limitation is based on each emissions unit's potential to emit. Therefore, no monitoring, record keeping or reporting is required to demonstrate compliance with this emission limitation.
- d. The hourly VOC, NO_x, CO, PE, and SO₂ and annual NO_x, CO, PE, and SO₂ emission limitations are based on each emissions unit's potentials to emit. Therefore, no monitoring, record keeping or reporting is required to demonstrate compliance with these emission limitations.

c) **Operational Restrictions**

- (1) The permittee shall install and operate a dry filtration system for the control of particulate emissions whenever the emissions units listed above are in operation and shall maintain the dry particulate filter in accordance with the manufacturer's recommendations, instructions, and/or operating manual(s), with any modifications deemed necessary by the permittee.
- (2) In the event the particulate filter system(s) is/are not operating in accordance with the manufacturer's recommendations, instructions, or operating manual, with any modifications deemed necessary by the permittee, the control device(s) shall be expeditiously repaired or otherwise returned to these documented operating conditions.

d) **Monitoring and/or Recordkeeping Requirements**

- (1) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be



maintained at the facility and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (2) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether they are operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee or operator. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.
- (3) In addition to the recommended periodic inspections, not less than once each calendar year the permittee shall conduct a comprehensive inspection of the dry particulate filters while the emissions units listed above are shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.
- (4) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:
 - a. the date of the inspection;
 - b. a description of each/any problem identified and the date it was corrected;
 - c. a description of any maintenance and repairs performed; and
 - d. the name of person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (5) The permittee shall maintain records that document any time periods when the dry particulate filter(s) was/were not in service when the emissions unit(s) was/were in operation, as well as, a record of all operations during which the dry particulate filter(s) was/were not operated according to the manufacturer's recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.
- (6) The federally enforceable permit to install and operate (FEPTIO) applications #A0044473 and #A0045799 for this emissions unit, K001 and FEPTIO applications #A0037367 and #A0037123 for these emissions units, R007 and R008, was evaluated based on the actual materials and the design parameters of the emissions units' exhaust system, as specified by the permittee. The "Toxic Air Contaminant Statute", ORC 3704.03(F), was applied to these emissions units for each toxic air contaminant listed in OAC rule 3745-114-01, using data from the permit applications; and modeling was performed for each toxic air contaminant(s) emitted at over one ton per year using an air dispersion model such as SCREEN3, AERMOD, or ISCST3, or other Ohio EPA



approved model. The predicted 1-hour maximum ground-level concentration result(s) from the approved air dispersion model, was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC), calculated as described in the Ohio EPA guidance document entitled “Review of New Sources of Air Toxic Emissions, Option A”, as follows:

- a. the exposure limit, expressed as a time-weighted average concentration for a conventional 8-hour workday and a 40-hour workweek, for each toxic compound(s) emitted from the emissions unit(s), (as determined from the raw materials processed and/or coatings or other materials applied) has been documented from one of the following sources and in the following order of preference (TLV was and shall be used, if the chemical is listed):
 - i. threshold limit value (TLV) from the American Conference of Governmental Industrial Hygienists’ (ACGIH) “Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices”; or
 - ii. STEL (short term exposure limit) or the ceiling value from the ACGIH “Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices”; the STEL or ceiling value is multiplied by 0.737 to convert the 15-minute exposure limit to an equivalent 8-hour TLV.
- b. The TLV is divided by ten to adjust the standard from the working population to the general public (TLV/10).
- c. This standard is/was then adjusted to account for the duration of the exposure or the operating hours of the emissions unit(s), i.e., “X” hours per day and “Y” days per week, from that of 8 hours per day and 5 days per week. The resulting calculation was (and shall be) used to determine the MAGLC:

$$TLV/10 \times 8/X \times 5/Y = 4 TLV/XY = MAGLC$$

- d. The following summarizes the results of dispersion modeling for the significant toxic contaminants (emitted at 1 or more tons/year) or “worst case” toxic contaminant(s):

For emissions unit K001:

Toxic Contaminant: Methyl Isobutyl Ketone

TLV (mg/m³): 82

Maximum Hourly Emission Rate (lbs/hr): 1.4

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 94

MAGLC (ug/m³): 1952

Toxic Contaminant: Toluene



TLV (mg/m³): 75

Maximum Hourly Emission Rate (lbs/hr): 2.1

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 136

MAGLC (ug/m³): 1786

Toxic Contaminant: Xylene

TLV (mg/m³): 434

Maximum Hourly Emission Rate (lbs/hr): 4.45

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 293

MAGLC (ug/m³): 10,333

For emissions units R007 and R008:

Toxic Contaminant: Toluene

TLV (mg/m³): 75

Maximum Hourly Emission Rate (lbs/hr): 4.2

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 273

MAGLC (ug/m³): 1785

Toxic Contaminant: Xylene

TLV (mg/m³): 434

Maximum Hourly Emission Rate (lbs/hr): 9.32

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 607

MAGLC (ug/m³): 10,333

Toxic Contaminant: Methyl Isobutyl Ketone

TLV (mg/m³): 82

Maximum Hourly Emission Rate (lbs/hr): 3.0

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 195

MAGLC (ug/m³): 1952

Toxic Contaminant: Ethylene Glycol Mono-ethyl Ether Acetate



TLV (mg/m³): 27

Maximum Hourly Emission Rate (lbs/hr): 0.32

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m³): 21

MAGLC (ug/m³): 643

The permittee, has demonstrated that emissions of toluene, xylene, methyl ethyl ketone, and ethylene glycol mono-ethyl ether acetate, from emissions units R007 and R008 and that emissions of methyl isobutyl ketone, toluene, and xylene, from emissions unit K001, is calculated to be less than eighty per cent of the MAGLC; any new raw material or processing agent shall not be applied without evaluating each component toxic air contaminant in accordance with the "Toxic Air Contaminant Statute", ORC 3704.03(F).

- (7) Prior to making any physical changes to or changes in the method of operation of the emissions unit(s), that could impact the parameters or values that were used in the predicted 1-hour maximum ground-level concentration, the permittee shall re-model the change(s) to demonstrate that the MAGLC has not been exceeded. Changes that can affect the parameters/values used in determining the 1-hour maximum ground-level concentration include, but are not limited to, the following:
- a. changes in the composition of the materials used or the use of new materials, that would result in the emission of a new toxic air contaminant with a lower TLV than the lowest TLV previously modeled;
 - b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any toxic air contaminant listed in OAC rule 3745-114-01, that was modeled from the initial (or last) application; and
 - c. physical changes to the emissions unit(s) or its/their exhaust parameters (e.g., increased/decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Toxic Air Contaminant Statute" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to a non-restrictive change to a parameter or process operation, where compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), has been documented. If the change(s) meet(s) the definition of a "modification", the permittee shall apply for and obtain a final FEPTIO prior to the change. The Director may consider any significant departure from the operations of the emissions unit, described in the permit application, as a modification that results in greater emissions than the emissions rate modeled to determine the ground level concentration; and he/she may require the permittee to submit a permit application for the increased emissions.

- (8) The permittee shall collect, record, and retain the following information for each toxic evaluation conducted to determine compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F):



- a. a description of the parameters/values used in each compliance demonstration and the parameters or values changed for any re-evaluation of the toxic(s) modeled (the composition of materials, new toxic contaminants emitted, change in stack/exhaust parameters, etc.);
 - b. the MAGLC for each significant toxic contaminant or worst-case contaminant, calculated in accordance with the “Toxic Air Contaminant Statute”, ORC 3704.03(F);
 - c. a copy of the computer model run(s), that established the predicted 1-hour maximum ground-level concentration that demonstrated the emissions unit(s) to be in compliance with the “Toxic Air Contaminant Statute”, ORC 3704.03(F), initially and for each change that requires re-evaluation of the toxic air contaminant emissions; and
 - d. the documentation of the initial evaluation of compliance with the “Toxic Air Contaminant Statute”, ORC 3704.03(F), and documentation of any determination that was conducted to re-evaluate compliance due to a change made to the emissions unit(s) or the materials applied.
- (9) The permittee shall maintain a record of any change made to a parameter or value used in the dispersion model, used to demonstrate compliance with the “Toxic Air Contaminant Statute”, ORC 3704.03(F), through the predicted 1-hour maximum ground-level concentration. The record shall include the date and reason(s) for the change and if the change would increase the ground-level concentration.
- (10) The permit to install #16-02101 for this emissions unit R006 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's “Review of New Sources of Air Toxic Emissions” policy (“Air Toxic Policy”) was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the MAGLC. The following summarizes the results of the modeling for the “worst case” pollutant(s):

Pollutant: cyclohexanone

TLV (mg/m3): 80

Maximum Hourly Emission Rate (lbs/hr): 0.8

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 231.3

MAGLC (ug/m3): 1905

Physical changes to or changes in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the “Air Toxic Policy” is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the



"Air Toxic Policy" will still be still satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in applying the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower TLV, as indicated in the most recent version of the handbook entitled "ACGIH," than the lowest TLV value previously modeled;
- b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01(SSS)(1)(a)(ii), and a modification of the existing FEPTIO will not be required. If the change(s) is (are) defined as a modification under other provisions of the modification definition (other than (SSS)(1)(a)(ii)), then the permittee shall obtain a final FEPTIO prior to the change.

- (11) For emissions unit R006, the permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will still satisfy the "Air Toxic Policy."
 - a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);
 - b. documentation of its evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
 - c. where computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

e) Reporting Requirements

- (1) The permittee shall include any changes made to a parameter or value used in the dispersion model, that was used to demonstrate compliance with the Toxic Air Contaminant Statute, ORC 3704.03(F), through the predicted 1-hour maximum ground-level concentration, in the annual PER. If no changes to the emissions, emissions unit(s), or the exhaust stack have been made, then the report shall include a statement to this effect.
- (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be submitted by the due date identified in the Authorization section of this



permit. The PER shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

- (3) All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications, or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the District Office or Local Air Agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the required application, notification or report is considered to be "submitted" on the date the submission is successful using a valid electronic signature. Signature by the signatory authority may be represented as provided through procedures established in Air Services.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitation:

For emissions unit R007 and R008: The emissions of VOC from each emissions unit shall not exceed 6.0 pounds per hour.

The emissions of VOC from this emissions unit shall not exceed 8.0 pounds per hour.

Applicable Compliance Method:

Compliance with the hourly allowable VOC emission limitation above shall be demonstrated by multiplying the VOC content of the worst-case coating, as applied, in pounds of VOC per gallon coating by the maximum hourly coating usage (1 gallon per hour) plus multiplying 0.0054 pound of VOC per MM Btu of heat input* by the maximum hourly heat input for the drying oven (1.5 MM Btu/hour).

If required, the permittee shall demonstrate compliance with the hourly limitation in accordance with Methods 1-4 and 18, 25, or 25A, as appropriate, of 40 CFR Part 60, Appendix A.

*AP-42 emission factor from Table 1.4-2 dated 7/98 convert from lb/10⁶ standard cubic feet (scf) to lb/MM Btu, divide by 1,020.



b. Emission Limitation:

0.15 pound of NO_x per hour

Applicable Compliance Method:

Compliance with the hourly allowable NO_x emission limitation above shall be demonstrated by multiplying the NO_x emission factor of 100 pounds of NO_x emissions per million cubic feet of natural gas fired* by the maximum hourly natural gas usage.

*The NO_x emission factor is from AP-42, 5th edition, Table 1.4-1, dated 7/98

c. Emission Limitation:

0.12 pound of CO per hour

Applicable Compliance Method:

Compliance with the hourly allowable CO emission limitation above shall be demonstrated by multiplying the CO emission factor of 84 pounds of CO emissions per million cubic feet of natural gas fired* by the maximum hourly natural gas usage.

*The CO emission factor is from AP-42, 5th edition, Table 1.4-1, dated 7/98

d. Emission Limitation:

0.03 pound of PE per hour

Applicable Compliance Method:

Compliance with the hourly allowable PE limitation above shall be demonstrated by multiplying the PE factor of 7.6 pounds of PE per million cubic feet of natural gas fired* by the maximum hourly natural gas usage.

*The PE factor is from AP-42, 5th edition, Table 1.4-2, dated 7/98

e. Emission Limitation:

0.001 pound of SO₂ per hour

Applicable Compliance Method:

Compliance with the hourly allowable SO₂ emission limitation above shall be demonstrated by multiplying the SO₂ emission factor of 0.6 pound of SO₂ emissions per million cubic feet of natural gas fired* by the maximum hourly natural gas usage.

*The SO₂ emission factor is from AP-42, 5th edition, Table 1.4-2, dated 7/98



f. Emission Limitations:

0.66 ton of NO_x per year

0.53 ton of CO per year

0.13 ton of PE per year

0.004 ton of SO₂ per year

Applicable Compliance Method:

Compliance with the annual allowable emission limitations above shall be demonstrated by multiplying the hourly allowable emission limitation by 8760 hours per year, and then dividing by 2000 pounds per ton. Therefore, as long as compliance with the hourly allowable emission limitations are maintained, compliance with the annual allowable emission limitations shall be demonstrated.

g) Miscellaneous Requirements

(1) None.