



John R. Kasich, Governor
 Mary Taylor, Lt. Governor
 Scott J. Nally, Director

10/17/2013

Joyce Kolakowski
 Meteor Sealing Systems LLC
 400 S. Tuscarawas Ave.
 Dover, OH 44622

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE

Facility ID: 0679015004
 Permit Number: P0108037
 Permit Type: Initial Installation
 County: Tuscarawas

Certified Mail

Yes	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
No	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
Yes	MODELING SUBMITTED
Yes	SYNTHETIC MINOR TO AVOID TITLE V
Yes	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**

How to appeal this permit

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission
 77 South High Street, 17th Floor
 Columbus, OH 43215

How to save money, reduce pollution and reduce energy consumption

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: www.ohioairquality.org/clean_air

How to give us feedback on your permitting experience

Please complete a survey at www.epa.ohio.gov/survey.aspx and give us feedback on your permitting experience. We value your opinion.

How to get an electronic copy of your permit

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

If you have any questions, please contact Ohio EPA DAPC, Southeast District Office at (740)385-8501 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,



Michael W. Ahern, Manager

Permit Issuance and Data Management Section, DAPC

Cc: Ohio EPA-SEDO



Response to Comments

Facility ID:	0679015004
Facility Name:	Meteor Sealing Systems LLC
Facility Description:	Automotive rubber seals
Facility Address:	400 S Tuscarawas Dover, OH 44622 Tuscarawas County
Permit:	P0108037, Permit-To-Install and Operate - Initial Installation
A public notice for the draft permit issuance was published in the Ohio EPA Weekly Review and appeared in the The Times-Reporter on 09/11/2013. The comment period ended on 10/11/2013.	
Hearing date (if held)	None
Hearing Public Notice Date (if different from draft public notice)	

The following comments were received during the comment period specified. Ohio EPA reviewed and considered all comments received during the public comment period. By law, Ohio EPA has authority to consider specific issues related to protection of the environment and public health. Often, public concerns fall outside the scope of that authority. For example, concerns about zoning issues are addressed at the local level. Ohio EPA may respond to those concerns in this document by identifying another government agency with more direct authority over the issue.

In an effort to help you review this document, the questions are grouped by topic and organized in a consistent format. PDF copies of the original comments in the format submitted are available upon request.

1. Topic: None

- a. Comment: None
- b. Response: None



FINAL

**Division of Air Pollution Control
Permit-to-Install and Operate
for
Meteor Sealing Systems LLC**

Facility ID:	0679015004
Permit Number:	P0108037
Permit Type:	Initial Installation
Issued:	10/17/2013
Effective:	10/17/2013
Expiration:	8/29/2016



Division of Air Pollution Control
Permit-to-Install and Operate
for
Meteor Sealing Systems LLC

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Final Permit-to-Install and Operate
Meteor Sealing Systems LLC
Permit Number: P0108037
Facility ID: 0679015004
Effective Date: 10/17/2013

Authorization

Facility ID: 0679015004
Application Number(s): A0042010, A0042401, A0043902, A0044634
Permit Number: P0108037
Permit Description: Initial installation permit for five coating processes already installed and operating; includes federally enforceable restrictions on facility-wide material usage sufficient to ensure potential VOC and HAP emissions do not exceed Title V thresholds
Permit Type: Initial Installation
Permit Fee: \$2,000.00
Issue Date: 10/17/2013
Effective Date: 10/17/2013
Expiration Date: 8/29/2016
Permit Evaluation Report (PER) Annual Date: Jan 1 - Dec 31, Due Feb 15

This document constitutes issuance to:

Meteor Sealing Systems LLC
400 S Tuscarawas
Dover, OH 44622

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

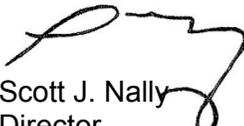
Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Southeast District Office
2195 Front Street
Logan, OH 43138
(740)385-8501

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency


Scott J. Nally
Director



Authorization (continued)

Permit Number: P0108037
Permit Description: Initial installation permit for five coating processes already installed and operating; includes federally enforceable restrictions on facility-wide material usage sufficient to ensure potential VOC and HAP emissions do not exceed Title V thresholds

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

Emissions Unit ID:	K001
Company Equipment ID:	Extrusion Line #1
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	R004
Company Equipment ID:	C6 Coating Booth
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	R005
Company Equipment ID:	RRGS Coating Booth
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	R006
Company Equipment ID:	JS27 Coating Booth
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable
Emissions Unit ID:	R009
Company Equipment ID:	Flocking Glue Booth
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable



Final Permit-to-Install and Operate
Meteor Sealing Systems LLC
Permit Number: P0108037
Facility ID: 0679015004
Effective Date: 10/17/2013

A. Standard Terms and Conditions



1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. Unless otherwise specified, facilities subject to one or more synthetic minor restrictions must use Ohio EPA's "Air Services" to submit annual emissions associated with this permit requirement. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is



very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.



10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Ohio EPA DAPC, Southeast District Office in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting¹ a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emissions unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

¹ Permittees that use Ohio EPA's "Air Services" can mark the affected emissions unit(s) as "permanently shutdown" in the facility profile along with the date the emissions unit(s) was permanently removed and/or disabled. Submitting the facility profile update will constitute notifying of the permanent shutdown of the affected emissions unit(s).



Final Permit-to-Install and Operate
Meteor Sealing Systems LLC
Permit Number: P0108037
Facility ID: 0679015004
Effective Date: 10/17/2013

13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Final Permit-to-Install and Operate
Meteor Sealing Systems LLC
Permit Number: P0108037
Facility ID: 0679015004
Effective Date: 10/17/2013

B. Facility-Wide Terms and Conditions



1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) 4.b)-e) and 5.c).
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) 2.a), 3.a), 4.a) and 5.b).

2. Applicable Emissions Limitations and/or Control Requirements

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a)	OAC rule 3745-31-05(D) (Synthetic minor restriction to avoid Title V requirements)	<p>Volatile organic compound (VOC) emissions from coatings and cleanup material use at the facility (emissions units K001-K003, R002-R006 and R009) shall not exceed 99.0 tons based on a rolling, 12-month summation.</p> <p>Emissions of any single hazardous air pollutant (HAP) from coatings and cleanup material use at the facility (emissions units K001-K003, R002-R006 and R009) shall not exceed 9.9 tons based on a rolling, 12-month summation.</p> <p>Total HAP emissions from coatings and cleanup material use at the facility (emissions units K001-K003, R002-R006 and R009) shall not exceed 24.9 tons based on a rolling, 12-month summation.</p> <p>See 3.a) below.</p>

3. Operating Restrictions

- a) The maximum total material usage for emissions units K001-K003, R002-R006 and R009, combined, shall not cause VOC emissions to exceed 99.0 tons as a rolling, 12-month summation, highest individual HAP emissions to exceed 9.9 tons as a rolling, 12-month summation and total HAP emissions to exceed 24.9 tons as a rolling, 12-month summation based on the following equations:



$$(1) \quad X = \sum_{i=1}^n (G)(VOC)/2,000\text{lbs}$$

Where:

X= tons of VOC emissions per month;
 G= monthly usage of each coating and cleanup material, in gallons;
 VOC= VOC content of each coating and cleanup material, in pounds of VOC per gallon;
 n = total number of coatings; and

$$\sum_{i=1}^n (X) \text{ is } \leq 99.0 \text{ tons VOC, as a rolling 12-month summation}$$

Where:

n = months in the rolling, 12-month period.

$$(2) \quad Y = \sum_{i=1}^n (G)(HAP_{HI})/2,000\text{lbs}$$

Where:

Y= tons of highest HAP emissions per month;
 G= monthly usage of each coating and cleanup material, in gallons;
 HAP_{HI}= highest HAP content of each coating and cleanup material, in pounds of highest individual HAP per gallon;
 n = total number of coatings; and

$$\sum_{i=1}^n (Y) \text{ is } \leq 9.9 \text{ tons highest individual HAP, as a rolling 12-month summation}$$

Where:

n = months in the rolling, 12-month period.

$$(3) \quad Z = \sum_{i=1}^n (G)(HAP_T)/2,000\text{lbs}$$

Where:

Z= tons of HAP_T emissions per month;
 G= monthly usage of each coating and cleanup material, in gallons;
 HAP_T= total HAP content of each coating and cleanup material, in pounds of total HAP per gallon; and



n = total number of coatings; and

$\sum_{i=1}^n (Z)$ is ≤ 24.9 tons total HAP, as a rolling 12-month summation

Where:

n = months in the rolling, 12-month period.

The permittee has sufficient monthly records of solvent usage and VOC and HAP emissions to begin calculating the rolling, 12-month summations upon final issuance of this permit. The calculations must include all spray nozzle cleaning and part lubrication solvent usage at the facility. Emissions of VOC from de minimis and permit exempt air contaminant sources at the facility shall not exceed 1.0 ton per year. Emissions of highest individual and total HAP from de minimis and permit exempt air contaminant sources at the facility shall not exceed 0.1 ton per year.

4. Monitoring and/or Recordkeeping Requirements

- a) The permittee shall collect and record the following information each month for all coatings and cleanup materials employed in emissions units K001-K003, R002-R006 and R009, combined:
- (1) the name and identification of each coating and cleanup material employed;
 - (2) the number of gallons of each coating applied;
 - (3) the number of gallons of each cleanup material employed;
 - (4) the maximum VOC content of each coating applied, in pounds per gallon;
 - (5) the maximum VOC content of each cleanup material employed, in pounds per gallon;
 - (6) the individual HAP content for each coating and cleanup material, for each HAP, in pounds per gallon;
 - (7) total HAP content for each coating and cleanup material in pounds per gallon;
 - (8) the total VOC emissions from all coatings and cleanup materials employed [the sum of ((2) times (4)) for all coatings plus ((3) times (5)) for all cleanup materials] divided by 2,000, in tons;
 - (9) the individual HAP emissions from all coatings and cleanup materials employed [the sum of ((2) times (6), for each HAP in all coatings plus ((3) times (6)) for each HAP in all cleanup materials] divided by 2,000, in tons;
 - (10) the total HAP emissions from all coatings and cleanup materials employed [the sum of (2) times (7)) for all coatings plus ((3) times (7)) for all cleanup materials] divided by 2,000, in tons;



- (11) the rolling, 12-month summation of the total VOC emissions i.e., the summation of the total VOC emissions, as recorded in “(8)” above, for the present month plus the previous 11 months of operation, in ton(s), both on a per booth and combined basis;
- (12) the rolling, 12-month summation of the individual HAP emissions, i.e., the summation of the individual HAP emissions, as recorded in “(9)” above, for the present month plus the previous 11 months of operation, in ton(s); and
- (13) the rolling, 12-month summation of the total HAP emissions, i.e., the summation of the individual HAP emissions, as recorded in “(10)” above, for the present month plus the previous 11 months of operation, in ton(s).

[Note: A listing of the HAPs can be found in Section 112(b) of the Clean Air Act, or can be obtained by contacting your Ohio EPA District Office or local air agency contact. Material Safety Data Sheets typically include a listing of the solvents contained in the coatings and cleanup materials.]

b) The federally enforceable permit-to-install and operate (FEPTIO) applications for emissions units K001-K003, R002-R006 and R009 were evaluated based on the actual materials and the design parameters of the emissions units' exhaust systems, as specified by the permittee. The “Toxic Air Contaminant Statute”, ORC 3704.03(F), was applied to these emissions units for each toxic air contaminant listed in OAC rule 3745-114-01, using data from the permit application; and modeling was performed for each toxic air contaminant emitted at over one ton per year using an air dispersion model such as SCREEN3, AERMOD, or ISCST3, or other Ohio EPA approved model. The predicted 1-hour maximum ground-level concentration result(s) from the approved air dispersion model, was compared to the Maximum Acceptable Ground-Level Concentration (MAGLC), calculated as described in the Ohio EPA guidance document entitled “Review of New Sources of Air Toxic Emissions, Option A”, as follows:

- (1) the exposure limit, expressed as a time-weighted average concentration for a conventional 8-hour workday and a 40-hour workweek, for each toxic compound emitted from the emissions units, (as determined from the raw materials processed and/or coatings or other materials applied) has been documented from one of the following sources and in the following order of preference (TLV was and shall be used, if the chemical is listed):
 - a. threshold limit value (TLV) from the American Conference of Governmental Industrial Hygienists' (ACGIH) “Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices”; or
 - b. STEL (short term exposure limit) or the ceiling value from the American Conference of Governmental Industrial Hygienists' (ACGIH) “Threshold Limit Values for Chemical Substances and Physical Agents Biological Exposure Indices”; the STEL or ceiling value is multiplied by 0.737 to convert the 15-minute exposure limit to an equivalent 8-hour TLV.
- (2) The TLV is divided by ten to adjust the standard from the working population to the general public (TLV/10).



- (3) This standard is/was then adjusted to account for the duration of the exposure or the operating hours of the emissions unit(s), i.e., "24" hours per day and "7" days per week, from that of 8 hours per day and 5 days per week. The resulting calculation was (and shall be) used to determine the Maximum Acceptable Ground-Level Concentration (MAGLC):

$$TLV(ug/m^3)/10 \times 8/24 \times 5/7 = 4 TLV(ug/m^3)/(24 \times 7) = MAGLC$$

- (4) The following summarizes the results of dispersion modeling for the or "worst case" toxic contaminant(s):

Toxic Contaminant: xylene (toluene, ethyl benzene, MIBK, TEA)

TLV (mg/m³): 434.19

Maximum Hourly Emission Rate (lbs/hr): 12.76

Predicted 1-Hour Maximum Ground Level Concentration (ug/m³): 3,712.27

MAGLC (ug/m³): 10,337.86

The permittee has demonstrated that emissions of xylene from emissions units K001-K003, R002-R006 and R009 are calculated to be less than eighty per cent of the maximum acceptable ground level concentration (MAGLC); any new raw material or processing agent shall not be applied without evaluating each component toxic air contaminant in accordance with the "Toxic Air Contaminant Statute", ORC 3704.03(F).

- c) Prior to making any physical changes to or changes in the method of operation of the emissions unit(s), that could impact the parameters or values that were used in the predicted 1-hour maximum ground-level concentration, the permittee shall re-model the change(s) to demonstrate that the MAGLC has not been exceeded. Changes that can affect the parameters/values used in determining the 1-hour maximum ground-level concentration include, but are not limited to, the following:

- (1) changes in the composition of the materials used or the use of new materials, that would result in the emission of a new toxic air contaminant with a lower Threshold Limit Value (TLV) than the lowest TLV previously modeled;
- (2) changes in the composition of the materials, or use of new materials, that would result in an increase in emissions of any toxic air contaminant listed in OAC rule 3745-114-01, that was modeled from the initial (or last) application; and
- (3) physical changes to the emissions unit(s) or its/their exhaust parameters (e.g., increased/ decreased exhaust flow, changes in stack height, changes in stack diameter, etc.).

If the permittee determines that the "Toxic Air Contaminant Statute" will be satisfied for the above changes, the Ohio EPA will not consider the change(s) to be a "modification" under OAC rule 3745-31-01 solely due to a non-restrictive change to a parameter or process operation, where compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), has been documented. If the change(s) meet(s) the definition of a "modification", the permittee shall apply



for and obtain a final PTI, PTIO, or FEPTIO (as applicable) prior to the change. The Director may consider any significant departure from the operations of the emissions unit, described in the permit application, as a modification that results in greater emissions than the emissions rate modeled to determine the ground level concentration; and he/she may require the permittee to submit a permit application for the increased emissions.

- d) The permittee shall collect, record, and retain the following information for each toxic evaluation conducted to determine compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F):
 - (1) a description of the parameters/values used in each compliance demonstration and the parameters or values changed for any re-evaluation of the toxic(s) modeled (the composition of materials, new toxic contaminants emitted, change in stack/exhaust parameters, etc.);
 - (2) the Maximum Acceptable Ground-Level Concentration (MAGLC) for each significant toxic contaminant or worst-case contaminant, calculated in accordance with the "Toxic Air Contaminant Statute", ORC 3704.03(F);
 - (3) a copy of the computer model run(s), that established the predicted 1-hour maximum ground-level concentration that demonstrated the emissions unit(s) to be in compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), initially and for each change that requires re-evaluation of the toxic air contaminant emissions; and
 - (4) the documentation of the initial evaluation of compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), and documentation of any determination that was conducted to re-evaluate compliance due to a change made to the emissions unit(s) or the materials applied.
- e) The permittee shall maintain a record of any change made to a parameter or value used in the dispersion model, used to demonstrate compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), through the predicted 1-hour maximum ground-level concentration. The record shall include the date and reason(s) for the change and if the change would increase the ground-level concentration.

5. Reporting Requirements

- a) Unless other arrangements have been approved by the Director, all notifications and reports shall be submitted through the Ohio EPA's eBusiness Center: Air Services online web portal.
- b) The permittee shall submit quarterly deviation (excursion) reports that identify:
 - (1) all deviations (excursions) of the following emission limitations, operational restrictions and/or control device operating parameter limitations that restrict the potential to emit (PTE) of any regulated air pollutant and have been detected by the monitoring, record keeping and/or testing requirements in this permit:
 - a. VOC emissions from all coatings and cleanup materials used at the facility (emissions units K001-K003, R002-R006 and R009) shall not exceed 99.0 tons based on a rolling, 12-month summation.



- b. Emissions of any single hazardous air pollutant (HAP) from the facility shall not exceed 9.9 tons based on a rolling, 12-month summation.
- c. Total HAP emissions from the facility shall not exceed 24.9 tons based on a rolling, 12-month summation.

- (2) the probable cause of each deviation (excursion);
- (3) any corrective actions that were taken to remedy the deviations (excursions) or prevent future deviations (excursions); and
- (4) the magnitude and duration of each deviation (excursion).

If no deviations (excursions) occurred during a calendar quarter, the permittee shall submit a report that states that no deviations (excursions) occurred during the quarter.

The quarterly reports shall be submitted, electronically through Ohio EPA Air Services, each year by January 31 (covering October to December), April 30 (covering January to March), July 31 (covering April to June), and October 31 (covering July to September), unless an alternative schedule has been established and approved by the Director (the appropriate District Office or local air agency).

- c) The permittee shall include any changes made to a parameter or value used in the dispersion model, that was used to demonstrate compliance with the "Toxic Air Contaminant Statute", ORC 3704.03(F), through the predicted 1-hour maximum groundlevel concentration, in the annual Permit Evaluation Report (PER). If no changes to the emissions, emissions units, or the exhaust stacks have been made, then the report shall include a statement to this effect.

6. Testing Requirements

- a) Emissions Limitations:
VOC emissions from coatings and cleanup material use at the facility (emissions units K001-K003, R002-R006 and R009) shall not exceed 99.0 tons based on a rolling, 12-month summation.

Emissions of any single hazardous air pollutant (HAP) from coatings and cleanup material use at the facility (emissions units K001-K003, R002-R006 and R009) shall not exceed 9.9 tons based on a rolling, 12-month summation.

Total HAP emissions from coatings and cleanup material use at the facility (emissions units K001-K003, R002-R006 and R009) shall not exceed 24.9 tons based on a rolling, 12-month summation.

Applicable Compliance Method:

Compliance with these emissions limitations shall be demonstrated by the recordkeeping in (4)a.

7. Miscellaneous Requirements

- a) None.



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C. Emissions Unit Terms and Conditions



1. K001, Extrusion Line #1

Operations, Property and/or Equipment Description:

Rubber gasket extrusion line installed in 2002; includes the application of coatings in a Global Manufacturing spray booth with 100% capture, equipped with dry particulate filters (98% control efficiency) and using HVLP spray guns, an electric curing oven and a tail printer; maximum allowable material usage rate of 7,800 gallons per year in the coating operation and 88 gallons per year of printer ink, make up and cleaning solution in the tail printer

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)b.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	<p>Volatile organic compound (VOC) emissions shall not exceed 4.34 pounds per hour and 19.03 tons per year.</p> <p>Particulate emissions (PE) shall not exceed 0.03 pound per hour and 0.11 ton per year.</p> <p>No visible PE from any stack serving this emissions unit.</p> <p>The requirements of this rule also include compliance with the requirements of OAC rule 3745-17-11(C).</p>
b.	OAC rule 3745-31-05(D)	See B.2.a).



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
	(Synthetic minor restriction to avoid Title V requirements)	
c.	OAC rule 3745-17-11(C)	See c)(1)-(2) and d(1)-(5) below.

(2) Additional Terms and Conditions

a. None.

c) Operational Restrictions

(1) The permittee shall install, operate, and maintain a dry particulate filter system for the surface coating operation in accordance with the manufacturer's recommendations, instructions, and/or operating manual(s) with any modifications deemed necessary by the permittee. The dry particulate filter shall be employed during all periods of coating application to control particulate emissions.

(2) The permittee shall expeditiously repair the dry particulate filter or otherwise return it to normal operations, as recommended by the manufacturer with any modifications deemed necessary by the permittee, whenever it is determined that the control device is not operating in accordance with these requirements.

d) Monitoring and/or Recordkeeping Requirements

(1) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be maintained at the facility and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

(2) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether it is operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee or operator. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.

(3) In addition to the recommended periodic inspections, not less than once each calendar year, the permittee shall conduct a comprehensive inspection of the dry particulate filter while the emissions unit is shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.

(4) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:



- a. the date of the inspection;
- b. a description of each/any problem identified and the date it was corrected;
- c. a description of any maintenance and repairs performed; and
- d. the name of person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (5) The permittee shall maintain records that document any time periods when the dry particulate filter was not in service when the emissions unit was in operation, as well as, a record of all operations during which the dry particulate filter was not operated according to the manufacturer’s recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be completed electronically and submitted via the Ohio EPA e-Business Center: Air Services by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emissions limitations and/or control requirements specified in b)(1) of these terms and conditions shall be determined in accordance with the following methods:

- a. Emissions Limitations:
 VOC emissions shall not exceed 4.34 pounds per hour and 19.03 tons per year.

Applicable Compliance Method:

Compliance with the pound per hour emissions limitation shall be demonstrated by the following calculation based on the information presented in the permittee’s application:

$$\begin{aligned}
 \text{VOC (lbs/hr)} &= (\text{maximum coating use rate, in gallons per hour} \times \\
 &\quad \text{maximum VOC content of coating, as applied, in pounds of} \\
 &\quad \text{VOC per gallon}) + (\text{maximum printer material use rate} \times \\
 &\quad \text{VOC content of printer materials}) \\
 &= (0.89 \text{ gallon per hour} \times 4.81 \text{ pounds VOC per gallon}) + \\
 &\quad (0.01 \text{ gallon per hour} \times 6.40 \text{ pounds VOC per gallon}) \\
 &= 4.34 \text{ pounds per hour}
 \end{aligned}$$



Where:

0.89 gallon per hour = maximum hourly coating use rate;
 4.81 pounds of VOC per gallon = maximum VOC content of coating, as applied;
 0.01 gallon per hour = maximum printer material use rate; and
 6.40 pounds of VOC per gallon = average VOC content of printer materials.

Compliance with the annual emissions limitation shall be demonstrated by the following calculation:

$$\begin{aligned} \text{VOC (tons/yr)} &= 4.34 \text{ pounds VOC per hour} \times 8,760 \text{ hours per year} \times 1 \\ & \quad \text{ton/2,000 pounds} \\ &= 19.03 \text{ tons per year} \end{aligned}$$

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the coatings and cleanup materials.

- b. Emissions Limitations:
 PE shall not exceed 0.026 pound per hour and 0.11 ton per year.

Applicable Compliance Method:

Compliance with the pound per hour emission limitation shall be demonstrated based on the following calculations based on the information presented in the permittee's application:

$$\begin{aligned} \text{PE (lb/hr)} &= \text{maximum coating use rate, as applied, in gallons per hour} \\ & \quad \times \text{maximum solids content of coating, as applied, in} \\ & \quad \text{pounds of solids per gallon} \times \text{minimum \% transfer} \\ & \quad \text{efficiency} \times \text{minimum \% control efficiency} \\ &= 0.89 \text{ gallon per hour} \times 4.11 \text{ pounds of solids per gallon} \times \\ & \quad (1-0.65) \times (1-0.98) \\ &= 3.66 \times (1-0.65) \times (1-0.98) \\ &= 0.026 \text{ pound per hour} \end{aligned}$$

Where:

0.89 gallon per hour = maximum hourly coating use rate, as applied;
 65% = transfer efficiency of HVLP spray guns; and
 98% = control efficiency for particulate filters.

If required, particulate emissions shall be determined according to test Methods 1 - 5, as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60 "Standards of Performance for New Stationary Sources". Alternative U.S. EPA-approved test methods may be used with prior approval from Ohio EPA, Southeast District Office.

Compliance with the ton per year emission limitation shall be determined based on the following calculation:



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$$\begin{aligned} \text{PE (ton/yr)} &= 0.026 \text{ lb PE/hr} \times 8,760 \text{ hr/yr} \times 1 \text{ ton}/2,000 \text{ lbs} \\ &= 0.11 \text{ ton per year} \end{aligned}$$

- c. Emissions Limitation:
No visible PE from any stack serving this emissions unit.

Applicable Compliance Method:

If required, visible particulate emissions shall be determined according to USEPA Method 22.

- g) Miscellaneous Requirements

- (1) See B.4.(b)-(e) and B.5.(c).



2. R004, C6 Coating Booth

Operations, Property and/or Equipment Description:

Rubber gasket coating line installed in December of 2005; includes the application of coatings in an EHVO spray booth with 100% capture, equipped with dry particulate filters (98% control efficiency) and using HVLP spray guns and an electric infrared curing oven; maximum allowable material usage rates of 2,060 gallons per year of primer, 4,069 gallons per year of topcoat and 264 gallons per year of pre-cleaning solvent

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)b.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	Volatile organic compound (VOC) emissions from coating shall not exceed 2.59 pounds per hour. VOC emissions shall not exceed 12.22 tons per year. Particulate emissions (PE) shall not exceed 0.013 pound per hour and 0.06 ton per year. No visible PE from any stack serving this emissions unit. The requirements of this rule also include



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		compliance with the requirements of OAC rule 3745-17-11(C).
b.	OAC rule 3745-31-05(D) (Synthetic minor restriction to avoid Title V requirements)	See B.2.a).
c.	OAC rule 3745-17-11(C)	See c)(1)-(2) and d(1)-(5) below.

(2) Additional Terms and Conditions

a. None.

c) Operational Restrictions

- (1) The permittee shall install, operate, and maintain a dry particulate filter system for the surface coating operation in accordance with the manufacturer's recommendations, instructions, and/or operating manual(s) with any modifications deemed necessary by the permittee. The dry particulate filter shall be employed during all periods of coating application to control particulate emissions.
- (2) The permittee shall expeditiously repair the dry particulate filter or otherwise return it to normal operations, as recommended by the manufacturer with any modifications deemed necessary by the permittee, whenever it is determined that the control device is not operating in accordance with these requirements.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be maintained at the facility and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.
- (2) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether it is operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee or operator. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.
- (3) In addition to the recommended periodic inspections, not less than once each calendar year, the permittee shall conduct a comprehensive inspection of the dry particulate filter while the emissions unit is shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.
- (4) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:



- a. the date of the inspection;
- b. a description of each/any problem identified and the date it was corrected;
- c. a description of any maintenance and repairs performed; and
- d. the name of person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (5) The permittee shall maintain records that document any time periods when the dry particulate filter was not in service when the emissions unit was in operation, as well as, a record of all operations during which the dry particulate filter was not operated according to the manufacturer’s recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be completed electronically and submitted via the Ohio EPA e-Business Center: Air Services by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emissions limitations and/or control requirements specified in b)(1) of these terms and conditions shall be determined in accordance with the following methods:

- a. Emissions Limitations:
 VOC emissions from coating shall not exceed 2.59 pounds per hour.
 VOC emissions shall not exceed 12.22 tons per year.

Applicable Compliance Method:

Compliance with the pound per hour emissions limitation shall be demonstrated by the following calculation based on the information presented in the permittee’s application:

$$\begin{aligned}
 \text{VOC (lbs/hr)} &= (\text{maximum primer use rate, in gallons per hour X maximum VOC content of primer, as applied, in pounds of VOC per gallon}) + (\text{maximum topcoat use rate X maximum VOC content of topcoat}) \\
 &= (0.24 \text{ gallon per hour X } 6.82 \text{ pounds VOC per gallon}) + (0.46 \text{ gallon per hour X } 2.07 \text{ pounds VOC per gallon}) \\
 &= 2.59 \text{ pounds per hour}
 \end{aligned}$$



Where:

- 0.24 gallon per hour = maximum hourly primer use rate;
- 6.82 pounds of VOC per gallon = maximum VOC content of primer, as applied;
- 0.46 gallon per hour = maximum topcoat use rate; and
- 2.07 pounds of VOC per gallon = average VOC content of topcoat

Compliance with the annual emissions limitation shall be demonstrated by the following calculation:

$$\begin{aligned}
 \text{VOC (tons/yr)} &= (\text{pounds per hour emissions limitation for coating} \times \text{maximum hours per year}) + (\text{maximum annual pre-cleaning solvent use rate, in gallons} \times \text{maximum VOC content of pre-cleaning solvent}) \times 1 \text{ ton}/2,000 \text{ pounds} \\
 &= (2.59 \text{ pounds VOC per hour} \times 8,760 \text{ hours per year}) + (264 \text{ gallons per year} \times 6.59 \text{ pounds per gallon}) \times 1 \text{ ton}/2,000 \text{ pounds} \\
 &= 12.22 \text{ tons per year}
 \end{aligned}$$

Where:

- 264 gallons per year = maximum annual pre-cleaning solvent usage; and
- 6.59 pounds of VOC per gallon = maximum VOC content of pre-cleaning solvent

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the coatings and cleanup materials.

- b. Emissions Limitations:
 PE shall not exceed 0.013 pound per hour and 0.06 ton per year.

Applicable Compliance Method:

Compliance with the pound per hour emission limitation shall be demonstrated based on the following calculations based on the information presented in the permittee's application:

$$\begin{aligned}
 \text{PE (lb/hr)} &= (\text{maximum primer use rate, as applied, in gallons per hour} \times \text{maximum solids content of primer, as applied, in pounds of solids per gallon}) + (\text{maximum topcoat use rate, as applied, in gallons per hour} \times \text{maximum solids content of topcoat, as applied, in pounds of solids per gallon}) \times \text{minimum \% transfer efficiency} \times \text{minimum \% control efficiency} \\
 &= (0.24 \text{ gallon per hour} \times 0.284 \text{ pound of solids per gallon}) + (0.46 \text{ gallon per hour} \times 3.77 \text{ pounds of solids per gallon}) \times (1-0.65) \times (1-0.98) \\
 &= 1.80 \times (1-0.65) \times (1-0.98) \\
 &= 0.013 \text{ pound per hour}
 \end{aligned}$$



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Where:

0.24 gallon per hour = maximum hourly primer use rate, as applied;

0.284 pounds of PE per gallon = maximum solids content of primer, as applied;

0.46 gallon per hour = maximum topcoat use rate, as applied;

3.77 pounds of PE per gallon = maximum solids content of topcoat, as applied;

65% = transfer efficiency of HVLP spray guns; and

98% = control efficiency for particulate filters.

If required, particulate emissions shall be determined according to test Methods 1 - 5, as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60 "Standards of Performance for New Stationary Sources". Alternative U.S. EPA-approved test methods may be used with prior approval from Ohio EPA, Southeast District Office.

Compliance with the ton per year emission limitation shall be determined based on the following calculation:

$$\begin{aligned} \text{PE (ton/yr)} &= 0.013 \text{ lb PE/hr} \times 8,760 \text{ hr/yr} \times 1 \text{ ton}/2,000 \text{ lbs} \\ &= 0.06 \text{ ton per year} \end{aligned}$$

- c. Emissions Limitation:
No visible PE from any stack serving this emissions unit.

Applicable Compliance Method:

If required, visible particulate emissions shall be determined according to USEPA Method 22.

- g) Miscellaneous Requirements

- (1) See B.4.(b)-(e) and B.5.(c).



3. R005, RRGs Coating Booth

Operations, Property and/or Equipment Description:

Rubber gasket coating line installed in January of 2005; includes the application of coatings in an EHVO spray booth with 100% capture, equipped with dry particulate filters (98% control efficiency) and using HVLP spray guns and an electric infrared curing oven; maximum allowable material usage rates of 1,174 gallons per year of primer, 2,576 gallons per year of topcoat and 264 gallons per year of pre-cleaning solvent

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)b.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	Volatile organic compound (VOC) emissions from coating shall not exceed 1.13 pounds per hour. VOC emissions shall not exceed 5.82 tons per year. Particulate emissions (PE) shall not exceed 0.008 pound per hour and 0.035 ton per year. No visible PE from any stack serving this emissions unit. The requirements of this rule also include



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		compliance with the requirements of OAC rule 3745-17-11(C).
b.	OAC rule 3745-31-05(D) (Synthetic minor restriction to avoid Title V requirements)	See B.2.a).
c.	OAC rule 3745-17-11(C)	See c)(1)-(2) and d(1)-(5) below.

(2) Additional Terms and Conditions

a. None.

c) Operational Restrictions

- (1) The permittee shall install, operate, and maintain a dry particulate filter system for the surface coating operation in accordance with the manufacturer's recommendations, instructions, and/or operating manual(s) with any modifications deemed necessary by the permittee. The dry particulate filter shall be employed during all periods of coating application to control particulate emissions.
- (2) The permittee shall expeditiously repair the dry particulate filter or otherwise return it to normal operations, as recommended by the manufacturer with any modifications deemed necessary by the permittee, whenever it is determined that the control device is not operating in accordance with these requirements.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be maintained at the facility and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.
- (2) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether it is operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee or operator. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.
- (3) In addition to the recommended periodic inspections, not less than once each calendar year, the permittee shall conduct a comprehensive inspection of the dry particulate filter while the emissions unit is shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.
- (4) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:



- a. the date of the inspection;
- b. a description of each/any problem identified and the date it was corrected;
- c. a description of any maintenance and repairs performed; and
- d. the name of person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (5) The permittee shall maintain records that document any time periods when the dry particulate filter was not in service when the emissions unit was in operation, as well as, a record of all operations during which the dry particulate filter was not operated according to the manufacturer’s recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be completed electronically and submitted via the Ohio EPA e-Business Center: Air Services by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emissions limitations and/or control requirements specified in b)(1) of these terms and conditions shall be determined in accordance with the following methods:

- a. Emissions Limitations:
 VOC emissions from coating shall not exceed 1.13 pounds per hour.
 VOC emissions shall not exceed 5.82 tons per year.

Applicable Compliance Method:

Compliance with the pound per hour emissions limitation shall be demonstrated by the following calculation based on the information presented in the permittee’s application:

$$\begin{aligned}
 \text{VOC (lbs/hr)} &= (\text{maximum primer use rate, in gallons per hour X maximum VOC content of primer, as applied, in pounds of VOC per gallon}) + (\text{maximum topcoat use rate X maximum VOC content of topcoat}) \\
 &= (0.134 \text{ gallon per hour X } 6.82 \text{ pounds VOC per gallon}) + (0.294 \text{ gallon per hour X } 0.72 \text{ pound VOC per gallon}) \\
 &= 1.13 \text{ pounds per hour}
 \end{aligned}$$



Where:

0.134 gallon per hour = maximum hourly primer use rate;
 6.82 pounds of VOC per gallon = maximum VOC content of primer, as applied;
 0.294 gallon per hour = maximum topcoat use rate; and
 0.72 pound of VOC per gallon = average VOC content of topcoat

Compliance with the annual emissions limitation shall be demonstrated by the following calculation:

$$\begin{aligned}
 \text{VOC (tons/yr)} &= (\text{pounds per hour emissions limitation for coating X} \\
 &\quad \text{maximum hours per year}) + (\text{maximum annual pre-} \\
 &\quad \text{cleaning solvent use rate, in gallons X maximum VOC} \\
 &\quad \text{content of pre-cleaning solvent) X 1 ton/2,000 pounds} \\
 &= (1.13 \text{ pounds VOC per hour X } 8,760 \text{ hours per year) +} \\
 &\quad (264 \text{ gallons per year X } 6.59 \text{ pounds per gallon) X } 1 \\
 &\quad \text{ton/2,000 pounds} \\
 &= 5.82 \text{ tons per year}
 \end{aligned}$$

Where:

264 gallons per year = maximum annual pre-cleaning solvent usage; and
 6.59 pounds of VOC per gallon = maximum VOC content of pre-cleaning solvent

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the coatings and cleanup materials.

- b. Emissions Limitations:
 PE shall not exceed 0.008 pound per hour and 0.035 ton per year.

Applicable Compliance Method:

Compliance with the pound per hour emission limitation shall be demonstrated based on the following calculations based on the information presented in the permittee's application:

$$\begin{aligned}
 \text{PE (lb/hr)} &= (\text{maximum primer use rate, as applied, in gallons per hour} \\
 &\quad \text{X maximum solids content of primer, as applied, in pounds} \\
 &\quad \text{of solids per gallon}) + (\text{maximum topcoat use rate, as} \\
 &\quad \text{applied, in gallons per hour X maximum solids content of} \\
 &\quad \text{topcoat, as applied, in pounds of solids per gallon) X} \\
 &\quad \text{minimum \% transfer efficiency X minimum \% control} \\
 &\quad \text{efficiency} \\
 &= (0.134 \text{ gallon per hour X } 0.284 \text{ pound of solids per gallon}) \\
 &\quad + (0.294 \text{ gallon per hour X } 3.68 \text{ pounds of solids per} \\
 &\quad \text{gallon) X } (1-0.65) \text{ X } (1-0.98) \\
 &= 1.12 \text{ X } (1-0.65) \text{ X } (1-0.98) \\
 &= 0.008 \text{ pound per hour}
 \end{aligned}$$



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Meteor Sealing Systems LLC

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Facility ID: 0679015004

Effective Date: 10/17/2013

Where:

0.134 gallon per hour = maximum hourly primer use rate, as applied;

0.284 pounds of PE per gallon = maximum solids content of primer, as applied;

0.294 gallon per hour = maximum topcoat use rate, as applied;

3.68 pounds of PE per gallon = maximum solids content of topcoat, as applied;

65% = transfer efficiency of HVLP spray guns; and

98% = control efficiency for particulate filters.

If required, particulate emissions shall be determined according to test Methods 1 - 5, as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60 "Standards of Performance for New Stationary Sources". Alternative U.S. EPA-approved test methods may be used with prior approval from Ohio EPA, Southeast District Office.

Compliance with the ton per year emission limitation shall be determined based on the following calculation:

$$\begin{aligned} \text{PE (ton/yr)} &= 0.008 \text{ lb PE/hr} \times 8,760 \text{ hr/yr} \times 1 \text{ ton}/2,000 \text{ lbs} \\ &= 0.035 \text{ ton per year} \end{aligned}$$

- c. Emissions Limitation:
No visible PE from any stack serving this emissions unit.

Applicable Compliance Method:

If required, visible particulate emissions shall be determined according to USEPA Method 22.

g) Miscellaneous Requirements

- (1) See B.4.(b)-(e) and B.5.(c).



4. R006, JS27 Coating Booth

Operations, Property and/or Equipment Description:

Rubber gasket coating line installed in January of 2006; includes the application of coatings in an EHVO spray booth with 100% capture, equipped with dry particulate filters (98% control efficiency) and using HVLP spray guns and an electric infrared curing oven; maximum allowable material usage rates of 2,716 gallons per year of primer, 3,242 gallons per year of topcoat and 264 gallons per year of pre-cleaning solvent

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. b)(1)b.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	Volatile organic compound (VOC) emissions from coating shall not exceed 2.28 pounds per hour. VOC emissions shall not exceed 10.86 tons per year. Particulate emissions (PE) shall not exceed 0.008 pound per hour and 0.035 ton per year. No visible PE from any stack serving this emissions unit. The requirements of this rule also include



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		compliance with the requirements of OAC rule 3745-17-11(C).
b.	OAC rule 3745-31-05(D) (Synthetic minor restriction to avoid Title V requirements)	See B.2.a).
c.	OAC rule 3745-17-11(C)	See c)(1)-(2) and d(1)-(5) below.

(2) Additional Terms and Conditions

a. None.

c) Operational Restrictions

- (1) The permittee shall install, operate, and maintain a dry particulate filter system for the surface coating operation in accordance with the manufacturer's recommendations, instructions, and/or operating manual(s) with any modifications deemed necessary by the permittee. The dry particulate filter shall be employed during all periods of coating application to control particulate emissions.
- (2) The permittee shall expeditiously repair the dry particulate filter or otherwise return it to normal operations, as recommended by the manufacturer with any modifications deemed necessary by the permittee, whenever it is determined that the control device is not operating in accordance with these requirements.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be maintained at the facility and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.
- (2) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether it is operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee or operator. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.
- (3) In addition to the recommended periodic inspections, not less than once each calendar year, the permittee shall conduct a comprehensive inspection of the dry particulate filter while the emissions unit is shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.
- (4) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:



- a. the date of the inspection;
- b. a description of each/any problem identified and the date it was corrected;
- c. a description of any maintenance and repairs performed; and
- d. the name of person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be made available to the appropriate Ohio EPA District Office or local air agency upon request.

- (5) The permittee shall maintain records that document any time periods when the dry particulate filter was not in service when the emissions unit was in operation, as well as, a record of all operations during which the dry particulate filter was not operated according to the manufacturer’s recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be completed electronically and submitted via the Ohio EPA e-Business Center: Air Services by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

f) Testing Requirements

- (1) Compliance with the emissions limitations and/or control requirements specified in b)(1) of these terms and conditions shall be determined in accordance with the following methods:

- a. Emissions Limitations:
 VOC emissions from coating shall not exceed 2.28 pounds per hour.
 VOC emissions shall not exceed 10.86 tons per year.

Applicable Compliance Method:

Compliance with the pound per hour emissions limitation shall be demonstrated by the following calculation based on the information presented in the permittee’s application:

$$\begin{aligned}
 \text{VOC (lbs/hr)} &= (\text{maximum primer use rate, in gallons per hour X maximum VOC content of primer, as applied, in pounds of VOC per gallon}) + (\text{maximum topcoat use rate X maximum VOC content of topcoat}) \\
 &= (0.31 \text{ gallon per hour X } 7.10 \text{ pounds VOC per gallon}) + (0.37 \text{ gallon per hour X } 0.215 \text{ pound VOC per gallon}) \\
 &= 2.28 \text{ pounds per hour}
 \end{aligned}$$



Where:

- 0.31 gallon per hour = maximum hourly primer use rate;
- 7.10 pounds of VOC per gallon = maximum VOC content of primer, as applied;
- 0.37 gallon per hour = maximum topcoat use rate; and
- 0.215 pound of VOC per gallon = average VOC content of topcoat

Compliance with the annual emissions limitation shall be demonstrated by the following calculation:

$$\begin{aligned}
 \text{VOC (tons/yr)} &= (\text{pounds per hour emissions limitation for coating X} \\
 &\quad \text{maximum hours per year}) + (\text{maximum annual pre-} \\
 &\quad \text{cleaning solvent use rate, in gallons X maximum VOC} \\
 &\quad \text{content of pre-cleaning solvent}) \times 1 \text{ ton}/2,000 \text{ pounds} \\
 &= (2.28 \text{ pounds VOC per hour X } 8,760 \text{ hours per year}) + \\
 &\quad (264 \text{ gallons per year X } 6.59 \text{ pounds per gallon}) \times 1 \\
 &\quad \text{ton}/2,000 \text{ pounds} \\
 &= 10.86 \text{ tons per year}
 \end{aligned}$$

Where:

- 264 gallons per year = maximum annual pre-cleaning solvent usage; and
- 6.59 pounds of VOC per gallon = maximum VOC content of pre-cleaning solvent

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the coatings and cleanup materials.

- b. Emissions Limitations:
 PE shall not exceed 0.008 pound per hour and 0.035 ton per year.

Applicable Compliance Method:

Compliance with the pound per hour emission limitation shall be demonstrated based on the following calculations based on the information presented in the permittee's application:

$$\begin{aligned}
 \text{PE (lb/hr)} &= (\text{maximum primer use rate, as applied, in gallons per hour} \\
 &\quad \text{X maximum solids content of primer, as applied, in pounds} \\
 &\quad \text{of solids per gallon}) + (\text{maximum topcoat use rate, as} \\
 &\quad \text{applied, in gallons per hour X maximum solids content of} \\
 &\quad \text{topcoat, as applied, in pounds of solids per gallon}) \times \\
 &\quad \text{minimum \% transfer efficiency X minimum \% control} \\
 &\quad \text{efficiency} \\
 &= (0.31 \text{ gallon per hour X } 0.284 \text{ pound of solids per gallon}) + \\
 &\quad (0.37 \text{ gallon per hour X } 2.75 \text{ pounds of solids per gallon}) \times \\
 &\quad (1-0.65) \times (1-0.98) \\
 &= 1.11 \times (1-0.65) \times (1-0.98) \\
 &= 0.008 \text{ pound per hour}
 \end{aligned}$$



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Where:

0.31 gallon per hour = maximum hourly primer use rate, as applied;

0.284 pounds of PE per gallon = maximum solids content of primer, as applied;

0.37 gallon per hour = maximum topcoat use rate, as applied;

2.75 pounds of PE per gallon = maximum solids content of topcoat, as applied;

65% = transfer efficiency of HVLP spray guns; and

98% = control efficiency for particulate filters.

If required, particulate emissions shall be determined according to test Methods 1 - 5, as set forth in the "Appendix on Test Methods" in 40 CFR, Part 60 "Standards of Performance for New Stationary Sources". Alternative U.S. EPA-approved test methods may be used with prior approval from Ohio EPA, Southeast District Office.

Compliance with the ton per year emission limitation shall be determined based on the following calculation:

$$\begin{aligned} \text{PE (ton/yr)} &= 0.008 \text{ lb PE/hr} \times 8,760 \text{ hr/yr} \times 1 \text{ ton}/2,000 \text{ lbs} \\ &= 0.035 \text{ ton per year} \end{aligned}$$

- c. Emissions Limitation:
No visible PE from any stack serving this emissions unit.

Applicable Compliance Method:

If required, visible particulate emissions shall be determined according to USEPA Method 22.

g) Miscellaneous Requirements

- (1) See B.4.(b)-(e) and B.5.(c).



5. R009, Flocking Glue Booth

Operations, Property and/or Equipment Description:

Rubber gasket flocking glue application booth installed in March of 2011; includes the brush application of adhesives in a Global Manufacturing booth and baking of coated gaskets in an electric infrared curing oven; maximum allowable flocking glue usage rate of 12,194 gallons per year

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(1) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(2) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	ORC 3704.03(T)	Volatile organic compound (VOC) emissions shall not exceed 25.18 tons per rolling, 12-month period.
b.	OAC rule 3745-31-05(D) (Synthetic minor restriction to avoid Title V requirements)	See B.2.a).
c.	OAC rules 3745-17-11(B) and 3745-17-07(A)	See b)(2)a. below.

(2) Additional Terms and Conditions

a. Pursuant to OAC rule 3745-17-11(A)(1)(h), the requirements of OAC rule 3745-17-11 do not apply to surface coating processes that apply only brush coatings. OAC rule 3745-17-07(A) does not apply to sources that are not subject to a mass emissions limitation in OAC rule 3745-17-11.



c) Operational Restrictions

(1) None.

d) Monitoring and/or Recordkeeping Requirements

(1) None.

e) Reporting Requirements

(1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA. The PER must be completed electronically and submitted via the Ohio EPA e-Business Center: Air Services by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit.

f) Testing Requirements

(1) Compliance with the emissions limitations and/or control requirements specified in b)(1) of these terms and conditions shall be determined in accordance with the following methods:

a. Emissions Limitation:

VOC emissions shall not exceed 25.18 tons per rolling, 12-month period.

Applicable Compliance Method:

Compliance with the annual emissions limitation shall be demonstrated by the following calculation based on the information presented in the permittee's application:

$$\begin{aligned}
 \text{VOC (tons/yr)} &= (\text{maximum flocking glue use rate, in gallons per hour} \times \\
 &\quad \text{maximum VOC content of coating, as applied, in pounds of} \\
 &\quad \text{VOC per gallon}) \times \text{maximum hours per year} \times 1 \text{ ton}/2,000 \\
 &\quad \text{pounds} \\
 &= (1.392 \text{ gallons per hour} \times 4.13 \text{ pounds VOC per gallon}) \times \\
 &\quad 8,760 \text{ hours per year} \times 1 \text{ ton}/2,000 \text{ pounds} \\
 &= 25.18 \text{ tons per rolling, 12-month period}
 \end{aligned}$$

Where:

1.392 gallons per hour = maximum hourly flocking glue use rate; and
 4.81 pounds of VOC per gallon = maximum VOC content of flocking glue, as applied

USEPA Method 24 or formulation data shall be used to determine the VOC contents of the coatings and cleanup materials.

g) Miscellaneous Requirements

(1) See B.4.(b)-(e) and B.5.(c).