



State of Ohio Environmental Protection Agency

**RE: FINAL PERMIT TO INSTALL
MARION COUNTY**

CERTIFIED MAIL

Street Address:

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov.
Center

Application No: 03-3206

DATE: 9/1/99

Whirlpool Corporation-Marion Division
Al Sykes
1300 Marion-Agnosta Road
Marion, OH 43302

Enclosed please find an Ohio EPA Permit to Install which will allow you to install the described source(s) in a manner indicated in the permit. Because this permit contains several conditions and restrictions, I urge you to read it carefully.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469.

You are hereby notified that this action by the Director is final and may be appealed to the Ohio Environmental Review Appeals Commission pursuant to Chapter 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. It must be filed within thirty (30) days after the notice of the Directors action. A copy of the appeal must be served on the Director of the Ohio Environmental Protection Agency within three (3) days of filing with the Commission. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
236 East Town Street, Room 300
Columbus, Ohio 43215

Very truly yours,

Thomas G. Rigo, Manager
Field Operations and Permit Section
Division of Air Pollution Control

cc: USEPA
DAPC, NWDO



**Permit To Install
Terms and
Conditions**

Issue Date: September 1, 1999
Effective Date: September 1, 1999

FINAL PERMIT TO INSTALL 03-3206

Application Number: 03-3206
APS Premise Number: 0351010012
Permit Fee: **\$1700**
Name of Facility: Whirlpool Corporation-Marion Division
Person to Contact: Al Sykes
Address: 1300 Marion-Agnosta Road
Marion, OH 43302

Location of proposed air contaminant source(s) [emissions unit(s)]:
**1300 Marion-Agnosta Road
Marion, Ohio**

Description of proposed emissions unit(s):
(2) 131 LBS/HR PYROLYSIS FURNACES W/AFTERBURNERS & (3) 30,000 GALLON FIXED ROOF STORAGE TANKS.

The above named entity is hereby granted a Permit to Install for the above described emissions unit(s) pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described emissions unit(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans and specifications, the above described emissions unit(s) of pollutants will be granted the necessary permits to operate (air) or NPDES permits as applicable.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency



Director

Part I - GENERAL TERMS AND CONDITIONS**A. State and Federally Enforceable Permit To Install General Terms and Conditions****1. Monitoring and Related Recordkeeping and Reporting Requirements**

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
 - i. The date, place (as defined in the permit), and time of sampling or measurements.
 - ii. The date(s) analyses were performed.
 - iii. The company or entity that performed the analyses.
 - iv. The analytical techniques or methods used.
 - v. The results of such analyses.
 - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
 - i. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
 - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be made to the appropriate Ohio EPA District Office or local air agency. The written reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. See B.14 below if no deviations occurred during the quarter.

- iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to the appropriate Ohio EPA District Office or local air agency every six months, i.e., by January 31 and July 31 of each year for the previous six calendar months. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.
- iv. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

2. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports shall be submitted pursuant to OAC rule 3745-15-06.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

3. Risk Management Plans

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.

6. General Requirements

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

7. Fees

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit To Install fees within 30 days after the issuance of this Permit To Install.

8. Federal and State Enforceability

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

9. Compliance Requirements

- a. Any document (including reports) required to be submitted and required by a federally applicable requirement in this permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.
- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
 - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
 - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with ORC section 3704.08.
 - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
 - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
 - i. Dates for achieving the activities, milestones, or compliance required in any

schedule of compliance, and dates when such activities, milestones, or compliance were achieved.

- ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

10. Permit To Operate Application

- a. If the permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77, the permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if the proposed new or modified source(s) would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification must be obtained before the operation of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule 3745-77-08(C)(3)(d).
- b. If the permittee is required to apply for permit(s) pursuant to OAC Chapter 3745-35, the source(s) identified in this Permit To Install is (are) permitted to operate for a period of up to one year from the date the source(s) commenced operation. Permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within thirty (30) days after commencing operation of the source(s) covered by this permit.

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B. State Only Enforceable Permit To Install General Terms and Conditions

1. Compliance Requirements

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

2. Reporting Requirements Related to Monitoring and Recordkeeping Requirements

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

3. Records Retention Requirements

Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.

4. Inspections and Information Requests

The Director of the Ohio EPA, or an authorized representative of the Director, may, subject to the safety requirements of the permittee and without undue delay, enter upon the premises of this source at any reasonable time for purposes of making inspections, conducting tests,

examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State air pollution laws and regulations and the terms and conditions of this permit. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon verbal or written request, the permittee shall also furnish to the Director of the Ohio EPA, or an authorized representative of the Director, copies of records required to be kept by this permit.

5. Permit Transfers

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

6. Air Pollution Nuisance

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

7. Termination of Permit To Install

This permit to install shall terminate within eighteen months of the effective date of the permit to install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

8. Construction of New Sources(s)

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources are inadequate or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the

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proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities prove to be inadequate or cannot meet applicable standards.

9. Public Disclosure

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

10. Applicability

This Permit to Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s).

11. Best Available Technology

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

12. Construction Compliance Certification

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit To Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

13. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted

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quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

Whirlpool Corporation-Marion DivisionFacility ID: **0351010012**PTI Application: **03-3206****September 1, 1999****C. Permit To Install Summary of Allowable Emissions**

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

**SUMMARY (for informational purposes only)
TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS**

<u>Pollutant</u>	<u>Tons Per Year</u>
OC	0.018
PE	1.14

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Part II - FACILITY SPECIFIC TERMS AND CONDITIONS

A. State and Federally Enforceable Permit To Install Facility Specific Terms and Conditions

None.

B. State Only Enforceable Permit To Install Facility Specific Terms and Conditions

None.

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
131 lbs/hr pyrolysis furnace with afterburner (pyrolysis France #2)	OAC rule 3745-17-07(A)	20% opacity as a 6-minute average, except as provided by the rule
	OAC rule 3745-17-09(B)	0.10 lbs PE/100 lbs of material charged

2. Additional Terms and Conditions

- 2.a None.

II. Operational Restrictions

1. The emissions unit shall be installed, operated and maintained in accordance with the manufacturer's specifications. The permittee shall not change any of the manufacturer's factory preset parameters for the furnace, or physically modify the furnace in any way, without first verifying with the manufacturer that the change(s) would not adversely affect air contaminant emissions from the unit.
2. The air contaminant control device for this emissions unit shall be designed and operated in accordance with the following requirements:
 - a. the secondary combustion chamber shall be operated so that the exit gas temperature from the chamber is, at a minimum, 1400 degrees Fahrenheit, taking into account normal start-up procedures; and,

- b. the secondary chamber shall allow for a minimum retention time of 1.0 second at 1400 degrees Fahrenheit, taking into account normal start-up procedures.
3. The permittee shall adhere to the manufacturer's recommendations pertaining to the operation of this furnace and shall comply with the following operational restrictions:
 - a. the permittee shall ensure that the furnace is operated only by properly trained personnel who have read, and understand, the furnace's operation manual;
 - b. prior to start-up of the furnace, the permittee shall remove ash residue left inside the furnace after the previous burn cycle;
 - c. the permittee shall not operate the furnace if the built-in safeguards and interlocks (furnace excess temperature, afterburner excess temperature, low gas pressure switch, high gas pressure switch, and low water pressure switch) are not operating properly; and,
 - d. the permittee shall not process uncured paint or paint sludge, paint filters, waste powder from powder coating operations, nitrocellulose paints, solvents, thinners, PVC, lead, plastisols, rubber-coated material, oil, wood, grease, trash, magnesium, oil filters, ammunition, explosives, fertilizer, or any hazardous waste materials as defined in 40 CFR Part 261, Subpart D in this furnace. Paint hooks covered with coatings that may contain chlorine (e.g. PVC), fluorine (e.g. Teflon), or elements other than carbon, hydrogen, and oxygen are also prohibited from being processed in this furnace.

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall install, operate, and properly maintain a temperature gauge which monitors the temperature of the secondary combustion chamber. The permittee shall record the secondary combustion chamber temperature prior to each batch operation.

Emissions Unit ID: N006

2. The permittee shall maintain an operation/maintenance log for the emissions unit. The log, at a minimum, shall contain the following information:
 - a. the dates the emissions unit was operated;
 - b. the number of batches processed for each date the emissions unit was operated; and,
 - c. the dates and descriptions of any additional maintenance activities performed on this emissions unit.

IV. Reporting Requirements

1. The permittee shall submit deviation (excursion) reports which provide the following information for each period during which the primary or secondary combustion chamber exhaust gas temperatures fall below the applicable limitations:
 - a. the date of the excursion;
 - b. the temperature values during the excursion;
 - c. the cause(s) for the excursion; and,
 - d. the corrective action which has been or will be taken to prevent similar excursions in the future.

V. Testing Requirements

1. Compliance with the emission limitations in Section A.I.1 of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitation:

0.10 lb PE/100 lbs of liquid, semi-solid or solid refuse and salvageable material charged to the incinerator

Applicable Compliance Method:

The permittee may calculate emissions utilizing data from the manufacturer that was included in this application. If required, compliance with the particulate emission limitation shall be determined in accordance with the test method and procedures in OAC rule 3745-17-03(B)(8).

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Emissions Unit ID: **N006**

b. Emission Limitation:

20% opacity as a 6-minute average, except as provided by the rule

Applicable Compliance Method:

OAC rule 3745-17-03(B)(1)

VI. Miscellaneous Requirements

None.

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
131 lbs/hr pyrolysis furnace with afterburner (pyrolysis France #2)	OAC rule 3745-31-05	0.13 lb PE/hr, 0.57 TPY PE Visible particulate emissions shall not exceed 5% opacity except for 6 minutes in any continuous 60 minute period during which opacity shall not exceed 10% Control requirements (See B.2.a)

2. **Additional Terms and Conditions**

- 2.a The following are control requirements for emissions unit N006: the use of an afterburner.

II. Operational Restrictions

See A.II.

III. Monitoring and/or Recordkeeping Requirements

See A.III.

IV. Reporting Requirements

See A.IV.

V. Testing Requirements

1. Compliance with the emission limitations in Section B.I.1 of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitation:

0.13 lb PE/hr

Applicable Compliance Method:

The lb/hr emission limitation was developed by applying the requirement of 0.10 lb PE/100 lbs material charged to a maximum charging capacity of 131 lbs/hr. If required, compliance with the particulate emission limitations shall be determined in accordance with the test method and procedures in Method 5 of 40 CFR Part 60, Appendix A.

- b. Emission Limitation:

0.57 TPY PE

Applicable Compliance Method:

The TPY limit was developed by multiplying the lb/hr limitation by 8760 hrs/yr operation and dividing by 2000 lbs/ton.

- c. Emission Limitation:

Visible particulate emissions shall not exceed 5% opacity except for 6 minutes in any continuous 60 minute period during which opacity shall not exceed 10%

Applicable Compliance Method:

Method 9 of 40 CFR Part 60, Appendix A

VI. Miscellaneous Requirements

None.

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S) [Continued]

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
131 lbs/hr pyrolysis furnace with afterburner (pyrolysis France #3)	OAC rule 3745-17-07(A)	20% opacity as a 6-minute average, except as provided by the rule
	OAC rule 3745-17-09(B)	0.10 lbs PE/100 lbs of material charged

2. **Additional Terms and Conditions**

- 2.a None.

II. Operational Restrictions

1. The emissions unit shall be installed, operated and maintained in accordance with the manufacturer's specifications. The permittee shall not change any of the manufacturer's factory preset parameters for the furnace, or physically modify the furnace in any way, without first verifying with the manufacturer that the change(s) would not adversely affect air contaminant emissions from the unit.
2. The air contaminant control device for this emissions unit shall be designed and operated in accordance with the following requirements:
 - a. the secondary combustion chamber shall be operated so that the exit gas temperature from the chamber is, at a minimum, 1400 degrees Fahrenheit, taking into account normal start-up procedures; and,
 - b. the secondary chamber shall allow for a minimum retention time of 1.0 second at 1400 degrees Fahrenheit, taking into account normal start-up procedures.
3. The permittee shall adhere to the manufacturer's recommendations pertaining to the operation of

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this furnace and shall comply with the following operational restrictions:

- a. the permittee shall ensure that the furnace is operated only by properly trained personnel who have read, and understand, the furnace's operation manual;
 - b. prior to start-up of the furnace, the permittee shall remove ash residue left inside the furnace after the previous burn cycle;
 - c. the permittee shall not operate the furnace if the built-in safeguards and interlocks (furnace excess temperature, afterburner excess temperature, low gas pressure switch, high gas pressure switch, and low water pressure switch) are not operating properly; and,
 - d. the permittee shall not process uncured paint or paint sludge, paint filters, waste powder from powder coating operations, nitrocellulose paints, solvents, thinners, PVC, lead, plastisols, rubber-coated material, oil, wood, grease, trash, magnesium, oil filters, ammunition, explosives, fertilizer, or any hazardous waste materials as defined in 40 CFR Part 261, Subpart D in this furnace. Paint hooks covered with coatings that may contain chlorine (e.g. PVC), fluorine (e.g. Teflon), or elements other than carbon, hydrogen, and oxygen are also prohibited from being processed in this furnace.
4. The permittee shall not allow the operation of this emissions unit to cause a public nuisance in violation of OAC rule 3745-15-07.

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall install, operate, and properly maintain a temperature gauge which monitors the temperature of the secondary combustion chamber. The permittee shall record the secondary combustion chamber temperature prior to each batch operation.
2. The permittee shall maintain an operation/maintenance log for the emissions unit. The log, at a minimum, shall contain the following information:

- a. the dates the emissions unit was operated;
- b. the number of batches processed for each date the emissions unit was operated; and,
- c. the dates and descriptions of any additional maintenance activities performed on this emissions unit.

IV. Reporting Requirements

- 1. The permittee shall submit deviation (excursion) reports which provide the following information for each period during which the primary or secondary combustion chamber exhaust gas temperatures fall below the applicable limitations:
 - a. the date of the excursion;
 - b. the temperature values during the excursion;
 - c. the cause(s) for the excursion; and,
 - d. the corrective action which has been or will be taken to prevent similar excursions in the future.

V. Testing Requirements

- 1. Compliance with the emission limitations in Section B.I.1 of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitation:

0.10 lb PE/100 lbs of liquid, semi-solid or solid refuse and salvageable material charged to the incinerator

Applicable Compliance Method:

The permittee may calculate emissions utilizing data from the manufacturer that was included in this application. If required, compliance with the particulate emission limitation shall be determined in accordance with the test method and procedures in OAC rule 3745-17-03(B)(8).

b. Emission Limitation:

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20% opacity as a 6-minute average, except as provided by the rule

Applicable Compliance Method:

OAC rule 3745-17-03(B)(1)

VI. Miscellaneous Requirements

None.

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B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
131 lbs/hr pyrolysis furnace with afterburner (pyrolysis France #3)	OAC rule 3745-31-05	0.13 lb PE/hr, 0.57 TPY PE Visible particulate emissions shall not exceed 5% opacity except for 6 minutes in any continuous 60 minute period during which opacity shall not exceed 10% Control requirements (See B.2.a)

2. Additional Terms and Conditions

- 2.a The following are control requirements for emissions unit N007: the use of an afterburner.

II. Operational Restrictions

September 1, 1999

See A.II.

III. Monitoring and/or Recordkeeping Requirements

See A.III.

IV. Reporting Requirements

See A.IV.

V. Testing Requirements

1. Compliance with the emission limitations in Section A.I.1 of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitation:

0.13 lb PE/hr

Applicable Compliance Method:

The lb/hr emission limitation was developed by applying the requirement of 0.10 lb PE/100 lbs material charged to a maximum charging capacity of 131 lbs/hr. If required, compliance with the particulate emission limitations shall be determined in accordance with the test method and procedures in Method 5 of 40 CFR Part 60, Appendix A.

- b. Emission Limitation:

0.57 TPY PE

Applicable Compliance Method:

The TPY limit was developed by multiplying the lb/hr limitation by 8760 hrs/yr operation and dividing by 2000 lbs/ton.

Whirlpool Corporation-Marion Division

DTI Application: 03 3306

Facility ID: 0351010012

Emissions Unit ID: N007

c. Emission Limitation:

Visible particulate emissions shall not exceed 5% opacity except for 6 minutes in any continuous 60 minute period during which opacity shall not exceed 10%

Applicable Compliance Method:

Method 9 of 40 CFR Part 60, Appendix A

VI. Miscellaneous Requirements

None.

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S) [Continued]

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
30,000 gallon fixed roof paint storage tank (East E-coat Storage Tank)	OAC rule 3745-21-07(D) 40 CFR Part 60, Subpart Kb, sections 60.116b(a) & (b)	See A.2.a Recordkeeping requirements (See A.III.1)

2. **Additional Terms and Conditions**

- 2.a The storage vessel shall be equipped with a permanent submerged fill pipe.

II. Operational Restrictions

None

III. Monitoring and/or Recordkeeping Requirements

1. The application and enforcement of the provisions of the New Source Performance Standards (NSPS), as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60, are delegated to the Ohio Environmental Protection Agency. The requirements for 40 CFR Part 60 are also federally enforceable.

In accordance with 40 CFR 60.116b (a) and (b), the owner and operator of this emissions unit shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel for the life of the emissions unit.

IV. Reporting Requirements

None.

V. Testing Requirements

September 1, 1999

None.

VI. Miscellaneous Requirements

None.

September 1, 1999

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
30,000 gallon fixed roof paint storage tank (East E-coat Storage Tank)	OAC rule 3745-31-05	0.006 TPY OC Control requirements (See B.2.a)

2. Additional Terms and Conditions

- 2.a The "Best Available Control" (BAT) requirement for emissions unit T009 is: the use of a carbon adsorption vapor control system.

II. Operational Restrictions

1. The permittee shall not exceed an annual material throughput rate of 26,227 gallons

III. Monitoring and/or Recordkeeping Requirements

September 1, 1999

1. The permittee shall maintain monthly records of the amount of (gallons per month and total gallons, to date for the calendar year) of material throughput for this emissions unit.

IV. Reporting Requirements

1. The permittee shall submit annual deviation (excursion) reports that identify any and all exceedances of the annual material throughput limitation, as well as the corrective actions taken to achieve compliance. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

1. Compliance with the emission limitations in Section A.I.1 of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitation:

0.006 TPY OC

Applicable Compliance Method:

The emission limitation was established in accordance with the company supplied working and breathing loss calculations based on an annual throughput of 26,227 gallons. Compliance shall be determined in accordance with the monitoring and recordkeeping specified in section B.III.1.

VI. Miscellaneous Requirements

None.

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S) [Continued]

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
30,000 gallon fixed roof paint storage tank (West E-coat Storage Tank)	OAC rule 3745-21-07(D) 40 CFR Part 60, Subpart Kb, sections 60.116b(a) & (b)	See A.2.a Recordkeeping requirements (See A.III.1)

2. **Additional Terms and Conditions**

- 2.a The storage vessel shall be equipped with a permanent submerged fill pipe.

II. Operational Restrictions

None.

III. Monitoring and/or Recordkeeping Requirements

1. The application and enforcement of the provisions of the New Source Performance Standards (NSPS), as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60, are delegated to the Ohio Environmental Protection Agency. The requirements for 40 CFR Part 60 are also federally enforceable.

In accordance with 40 CFR 60.116b (a) and (b), the owner and operator of this emissions unit shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel for the life of the emissions unit.

IV. Reporting Requirements

None.

V. Testing Requirements

September 1, 1999

None.

VI. Miscellaneous Requirements

None.

September 1, 1999

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
30,000 gallon fixed roof paint storage tank (West E-coat Storage Tank)	OAC rule 3745-31-05	0.006 TPY OC Control requirements (See B.2.a)

2. **Additional Terms and Conditions**

- 2.a The "Best Available Control" (BAT) requirement for emissions unit T010 is: the use of a carbon adsorption vapor control system.

II. Operational Restrictions

1. The permittee shall not exceed an annual material throughput rate of 26,227 gallons

III. Monitoring and/or Recordkeeping Requirements

1. The permittee shall maintain monthly records of the amount of (gallons per month and total gallons, to date for the calendar year) of material throughput for this emissions unit.

IV. Reporting Requirements

1. The permittee shall submit annual deviation (excursion) reports that identify any and all exceedances of the annual material throughput limitation, as well as the corrective actions taken to achieve compliance. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

September 1, 1999

1. Compliance with the emission limitations in Section A.I.1 of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitation:

0.006 TPY OC

Applicable Compliance Method:

The emission limitation was established in accordance with the company supplied working and breathing loss calculations based on an annual throughput of 26,227 gallons. Compliance shall be determined in accordance with the monitoring and recordkeeping specified in section B.III.1.

VI. Miscellaneous Requirements

None.

September 1, 1999

Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S) [Continued]

A. State and Federally Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
30,000 gallon fixed roof paint storage tank (Center E-coat Storage Tank)	OAC rule 3745-21-07(D) 40 CFR Part 60, Subpart Kb, sections 60.116b(a) & (b)	See A.2.a Recordkeeping requirements (See A.III.1)

2. **Additional Terms and Conditions**

- 2.a The storage vessel shall be equipped with a permanent submerged fill pipe.

II. Operational Restrictions

None.

III. Monitoring and/or Recordkeeping Requirements

1. The application and enforcement of the provisions of the New Source Performance Standards (NSPS), as promulgated by the United States Environmental Protection Agency, 40 CFR Part 60, are delegated to the Ohio Environmental Protection Agency. The requirements for 40 CFR Part 60 are also federally enforceable.

In accordance with 40 CFR 60.116b (a) and (b), the owner and operator of this emissions unit shall keep readily accessible records showing the dimension of the storage vessel and an analysis showing the capacity of the storage vessel for the life of the emissions unit.

IV. Reporting Requirements

Whirlpool Corporation-Marion Division

DTI Application: 03 2206

Facility ID: 0351010012

Emissions Unit ID: T011

None.

V. Testing Requirements

None.

VI. Miscellaneous Requirements

None.

September 1, 1999

B. State Only Enforceable Section

I. Applicable Emissions Limitations and/or Control Requirements

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
30,000 gallon fixed roof paint storage tank (Center E-coat Storage Tank)	OAC rule 3745-31-05	0.006 TPY OC Control requirements (See B.2.a)

2. Additional Terms and Conditions

- 2.a The "Best Available Control" (BAT) requirement for emissions unit T011 is: the use of a carbon adsorption vapor control system.

II. Operational Restrictions

1. The permittee shall not exceed an annual material throughput rate of 26,227 gallons

III. Monitoring and/or Recordkeeping Requirements

September 1, 1999

1. The permittee shall maintain monthly records of the amount of (gallons per month and total gallons, to date for the calendar year) of material throughput for this emissions unit.

IV. Reporting Requirements

1. The permittee shall submit annual deviation (excursion) reports that identify any and all exceedances of the annual material throughput limitation, as well as the corrective actions taken to achieve compliance. These reports shall be submitted by January 31 of each year.

V. Testing Requirements

1. Compliance with the emission limitations in Section A.I.1 of these terms and conditions shall be determined in accordance with the following methods:

- a. Emission Limitation:

0.006 TPY OC

Applicable Compliance Method:

The emission limitation was established in accordance with the company supplied working and breathing loss calculations based on an annual throughput of 26,227 gallons. Compliance shall be determined in accordance with the monitoring and recordkeeping specified in section B.III.1.

VI. Miscellaneous Requirements

None.