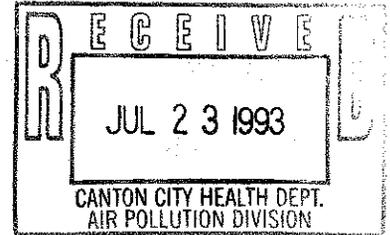


PERMIT TO OPERATE AN AIR CONTAMINANT SOURCE

Date of Issuance 07/16/93

Application No. 1576000613P065

Effective Date 07/16/93

Permit Fee \$270

This document constitutes issuance to:

TIMKEN COMPANY GAMBRINUS PLANT
 2400 GAMBRINUS AVE. S.W.
 CANTON

OHIO 44706

of a permit to operate for:

BILLET GRINDER WITH BAGHOUSE
 #3 BILLET GRINDER PLANT B GSP

The following terms and conditions are hereby expressly incorporated into this permit to operate:

1. This permit to operate shall be effective until 07/15/96
 You will be contacted approximately six months prior to this date regarding the renewal of this permit. If you are not contacted, please write to the appropriate Ohio EPA field office.
2. The above-described source is and shall remain in full compliance with all applicable State and federal laws and regulations and the terms and conditions of this permit.
3. Prior to any modification of this source, as defined in rule 3745-31-01 of the Ohio Administrative Code (OAC), a permit to install must be granted by the Ohio EPA pursuant to OAC Chapter 3745-31.
4. The Director of the Ohio EPA or an authorized representative may, subject to the safety requirements of the permit holder, enter upon the premises of this source at any time for purposes of making inspections, conducting tests, examining records or reports pertaining to any emission of air contaminants, and determining compliance with any applicable State and federal air pollution laws and regulations and the terms and conditions of this permit.
5. A permit fee in the amount specified above must be remitted within 15 days from the issuance date of this permit.
6. Any transferee of this permit shall assume the responsibilities of the prior permit holder. The appropriate Ohio EPA field office must be notified in writing of any transfer of this permit.
7. This source and any associated air pollution control system(s) shall be maintained regularly in accordance with good engineering practices in order to minimize air contaminant emissions. Any malfunction of this source or any associated air pollution control system(s) shall be reported immediately to the appropriate Ohio EPA field office in accordance with OAC rule 3745-15-06. Except as provided in that rule, any scheduled maintenance or malfunction necessitating the shutdown or bypassing of any air pollution control system(s) shall be accompanied by the shutdown of this source.
8. Any unauthorized or emergency release of an air contaminant from this source which, due to the toxic or hazardous nature of the material, may pose a threat to public health, or otherwise endanger the safety or welfare of the public, shall be reported immediately to the appropriate Ohio EPA field office (during normal business hours) or to the Ohio EPA's Emergency Response Group (1-800-282-9378). (Additional reporting may be required pursuant to the federal Comprehensive Environmental Response, Compensation, and Liability Act.)
9. The appropriate Ohio EPA field office is:
 AIR POLLUTION CNTRL DIV. CANTON CITY HEALTH DEPT. -
 CITY HALL 420 MARKET AVE. NORTH
 CANTON, OH 44702-1344 (216)-489-3385
10. If this term and condition is checked, the permit holder is subject to the attached special terms and conditions.

OHIO ENVIRONMENTAL PROTECTION AGENCY

A handwritten signature in cursive script that reads "Donald R. Schegoldus".

Director

APPLICATION NUMBER: 15 76 00 0613 P065
FACILITY NAME: TIMKEN COMPANY GAMBRINUS PLANT
EQUIPMENT DESCRIPTION: BILLET GRINDER WITH BAGHOUSE
COMPANY ID: #3 BILLET GRINDER PLANT B GSP

SPECIAL TERMS AND CONDITIONS

1. The following rules of the Ohio Administrative Code establish the applicable emission limitations and/or control requirements of this source:

3745-17-07
3745-17-11

(This condition in no way limits the applicability of other requirements of the Ohio Administrative Code to this source.)

2. Allowable mass emission limitation(s) and/or control requirements:

The total mass emissions from this source and source P063 and P064 combined shall not exceed the following:

4.04 lb part/hour

PREPARED BY: DANIEL J. SCHILTZ

DATE PREPARED: JUNE 16, 1993

APPLICATION NUMBER: 15 76 00 0613 P065
FACILITY NAME: TIMKEN COMPANY GAMBRINUS PLANT
EQUIPMENT DESCRIPTION: BILLET GRINDER WITH BAGHOUSE
COMPANY ID: #3 BILLET GRINDER PLANT B GSP

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1. The following rules of the Ohio Administrative Code establish the applicable emission limitations and/or control requirements of this source:

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PREPARED BY: DANIEL J. SCHILTZ

DATE PREPARED: JUNE 16, 1993