

## **Permit To Install Synthetic Minor Write-Up**

- A. Facility Description: Monarch Marking Systems, Inc. is a commercial printing facility located in Miamisburg, Montgomery County which is currently designated as attainment. This PTI is for four identical adhesive coater laminators employing adhesives and silicones to paper for the manufacture of pressure sensitive labels.
- B. Potential Emissions: The potential emissions from this facility are now greater than 100 TPY as this is a Title V facility. The potential emissions from these four adhesive coater/laminator lines are 83.57 tons per year. Potential emissions are limited based upon the actual operating schedule of 6240 hours per year. At the time this PTI was originally written, potential emissions were being limited to avoid Title V requirements. This facility is now Title V, however, the synthetic minor limitations are being maintained.
- C. Federally Enforceable Limitations: The adhesives and silicones employed in these units are restricted to a maximum VOC content. The annual usage is also limited as a rolling, 365-day summation to correspond with the annual emission limitation on a rolling, 365-day basis. Daily records of the VOC content and usage of each silicone and adhesive shall be maintained.
- D. Conclusion: With the VOC content and usage limitations on the adhesives and silicones, the potential emissions from each unit are limited to 14.9 tons per year VOC for a total of 59.6 tons per year from all four units combined. The daily record keeping and quarterly reporting will ensure continued compliance with the rolling, 365-day summation of the VOC emission rates for each unit.



State of Ohio Environmental Protection Agency

**RE: DRAFT PERMIT TO INSTALL MODIFICATION  
MONTGOMERY COUNTY**

**CERTIFIED MAIL**

Street Address:

Lazarus Gov. Center TELE: (614) 644-3020 FAX: (614) 644-2329

Mailing Address:

Lazarus Gov. Center

**Application No: 08-03372**

**DATE: 8/1/00**

Monarch Marking Systems Inc  
Lloyd Goff  
PO Box 608 170 Monarch Ln  
Miamisburg, OH 45342

You are hereby notified that the Ohio Environmental Protection Agency has made a draft action recommending that the Director issue a Permit to Install modification for the air contaminant source(s) [emissions unit(s)] shown on the enclosed draft permit. This draft action is not an authorization to begin construction or modification of your emissions unit(s). The purpose of this draft is to solicit public comments on the proposed installation. A public notice concerning the draft permit will appear in the Ohio EPA Weekly Review and the newspaper in the county where the facility will be located. Public comments will be accepted by the field office within 30 days of the date of publication in the newspaper. Any comments you have on the draft permit should be directed to the appropriate field office within the comment period. A copy of your comments should also be mailed to Robert Hodanbosi, Division of Air Pollution Control, Ohio EPA, P.O. Box 1049, Columbus, OH, 43266-0149.

A Permit to Install may be issued in proposed or final form based on the draft action, any written public comments received within 30 days of the public notice, or record of a public meeting if one is held. You will be notified in writing of a scheduled public meeting. Upon issuance of a final Permit to Install a fee of \$ 0 will be due. Please do not submit any payment now.

The Ohio EPA is urging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Pollution Prevention at (614) 644-3469. If you have any questions about this draft permit, please contact the field office where you submitted your application, or Mike Ahern, Field Operations & Permit Section at (614) 644-3631.

Very truly yours,

Thomas G. Rigo  
Field Operations and Permit Section  
Division of Air Pollution Control

CC: USEPA

RAPCA



STATE OF OHIO ENVIRONMENTAL PROTECTION AGENCY

**Permit To Install  
Terms and Conditions**

**Issue Date: To be entered upon final issuance  
Effective Date: To be entered upon final issuance**

**DRAFT MODIFICATION OF PERMIT TO INSTALL 08-03372**

Application Number: 08-03372  
APS Premise Number: 0857090718  
Permit Fee: **To be entered upon final issuance**  
Name of Facility: Monarch Marking Systems Inc  
Person to Contact: Lloyd Goff  
Address: PO Box 608 170 Monarch Ln  
Miamisburg, OH 45342

Location of proposed air contaminant source(s) [emissions unit(s)]:

**170 Monarch Ln  
Miamisburg, Ohio**

Description of proposed emissions unit(s):

**4 identical adhesive coater-laminators, administrative modification to 08-3372 issued 1-10-96.**

The above named entity is hereby granted a modification to the permit to install described above pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this modification does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the above described source(s) of environmental pollutants will operate in compliance with applicable State and Federal laws and regulations, and does not constitute expressed or implied assurance that if constructed or modified in accordance with those plans included in the application, the above described source(s) of pollutants will be granted the necessary operating permits.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Director

**A. State and Federally Enforceable Permit To Install General Terms and Conditions****1. Monitoring and Related Recordkeeping and Reporting Requirements**

- a. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall maintain records that include the following, where applicable, for any required monitoring under this permit:
  - i. The date, place (as defined in the permit), and time of sampling or measurements.
  - ii. The date(s) analyses were performed.
  - iii. The company or entity that performed the analyses.
  - iv. The analytical techniques or methods used.
  - v. The results of such analyses.
  - vi. The operating conditions existing at the time of sampling or measurement.
- b. Each record of any monitoring data, testing data, and support information required pursuant to this permit shall be retained for a period of five years from the date the record was created. Support information shall include, but not be limited to, all calibration and maintenance records and all original strip-chart recordings for continuous monitoring instrumentation, and copies of all reports required by this permit. Such records may be maintained in computerized form.
- c. Except as may otherwise be provided in the terms and conditions for a specific emissions unit, the permittee shall submit required reports in the following manner:
  - i. Reports of any required monitoring and/or recordkeeping of federally enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
  - ii. Quarterly written reports of (i) any deviations from federally enforceable emission limitations, operational restrictions, and control device operating parameter limitations, excluding deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06, that have been detected by the testing, monitoring and recordkeeping requirements specified in this permit, (ii) the probable cause of such deviations, and (iii) any corrective actions or preventive measures taken, shall be made to the appropriate Ohio EPA District Office or local air agency. The written reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. See B.11 below if no deviations occurred during the quarter.

- iii. Written reports, which identify any deviations from the federally enforceable monitoring, recordkeeping, and reporting requirements contained in this permit shall be submitted to the appropriate Ohio EPA District Office or local air agency every six months, i.e., by January 31 and July 31 of each year for the previous six calendar months. If no deviations occurred during a six-month period, the permittee shall submit a semi-annual report, which states that no deviations occurred during that period.
- iv. Each written report shall be signed by a responsible official certifying that, based on information and belief formed after reasonable inquiry, the statements and information in the report are true, accurate, and complete.

## 2. Scheduled Maintenance/Malfunction Reporting

Any scheduled maintenance of air pollution control equipment shall be performed in accordance with paragraph (A) of OAC rule 3745-15-06. The malfunction, i.e., upset, of any emissions units or any associated air pollution control system(s) shall be reported to the appropriate Ohio EPA District Office or local air agency in accordance with paragraph (B) of OAC rule 3745-15-06. (The definition of an upset condition shall be the same as that used in OAC rule 3745-15-06(B)(1) for a malfunction.) The verbal and written reports shall be submitted pursuant to OAC rule 3745-15-06.

Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of the emission unit(s) that is (are) served by such control system(s).

## 3. Risk Management Plans

If the permittee is required to develop and register a risk management plan pursuant to section 112(r) of the Clean Air Act, as amended, 42 U.S.C. 7401 et seq. ("Act"), the permittee shall comply with the requirement to register such a plan.

## 4. Title IV Provisions

If the permittee is subject to the requirements of 40 CFR Part 72 concerning acid rain, the permittee shall ensure that any affected emissions unit complies with those requirements. Emissions exceeding any allowances that are lawfully held under Title IV of the Act, or any regulations adopted thereunder, are prohibited.

## 5. Severability Clause

A determination that any term or condition of this permit is invalid shall not invalidate the force or effect of any other term or condition thereof, except to the extent that any other term or condition depends in whole or in part for its operation or implementation upon the term or condition declared invalid.

**6. General Requirements**

- a. The permittee must comply with all terms and conditions of this permit. Any noncompliance with the federally enforceable terms and conditions of this permit constitutes a violation of the Act, and is grounds for enforcement action or for permit revocation, revocation and reissuance, or modification, or for denial of a permit renewal application.
- b. It shall not be a defense for the permittee in an enforcement action that it would have been necessary to halt or reduce the permitted activity in order to maintain compliance with the federally enforceable terms and conditions of this permit.
- c. This permit may be modified, reopened, revoked, or revoked and reissued, for cause. The filing of a request by the permittee for a permit modification, revocation and reissuance, or revocation, or of a notification of planned changes or anticipated noncompliance does not stay any term and condition of this permit.
- d. This permit does not convey any property rights of any sort, or any exclusive privilege.
- e. The permittee shall furnish to the Director of the Ohio EPA, or an authorized representative of the Director, upon receipt of a written request and within a reasonable time, any information that may be requested to determine whether cause exists for modifying, reopening or revoking this permit or to determine compliance with this permit. Upon request, the permittee shall also furnish to the Director or an authorized representative of the Director, copies of records required to be kept by this permit. For information claimed to be confidential in the submittal to the Director, if the Administrator of the U.S. EPA requests such information, the permittee may furnish such records directly to the Administrator along with a claim of confidentiality.

**7. Fees**

The permittee shall pay fees to the Director of the Ohio EPA in accordance with ORC section 3745.11 and OAC Chapter 3745-78. The permittee shall pay all applicable Permit To Install fees within 30 days after the issuance of this Permit To Install.

**8. Federal and State Enforceability**

Only those terms and conditions designated in this permit as federally enforceable, that are required under the Act, or any of its applicable requirements, including relevant provisions designed to limit the potential to emit of a source, are enforceable by the Administrator of the U.S. EPA, the State, and citizens under the Act. All other terms and conditions of this permit shall not be federally enforceable and shall be enforceable under State law only.

**9. Compliance Requirements**

- a. Any document (including reports) required to be submitted and required by a federally

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applicable requirement in this permit shall include a certification by a responsible official that, based on information and belief formed after reasonable inquiry, the statements in the document are true, accurate, and complete.

- b. Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Director of the Ohio EPA or an authorized representative of the Director to:
  - i. At reasonable times, enter upon the permittee's premises where a source is located or the emissions-related activity is conducted, or where records must be kept under the conditions of this permit.
  - ii. Have access to and copy, at reasonable times, any records that must be kept under the conditions of this permit, subject to the protection from disclosure to the public of confidential information consistent with ORC section 3704.08.
  - iii. Inspect at reasonable times any facilities, equipment (including monitoring and air pollution control equipment), practices, or operations regulated or required under this permit.
  - iv. As authorized by the Act, sample or monitor at reasonable times substances or parameters for the purpose of assuring compliance with the permit and applicable requirements.
- c. The permittee shall submit progress reports to the appropriate Ohio EPA District Office or local air agency concerning any schedule of compliance for meeting an applicable requirement. Progress reports shall be submitted semiannually, or more frequently if specified in the applicable requirement or by the Director of the Ohio EPA. Progress reports shall contain the following:
  - i. Dates for achieving the activities, milestones, or compliance required in any schedule of compliance, and dates when such activities, milestones, or compliance were achieved.
  - ii. An explanation of why any dates in any schedule of compliance were not or will not be met, and any preventive or corrective measures adopted.

**10. Permit To Operate Application**

- a. If the permittee is required to apply for a Title V permit pursuant to OAC Chapter 3745-77, the permittee shall submit a complete Title V permit application or a complete Title V permit modification application within twelve (12) months after commencing operation of the emissions units covered by this permit. However, if the proposed new or modified source(s) would be prohibited by the terms and conditions of an existing Title V permit, a Title V permit modification must be obtained before the operation of such new or modified source(s) pursuant to OAC rule 3745-77-04(D) and OAC rule

**Monarch Marking Systems Inc**

**PTI Application: 08-03372**

**Issued: To be entered upon final issuance**

3745-77-08(C)(3)(d).

**Facility ID: 0857090718**

- b. If the permittee is required to apply for permit(s) pursuant to OAC Chapter 3745-35 , the source(s) identified in this Permit To Install is (are) permitted to operate for a period of up to one year from the date the source(s) commenced operation. Permission to operate is granted only if the facility complies with all requirements contained in this permit and all applicable air pollution laws, regulations, and policies. Pursuant to OAC Chapter 3745-35, the permittee shall submit a complete operating permit application within thirty (30) days after commencing operation of the source(s) covered by this permit.

**Monarch Marking Systems Inc**

**Facility ID: 0857090718**

**PTI Application: 08-03372**

**Issued: To be entered upon final issuance**

**B. State Only Enforceable Permit To Install General Terms and Conditions**

**1. Compliance Requirements**

The emissions unit(s) identified in this Permit to Install shall remain in full compliance with all applicable State laws and regulations and the terms and conditions of this permit.

**2. Reporting Requirements Related to Monitoring and Recordkeeping Requirements**

The permittee shall submit required reports in the following manner:

- a. Reports of any required monitoring and/or recordkeeping of state-only enforceable information shall be submitted to the appropriate Ohio EPA District Office or local air agency.
- b. Except as otherwise may be provided in the terms and conditions for a specific emissions unit, quarterly written reports of (a) any deviations (excursions) from state-only required emission limitations, operational restrictions, and control device operating parameter limitations that have been detected by the testing, monitoring, and recordkeeping requirements specified in this permit, (b) the probable cause of such deviations, and (c) any corrective actions or preventive measures which have been or will be taken, shall be submitted to the appropriate Ohio EPA District Office or local air agency. If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters. (These quarterly reports shall exclude deviations resulting from malfunctions reported in accordance with OAC rule 3745-15-06.)

**3. Permit Transfers**

Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA District Office or local air agency must be notified in writing of any transfer of this permit.

**4. Air Pollution Nuisance**

The air contaminants emitted by the emissions units covered by this permit shall not cause a public nuisance, in violation of OAC rule 3745-15-07.

**5. Termination of Permit To Install**

This permit to install shall terminate within eighteen months of the effective date of the permit to install if the owner or operator has not undertaken a continuing program of installation or modification or has not entered into a binding contractual obligation to undertake and complete within a reasonable time a continuing program of installation or modification. This deadline may be extended by up to 12 months if application is made to the Director within a reasonable time before the termination date and the party shows good cause for any such extension.

#### **6. Construction of New Sources(s)**

The proposed emissions unit(s) shall be constructed in strict accordance with the plans and application submitted for this permit to the Director of the Ohio Environmental Protection Agency. There may be no deviation from the approved plans without the express, written approval of the Agency. Any deviations from the approved plans or the above conditions may lead to such sanctions and penalties as provided under Ohio law. Approval of these plans does not constitute an assurance that the proposed facilities will operate in compliance with all Ohio laws and regulations. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed sources are inadequate or cannot meet applicable standards.

If the construction of the proposed emissions unit(s) has already begun or has been completed prior to the date the Director of the Environmental Protection Agency approves the permit application and plans, the approval does not constitute expressed or implied assurance that the proposed facility has been constructed in accordance with the approved plans. The action of beginning and/or completing construction prior to obtaining the Director's approval constitutes a violation of OAC rule 3745-31-02. Furthermore, issuance of the Permit to Install does not constitute an assurance that the proposed source will operate in compliance with all Ohio laws and regulations. Approval of the plans in any case is not to be construed as an approval of the facility as constructed and/or completed. Moreover, issuance of the Permit to Install is not to be construed as a waiver of any rights that the Ohio Environmental Protection Agency (or other persons) may have against the applicant for starting construction prior to the effective date of the permit. Additional facilities shall be installed upon orders of the Ohio Environmental Protection Agency if the proposed facilities prove to be inadequate or cannot meet applicable standards.

#### **7. Public Disclosure**

The facility is hereby notified that this permit, and all agency records concerning the operation of this permitted source, are subject to public disclosure in accordance with OAC rule 3745-49-03.

#### **8. Applicability**

This Permit to Install is applicable only to the emissions unit(s) identified in the Permit To Install. Separate application must be made to the Director for the installation or modification of any other emissions unit(s).

#### **9. Best Available Technology**

**Monarch Marking Systems Inc**

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**Facility ID: 0857090718**

As specified in OAC Rule 3745-31-05, all new sources must employ Best Available Technology (BAT). Compliance with the terms and conditions of this permit will fulfill this requirement.

**Monarch Marking Systems Inc**

**Facility ID: 0857090718**

**PTI Application: 08-03372**

**Issued: To be entered upon final issuance**

**10. Construction Compliance Certification**

The applicant shall provide Ohio EPA with a written certification (see enclosed form) that the facility has been constructed in accordance with the Permit To Install application and the terms and conditions of the Permit to Install. The certification shall be provided to Ohio EPA upon completion of construction but prior to startup of the source.

**11. Additional Reporting Requirements When There Are No Deviations of Federally Enforceable Emission Limitations, Operational Restrictions, or Control Device Operating Parameter Limitations (See Section A of This Permit)**

If no deviations occurred during a calendar quarter, the permittee shall submit a quarterly report, which states that no deviations occurred during that quarter. The reports shall be submitted quarterly, i.e., by January 31, April 30, July 31, and October 31 of each year and shall cover the previous calendar quarters.

**C. Permit To Install Summary of Allowable Emissions**

The following information summarizes the total allowable emissions, by pollutant, based on the individual allowable emissions of each air contaminant source identified in this permit.

<b>SUMMARY (for informational purposes only)</b>	
<b>TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS</b>	
<b><u>Pollutant</u></b>	<b><u>Tons Per Year</u></b>
<b>VOC</b>	<b>59.6</b>

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**Monarch Marking Systems Inc**

**PTI Application: 08-03372**

**Issued: To be entered upon final issuance**

**Facility ID: 0857090718**

**Mona**

**PTI A**

Emissions Unit ID: K050

**Issued: To be entered upon final issuance**

**Part II - FACILITY SPECIFIC TERMS AND CONDITIONS**

**A. State and Federally Enforceable Permit To Install Facility Specific Terms and Conditions**

None

**B. State Only Enforceable Permit To Install Facility Specific Terms and Conditions**

None

**Mona**  
**PTI A**

Emissions Unit ID: K050

**Issued: To be entered upon final issuance**

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	NSPS 40 CFR Part 60 Subpart RR
K050 - adhesive coater laminator #264, modification	OAC rule 3745-31-05(D)	
	OAC rule 3745-31-05(A)(3)	
	OAC rule 3745-21-09(F)	

**Mona****PTI A**

Emissions Unit ID: K050

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Applicable Emissions

Limitations/ControlMeasures

14.9 TPY VOC, as a rolling,  
365-day summation

4.77 lbs/hour volatile organic  
compounds (VOC)

14.9 TPY VOC, as a rolling,  
365-day summation

0.046 lb VOC/gallon,  
excluding water and exempt  
solvents; and 0.010 kg  
VOC/kg solids for the  
adhesives

0.86 lb VOC/gallon,  
excluding water and exempt  
solvents; and 0.113 kg  
VOC/kg solids for silicone

The emission limitations  
specified by these rules are  
less stringent than the  
emission limitations  
established pursuant to OAC  
rule 3745-31-05(A)(3).

The emission limitations  
specified by these rules are  
less stringent than the  
emission limitations  
established pursuant to OAC  
rule 3745-31-05(A)(3).

**Issued: To be entered upon final issuance****2. Additional Terms and Conditions**

**2.a** The 4.77 lbs/hour VOC limitation was established for PTI purposes to reflect the potential to emit for the emission unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with this limit.

**2.b** The cleanup material employed in this emissions unit is water.

**II. Operational Restrictions**

1. The maximum annual adhesive usage for this emissions unit shall not exceed 182,000 gallons (110,020 gallons excluding water and exempt solvents), based upon a rolling, 365-day summation of the adhesive usage figures.
2. The maximum annual silicone usage for this emissions unit shall not exceed 62,400 gallons (28,080 gallons excluding water and exempt solvents), based upon a rolling, 365-day summation of the silicone usage figures.

**III. Monitoring and/or Recordkeeping Requirements**

5. The permittee shall collect and record the following information each day for the line:
  - a. The name and identification number of each adhesive and silicone, as applied.
  - b. The VOC content of each adhesive and silicone, in lbs VOC/gallon, excluding water and exempt solvents and in kg VOC/kg solids.
  - c. The volume of adhesives and silicones applied, in gallons.
  - d. The rolling, 365-day summation of the adhesive and silicones usage rates, in gallons.
  - e. The total VOC emissions from adhesives and silicones, in lbs/day.
  - f. The rolling, 365-day summation of the total VOC emissions from adhesives and silicones, in tons.

**IV. Reporting Requirements**

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air

Emissions Unit ID: K050

agency) in writing of any monthly record showing the use of noncomplying coatings. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.

2. The permittee shall submit quarterly deviation (excursion) reports which identify the following:
  - a. An identification of all exceedances of the rolling, 365-day adhesive and/or silicone usage limitations, and the actual adhesive and silicone usage rates for each such 365-day period.
  - b. An identification of all exceedances of the rolling, 365-day VOC emission limitation, and the actual VOC emission rate for each such 365-day period.

The quarterly deviation (excursion) reports shall be submitted in accordance with Section A.I. of the General Terms and Conditions of this permit.

## **V. Testing Requirements**

1. Compliance with the emission limitation(s) in Section A.I. of these terms and conditions shall be determined in accordance with the following method(s):
  - a. Emission Limitation -  
4.77 lbs/hour VOC  
  
Applicable Compliance Method -  
Compliance shall be determined by multiplying the maximum hourly adhesive and silicone usages by the respective maximum VOC contents and summing the products to obtain the hourly VOC emissions.
  - b. Emission Limitation -  
14.9 TPY VOC, as a rolling, 365-day summation  
  
Applicable Compliance Method -  
Compliance shall be based upon the record keeping specified in A.III.1.
  - c. Emission Limitation -  
0.046 lb VOC/gallon excluding water and exempt solvents for adhesives  
0.010 kg VOC/kg solids for adhesives  
  
0.86 lb VOC/gallon excluding water and exempt solvents for silicones  
0.113 kg VOC/kg solids for silicones  
  
Applicable Compliance Method -  
Compliance shall be based upon record keeping as specified in A.III.1. The manufacturers' formulation data as specified in 40 CFR Part 60 Subpart RR shall be used

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**Mona**

**PTI A**

Emissions Unit ID: K050

**Issued: To be entered upon final issuance**

to determine the VOC contents for the adhesives and silicones.

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**PTI A**

Emissions Unit ID: K050

**Issued: To be entered upon final issuance**

- d. Operational Limitation -  
182,000 gallons (110,020 gallons excluding water and exempt solvents) adhesive usage, as a rolling, 365-day summation

62,400 gallons (28,080 gallons excluding water and exempt solvents) silicone usage, as a rolling, 365-day summation

Applicable Compliance Method -  
Compliance shall be based upon the record keeping specified in A.III.1.

**VI. Miscellaneous Requirements**

None

**Issued: To be entered upon final issuance**

**B. State Only Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K050 - adhesive coater laminator #264, modification	None	None

**2. Additional Terms and Conditions**

- 2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>	
K051 - adhesive coater laminator #265, modification	OAC rule 3745-31-05(D)	14.9 TPY VOC, as a rolling, 365-day summation	
	OAC rule 3745-31-05(A)(3)	4.77 lbs/hour volatile organic compounds (VOC)	
			14.9 TPY VOC, as a rolling, 365-day summation
			0.046 lb VOC/gallon, excluding water and exempt solvents; and 0.010 kg VOC/kg solids for the adhesives
			0.86 lb VOC/gallon, excluding water and exempt solvents; and 0.113 kg VOC/kg solids for silicone
	OAC rule 3745-21-09(F)	The emission limitations specified by these rules are less stringent than the emission limitations established pursuant to OAC rule 3745-31-05(A)(3).	
	NSPS 40 CFR Part 60 Subpart RR	The emission limitations specified by these rules are less stringent than the emission limitations established pursuant to OAC rule 3745-31-05(A)(3).	

**Mona**  
**PTI A**

Emissions Unit ID: K051

**Issued: To be entered upon final issuance**

**2. Additional Terms and Conditions**

- 2.a** The 4.77 lbs/hour VOC limitation was established for PTI purposes to reflect the potential to emit for the emission unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with this limit.
- 2.b** The cleanup material employed in this emissions unit is water.

**II. Operational Restrictions**

- 1. The maximum annual adhesive usage for this emissions unit shall not exceed 182,000 gallons (110,020 gallons excluding water and exempt solvents), based upon a rolling, 365-day summation of the adhesive usage figures.
- 2. The maximum annual silicone usage for this emissions unit shall not exceed 62,400 gallons (28,080 gallons excluding water and exempt solvents), based upon a rolling, 365-day summation of the silicone usage figures.

**III. Monitoring and/or Recordkeeping Requirements**

- 1. The permittee shall collect and record the following information each day for the line:
  - a. The name and identification number of each adhesive and silicone, as applied.
  - b. The VOC content of each adhesive and silicone, in lbs VOC/gallon, excluding water and exempt solvents and in kg VOC/kg solids.
  - c. The volume of adhesives and silicones applied, in gallons.
  - d. The rolling, 365-day summation of the adhesive and silicones usage rates, in gallons.
  - e. The total VOC emissions from adhesives and silicones, in lbs/day.
  - f. The rolling, 365-day summation of the total VOC emissions from adhesives and silicones, in tons.

**IV. Reporting Requirements**

- 1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of noncomplying coatings. The notification

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shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.

2. The permittee shall submit quarterly deviation (excursion) reports which identify the following:
  - a. An identification of all exceedances of the rolling, 365-day adhesive and/or silicone usage limitations, and the actual adhesive and silicone usage rates for each such 365-day period.
  - b. An identification of all exceedances of the rolling, 365-day VOC emission limitation, and the actual VOC emission rate for each such 365-day period.

The quarterly deviation (excursion) reports shall be submitted in accordance with Section A.I. of the General Terms and Conditions of this permit.

**V. Testing Requirements**

1. Compliance with the emission limitation(s) in Section A.I. of these terms and conditions shall be determined in accordance with the following method(s):
  - a. Emission Limitation -  
 4.77 lbs/hour VOC  
  
 Applicable Compliance Method -  
 Compliance shall be determined by multiplying the maximum hourly adhesive and silicone usages by the respective maximum VOC contents and summing the products to obtain the hourly VOC emissions.
  - b. Emission Limitation -  
 14.9 TPY VOC, as a rolling, 365-day summation  
  
 Applicable Compliance Method -  
 Compliance shall be based upon the record keeping specified in A.III.1.
  - c. Emission Limitation -  
 0.046 lb VOC/gallon excluding water and exempt solvents for adhesives  
 0.010 kg VOC/kg solids for adhesives  
  
 0.86 lb VOC/gallon excluding water and exempt solvents for silicones  
 0.113 kg VOC/kg solids for silicones  
  
 Applicable Compliance Method -

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Compliance shall be based upon record keeping as specified in A.III.1. The manufacturers' formulation data as specified in 40 CFR Part 60 Subpart RR shall be used to determine the VOC contents for the adhesives and silicones.

- d. Operational Limitation -  
182,000 gallons (110,020 gallons excluding water and exempt solvents) adhesive usage, as a rolling, 365-day summation

62,400 gallons (28,080 gallons excluding water and exempt solvents) silicone usage, as a rolling, 365-day summation

Applicable Compliance Method -

Compliance shall be based upon the record keeping specified in A.III.1.

## **VI. Miscellaneous Requirements**

None

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**B. State Only Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K051 - adhesive coater laminator #265, modification	None	None

**2. Additional Terms and Conditions**

**2.a** None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

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**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	NSPS 40 CFR Part 60 Subpart RR
K052 - adhesive coater laminator #266, modification	OAC rule 3745-31-05(D)	
	OAC rule 3745-31-05(A)(3)	
	OAC rule 3745-21-09(F)	

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Applicable Emissions

Limitations/Control

Measures

14.9 TPY VOC, as a rolling,  
365-day summation

4.77 lbs/hour volatile organic  
compounds (VOC)

14.9 TPY VOC, as a rolling,  
365-day summation

0.046 lb VOC/gallon,  
excluding water and exempt  
solvents; and 0.010 kg  
VOC/kg solids for the  
adhesives

0.86 lb VOC/gallon,  
excluding water and exempt  
solvents; and 0.113 kg  
VOC/kg solids for silicone

The emission limitations  
specified by these rules are  
less stringent than the  
emission limitations  
established pursuant to OAC  
rule 3745-31-05(A)(3).

The emission limitations  
specified by these rules are  
less stringent than the  
emission limitations  
established pursuant to OAC  
rule 3745-31-05(A)(3).

**2. Additional Terms and Conditions**

- 2.a** The 4.77 lbs/hour VOC limitation was established for PTI purposes to reflect the potential to emit for the emission unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with this limit.
- 2.b** The cleanup material employed in this emissions unit is water.

**II. Operational Restrictions**

1. The maximum annual adhesive usage for this emissions unit shall not exceed 182,000 gallons (110,020 gallons excluding water and exempt solvents), based upon a rolling, 365-day summation of the adhesive usage figures.
2. The maximum annual silicone usage for this emissions unit shall not exceed 62,400 gallons (28,080 gallons excluding water and exempt solvents), based upon a rolling, 365-day summation of the silicone usage figures.

**III. Monitoring and/or Recordkeeping Requirements**

3. The permittee shall collect and record the following information each day for the line:
  - a. The name and identification number of each adhesive and silicone, as applied.
  - b. The VOC content of each adhesive and silicone, in lbs VOC/gallon, excluding water and exempt solvents and in kg VOC/kg solids.
  - c. The volume of adhesives and silicones applied, in gallons.
  - d. The rolling, 365-day summation of the adhesive and silicones usage rates, in gallons.
  - e. The total VOC emissions from adhesives and silicones, in lbs/day.
  - f. The rolling, 365-day summation of the total VOC emissions from adhesives and silicones, in tons.

**IV. Reporting Requirements**

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of noncomplying coatings. The notification shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.

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2. The permittee shall submit quarterly deviation (excursion) reports which identify the following:
  - a. An identification of all exceedances of the rolling, 365-day adhesive and/or silicone usage limitations, and the actual adhesive and silicone usage rates for each such 365-day period.
  - b. An identification of all exceedances of the rolling, 365-day VOC emission limitation, and the actual VOC emission rate for each such 365-day period.

The quarterly deviation (excursion) reports shall be submitted in accordance with Section A.I. of the General Terms and Conditions of this permit.

**V. Testing Requirements**

1. Compliance with the emission limitation(s) in Section A.I. of these terms and conditions shall be determined in accordance with the following method(s):
  - a. Emission Limitation -  
4.77 lbs/hour VOC  
  
Applicable Compliance Method -  
Compliance shall be determined by multiplying the maximum hourly adhesive and silicone usages by the respective maximum VOC contents and summing the products to obtain the hourly VOC emissions.
  - b. Emission Limitation -  
14.9 TPY VOC, as a rolling, 365-day summation  
  
Applicable Compliance Method -  
Compliance shall be based upon the record keeping specified in A.III.1.
  - c. Emission Limitation -  
0.046 lb VOC/gallon excluding water and exempt solvents for adhesives  
0.010 kg VOC/kg solids for adhesives  
  
0.86 lb VOC/gallon excluding water and exempt solvents for silicones  
0.113 kg VOC/kg solids for silicones  
  
Applicable Compliance Method -  
Compliance shall be based upon record keeping as specified in A.III.1. The manufacturers' formulation data as specified in 40 CFR Part 60 Subpart RR shall be used to determine the

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VOC contents for the adhesives and silicones.

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- d. Operational Limitation -  
182,000 gallons (110,020 gallons excluding water and exempt solvents) adhesive usage, as a rolling, 365-day summation

62,400 gallons (28,080 gallons excluding water and exempt solvents) silicone usage, as a rolling, 365-day summation

Applicable Compliance Method -  
Compliance shall be based upon the record keeping specified in A.III.1.

**VI. Miscellaneous Requirements**

None

**B. State Only Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K052 - adhesive coater laminator #266, modification	None	None

**2. Additional Terms and Conditions**

- 2.a None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

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**Part III - SPECIAL TERMS AND CONDITIONS FOR SPECIFIC EMISSIONS UNIT(S)**

**A. State and Federally Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	NSPS 40 CFR Part 60 Subpart RR
K053 - adhesive coater laminator #267, modification	OAC rule 3745-31-05(D)	
	OAC rule 3745-31-05(A)(3)	
	OAC rule 3745-21-09(F)	

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Applicable Emissions

Limitations/Control

Measures

14.9 TPY VOC, as a rolling,  
365-day summation

4.77 lbs/hour volatile organic  
compounds (VOC)

14.9 TPY VOC, as a rolling,  
365-day summation

0.046 lb VOC/gallon,  
excluding water and exempt  
solvents; and 0.010 kg  
VOC/kg solids for the  
adhesives

0.86 lb VOC/gallon,  
excluding water and exempt  
solvents; and 0.113 kg  
VOC/kg solids for silicone

The emission limitations  
specified by these rules are  
less stringent than the  
emission limitations  
established pursuant to OAC  
rule 3745-31-05(A)(3).

The emission limitations  
specified by these rules are  
less stringent than the  
emission limitations  
established pursuant to OAC  
rule 3745-31-05(A)(3).

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**2. Additional Terms and Conditions**

**2.a** The 4.77 lbs/hour VOC limitation was established for PTI purposes to reflect the potential to emit for the emission unit. Therefore, it is not necessary to develop record keeping and reporting requirements to ensure compliance with this limit.

**2.b** The cleanup material employed in this emissions unit is water.

**II. Operational Restrictions**

1. The maximum annual adhesive usage for this emissions unit shall not exceed 182,000 gallons (110,020 gallons excluding water and exempt solvents), based upon a rolling, 365-day summation of the adhesive usage figures.

2. The maximum annual silicone usage for this emissions unit shall not exceed 62,400 gallons (28,080 gallons excluding water and exempt solvents), based upon a rolling, 365-day summation of the silicone usage figures.

**III. Monitoring and/or Recordkeeping Requirements**

1. The permittee shall collect and record the following information each day for the line:

a. The name and identification number of each adhesive and silicone, as applied.

b. The VOC content of each adhesive and silicone, in lbs VOC/gallon, excluding water and exempt solvents and in kg VOC/kg solids.

c. The volume of adhesives and silicones applied, in gallons.

d. The rolling, 365-day summation of the adhesive and silicones usage rates, in gallons.

e. The total VOC emissions from adhesives and silicones, in lbs/day.

f. The rolling, 365-day summation of the total VOC emissions from adhesives and silicones, in tons.

**IV. Reporting Requirements**

1. The permittee shall notify the Director (the appropriate Ohio EPA District Office or local air agency) in writing of any monthly record showing the use of noncomplying coatings. The notification

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shall include a copy of such record and shall be sent to the Director (the appropriate Ohio EPA District Office or local air agency) within 30 days following the end of the calendar month.

2. The permittee shall submit quarterly deviation (excursion) reports which identify the following:
  - a. An identification of all exceedances of the rolling, 365-day adhesive and/or silicone usage limitations, and the actual adhesive and silicone usage rates for each such 365-day period.
  - b. An identification of all exceedances of the rolling, 365-day VOC emission limitation, and the actual VOC emission rate for each such 365-day period.

The quarterly deviation (excursion) reports shall be submitted in accordance with Section A.I. of the General Terms and Conditions of this permit.

**V. Testing Requirements**

1. Compliance with the emission limitation(s) in Section A.I. of these terms and conditions shall be determined in accordance with the following method(s):
  - c. Emission Limitation -  
 4.77 lbs/hour VOC  
  
 Applicable Compliance Method -  
 Compliance shall be determined by multiplying the maximum hourly adhesive and silicone usages by the respective maximum VOC contents and summing the products to obtain the hourly VOC emissions.
  - d. Emission Limitation -  
 14.9 TPY VOC, as a rolling, 365-day summation  
  
 Applicable Compliance Method -  
 Compliance shall be based upon the record keeping specified in A.III.1.
  - e. Emission Limitation -  
 0.046 lb VOC/gallon excluding water and exempt solvents for adhesives  
 0.010 kg VOC/kg solids for adhesives  
  
 0.86 lb VOC/gallon excluding water and exempt solvents for silicones  
 0.113 kg VOC/kg solids for silicones  
  
 Applicable Compliance Method -

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Compliance shall be based upon record keeping as specified in A.III.1. The manufacturers' formulation data as specified in 40 CFR Part 60 Subpart RR shall be used to determine the VOC contents for the adhesives and silicones.

- f. Operational Limitation -  
182,000 gallons (110,020 gallons excluding water and exempt solvents) adhesive usage, as a rolling, 365-day summation

62,400 gallons (28,080 gallons excluding water and exempt solvents) silicone usage, as a rolling, 365-day summation

Applicable Compliance Method -

Compliance shall be based upon the record keeping specified in A.III.1.

## **VI. Miscellaneous Requirements**

None

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**B. State Only Enforceable Section**

**I. Applicable Emissions Limitations and/or Control Requirements**

- 1. The specific operations(s), property, and/or equipment which constitute this emissions unit are listed in the following table along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from this unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

<u>Operations, Property, and/or Equipment</u>	<u>Applicable Rules/Requirements</u>	<u>Applicable Emissions Limitations/Control Measures</u>
K053 - adhesive coater laminator #267, modification	None	None

**2. Additional Terms and Conditions**

**2.a** None

**II. Operational Restrictions**

None

**III. Monitoring and/or Recordkeeping Requirements**

None

**IV. Reporting Requirements**

None

**V. Testing Requirements**

None

**VI. Miscellaneous Requirements**

None

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**Please describe any hard copy information is being submitted with this recommendation (Please send hard copy information to Pam McGraner, DAPC Central Office - Air Quality Modeling and Planning):**

**NONE**

**Please provide any additional permit specific notes as you deem necessary:**

**This is an Administrative Modification to PTI 08-3372 issued January 10, 1996.**

**There are no increases in allowable emissions in this modification.** This modification was initiated by RAPCA and was not requested by the facility; therefore, no fee should be charged to the facility for this modification.

**Specifically, it is proposed to be modified in the following manner:**

**The Synthetic Minor write up is modified from the original to reflect the change in Monarch Marking's Title V status. The hourly and annual limitations have been retained along with the VOC content limitations and annual usage limitations for the silicones and adhesives. The annual VOC emission rate as well as the silicone and adhesive usage limitations are now on a rolling, 365-day basis. The daily and monthly VOC emission rates, as well as the daily usage rate have been removed from the permit. The annual operating hours limitation is also being removed from the permit.**

**The reason for the modification is:**

**This administrative modification is to remove burdensome and redundant limitations and streamline the format of the terms and conditions to be reflective of what is being drafted in the Title V permit.**

### **Permit To Install Synthetic Minor Write-Up**

- G. Facility Description: Monarch Marking Systems, Inc. is a commercial printing facility located in Miamisburg, Montgomery County which is currently designated as attainment. This PTI is for four identical adhesive coater laminators employing adhesives and silicones to paper for the manufacture of pressure sensitive labels.**
- H. Potential Emissions: The potential emissions from this facility are now greater than 100 TPY as this is a Title V facility. The potential emissions from these four adhesive coater/laminator lines are 83.57 tons per year. Potential emissions are limited based upon the actual operating schedule of 6240 hours per year. At the time this PTI was originally written, potential emissions were being limited to avoid Title V requirements. This facility is now Title V, however, the synthetic minor limitations are being maintained.**
- I. Federally Enforceable Limitations: The adhesives and silicones employed in these units are restricted to a maximum VOC content. The annual usage is also limited as a rolling, 365-day**

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**summation to correspond with the annual emission limitation on a rolling, 365-day basis. Daily records of the VOC content and usage of each silicone and adhesive shall be maintained.**

- J. Conclusion: With the VOC content and usage limitations on the adhesives and silicones, the potential emissions from each unit are limited to 14.9 tons per year VOC for a total of 59.6 tons per year from all four units combined. The daily record keeping and quarterly reporting will ensure continued compliance with the rolling, 365-day summation of the VOC emission rates for each unit.**

**Please fill in the following for this permit:**

**TOTAL PERMIT TO INSTALL ALLOWABLE EMISSIONS**

<u>Pollutant</u>	<u>Tons Per Year</u>
VOC	59.6