



1/8/2015

Mr. Matthew Montag  
 AK Steel - Zanesville Works  
 1724 Linden Avenue  
 Zanesville, OH 43701-2300

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL  
 Facility ID: 0660010006  
 Permit Number: P0118268  
 Permit Type: Administrative Modification  
 County: Muskingum

Certified Mail

No	TOXIC REVIEW
No	PSD
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
Yes	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MAJOR NON-ATTAINMENT
No	MODELING SUBMITTED
No	MAJOR GHG
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install (PTI) which will allow you to install or modify the described emissions unit(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, we urge you to read it carefully. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**

**How to appeal this permit**

The issuance of this PTI is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
 77 South High Street, 17th Floor  
 Columbus, OH 43215

## **How to save money, reduce pollution and reduce energy consumption**

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: [www.ohioairquality.org/clean\\_air](http://www.ohioairquality.org/clean_air)

## **How to give us feedback on your permitting experience**

Please complete a survey at [www.epa.ohio.gov/survey.aspx](http://www.epa.ohio.gov/survey.aspx) and give us feedback on your permitting experience. We value your opinion.

## **How to get an electronic copy of your permit**

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, [www.epa.ohio.gov/dapc](http://www.epa.ohio.gov/dapc) by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

If you have any questions, please contact Ohio EPA DAPC, Southeast District Office at (740)3858501 or the Office of Compliance Assistance and Pollution Prevention at (614)644-3469.

Sincerely,



Erica R. Engel-Ishida, Manager  
Permit Issuance and Data Management Section, DAPC

Cc: U.S. EPA  
Ohio EPA-SEDO; West Virginia



**FINAL**

**Division of Air Pollution Control  
Permit-to-Install  
for  
AK Steel - Zanesville Works**

Facility ID:	0660010006
Permit Number:	P0118268
Permit Type:	Administrative Modification
Issued:	1/8/2015
Effective:	1/8/2015





**Division of Air Pollution Control**  
**Permit-to-Install**  
for  
AK Steel - Zanesville Works

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**Final Permit-to-Install**  
AK Steel - Zanesville Works  
**Permit Number:** P0118268  
**Facility ID:** 0660010006  
**Effective Date:** 1/8/2015

## Authorization

Facility ID: 0660010006  
Facility Description: Cleaning and coating steel coils.  
Application Number(s): M0003188  
Permit Number: P0118268  
Permit Description: Administrative Modification to incorporate changes made in the Title V permit.  
Permit Type: Administrative Modification  
Permit Fee: \$0.00  
Issue Date: 1/8/2015  
Effective Date: 1/8/2015

This document constitutes issuance to:

AK Steel - Zanesville Works  
1724 Linden Avenue  
Zanesville, OH 43701-2300

of a Permit-to-Install for the emissions unit(s) identified on the following page.

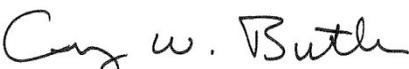
Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Southeast District Office  
2195 Front Street  
Logan, OH 43138  
(740)385-8501

The above named entity is hereby granted a Permit-to-Install for the emissions unit(s) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

  
Craig W. Butler  
Director



**Final Permit-to-Install**  
AK Steel - Zanesville Works  
**Permit Number:** P0118268  
**Facility ID:** 0660010006  
**Effective Date:** 1/8/2015

## Authorization (continued)

Permit Number: P0118268  
Permit Description: Administrative Modification to incorporate changes made in the Title V permit.

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

<b>Emissions Unit ID:</b>	<b>P011</b>
Company Equipment ID:	#15 COATING LINE
Superseded Permit Number:	P0118139
General Permit Category and Type:	Not Applicable



**Final Permit-to-Install**  
AK Steel - Zanesville Works  
**Permit Number:** P0118268  
**Facility ID:** 0660010006  
**Effective Date:** 1/8/2015

## **A. Standard Terms and Conditions**



## **1. Federally Enforceable Standard Terms and Conditions**

- a) All Standard Terms and Conditions are federally enforceable, with the exception of those listed below which are enforceable under State law only:
  - (1) Standard Term and Condition A.2.a), Severability Clause
  - (2) Standard Term and Condition A.3.c) through A. 3.e) General Requirements
  - (3) Standard Term and Condition A.6.c) and A. 6.d), Compliance Requirements
  - (4) Standard Term and Condition A.9., Reporting Requirements
  - (5) Standard Term and Condition A.10., Applicability
  - (6) Standard Term and Condition A.11.b) through A.11.e), Construction of New Source(s) and Authorization to Install
  - (7) Standard Term and Condition A.14., Public Disclosure
  - (8) Standard Term and Condition A.15., Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations
  - (9) Standard Term and Condition A.16., Fees
  - (10) Standard Term and Condition A.17., Permit Transfers

## **2. Severability Clause**

- a) A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.
- b) All terms and conditions designated in parts B and C of this permit are federally enforceable as a practical matter, if they are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA and the State and by citizens (to the extent allowed by section 304 of the Act) under the Act. Terms and conditions in parts B and C of this permit shall not be federally enforceable and shall be enforceable under State law only, only if specifically identified in this permit as such.

## **3. General Requirements**

- a) Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and re-issuance, or modification.



- b) It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c) This permit may be modified, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d) This permit does not convey any property rights of any sort, or any exclusive privilege.
- e) The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

#### **4. Monitoring and Related Record Keeping and Reporting Requirements**

- a) Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
  - (1) The date, place (as defined in the permit), and time of sampling or measurements.
  - (2) The date(s) analyses were performed.
  - (3) The company or entity that performed the analyses.
  - (4) The analytical techniques or methods used.
  - (5) The results of such analyses.
  - (6) The operating conditions existing at the time of sampling or measurement.
- b) Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c) Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
  - (1) Reports of any required monitoring and/or recordkeeping of federally enforceable information shall be submitted to the Ohio EPA DAPC, Southeast District Office.



- (2) Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be made to the Ohio EPA DAPC, Southeast District Office. The written reports shall be submitted (i.e., postmarked) quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. See A.15. below if no deviations occurred during the quarter.
  - (3) Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to the Ohio EPA DAPC, Southeast District Office every six months, by January 31 and July 31 of each year for the previous six calendar months. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.
  - (4) This permit is for an emissions unit located at a Title V facility. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.
- d) The permittee shall report actual emissions pursuant to OAC Chapter 3745-78 for the purpose of collecting Air Pollution Control Fees.

## **5. Scheduled Maintenance/Malfunction Reporting**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the Ohio EPA DAPC, Southeast District Office in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports shall be submitted pursuant to OAC rule 3745-15-06.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

## **6. Compliance Requirements**

- a) All applications, notifications or reports required by terms and conditions in this permit to be submitted or "reported in writing" are to be submitted to Ohio EPA through the Ohio EPA's eBusiness Center: Air Services web service ("Air Services"). Ohio EPA will accept hard copy submittals on an as-needed basis if the permittee cannot submit the required documents through the Ohio EPA eBusiness Center. In the event of an alternative hard copy submission in lieu of the eBusiness Center, the post-marked date or the date the document is delivered in person will be recognized as the date submitted. Electronic submission of applications, notifications or reports required to be submitted to Ohio EPA fulfills the requirement to submit the required information to the Director, the appropriate Ohio EPA District Office or contracted



local air agency, and/or any other individual or organization specifically identified as an additional recipient identified in this permit unless otherwise specified. Consistent with OAC rule 3745-15-03, the electronic signature date shall constitute the date that the required application, notification or report is considered to be "submitted". Any document requiring signature may be represented by entry of the personal identification number (PIN) by responsible official as part of the electronic submission process or by the scanned attestation document signed by the Authorized Representative that is attached to the electronically submitted written report.

Any document (including reports) required to be submitted and required by a federally applicable requirement in this permit shall include a certification by a Responsible Official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.

- b) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
  - (1) At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
  - (2) Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with ORC section 3704.08.
  - (3) Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
  - (4) As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c) The permittee shall submit progress reports to the Ohio EPA DAPC, Southeast District Office concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
  - (1) Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
  - (2) An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

## **7. Best Available Technology**

As specified in OAC Rule 3745-31-05, new sources that must employ Best Available Technology (BAT) shall comply with the Applicable Emission Limitations/Control Measures identified as BAT for each subject emissions unit.



**8. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

**9. Reporting Requirements**

The permittee shall submit required reports in the following manner:

- a) Reports of any required monitoring and/or recordkeeping of state-only enforceable information shall be submitted to the Ohio EPA DAPC, Southeast District Office.
- b) Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from state-only required emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the Ohio EPA DAPC, Southeast District Office. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**10. Applicability**

This Permit-to-Install is applicable only to the emissions unit(s) identified in the Permit-to-Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s) not exempt from the requirement to obtain a Permit-to-Install.

**11. Construction of New Sources(s) and Authorization to Install**

- a) This permit does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. This permit does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the application and terms and conditions of this permit. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of this permit does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Issuance of this permit is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.
- b) If applicable, authorization to install any new emissions unit included in this permit shall terminate within eighteen months of the effective date of the permit if the owner or operator has not undertaken a continuing program of installation or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation. This deadline may be extended by up to 12 months if application is made to the



Director within a reasonable time before the termination date and the permittee shows good cause for any such extension.

- c) The permittee may notify Ohio EPA of any emissions unit that is permanently shut down (i.e., the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31) by submitting a certification from the authorized official that identifies the date on which the emissions unit was permanently shut down. Authorization to operate the affected emissions unit shall cease upon the date certified by the authorized official that the emissions unit was permanently shut down. At a minimum, notification of permanent shut down shall be made or confirmed by marking the affected emissions unit(s) as "permanently shut down" in "Air Services" along with the date the emissions unit(s) was permanently removed and/or disabled. Submitting the facility profile update electronically will constitute notifying the Director of the permanent shutdown of the affected emissions unit(s).
- d) The provisions of this permit shall cease to be enforceable for each affected emissions unit after the date on which an emissions unit is permanently shut down (i.e., emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31). All records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, must be maintained in accordance with law. All reports required by this permit must be submitted for any period an affected emissions unit operated prior to permanent shut down. At a minimum, the permit requirements must be evaluated as part of the reporting requirements identified in this permit covering the last period the emissions unit operated.

Unless otherwise exempted, no emissions unit certified by the responsible official as being permanently shut down may resume operation without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31 and OAC Chapter 3745-77 if the restarted operation is subject to one or more applicable requirements.

- e) The permittee shall comply with any residual requirements related to this permit, such as the requirement to submit a deviation report, air fee emission report, or other any reporting required by this permit for the period the operating provisions of this permit were enforceable, or as required by regulation or law. All reports shall be submitted in a form and manner prescribed by the Director. All records relating to this permit must be maintained in accordance with law.

## **12. Permit-To-Operate Application**

The permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77. The permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if operation of the proposed new or modified source(s) as authorized by this permit would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule 3745-77-08(C)(3)(d) must be obtained before operating the source in a manner that would violate the existing Title V permit requirements.



**13. Construction Compliance Certification**

The applicant shall identify the following dates in the "Air Services" facility profile for each new emissions unit identified in this permit.

- a) Completion of initial installation date shall be entered upon completion of construction and prior to start-up.
- b) Commence operation after installation or latest modification date shall be entered within 90 days after commencing operation of the applicable emissions unit.

**14. Public Disclosure**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

**15. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations**

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

**16. Fees**

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable permit-to-install fees within 30 days after the issuance of any permit-to-install. The permittee shall pay all applicable permit-to-operate fees within thirty days of the issuance of the invoice.

**17. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The new owner must update and submit the ownership information via the "Owner/Contact Change" functionality in "Air Services" once the transfer is legally completed. The change must be submitted through "Air Services" within thirty days of the ownership transfer date.

**18. Risk Management Plans**

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

**19. Title IV Provisions**

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.



**Final Permit-to-Install**  
AK Steel - Zanesville Works  
**Permit Number:** P0118268  
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**Effective Date:** 1/8/2015

## **B. Facility-Wide Terms and Conditions**



**Final Permit-to-Install**  
AK Steel - Zanesville Works  
**Permit Number:** P0118268  
**Facility ID:** 0660010006  
**Effective Date:** 1/8/2015

1. All the following facility-wide terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only:
  - a) None.



**Final Permit-to-Install**  
AK Steel - Zanesville Works  
**Permit Number:** P0118268  
**Facility ID:** 0660010006  
**Effective Date:** 1/8/2015

## **C. Emissions Unit Terms and Conditions**



**1. P011, #15 COATING LINE**

**Operations, Property and/or Equipment Description:**

No. 15 Coating line with drying furnace and a dust collector that vents the entry end coil payoff.

a) The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

(1) None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>Particulate emissions (PE) shall not exceed 0.025 grain per dry standard cubic foot (equivalent to 2.6 pounds per hour at maximum air flow rate) of exhaust gases or there shall be no visible PE, whichever is less stringent.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rule 3745-17-08(B)(3).</p> <p>PE from the coating line dust collector shall not exceed 9.4 tons per year.</p>
b.	OAC rule 3745-17-07(A)	See Section b)(2)a. below.
c.	OAC rule 3745-17-11(B)	See Section b)(2)b. below.
d.	OAC rule 3745-21-09(E)	<p>The VOC content of the coatings employed shall not exceed 2.6 pounds of VOC per gallon (lbs/gal) of coating, excluding water and exempt solvents.</p> <p>See Section b)(2)c. below.</p>
e.	OAC rule 3745-17-08(B)(3)	See Section b)(2)d. below.
f.	OAC rule 3745-17-07(B)(1)	Visible emissions of fugitive dust from this emissions unit shall not exceed twenty percent opacity as a three-minute average.
g.	OAC rule 3745-18-06(E)(2)	Sulfur dioxide (SO <sub>2</sub> ) emissions shall not exceed 120.8lbs/hr.



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		See Section b)(2)e. below.
h.	40 CFR Part 63, Subpart SSSS (40 CFR 63.5080-5209)  [In accordance with 40 CFR 63.5090(a), this emissions unit is an existing metal coil surface coating source at a stationary source that was a major source of HAP emissions and is subject to the emissions limitations and control measures specified in this section.]	Limit organic HAP emissions to the level specified in (1), (2), or (3) below:  (1) Organic HAP emissions shall not exceed more than 2 percent of the organic HAP applied during each rolling, 12-month compliance period (Compliance Options 3, or 4);  (2) Organic HAP emissions shall not exceed 0.046 kg/liter of solids (0.38 lb/gallon of solids) applied during each rolling 12-month compliance period (Compliance Options 1, 2, or 4); or  (3) If an oxidizer is used to control organic HAP emissions, operate the oxidizer such that an outlet organic HAP concentration of no greater than 20 parts per million by volume (ppmv) on a dry basis is achieved and the efficiency of the capture system is 100 percent (Compliance Options 3 or 4).  See Section b)(2)f. and b)(2)g. below for Compliance Options 1, 2, 3, and 4.
i.	40 CFR Part 63, Subpart A (40 CFR 63.5140)	Table 2 of 40 CFR Part 63, Subpart SSSS – Applicability of General Provisions (Subpart A) to Subpart SSSS shows which parts of the General provisions in 40 CFR Part 63.1-19 apply.

(2) Additional Terms and Conditions

- a. This emissions unit is exempt from the visible particulate emission limitations specified in OAC rule 3745-17-07(A), pursuant to OAC rule 3745-17-07(A)(3)(h), because the emissions unit is not subject to the requirements of OAC rule 3745-17-11.
- b. The uncontrolled mass rate of particulate emissions from this emissions unit is less than 10 pounds per hour. Therefore, pursuant to OAC rule 3745-17-11(A)(2)(a)(ii), Figure II of OAC rule 3745-17-11 does not apply. In addition,



Table I of OAC rule 3745-17-11 does not apply because the process weight, as defined in OAC rule 3745-17-01(B)(14), is equal to zero.

- c. The permittee is complying with this rule by ensuring that each coating employed complies with the VOC content limitation.
- d. The permittee shall minimize or eliminate visible fugitive particulate emissions through the employment of reasonably available control measures (RACM). These measures shall include, but not be limited to, the following:
  - i. the installation and use of hoods, fan, and other equipment to adequately enclose, contain, capture, and vent the fugitive dust to the baghouse; and
  - ii. a collection efficiency that is sufficient to minimize or eliminate visible particulate PE of fugitive dust at the point(s) of capture to the extent possible with good engineering design.
- e. No monitoring, record keeping, or reporting is necessary because the only source of SO<sub>2</sub> emissions is from the combustion of natural gas and the SO<sub>2</sub> emissions from the combustion of natural gas is considered negligible.
- f. The permittee shall comply with the emission standards of 40 CFR Part 63, Subpart SSSS through use of one of the following compliance options:

Compliance Option	Citation	Requirement(s)
Option 1	40 CFR 63.5170, Table 1	Use of "as purchased" compliant coatings per 40 CFR Part 63.5170(a).
Option 2	40 CFR 63.5170, Table 1	Use of "as applied" compliant coatings per 40 CFR Part 63.5170(b)(1) or (b)(2).
Option 3	40 CFR 63.5170, Table 1	Use of a capture system and control device per 40 CFR Part 63.5170(c).
Option 4	40 CFR 63.5170, Table 1	Use of a combination of compliant coatings and control devices and maintaining an acceptable equivalent emission rate per 40 CFR Part 63.5170(d).

- g. The permittee shall comply with the applicable requirements under 40 CFR Part 63, Subpart SSSS, including the following sections:



Option	Citation	Requirement
Options 1 & 2	40 CFR 63.5140(a)	If you are complying with the emission standards of this subpart without the use of a capture system and control device, you must be in compliance with the standards at all times, including periods of start-up, shutdown, and malfunction.
Options 3 & 4	40 CFR 63.5140(a)	Compliance with standards of this subpart required at all times, except during periods of start-up shutdown, and malfunction of capture systems or control devices used to comply with this subpart.
All	40 CFR 63.5170	Any of the compliance options may be applied to an individual coil coating line, or to multiple lines as a group, or to the entire affected source. Different compliance options may be used for different coil coating lines, or at different times on the same line. However, different compliance options may not be used at the same time on the same coil coating line.
All	40 CFR 63.5140(b)	Applicable requirements of the General Provisions in 40 CFR Part 63, Subpart A.

c) Operational Restrictions

- (1) The permittee shall comply with the applicable work practice standards required pursuant to 40 CFR Part 63, Subpart SSSS:

Option	Citation	Requirement
Options 3 & 4	40 CFR 63.5121(a)	Operating limits in Table 1 for add-on control devices used for a coil coating line, except for solvent recovery devices where a liquid-liquid material balance is conducted according to 40 CFR Part 63.5170(e)(1).
Options 3 & 4	40 CFR 63.5121(b)	For use of an add-on control device not listed in Table 1 or the use of an alternative monitoring parameter to show compliance, the permittee must apply to the Administrator for approval of alternative monitoring under 40 CFR 63.8(f).



- (2) When a coil is uncoiled in preparation for coating in this emissions unit, the vacuum system and the baghouse shall be employed. Exhaust from the baghouse serving this emissions unit is currently vented into the building. This is the normal operating mode for this emissions unit.

d) Monitoring and/or Recordkeeping Requirements

- (1) In order to maintain compliance with the applicable emission limitation(s) contained in this permit, the acceptable range established for the pressure drop across the baghouse is between 0.05 to 4.0kPa of water.
- (2) The permittee shall properly install, operate, and maintain equipment to continuously monitor the pressure drop, in kilopascals, across the baghouse when the controlled emissions unit(s) is/are in operation, including periods of startup and shutdown. The permittee shall record the pressure drop across the baghouse on daily basis. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s), with any modifications deemed necessary by the permittee.

Whenever the monitored value for the pressure drop deviates from the limit or range established in accordance with this permit, the permittee shall promptly investigate the cause of the deviation. The permittee shall maintain records of the following information for each investigation:

- a. the date and time the deviation began;
- b. the magnitude of the deviation at that time;
- c. the date the investigation was conducted;
- d. the name(s) of the personnel who conducted the investigation; and
- e. the findings and recommendations.

In response to each required investigation to determine the cause of a deviation, the permittee shall take prompt corrective action to bring the operation of the control equipment within the acceptable range specified in this permit, unless the permittee determines that corrective action is not necessary and documents the reasons for that determination and the date and time the deviation ended. The permittee shall maintain records of the following information for each corrective action taken:

- f. a description of the corrective action;
- g. the date corrective action was completed;
- h. the date and time the deviation ended;
- i. the total period of time (in minutes) during which there was a deviation;



- j. the pressure drop readings immediately after the corrective action was implemented; and
- k. the name(s) of the personnel who performed the work.

Investigation and records required by this paragraph do not eliminate the need to comply with the requirements of OAC rule 3745-15-06 if it is determined that a malfunction has occurred.

This range or limit on the pressure drop across the baghouse is effective for the duration of this permit, unless revisions are requested by the permittee and approved in writing by the appropriate Ohio EPA District Office or local air agency. The permittee may request revisions to the permitted limit or range for the pressure drop based upon information obtained during future testing that demonstrate compliance with the allowable particulate emission rate for the controlled emissions unit(s). In addition, approved revisions to the range or limit will not constitute a relaxation of the monitoring requirements of this permit and may be incorporated into this permit by means of a minor permit modification.

- (3) The permittee shall collect and record the following information each month for the line:
  - a. the name and identification number of each coating, as applied; and
  - b. the VOC content of each coating (excluding water and exempt solvents), as applied.
- (4) The permittee shall comply with the applicable monitoring and record keeping requirements pursuant to 40 CFR Part 63, Subpart SSSS:

Option	Citation	Requirement
Options 3 & 4	40 CFR 63.5150(a)(1)-(4)	Monitoring requirements for control devices, capture systems, intermittently controllable work stations, and continuous emission monitors.
All	40 CFR 63.5190(a)(1)	Maintain records of the coating lines on which each compliance option is used and the time periods (beginning and ending dates and times) for which each option is used.
Options 3 & 4	40 CFR 63.5190(a)(2)(i)	Maintain records of continuous emission monitoring data in accordance with 40 CFR Part 63.5150(a)(2).
Options 3 & 4	40 CFR 63.5190(a)(2)(ii)	Maintain records of control device and capture operating parameter data in accordance with 40 CFR Part 63.5150(a)(1), (3), and (4).



Option	Citation	Requirement
Options 1, 2, & 4	40 CFR 63.5190(a)(2)(iii)	Maintain records of organic HAP content data for the purpose of demonstrating compliance in accordance with 40 CFR Part 63.5160(b).
Options 1, 2, & 4	40 CFR 63.5190(a)(2)(iv)	Maintain records of volatile matter and solids content data for the purpose of demonstrating compliance in accordance with 40 CFR Part 63.5160(c).
Options 3 & 4	40 CFR 63.5190(a)(2)(v)	Maintain records of the overall control efficiency determination or alternative outlet HAP concentration in accordance with 40 CFR Part 63.5160(d), (e), and (f).
Options 1, 2, & 4	40 CFR 63.5190(a)(2)(vi)	Maintain records of material usage, HAP usage, volatile matter usage, and solids usage and compliance demonstrations using these data in accordance with 40 CFR Part 63.5170(a), (b), and (d).
Options 3 & 4	40 CFR 63.5190(b)	Maintain records of all liquid-liquid material balances that are performed in accordance with the requirements of 40 CFR Part 63.5170.

e) Reporting Requirements

- (1) The permittee shall submit quarterly deviation (excursion) reports that identify the following:
  - a. each period of time (start time and date, and end time and date) when the pressure drop across the baghouse was outside of the acceptable range;
  - b. any period of time (start time and date, and end time and date) when the emissions unit(s) was/were in operation and the process emissions were not vented to the baghouse;
  - c. each incident of deviation described in “a” (above) where a prompt investigation was not conducted;
  - d. each incident of deviation described in “a” where prompt corrective action, that would bring the pressure drop into compliance with the acceptable range, was determined to be necessary and was not taken; and



- e. each incident of deviation described in “a” where proper records were not maintained for the investigation and/or the corrective action(s), as identified in the monitoring and record keeping requirements of this permit.

The quarterly deviation (excursion) reports shall be submitted in accordance with the reporting requirements of the Standard Terms and Conditions of this permit.

- (2) The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of non-complying coatings (with OAC rule 3745-21-09E). The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.
- (3) The permittee shall comply with the applicable reporting requirements pursuant to 40 CFR Part 63, Subpart SSSS:

Option	Citation	Requirement
Options 3 & 4	40 CFR 63.5180(c)	Notification of performance testing
Options 3 & 4	40 CFR 63.5180(e)	Performance test reports
Options 3 & 4	40 CFR 63.5180(f)	Start-up, shutdown, and malfunction reports
All	40 CFR 63.5180(g)-(i)	Semi-annual compliance report

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

- a. Emissions Limitation:

PE shall not exceed 0.025 grain per dry standard cubic foot or no visible PE from the exhaust of the dust collector.

Applicable Compliance Method:

If required, particulate emissions shall be determined according to test Methods 1 - 5, as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60 "Standards of Performance for New Stationary Sources" and/or USEPA Method 22, and the procedures specified in OAC rule 3745-17-03(B)(7).

- b. Emissions Limitation:

PE from the coating line dust collector shall not exceed 9.4 tons per year.



Applicable Compliance Method:

The annual PE limitation of 9.4 tons per year was determined in accordance with the following equation:

$$\text{tons PE/year} = (0.025 \text{ gr/dscf}) \times (10,000 \text{ dscf/min}) \times (\text{lb}/7000 \text{ gr}) \times (60 \text{ min/hour}) \times (\text{ton}/2000 \text{ lbs}) \times (\text{actual hours of operation/year})$$

[The flow rate of 10,000 dscf/min represents the maximum flow rate of the exhaust gases from the control equipment, based on company data.]

Therefore, as long as compliance with the 0.025 gr/dscf is maintained, compliance with the annual PE limitation shall be demonstrated.

c. Emissions Limitation:

The VOC content of the coatings employed shall not exceed 2.6 pounds of VOC per gallon (lbs/gal) of coating, excluding water and exempt solvents.

Applicable Compliance Method:

Compliance with the VOC emission limitation above shall be demonstrated based upon the record keeping requirement specified in section d)(3).

d. Emissions Limitation:

Visible emissions of fugitive dust from this emissions unit shall not exceed twenty percent opacity as a three-minute average.

Applicable Compliance Method:

If required, compliance with the visible PE limitation above shall be demonstrated based upon the methods and procedures specified in 40 CFR Part 60, Appendix A, Method 9 and OAC rule 3745-17-03(B)(3).

e. Emissions Limitation:

SO<sub>2</sub> emissions shall not exceed 120.8lbs/hr

Applicable Compliance Method:

Compliance with the SO<sub>2</sub> emission limitation above is assumed since the only source of SO<sub>2</sub> emissions is from the combustion of natural gas and the SO<sub>2</sub> emissions from the combustion of natural gas is considered negligible.

If required, sulfur dioxide emissions shall be determined according to test Methods 1 - 4, and 6 as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60 "Standards of Performance for New Stationary Sources". Alternative U.S. EPA-approved test methods may be used with prior approval from Ohio EPA, Southeast District Office.



f. Emissions Limitations:

Limit organic HAP emissions to the level specified in (1), (2), or (3) below:

- (1) Organic HAP emissions shall not exceed more than 2 percent of the organic HAP applied during each rolling, 12-month compliance period;
- (2) Organic HAP emissions shall not exceed 0.046 kg/liter of solids (0.38 lbs/gallon of solids) applied during each rolling, 12-month compliance period; or
- (3) If an oxidizer is used to control organic HAP emissions, operate the oxidizer such that an outlet organic HAP concentration of no greater than 20 parts per million by volume (ppmv) on a dry basis is achieved and the efficiency of the capture system is 100 percent.

Applicable Compliance Method:

Compliance with the organic HAP emission limitations above shall be determined through the recordkeeping requirements established in sections d) of the permit.

[Authority for term: OAC rule 3745-77-07(C)(1) and 40 CFR Part 63, Subpart SSSS]

- (2) The permittee shall conduct emission testing for this emissions unit in accordance with the requirements of 40 CFR Part 63, Subpart SSSS:

Option	Citation	Requirement
Options 1, 2, & 4	40 CFR 63.5160, Table 1	Determine the HAP or volatile matter and solids content of coating materials according to the procedures in 40 CFR Part 63.5160(b) and (c).
Options 3 & 4	40 CFR 63.5160, Table 1	Conduct a performance test for each capture and control system to determine: (1) the destruction or removal efficiency of each control device according to 63.5160(d), and (2) the capture efficiency of each capture system according to 40 CFR Part 63.5160(e).
Options 3 & 4	40 CFR 63.5160(a)	Performance test exemption criteria

g) Miscellaneous Requirements

- (1) None.