



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL  
BUTLER COUNTY**

**CERTIFIED MAIL**

Street Address:

122 S. Front Street

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center  
P.O. Box 1049

**Application No: 14-05785**

**Fac ID: 1409000654**

**DATE: 1/19/2006**

Three Bond International Inc  
Annette Ehrhorn-Willeman  
6184 Schumacher Park Drive  
West Chester, OH 45069

Enclosed please find an Ohio EPA Permit to Install which will allow you to install the described source(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, I urge you to read it carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
309 South Fourth Street, Room 222  
Columbus, Ohio 43215

Sincerely,

*Michael W. Ahern*

Michael W. Ahern, Manager  
Permit Issuance and Data Management Section  
Division of Air Pollution Control

CC: USEPA

HCDES



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**Permit To Install  
Terms and Conditions**

**Issue Date: 1/19/2006  
Effective Date: 1/19/2006**

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**FINAL PERMIT TO INSTALL 14-05785**

Application Number: 14-05785  
Facility ID: 1409000654  
Permit Fee: **\$200**  
Name of Facility: Three Bond International Inc  
Person to Contact: Annette Ehrhorn-Willeman  
Address: 6184 Schumacher Park Drive  
West Chester, OH 45069

Location of proposed air contaminant source(s) [emissions unit(s)]:  
**6184 Schumacher Park Drive  
West Chester, Ohio**

Description of proposed emissions unit(s):  
**Automated Microencapsulated Adhesive Machine.**

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

## Part I - GENERAL TERMS AND CONDITIONS

### A. Permit to Install General Terms and Conditions

#### 1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

#### 2. Reporting Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

#### 3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

#### 4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon

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the premises of this source at any reasonable time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

**5. Scheduled Maintenance/Malfunction Reporting**

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emissions unit(s) that is (are) served by such control system(s).

**6. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

**7. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

**8. Termination of Permit to Install**

This Permit to Install shall terminate within eighteen months of the effective date of the Permit to Install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

**9. Construction of New Sources(s)**

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The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources cannot meet the requirements of this permit or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities cannot meet the requirements of this permit or cannot meet applicable standards.

#### **10. Public Disclosure**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

#### **11. Applicability**

This Permit To Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate Permit To Install for the installation or modification of any other emissions unit(s) are required for any emissions unit for which a Permit To Install is required.

#### **12. Best Available Technology**

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

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**13. Source Operation and Operating Permit Requirements After Completion of Construction**

This facility is permitted to operate each source described by this Permit to Install for a period of up to one year from the date the source commenced operation. This permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within ninety (90) days after commencing operation of the emissions unit(s) covered by this permit.

**14. Construction Compliance Certification**

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit to Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

**15. Fees**

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit to Install fees within 30 days after the issuance of this Permit to Install.

**B. Permit to Install Summary of Allowable Emissions**

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

SUMMARY (for informational purposes only)  
 TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS

<u>Pollutant</u>	<u>Tons Per Year</u>
VOC	4.94

**PART II - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
R011 - Automated Machine	MEC OAC rule 3745-31-05(A)(3)	<p>Volatile Organic Compound (VOC) emissions shall not exceed 23.1 lbs/day for coatings.</p> <p>VOC emissions shall not exceed 12.1 lbs/day for cleanup material.</p> <p>VOC emissions shall not exceed 4.94 TPY, including coatings and cleanup materials.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rule 3745-21-09(U)(2)(e)(ii) and OAC rule 3745-31-05(C).</p> <p>See terms and conditions A.2.b., A.2.c. and B.1. through B.3.</p>
	OAC rule 3745-21-09(U)(2)(e)(ii)	See term and condition B.2.
	OAC rule 3745-31-05(C)	See term and condition A.2.a.

**2. Additional Terms and Conditions**

- 2.a The emissions of Hazardous Air Pollutants (HAPs) as identified in Section

112(b) of Title III of the Clean Air Act from emissions units R001 (Dip Tank #1), R002 (Dip Tank #2), R003 (Dip Tank #3), R004 (Dip Tank #4), R005 (Dip Tank #5), R008 (Dip Tank #8), R009 (Dip Tank #9), R010 (Automatic MEC Machine) and R011 (Automated MEC Machine) combined shall not exceed 9.9 TPY for any single HAP

and 24.9 TPY for any combination of HAPs. Compliance with the above limitations shall be based on a rolling, 12 month-summation.

The permittee has existing records to demonstrate compliance with this limitation upon permit issuance.

- 2.b** The volatile organic compound (VOC) content, as applied, for each coating employed in this emissions unit shall not exceed 7.7 pounds of VOC per gallon of coating.
- 2.c** The VOC content of each cleanup material shall not exceed 12.1 pounds of VOC per gallon.
- 2.d** Compliance with OAC rule 3745-31-05(A)(3) shall be demonstrated by the coating usage limitations, the VOC content limitations and the emissions limitations.

## **B. Operational Restrictions**

- 1. The maximum annual coating usage for this emissions unit shall not exceed 1095 gallons per year.
- 2. The maximum daily coating usage for this emissions unit shall not exceed 3 gallons per day.
- 3. The maximum cleanup material usage for this emissions unit shall not exceed 1.0 gallon per day and 120 gallons per year.

## **C. Monitoring and/or Recordkeeping Requirements**

- 1. This permittee shall collect and record the following information each day for emissions unit R011:

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- a. The name and identification number of each coating employed.
- b. The volume, in gallons, of each coating employed.
- c. The total volume, in gallons, of all coatings employed.
- d. The VOC content of each coating, in pounds per gallon, as applied.
- e. The total VOC emissions from coatings in pounds per day (b x d).
- f. The name and identification number of each cleanup material employed.

- g. The volume, in gallons, of each cleanup material employed.
- h. The VOC content of each cleanup material employed.
- i. The total VOC emissions from cleanup materials employed on pounds per day (g x h).
- j. The total VOC emissions from coatings and cleanup materials employed per day (e + i).

The usage and emissions records required above shall be summarized at the end of each calendar year.

- 2. The permittee shall collect and record the following information each month for the emissions units identified in term and condition A.2.a:
  - a. The name and identification number of each coating used.
  - b. The individual Hazardous Air Pollutant (HAP) content for each HAP of each coating in pounds of individual HAP per gallon of coating, as applied.
  - c. The total combined HAP content of each coating in pounds of combined HAPs per gallon of coating, as applied [sum all the individual HAP contents from (b)].
  - d. The number of gallons of each coating employed.
  - e. The name and identification of each organic cleanup material employed.
  - f. The individual HAP content for each HAP of each organic cleanup material in pounds of individual HAP per gallon of organic cleanup material, as applied.
  - g. The total combined HAP content of each organic cleanup material in pounds of combined HAPs per gallon of organic cleanup material, as applied [sum all the individual HAP contents from (f)].
  - h. The number of gallons of each organic cleanup material employed.
  - i. The total individual HAP emissions for each HAP from all coatings and organic cleanup materials employed, in pounds or tons per month [for each HAP the

Emissions Unit ID: **R011**

sum of (b) times (d) for each coating and the sum of (f) times (h) for each organic cleanup material].

- j. The total combined HAP emissions from all coatings and organic cleanup materials employed, in pounds or tons per month [the sum of (c) times (d) for each coating plus the sum of (g) times (h) for each organic cleanup material].
- k. The updated rolling twelve month total of the total individual HAP emissions for each HAP from all coating and cleanup material employed, in pounds or tons.
- l. The updated rolling twelve month total of the total combined HAPs from all coating and cleanup material employed, in pounds or tons.

A listing of the HAPs can be found in Section 112(b) of the Clean Air Act or can be obtained by contacting your Ohio EPA field office or local air agency contact. This information does not have to be kept on a line-by-line basis.

3. The permit to install for this emissions unit R011 was evaluated based on the actual materials (typically coatings and cleanup materials) and the design parameters of the emissions unit's exhaust system, as specified by the permittee in the permit to install application. The Ohio EPA's "Review of New Sources of Air Toxic Emissions" policy ("Air Toxic Policy") was applied for each pollutant emitted by this emissions unit using data from the permit to install application and the SCREEN 3.0 model (or other Ohio EPA approved model). The predicted 1-hour maximum ground-level concentration from the use of the SCREEN 3.0 model was compared to the Maximum Ground-Level Concentration (MAGLC).

The following summarizes the results of the modeling for the "worst case" pollutant(s):

Pollutant: Toluene

TLV (ug/m3): 188,405

Maximum Hourly Emission Rate (lbs/hr): 2.9

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 338.0

MAGLC (ug/m3): 4486

Pollutant: Trichloroethylene

TLV (ug/m3): 268,712

Maximum Hourly Emission Rate (lbs/hr): 2.9

Predicted 1-Hour Maximum Ground-Level Concentration (ug/m3): 338.0

MAGLC (ug/m3): 6398

Physical changes to or in the method of operation of the emissions unit after its installation or modification could affect the parameters used to determine whether or not the "Air Toxics Policy" is satisfied. Consequently, prior to making a change that could impact such parameters, the permittee shall conduct an evaluation to determine that the "Air Toxic Policy" will still be satisfied. If, upon evaluation, the permittee determines that the "Air Toxic Policy" will not be satisfied, the permittee will not make the change. Changes that can affect the parameters used in the "Air Toxic Policy" include the following:

- a. changes in the composition of the materials used (typically for coatings or cleanup materials), or the use of new materials, that would result in the emission of a compound with a lower Threshold Limit Value (TLV), as indicated in the most recent version of the handbook entitled "American Conference of Governmental Industrial Hygienists (ACGIH)," than the lowest TLV value previously modeled;
- b. changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any pollutant with a listed TLV that was proposed in the application and modeled; and
- c. physical changes to the emissions unit or its exhaust parameters (e.g., increased/decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Air Toxic Policy" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to the emissions of any type of toxic air contaminant not previously emitted, and a modification of the existing permit to install will not be required, even if the toxic air contaminant emissions are greater than the de minimis level in OAC rule 3745-15-05. If the change(s) is (are) defined as a modification under other provisions of the modification definition, then the permittee shall obtain a final permit to install prior to the change.

The permittee shall collect, record, and retain the following information when it conducts evaluations to determine that the changed emissions unit will satisfy the Air Toxic Policy:"

- a. a description of the parameters changed (composition of materials, new pollutants emitted, change in stack/exhaust parameters, etc.);

Emissions Unit ID: **R011**

- b. documentation of it's evaluation and determination that the changed emissions unit still satisfies the "Air Toxic Policy"; and
- c. when the computer modeling is performed, a copy of the resulting computer model runs that show the results of the application of the "Air Toxic Policy" for the change.

#### **D. Reporting Requirements**

1. The permittee shall notify the Hamilton County Department of Environmental Services of any daily record showing that emissions unit R011 employed more than the applicable maximum daily coating or cleanup material usage limit outlined in terms and conditions B.1. and B.2. A copy of such record shall be sent to the Hamilton County Department of Environmental Services within 45 days after the exceedance occurred. For each usage limit exceedance the permittee shall also identify if an exceedance of the applicable daily VOC emissions limit occurred.
2. The permittee shall notify the Hamilton County Department of Environmental Services in writing of any daily record showing the use of noncomplying coatings or cleanup materials (i.e., VOC contents). The notification shall include a copy of such record and shall be sent  
  
to the Hamilton County Department of Environmental Services within 45 days after the exceedance occurs.
3. The permittee shall submit annual reports to the Hamilton County Department of Environmental Services which specify the total VOC emissions from emissions unit R011 for the previous calendar year. This report shall also specify the total volume, in gallons, of coatings employed in emissions unit R011 and the total volume, in gallons, of cleanup materials employed in emissions unit R011 for the previous calendar year. These reports shall be submitted by January 31 of each year.
4. The permittee shall notify the Hamilton County Department of Environmental Services of any exceedance of the rolling, 12-month HAP emissions limitations set forth in term A.2.a. The reports shall be submitted to the Director (the Hamilton County Department of Environmental Services) by January 31, April 30, July 31 and October 31 of each year and shall cover the previous three calendar months (October through December, January through March, April through June and July through September, respectively.)

If no exceedances occurred, the permittee shall state so in the report.

5. The deviation reports shall be submitted in accordance with the reporting requirements of the General Terms and Conditions of this permit unless otherwise specified.

#### **E. Testing Requirements**

1. Compliance with the emissions limitations in Section A. of these terms and conditions shall be determined in accordance with the following method(s):

Emissions Limitation:

23.1 lbs VOC/day from coatings

Applicable Compliance Method:

The daily VOC emissions limitation for coatings was determined by multiplying the maximum VOC content of applied coating identified in term and condition A.2.b. by the maximum daily coating application rate identified in term and condition B.2, [(7.7 lb/gal)(3 gal/day)]. Compliance shall be determined by the recordkeeping required in term and condition C.1.

Emissions Limitation:

12.1 lbs VOC/day from cleanup

**Applicable Compliance Method:**

The daily VOC emissions limitation for cleanup was determined by multiplying the maximum VOC content of applied coating identified in term and condition A.2.c. by the maximum daily coating application rate identified in term and condition B.3, [(12.1 lb/gal)(1 gal/day)]. Compliance shall be determined by the recordkeeping required in term and condition C.1.

**Emissions Limitation:**

**4.4 TPY VOC, including coatings and cleanup materials**

**Applicable Compliance Method:**

Compliance with the annual VOC emissions limitation shall be determined by adding the annual emissions from coating and cleanup usage. Annual VOC emissions from coating shall be determined by multiplying the VOC content of applied coatings by the annual usage. Annual VOC emissions from cleanup are determined by multiplying the VOC content of the cleanup by the annual usage. The annual emissions from the coating and cleanup are then added and divided by 2000 lb/ton to determine compliance with the annual emissions limitation. Compliance shall be based upon the record keeping requirements as specified in term and condition C.1.

**Emissions Limitations:**

The total allowable emissions of Hazardous Air Pollutants (HAPs) from the emissions units identified in term and condition A.2.a. shall not exceed 9.9 TPY for any single HAP and 24.9 TPY for any combination of HAPs.

**Applicable Compliance Method:**

Compliance with the HAPs emissions limitations shall be based on the record keeping requirements established in term and condition C.2.

2. USEPA methods 24 and 24A shall be used to determine the VOC content for coatings. If, pursuant to Method 24, 40 CFR Part 60, Appendix A, an owner or operator determines that Method 24 or 24A cannot be used for a particular coating, the permittee shall so notify the Administrator of the USEPA and shall use formulation data for that coating to demonstrate compliance until the USEPA provides alternative analytical precision statements for Method 24 or 24A.

3. Compliance with the operational restriction in term and condition B.1. shall be determined by the record keeping required in term and condition C.1.
4. Compliance with the operational restriction in term and condition B.2. shall be determined by the record keeping required in term and condition C.1.
5. Compliance with the operational restriction in term and condition B.3. shall be determined by the record keeping required in term and condition C.1.

**F. Miscellaneous Requirements**

None