



6/17/2014

Certified Mail

Mr. Akin Olubiyi
Halliburton Energy Services, Inc.
10200 Bellaire Blvd.
Houston, TX 77242

No	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MODELING SUBMITTED
No	SYNTHETIC MINOR TO AVOID TITLE V
No	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE
Facility ID: 0660015015
Permit Number: P0116831
Permit Type: Administrative Modification
County: Muskingum

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**

How to appeal this permit

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
77 South High Street, 17th Floor
Columbus, OH 43215

How to save money, reduce pollution and reduce energy consumption

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: www.ohioairquality.org/clean_air

How to give us feedback on your permitting experience

Please complete a survey at www.epa.ohio.gov/survey.aspx and give us feedback on your permitting experience. We value your opinion.

How to get an electronic copy of your permit

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

If you have any questions, please contact Ohio EPA DAPC, Southeast District Office at (740)385-8501 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,



Michael W. Ahern, Manager

Permit Issuance and Data Management Section, DAPC

Cc: Ohio EPA-SEDO



FINAL

**Division of Air Pollution Control
Permit-to-Install and Operate
for
Halliburton Energy Services, Inc.**

Facility ID:	0660015015
Permit Number:	P0116831
Permit Type:	Administrative Modification
Issued:	6/17/2014
Effective:	6/17/2014
Expiration:	8/15/2022



Division of Air Pollution Control
Permit-to-Install and Operate
for
Halliburton Energy Services, Inc.

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Final Permit-to-Install and Operate
Halliburton Energy Services, Inc.
Permit Number: P0116831
Facility ID: 0660015015
Effective Date: 6/17/2014

Authorization

Facility ID: 0660015015
Application Number(s): A0049695
Permit Number: P0116831
Permit Description: Administrative modification of the bulk barite plant (P002) to consist of two 1,700 cu. ft. vertical barite storage tanks; and to modify the liquid mud plant (P901) to consist of sixteen (16) 500 bbl mud storage tanks, two 500 bbl base oil storage tanks, one 500 bbl calcium chloride storage tank, one 500 bbl freshwater storage tank, one 500 bbl mud process mixing tank, one additive hopper, and one 50 bbl mud mixing tank.
Permit Type: Administrative Modification
Permit Fee: \$200.00
Issue Date: 6/17/2014
Effective Date: 6/17/2014
Expiration Date: 8/15/2022
Permit Evaluation Report (PER) Annual Date: Oct 1 - Sept 30, Due Nov 15

This document constitutes issuance to:

Halliburton Energy Services, Inc.
4999 East Pointe Drive
Zanesville, OH 43701

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Southeast District Office
2195 Front Street
Logan, OH 43138
(740)385-8501

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency


Craig W. Butler
Director



Final Permit-to-Install and Operate
Halliburton Energy Services, Inc.
Permit Number: P0116831
Facility ID: 0660015015
Effective Date: 6/17/2014

Authorization (continued)

Permit Number: P0116831

Permit Description: Administrative modification of the bulk barite plant (P002) to consist of two 1,700 cu. ft. vertical barite storage tanks; and to modify the liquid mud plant (P901) to consist of sixteen (16) 500 bbl mud storage tanks, two 500 bbl base oil storage tanks, one 500 bbl calcium chloride storage tank, one 500 bbl freshwater storage tank, one 500 bbl mud process mixing tank, one additive hopper, and one 50 bbl mud mixing tank.

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Emissions Unit ID:

Company Equipment ID:
Superseded Permit Number:
General Permit Category and Type:

P002

Bulk Barite Plant
P0109881
Not Applicable

Emissions Unit ID:

Company Equipment ID:
Superseded Permit Number:
General Permit Category and Type:

P901

Liquid Mud Plant
P0109881
Not Applicable



Final Permit-to-Install and Operate
Halliburton Energy Services, Inc.
Permit Number: P0116831
Facility ID: 0660015015
Effective Date: 6/17/2014

A. Standard Terms and Conditions



1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. For facilities that are permitted as synthetic minor sources, the fee schedule is adjusted annually for inflation. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is



very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions of this permit will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.



10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the [DO/LAA] in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emission unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the



change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Final Permit-to-Install and Operate
Halliburton Energy Services, Inc.
Permit Number: P0116831
Facility ID: 0660015015
Effective Date: 6/17/2014

B. Facility-Wide Terms and Conditions



1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) None.



Final Permit-to-Install and Operate
Halliburton Energy Services, Inc.
Permit Number: P0116831
Facility ID: 0660015015
Effective Date: 6/17/2014

C. Emissions Unit Terms and Conditions



1. P002, Bulk Barite Plant

Operations, Property and/or Equipment Description:

Bulk barite plant consisting of two 1,700 cu. ft. storage tanks (#21-22), both controlled by a 330 cu. ft. vent tank aspirated to 30-bag dust collector with a minimum of 100% capture efficiency and 99.9% control efficiency (bulk barite is pneumatically transferred to one tank at a time, with a process weight rate of 50 tons per hour for loading into the tanks and loading into truck/rail). Administrative modification of PTIO P0109881 issued 8/15/12.

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3), as effective 11/30/01	Install a dust collector that is designed to meet 0.03 gr PM/dscf. See b)(2)a. below.
b.	OAC rule 3745-31-05(C), as effective 12/01/06	See b)(2)b. below.
c.	OAC rule 3745-17-07(A)(1)	Visible particulate emissions (PE) from any stack serving this emissions unit shall not exceed 20 percent opacity as a six-minute average, except as provided by rule.
d.	OAC rule 3745-17-11(B)(1)	PE shall not exceed 51.2 pounds per hour.



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		This emission limitation is less stringent than the limitation listed under OAC rule 3745-31-05(C).

(2) Additional Terms and Conditions

- a. The permittee has satisfied the Best Available Technology (BAT) requirements pursuant to OAC rule 3745-31-05(A)(3), as effective November 30, 2001, in this permit. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to ORC changes effective August 3, 2006 (S.B. 265 changes), such that BAT is no longer required by State regulation for NAAQS pollutant emissions less than ten tons per year. However, that rule revision has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and the U.S. EPA approves the revision to OAC rule 3745-31-05, the requirement to satisfy BAT still exists as part of the federally-approved SIP for Ohio. Once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05, then these emission limits/control measures no longer apply.
- b. This rule paragraph applies once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05 as part of the SIP.

Permit to Install and Operate P0116831 for this air contaminant source takes into account the following voluntary restriction (including the use of any applicable air pollution control equipment) as proposed by the permittee for the purpose of avoiding Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3):

- i. Use of a dust collector with 100% capture efficiency and a minimum of 99.9% control efficiency; and
- ii. PE shall not exceed 0.32 tons per year.

c) Operational Restrictions

- (1) None.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible particulate emissions from the stack serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
 - a. the color of the emissions;



- b. whether the emissions are representative of normal operations;
- c. if the emissions are not representative of normal operations, the cause of the abnormal emissions;
- d. the total duration of any visible emissions incident; and
- e. any corrective actions taken to minimize or eliminate the visible emissions.

If visible emissions are present, a visible emissions incident has occurred. The observer does not have to document the exact start and end times for the visible emissions incident under item (d) above or continue the daily check until the incident has ended. The observer may indicate that the visible emissions incident was continuous during the observation period (or, if known, continuous during the operation of the emissions unit). With respect to the documentation of corrective actions, the observer may indicate that no corrective actions were taken if the visible emissions were representative of normal operations, or specify the minor corrective actions that were taken to ensure that the emissions unit continued to operate under normal conditions, or specify the corrective actions that were taken to eliminate abnormal visible emissions.

e) Reporting Requirements

- (1) The reports required by this permit may be submitted through the Ohio EPA's eBusiness Center: Air Services online web portal; or they may be mailed as a hard copy to the appropriate district office or local air agency.
- (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA District Office or Local Air Agency by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emissions Limitation:

Install a dust collector that is designed to meet 0.03 gr PM/dscf.

PE shall not exceed 0.32 tons per year.

Applicable Compliance Method:

Compliance shall be demonstrated by installing a dust collector that is designed to meet 0.03 gr PM/dscf.

If required, particulate emissions shall be determined according to test Methods 1 - 5, as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60 "Standards of Performance for New Stationary Sources", and the procedures



specified in OAC rule 3745-17-03(B)(10). Alternative U.S. EPA-approved test methods may be used with prior approval from Ohio EPA, Southeast District Office.

Compliance with the annual emission limitation is demonstrated by multiplying the maximum process rate of 100 tons per hour (50 tons per hour multiplied by 2 emission points [loading into barite tanks and loading into truck/rail]) by the emissions factor 0.73 pound per ton (AP-42 Table 11.12-2 (0/06)), and applying a 99.9% control efficiency of the dust collector (as submitted in application), calculated as follows:

$$100 \text{ tons/hr} \times 0.73 \text{ lb/ton} = 73 \text{ lbs/hr} \times (1 - 0.999) \text{ control efficiency} = 0.073 \text{ lb/hr} \times 8,760 \text{ hrs/yr} = 639.48 \text{ lbs/yr} / 2,000 \text{ lbs/ton} = 0.32 \text{ ton per year}$$

b. Emissions Limitation:

Visible PE from any stack serving this emissions unit shall not exceed 20 percent opacity as a six-minute average, except as provided by rule.

Applicable Compliance Method:

If required, visible particulate emissions shall be determined according to USEPA Method 9.

g) Miscellaneous Requirements

- (1) None.



2. P901, Liquid Mud Plant

Operations, Property and/or Equipment Description:

Liquid mud plant consisting of one 500 bbl process mix tank, one 50 bbl mud mix tank, one additive hopper, sixteen 500 bbl oil base mud storage tanks, two 500 bbl base oil tanks, one 500 bbl calcium chloride tank, and one 500 bbl freshwater tank, all with no controls (process weight rate is based on 2,920 annual batches [3-hour batches with 8 batches potential per 24-hour period, multiplied by 365 days]. Administrative modification of PTIO P0109881 issued 8/15/12.

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	ORC 3704.03(T) and OAC rule 3745-31-05(A)(3)	Particulate emissions (PE) shall not exceed 5.85 tons per month averaged over a twelve-month rolling period.
b.	OAC rule 3745-31-05(A)(3), as effective 11/30/01	Volatile organic compound (VOC) emissions shall not exceed 0.44 tons per month averaged over a twelve-month rolling period. See b)(2)a. below.
c.	OAC rule 3745-31-05(A)(3)(b), as effective 12/01/06	See b)(2)b. below.
d.	OAC rule 3745-17-07(B) and 3745-17-08(B)	See b)(2)c. below.



(2) Additional Terms and Conditions

- a. The permittee has satisfied the Best Available Technology (BAT) requirements pursuant to OAC rule 3745-31-05(A)(3), as effective November 30, 2001, in this permit. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to ORC changes effective August 3, 2006 (S.B. 265 changes), such that BAT is no longer required by State regulation for NAAQS pollutant emissions less than ten tons per year. However, that rule revision has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and the U.S. EPA approves the revision to OAC rule 3745-31-05, the requirement to satisfy BAT still exists as part of the federally-approved SIP for Ohio. Once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05, then these emission limits/control measures no longer apply.

- b. This rule paragraph applies once U.S. EPA approves the December 1, 2006 version of OAC rule 3745-31-05 as part of the SIP.

The Best Available Technology (BAT) requirements under OAC rule 3745-31-05(A)(3) do not apply to the VOC emissions from this air contaminant source since the uncontrolled potential to emit for VOC is less than 10 tons/yr.

- c. This facility is located in Muskingum County, which is not identified in Appendix A of OAC rule 3745-17-08. Therefore, the fugitive dust emissions from this emissions unit are exempt from the fugitive dust control requirements and visible emission limitation established in OAC rules 3745-17-08(B) and 3745-17-07(B), respectively.

c) Operational Restrictions

- (1) None.

d) Monitoring and/or Recordkeeping Requirements

- (1) None.

e) Reporting Requirements

- (1) The reports required by this permit may be submitted through the Ohio EPA's eBusiness Center: Air Services online web portal; or they may be mailed as a hard copy to the appropriate district office or local air agency.

- (2) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA District Office or Local Air Agency by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit.

f) Testing Requirements



(1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emissions Limitation:

PE shall not exceed 5.85 tons per month averaged over a twelve-month rolling period.

Applicable Compliance Method:

Compliance with the ton per month, averaged over a rolling, twelve-month period emission limitation shall be demonstrated based on the following calculations from the information presented in the permittee's application and AP-42 Table 11.12-2 (6/06):

OBT-1 Process Mix Tank

Barite loading: $8 \text{ tons/hr} \times 0.572 \text{ lb/ton} = 4.576 \text{ lbs/hr} \times 8,760 \text{ hrs/yr} / 2,000 \text{ lbs/ton} = 20.04 \text{ tons/yr}$

Additive loading: $1 \text{ ton/hr} \times 0.0048 \text{ lb/ton} = 0.0048 \text{ lb/hr} \times 8,760 \text{ hrs/yr} / 2,000 \text{ lbs/ton} = 0.021 \text{ ton/yr}$

OBT-2 Process Mix Tank

Barite loading: $20 \text{ tons/hr} \times 0.572 \text{ lb/ton} = 11.44 \text{ lb/hr} \times 8,760 \text{ hrs/yr} / 2,000 \text{ lbs/ton} = 50.11 \text{ tons/yr}$

Additive loading: $2 \text{ tons/hr} \times 0.0048 \text{ lb/ton} = 0.0096 \text{ lb/hr} \times 8,760 \text{ hrs/yr} / 2,000 \text{ lbs/ton} = 0.042 \text{ ton/yr}$

$20.04 + 0.021 + 50.11 + 0.042 = 70.21 \text{ tons/yr} / 12 \text{ months/yr} = 5.85 \text{ tons per month averaged over a twelve-month rolling period}$

b. Emissions Limitation:

VOC emissions shall not exceed 0.44 tons per month averaged over a twelve-month rolling period.

Applicable Compliance Method:

Compliance with ton per month, averaged over a rolling, twelve-month period emission limitation shall be demonstrated based on the following calculations from: Equation 1 from AP-42 Section 5.2 (6/08) for Truck Loading; Equation 8.4-22 from EPA's Methods for Estimating Air Emissions from Paint, Ink and Other Coating Manufacturing Facilities (2/05) for the process mix tank and the mud mix tank; and a one-time calculation using the TANKS Program 4.0.9d for the base oil storage tanks and drilling mud storage tanks.

Truck Loading



$$LL = 12.46(S \cdot P \cdot M) / T$$

Where:

LL = 0.006 (Loading loss, pounds of VOC per 1000 gallons (lb/1000 gal) of liquid loaded)

S = 0.5 (A saturation factor, dimensionless (from AP-42 Section 5.2, Table 5.2-1))

P = 0.003 (True vapor pressure of liquid loaded, pounds per square inch absolute (psia) (0.003 psia @ 62.18 F -- from TANKS 4.09 Reports for storage tanks))

M = 175 (Molecule weight of vapors, pounds per pound-mole (lb/lb-mole) (from AP-42 Table 7.1-2))

T = 522.18 (Temperature of bulk liquid loaded (degrees Rankine = degrees F + 460))

VOC lb/yr = (0.006 lb VOC per 1,000 gallons) * (43,800 thousand gallons loaded) = 262.8 lb/yr.

VOC ton/yr = 262.8 lb/yr divided by 2,000 lb/ton = 0.13 VOC ton/yr

OBT-1 Process Mix Tank

$$E_x = [M_x \cdot K_x \cdot A \cdot P_x \cdot 3,600 \cdot H] / [(R)(T)] (B \cdot 0.8)$$

$$K_x = 0.00438 \cdot [(8.6 \text{ mile/hr})^{0.78}] \cdot [(18 / (175 \text{ lb/lb-mole}))^{0.33}] = 0.0111 \text{ ft/sec}$$

E_x = Uncontrolled emissions of VOC (lb/yr)

M_x = 175 (molecular weight of VOC (lb/lb-mole))

K_x = 0.0111 (gas-phase mass transfer coefficient for VOC species x (ft./sec))

A = 364.22 (Surface area of tank)

P_x = 0.003 (True Vapor pressure of VOC x (if a pure chemical is used) or the partial pressure of chemical x (if a mixture of VOCs is used) at temperature T (psia))

3,600 = sec/hr

H = 3.0 (batch time (hr/batch))

R = 10.73 (universal gas constant at 1 atmosphere of pressure, 10.73 psia-ft³/°R-lb)

T = 527.75 (temperature of the liquid, °R (°F+460))

B = 584 (number of batches per year (batches/yr))

0.8 = 80% of mix is base oil

8.6 = wind speed (mile/hr)

$$[(175 \text{ lb/lb-mole})(0.0111 \text{ ft/sec})(364.22 \text{ ft}^2)(0.003 \text{ psia})(3,600 \text{ sec/hr})(3 \text{ hr/batch})] / [(10.73 \text{ psia ft}^3)(527.8 \text{ °R})] = 22,922.91 / 5,662.76$$

$$22,922.91 / 5,662.76 = (4.05)(584 \text{ batches/yr})(0.8) = 1,892.16 \text{ VOC lbs/yr}$$

$$1,892.16 \text{ lbs/yr divided by 2,000 lbs/ton} = 0.95 \text{ VOC ton/yr}$$



OBT-2Mud Mix Tank

$$E_x = [M_x * K_x * A * P_x * 3,600 * H] / [(R)(T)] (B * 0.8)$$

$$K_x = 0.00438 * [(8.6 \text{ mile/hr})^{0.78}] * [(18 / (175 \text{ lb/lb-mole}))^{0.33}] = 0.0111 \text{ ft/sec}$$

E_x = Uncontrolled emissions of VOC (lb/yr)

M_x = 175 (molecular weight of VOC (lb/lb-mole))

K_x = 0.0111 (gas-phase mass transfer coefficient for VOC species x (ft./sec))

A = 364.22 (Surface area of tank)

P_x = 0.003 (True Vapor pressure of VOC x (if a pure chemical is used) or the partial pressure of chemical x (if a mixture of VOCs is used) at temperature T (psia))

3,600 = sec/hr

H = 3.0 (batch time (hr/batch))

R = 10.73 (universal gas constant at 1 atmosphere of pressure, 10.73 psia-ft.³/°R -lb)

T = 519.33 (temperature of the liquid, °R (°F+460))

B = 2,336 (number of batches per year (batches/yr))

0.8 = 80% of mix is base oil

8.6 = wind speed (mile/hr)

$$[(175 \text{ lb/lb-mole})(0.0111 \text{ ft/sec})(364.22 \text{ ft}^2)(0.003 \text{ psia})(3,600 \text{ sec/hr})(3 \text{ hr/batch})] / [(10.73 \text{ psia ft}^3)(519.33 \text{ °R})] = 22,922.91 / 5,572.41$$

$$22,922.91 / 5,572.41 = (4.11)(2,336 \text{ batches/yr})(0.8) = 7,680.77 \text{ VOC lbs/yr}$$

$$7,680.77 \text{ lbs/yr divided by } 2,000 \text{ lbs/ton} = 3.84 \text{ VOC ton/yr}$$

Base Oil Storage Tanks

Per TANKS Program 4.0.9d, total VOC emissions = 103.25 lbs of VOCs per year

103.25 lbs/yr VOCs divided by 2,000 tons/yr = 0.05 ton/yr

(0.05 ton/yr)(2 tanks) = 0.10 VOC ton/yr

Drilling Mud Storage Tanks

Per TANKS Program 4.0.9d, total VOC emissions = 33.19 lbs of VOCs per year

33.19 lbs/yr VOCs divided by 2,000 tons/yr = 0.02 ton/yr

(0.02 ton/yr)(16 tanks) = 0.32 VOC ton/yr

Total VOC emissions from truck loading, process mix tank, mud mix tank, base oil storage tanks and drilling mud storage tanks are:

$$0.13 \text{ ton} + 0.95 \text{ ton} + 3.84 \text{ tons} + 0.10 \text{ ton} + 0.32 \text{ ton} = 5.34 \text{ tons per year} / 12 \text{ months} = 0.44 \text{ tons per month averaged over a 12-month rolling period}$$

- g) Miscellaneous Requirements



Final Permit-to-Install and Operate
Halliburton Energy Services, Inc.
Permit Number: P0116831
Facility ID: 0660015015
Effective Date: 6/17/2014

(1) None.