



John R. Kasich, Governor  
Mary Taylor, Lt. Governor  
Scott J. Nally, Director

6/4/2013

Mr. James Guerra  
Kyklos Bearing International, Inc.  
2509 Hayes Ave.  
Sandusky, OH 44870

RE: FINALAIR POLLUTION PERMIT-TO-INSTALL AND OPERATE

Facility ID: 0322020045  
Permit Number: P0114563  
Permit Type: Renewal  
County: Erie

Certified Mail

No	TOXIC REVIEW
No	SYNTHETIC MINOR TO AVOID MAJOR NSR
No	CEMS
Yes	MACT/GACT
No	NSPS
No	NESHAPS
No	NETTING
No	MODELING SUBMITTED
No	SYNTHETIC MINOR TO AVOID TITLE V
No	FEDERALLY ENFORCABLE PTIO (FEPTIO)
No	SYNTHETIC MINOR TO AVOID MAJOR GHG

Dear Permit Holder:

Enclosed please find a final Ohio Environmental Protection Agency (EPA) Air Pollution Permit-to-Install and Operate (PTIO) which will allow you to install, modify, and/or operate the described emissions unit(s) in the manner indicated in the permit. Because this permit contains conditions and restrictions, please read it very carefully. In this letter you will find the information on the following topics:

- **How to appeal this permit**
- **How to save money, reduce pollution and reduce energy consumption**
- **How to give us feedback on your permitting experience**
- **How to get an electronic copy of your permit**

**How to appeal this permit**

The issuance of this PTIO is a final action of the Director and may be appealed to the Environmental Review Appeals Commission pursuant to Section 3745.04 of the Ohio Revised Code. The appeal must be in writing and set forth the action complained of and the grounds upon which the appeal is based. The appeal must be filed with the Commission within thirty (30) days after notice of the Director's action. The appeal must be accompanied by a filing fee of \$70.00, made payable to "Ohio Treasurer Josh Mandel," which the Commission, in its discretion, may reduce if by affidavit you demonstrate that payment of the full amount of the fee would cause extreme hardship. Notice of the filing of the appeal shall be filed with the Director within three (3) days of filing with the Commission. Ohio EPA requests that a copy of the appeal be served upon the Ohio Attorney General's Office, Environmental Enforcement Section. An appeal may be filed with the Environmental Review Appeals Commission at the following address:

Environmental Review Appeals Commission  
77 South High Street, 17th Floor  
Columbus, OH 43215

## **How to save money, reduce pollution and reduce energy consumption**

The Ohio EPA is encouraging companies to investigate pollution prevention and energy conservation. Not only will this reduce pollution and energy consumption, but it can also save you money. If you would like to learn ways you can save money while protecting the environment, please contact our Office of Compliance Assistance and Pollution Prevention at (614) 644-3469. Additionally, all or a portion of the capital expenditures related to installing air pollution control equipment under this permit may be eligible for financing and State tax exemptions through the Ohio Air Quality Development Authority (OAQDA) under Ohio Revised Code Section 3706. For more information, see the OAQDA website: [www.ohioairquality.org/clean\\_air](http://www.ohioairquality.org/clean_air)

## **How to give us feedback on your permitting experience**

Please complete a survey at [www.epa.ohio.gov/dapc/permitsurvey.aspx](http://www.epa.ohio.gov/dapc/permitsurvey.aspx) and give us feedback on your permitting experience. We value your opinion.

## **How to get an electronic copy of your permit**

This permit can be accessed electronically via the eBusiness Center: Air Services in Microsoft Word format or in Adobe PDF on the Division of Air Pollution Control (DAPC) Web page, [www.epa.ohio.gov/dapc](http://www.epa.ohio.gov/dapc) by clicking the "Search for Permits" link under the Permitting topic on the Programs tab.

If you have any questions, please contact Ohio EPA DAPC, Northwest District Office at (419)352-8461 or the Office of Compliance Assistance and Pollution Prevention at (614) 644-3469.

Sincerely,



Michael W. Ahern, Manager  
Permit Issuance and Data Management Section, DAPC

Cc: Ohio EPA-NWDO



**FINAL**

**Division of Air Pollution Control  
Permit-to-Install and Operate  
for  
Kyklos Bearing International, Inc.**

Facility ID:	0322020045
Permit Number:	P0114563
Permit Type:	Renewal
Issued:	6/4/2013
Effective:	6/4/2013
Expiration:	6/4/2023





**Division of Air Pollution Control**  
**Permit-to-Install and Operate**  
for  
Kyklos Bearing International, Inc.

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**Final Permit-to-Install and Operate**  
Kyklos Bearing International, Inc.  
**Permit Number:** P0114563  
**Facility ID:** 0322020045  
**Effective Date:** 6/4/2013

## Authorization

Facility ID: 0322020045  
Application Number(s): A0047589  
Permit Number: P0114563  
Permit Description: This automobile ball and roller bearing manufacturing facility is transferring from a Title V to a Non-Title V facility with the issuance of this renewal permit. Two coal-fired boilers ceased operation which now makes the facility a minor source. This permit includes six grinders and seven lathe operations.  
Permit Type: Renewal  
Permit Fee: \$0.00  
Issue Date: 6/4/2013  
Effective Date: 6/4/2013  
Expiration Date: 6/4/2023  
Permit Evaluation Report (PER) Annual Date: Jan 1 - Dec 31, Due Feb 15

This document constitutes issuance to:

Kyklos Bearing International, Inc.  
2509 Hayes Ave.  
Sandusky, OH 44870

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Northwest District Office  
347 North Dunbridge Road  
Bowling Green, OH 43402  
(419)352-8461

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

A handwritten signature in black ink, appearing to read "Scott J. Nally".

Scott J. Nally  
Director



## Authorization (continued)

Permit Number: P0114563  
 Permit Description: This automobile ball and roller bearing manufacturing facility is transferring from a Title V to a Non-Title V facility with the issuance of this renewal permit. Two coal-fired boilers ceased operation which now makes the facility a minor source. This permit includes six grinders and seven lathe operations.

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

<b>Emissions Unit ID:</b>	<b>R002</b>
Company Equipment ID:	Maintenance Paint Spray Booth
Superseded Permit Number:	
General Permit Category and Type:	Not Applicable

**Group Name: Grinders**

<b>Emissions Unit ID:</b>	<b>P032</b>
Company Equipment ID:	North Wing Finish Grinding with Baghouse
Superseded Permit Number:	P0113400
General Permit Category and Type:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P309</b>
Company Equipment ID:	LIR Grinding 702TOR#1
Superseded Permit Number:	P0113400
General Permit Category and Type:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P312</b>
Company Equipment ID:	South Wing Hub Grinding 710T007
Superseded Permit Number:	P0113400
General Permit Category and Type:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P324</b>
Company Equipment ID:	T-10 Grinding 703112
Superseded Permit Number:	P0113400
General Permit Category and Type:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P329</b>
Company Equipment ID:	LIR Grinding with Baghouse 702TOR#2
Superseded Permit Number:	P0113400
General Permit Category and Type:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P334</b>
Company Equipment ID:	South Wing Spindle Grinding 710T005
Superseded Permit Number:	P0113400
General Permit Category and Type:	Not Applicable

**Group Name: Lathes**

<b>Emissions Unit ID:</b>	<b>P307</b>
Company Equipment ID:	South Wing Hub Machining 710T006
Superseded Permit Number:	P0113400
General Permit Category and Type:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P308</b>
Company Equipment ID:	South Wing Spindle Machining 710T004
Superseded Permit Number:	P0113400
General Permit Category and Type:	Not Applicable



**Final Permit-to-Install and Operate**  
Kyklos Bearing International, Inc.  
**Permit Number:** P0114563  
**Facility ID:** 0322020045  
**Effective Date:** 6/4/2013

<b>Emissions Unit ID:</b>	<b>P310</b>
Company Equipment ID:	North Wing Machining 720TFB1
Superseded Permit Number:	P0113400
General Permit Category andType:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P311</b>
Company Equipment ID:	South T-10 Machining 7031111
Superseded Permit Number:	P0113400
General Permit Category andType:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P326</b>
Company Equipment ID:	South Wing Spindle Machining 710T002
Superseded Permit Number:	P0113400
General Permit Category andType:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P332</b>
Company Equipment ID:	North Wing Machining 720TFD1
Superseded Permit Number:	P0113400
General Permit Category andType:	Not Applicable
<b>Emissions Unit ID:</b>	<b>P333</b>
Company Equipment ID:	North Wing Machining 720TFF1
Superseded Permit Number:	P0113400
General Permit Category andType:	Not Applicable



**Final Permit-to-Install and Operate**  
Kyklos Bearing International, Inc.  
**Permit Number:** P0114563  
**Facility ID:** 0322020045  
**Effective Date:** 6/4/2013

## **A. Standard Terms and Conditions**



**1. What does this permit-to-install and operate ("PTIO") allow me to do?**

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

**2. Who is responsible for complying with this permit?**

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

**3. What records must I keep under this permit?**

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

**4. What are my permit fees and when do I pay them?**

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. Unless otherwise specified, facilities subject to one or more synthetic minor restrictions must use Ohio EPA's "Air Services" to submit annual emissions associated with this permit requirement. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

**5. When does my PTIO expire, and when do I need to submit my renewal application?**

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is



very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

**6. What happens to this permit if my project is delayed or I do not install or modify my source?**

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

**7. What reports must I submit under this permit?**

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

**8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?**

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

**9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?**

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.



**10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?**

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Ohio EPA DAPC, Northwest District Office in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

**11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?**

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

**12. What happens if one or more emissions units operated under this permit is/are shut down permanently?**

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting<sup>1</sup> a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emissions unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

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<sup>1</sup> Permittees that use Ohio EPA's "Air Services" can mark the affected emissions unit(s) as "permanently shutdown" in the facility profile along with the date the emissions unit(s) was permanently removed and/or disabled. Submitting the facility profile update will constitute notifying of the permanent shutdown of the affected emissions unit(s).



**13. Can I transfer this permit to a new owner or operator?**

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

**14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?**

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

**15. What happens if a portion of this permit is determined to be invalid?**

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



**Final Permit-to-Install and Operate**  
Kyklos Bearing International, Inc.  
**Permit Number:** P0114563  
**Facility ID:** 0322020045  
**Effective Date:** 6/4/2013

## **B. Facility-Wide Terms and Conditions**



**Final Permit-to-Install and Operate**

Kyklos Bearing International, Inc.

**Permit Number:** P0114563

**Facility ID:** 0322020045

**Effective Date:** 6/4/2013

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
  - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
    - (1) None.
  - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
    - (1) None.
2. The permittee is advised that this facility may be subject to the "Generally Available Control Technology" (GACT) requirements under 40 CFR Part 63, Subpart HHHHHH, National Emissions Standards for Hazardous Air Pollutants (NESHAP) for Paint Stripping and Miscellaneous Surface Coating Operations at Area Sources and/or Subpart XXXXXX, NESHAP for Metal Fabrication and Finishing. The U.S. EPA is responsible for the administration of the requirements of these rules at this time. It should be noted that the enforcement authority of the GACT requirements is not delegated to Ohio EPA at the time of this permit processing. The complete requirements of this rule (including the Part 63 General Provisions) may be accessed via the Internet from the Electronic code of Federal Regulations (e-CFR) website <http://www.ecfr.gov/> or by contacting the appropriate Ohio EPA District Office or Local Air Agency.



**Final Permit-to-Install and Operate**  
Kyklos Bearing International, Inc.  
**Permit Number:** P0114563  
**Facility ID:** 0322020045  
**Effective Date:** 6/4/2013

## **C. Emissions Unit Terms and Conditions**



**1. R002, Maintenance Paint Spray Booth**

**Operations, Property and/or Equipment Description:**

Maintenance Paint Spray Booth

a) The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only.

(1) None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operations(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-17-11(C)	See c)(1) and c)(2).
b.	OAC rule 3745-21-09(U)(2)(e)	Exempt, see b)(2)(a).

(2) Additional Terms and Conditions

a. This emissions unit is exempt from the requirements of OAC rule 3745-21-09(U) pursuant to OAC rule 3745-21-09(A)(3)(b). (Construction or modification commenced prior to March 27, 1981 and the facility has a potential to emit of less than one hundred tons or more of VOC per calendar year).

c) Operational Restrictions

(1) The permittee shall install and operate a dry filtration system for the control of particulate emissions whenever this emissions unit is in operation and shall maintain the dry particulate filter in accordance with the manufacturer's recommendations, instructions, and/or operating manuals with any modifications deemed necessary by the permittee.

(2) In the event the particulate filter system is not operating in accordance with the manufacturer's recommendations, instructions, or operating manual, with any modifications deemed necessary by the permittee, the control device shall be expeditiously repaired or otherwise returned to these documented operating conditions.

d) Monitoring and/or Recordkeeping Requirements

(1) The permittee shall maintain documentation of the manufacturer's recommendations, instructions, or operating manuals for the dry particulate filter, along with documentation of any modifications deemed necessary by the permittee. These documents shall be maintained at the facility and shall be made available to the Ohio EPA upon request.



- (2) The permittee shall conduct periodic inspections of the dry particulate filter to determine whether it is operating in accordance with the manufacturer's recommendations, instructions, or operating manuals with any modifications deemed necessary by the permittee. These inspections shall be performed at a frequency that shall be based upon the recommendation of the manufacturer and the permittee shall maintain a copy of the manufacturer's recommended inspection frequency and it shall be made available to the Ohio EPA upon request.
- (3) In addition to the recommended periodic inspections, not less than once each calendar year the permittee shall conduct a comprehensive inspection of the dry particulate filter while the emissions unit is shut down and perform any needed maintenance and repair to ensure that it is operated in accordance with the manufacturer's recommendations.
- (4) The permittee shall document each inspection (periodic and annual) of the dry particulate filter system and shall maintain the following information:
  - a. The date of the inspection;
  - b. A description of each problem identified and the date it was corrected;
  - c. A description of any maintenance and repairs performed; and
  - d. The name of the person who performed the inspection.

These records shall be maintained at the facility for not less than five years from the date the inspection and any necessary maintenance or repairs were completed and shall be made available to the Ohio EPA upon request.

- (5) The permittee shall maintain records that document any time periods when the dry particulate filter was not in service when the emissions unit was in operation, as well as a record of all operations during which the dry particulate filter was not operated according to the manufacturer's recommendations with any documented modifications made by the permittee. These records shall be maintained for a period of not less than five years and shall be made available to the Ohio EPA upon request.
- e) Reporting Requirements
    - (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA District Office or Local Air Agency by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve-months for each air contaminant source identified in this permit. It is recommended that the PER is submitted electronically through the Ohio EPA's "e-Business Center: Air Services" although PERs can be submitted via U.S. postal service or can be hand delivered.
  - f) Testing Requirements
    - (1) None.



**Final Permit-to-Install and Operate**  
Kyklos Bearing International, Inc.  
**Permit Number:** P0114563  
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g) Miscellaneous Requirements

(1) None.



**2. Emissions Unit Group - Grinders: P032, P309, P312, P324, P329, and P334**

EU ID	Operations, Property and/or Equipment Description
P032	North spindle bearing finish grinders with (2) Torit MC6000 filters, 12000 CFM total (720TFH1)
P309	Loose Inner Ring area grinders with (6) Torit MC6000 filters, 6000 CFM each (702TOR#1, 703TOR#2)
P312	South wing spindle bearing grinders (64) with Torit DMC8 filter (710T005) 16000 CFM and (2) Torit MC12000 (710T007) filter 12000 CFM each
P324	South T-10 area grinders (15) with (2) Torit Model MC6000 filters, 12000 CFM total (7031112) (sources previously included in P311)
P329	Loose Inner Ring area grinders(14) with (3) Torit MC6000 filters, 6000 CFM each. Maximo (702TOR#2, column D-34
P334	South wing spindle grinders(32)with Torit DMC8 (16000 CFM) filter. Maximo# 710T005, column D-30

- a) The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only:
- (1) None.
- b) Applicable Emissions Limitations and/or Control Requirements
- (1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	Control Requirements [See b)(2)a.]  <u>P032:</u> 0.02 lb particulate matter 10 microns or less in size (PM <sub>10</sub> )/hr and 0.09 ton PM <sub>10</sub> /yr  <u>P309 and P334:</u> 0.03lb PM <sub>10</sub> /hr and 0.13 ton PM <sub>10</sub> /yr from P309 and P334 individually  <u>P312, P324 and P329:</u> 0.01lb PM <sub>10</sub> /hr and 0.04 ton PM <sub>10</sub> /yr from P312, P324 and P329 individually



	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
		Visible particulate emissions (PE) shall not exceed 20% opacity, as a six-minute average from each baghouse stack.
b.	OAC rule 3745-17-07(A)	See b)(2)b.
c.	OAC rule 3745-17-11(B)	See b)(2)b.

(2) Additional Terms and Conditions

- a. The Best Available Technology (BAT) requirements for these emission units have been determined to be the use of baghouses with a 98% control efficiency and compliance with the terms and conditions of this permit.
- b. The emission limitation established pursuant to this rule is equivalent to or less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).

c) Operational Restrictions

- (1) None.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall perform daily checks, when the emissions units are in operation and when the weather conditions allow, for any visible particulate emissions from the stacks serving these emissions units. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
  - a. the color of the emissions;
  - b. whether the emissions are representative of normal operations;
  - c. if the emissions are not representative of normal operations, the cause of the abnormal emissions;
  - d. the total duration of any visible emissions incident; and
  - e. any corrective actions taken to minimize or eliminate the visible emissions.

If visible emissions are present, a visible emissions incident has occurred. The observer does not have to document the exact start and end times for the visible emissions incident under item d)(1)d. above or continue the daily check until the incident has ended. The observer may indicate that the visible emissions incident was continuous during the observation period (or, if known, continuous during the operation of the emissions unit). With respect to the documentation of corrective actions, the observer may indicate that no corrective actions were taken if the visible emissions were



representative of normal operations, or specify the minor corrective actions that were taken to ensure that the emissions unit continued to operate under normal conditions, or specify the corrective actions that were taken to eliminate abnormal visible emissions.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA District Office or Local Air Agency by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit. It is recommended that the PER is submitted electronically through the Ohio EPA's "e-Business Center: Air Services" although PERs can be submitted via U.S. postal service or can be hand delivered.
- (2) The permittee shall identify the following information in the annual permit evaluation report in accordance with the monitoring requirements for visible emissions in term number d)(1) above:
  - a. all days during which any visible particulate emissions were observed from the stack serving this emissions unit; and
  - b. any corrective actions taken to eliminate the visible particulate emissions.

The above information shall be provided as an attachment to the PER. If there are not day(s) and/or corrective action(s) to identify as required above, the permittee shall indicate within the "Additional Information and Corrections" section of the PER that no visible emissions were observed and no corrective actions were taken.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitations:

0.02 lbPM<sub>10</sub>/hr and 0.09 ton PM<sub>10</sub>/yr for P032

Applicable Compliance Method:

The hourly PM<sub>10</sub> emission limitation was established by multiplying 0.04 lb PM<sub>10</sub>/hr (emission rate established from a January 1996 stack test) by the number of machines (27) controlled by the baghouse unit and applying a 98% control efficiency.

If required, the permittee shall demonstrate compliance with the hourly emission

limitation in accordance with the test methods and procedures in Methods 1-4 of 40 CFR, Part 60, Appendix A and Methods 201, 201A and 202 of 40 CFR, Part 51, Appendix M.



The annual PM<sub>10</sub> emission limitation was developed by multiplying the lb/hr limitation by 8,760 hrs/yr of operation, then dividing by 2,000 lbs/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

b. Emission Limitations:

0.03lb PM<sub>10</sub>/hr and 0.13 ton PM<sub>10</sub>/yr from P309 and P334 individually

Applicable Compliance Method:

The hourly PM<sub>10</sub> emission limitation was established by multiplying 0.04 lb PM<sub>10</sub>/hr (emission rate established from a January 1996 stack test) by the number of machines (32 machines for each emission unit) controlled by the baghouse unit and applying a 98% control efficiency.

If required, the permittee shall demonstrate compliance with the hourly emission limitation in accordance with the test methods and procedures in Methods 1-4 of 40 CFR, Part 60, Appendix A and Methods 201, 201A and 202 of 40 CFR, Part 51, Appendix M.

The annual PM<sub>10</sub> emission limitation was developed by multiplying the lb/hr limitation by 8,760 hrs/yr of operation, then dividing by 2,000 lbs/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

c. Emission Limitations:

0.01lb PM<sub>10</sub>/hr and 0.04 ton PM<sub>10</sub>/yr from P312

Applicable Compliance Method:

The hourly PM<sub>10</sub> emission limitation was established by multiplying 0.04 lb PM<sub>10</sub>/hr (emission rate established from a January 1996 stack test) by the number of machines (16) controlled by the baghouse unit and applying a 98% control efficiency.

If required, the permittee shall demonstrate compliance with the hourly emission limitation in accordance with the test methods and procedures in Methods 1-4 of 40 CFR, Part 60, Appendix A and Methods 201, 201A and 202 of 40 CFR, Part 51, Appendix M.

The annual PM<sub>10</sub> emission limitation was developed by multiplying the lb/hr limitation by 8,760 hrs/yr of operation, then dividing by 2,000 lbs/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

d. Emission Limitations:

0.01 lb PM<sub>10</sub>/hr and 0.04 ton PM<sub>10</sub>/yr from P324 and P329 individually



Applicable Compliance Method:

The hourly PM<sub>10</sub> emission limitation was established by multiplying 0.04 lb PM<sub>10</sub>/hr (emission rate established from a January 1996 stack test) by the number of machines (14 machines for P329 and 15 machines for P324) controlled by the baghouse unit and applying a 98% control efficiency.

If required, the permittee shall demonstrate compliance with the hourly emission limitation in accordance with the test methods and procedures in Methods 1-4 of 40 CFR, Part 60, Appendix A and Methods 201, 201A and 202 of 40 CFR, Part 51, Appendix M.

The annual PM<sub>10</sub> emission limitation was developed by multiplying the lb/hr limitation by 8,760 hrs/yr of operation, then dividing by 2,000 lbs/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

e. Emission Limitation:

Visible PE from the stack shall not exceed 20 percent opacity, as a six-minute average from each baghouse stack.

Applicable Compliance Method:

If required, compliance with the visible particulate emissions limitation shall be determined through visible emissions observations performed in accordance with Method 9 of 40 CFR, Part 60, Appendix A.

g) Miscellaneous Requirements

- (1) None.



**3. Emissions Unit Group - Lathes: P307, P308, P310, P311, P326, P332, and P333**

EU ID	Operations, Property and/or Equipment Description
P307	South wing hub lathes (16) with Torit 3DF24 filter 9000 CFM (710T006)
P308	South Wing spindle lathes with (3) Torit 3DF12 filters 4000 CFM each (710T001, 710T002, 710T003) and Torit 3DF24 filter, 9000 CFM (710T004)
P310	North Wing dry lathes with (3) Torit3DF24 filters, 9000 CFM each (720TFFB1, 720TFD1, 720TFF1)
P311	South T-10 area machining lathes (24) with Torit Model 3D24, 24000 CFM (7031111)
P326	South Wing spindle lathes (11) with Torit 3DF12 (4000 CFM) filter. Maximo# 710T002, column C-42
P332	North Wing lathes(11) with Torit 3DF24 (8000 CFM) filter. Maximo# 720TFD1, column P-25
P333	North Wing lathes(14) with Torit 3DF24 (8000 CFM) filter. Maximo# 720TFF1, column P-28

- a) The following emissions unit terms and conditions are federally enforceable with the exception of those listed below which are enforceable under state law only:
- (1) None.
- b) Applicable Emissions Limitations and/or Control Requirements
- (1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

	Applicable Rules/Requirements	Applicable Emissions Limitations/Control Measures
a.	OAC rule 3745-31-05(A)(3)	Control Requirements [See b)(2)a.]  <u>P307, P308, P310, P326, P332, and P333:</u>  0.01 lb particulate matter 10 microns or less in size (PM <sub>10</sub> )/hr and 0.04 ton PM <sub>10</sub> /yr from P307, P308, P310, P326, P332, and P333 individually  <u>P311:</u>  0.02 lb PM <sub>10</sub> /hr and 0.09 ton PM <sub>10</sub> /yr  Visible particulate emissions (PE) shall not exceed 20% opacity, as a six-minute average from each baghouse stack
b.	OAC rule 3745-17-07(A)	See b)(2)b.
c.	OAC rule 3745-17-11(B)	See b)(2)b.



(2) Additional Terms and Conditions

- a. The Best Available Technology (BAT) requirements for these emission units have been determined to be the use of baghouses with a 98% control efficiency and compliance with the terms and conditions of this permit.
- b. The emission limitation established pursuant to this rule is equivalent to or less stringent than the emission limitation established pursuant to OAC rule 3745-31-05(A)(3).

c) Operational Restrictions

- (1) None.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall perform daily checks, when the emissions units are in operation and when the weather conditions allow, for any visible particulate emissions from the stacks serving these emissions units. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:
  - a. the color of the emissions;
  - b. whether the emissions are representative of normal operations;
  - c. if the emissions are not representative of normal operations, the cause of the abnormal emissions;
  - d. the total duration of any visible emissions incident; and
  - e. any corrective actions taken to minimize or eliminate the visible emissions.

If visible emissions are present, a visible emissions incident has occurred. The observer does not have to document the exact start and end times for the visible emissions incident under item d)(1)d. above or continue the daily check until the incident has ended. The observer may indicate that the visible emissions incident was continuous during the observation period (or, if known, continuous during the operation of the emissions unit). With respect to the documentation of corrective actions, the observer may indicate that no corrective actions were taken if the visible emissions were representative of normal operations, or specify the minor corrective actions that were taken to ensure that the emissions unit continued to operate under normal conditions, or specify the corrective actions that were taken to eliminate abnormal visible emissions.

e) Reporting Requirements

- (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA District Office or Local Air Agency by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit. It is recommended that the PER is submitted electronically through the Ohio EPA's "e-



Business Center: Air Services” although PERs can be submitted via U.S. postal service or can be hand delivered.

- (2) The permittee shall identify the following information in the annual permit evaluation report in accordance with the monitoring requirements for visible emissions in term number d)(1) above:
  - a. all days during which any visible particulate emissions were observed from the stack serving this emissions unit; and
  - b. any corrective actions taken to eliminate the visible particulate emissions.

The above information shall be provided as an attachment to the PER. If there are not day(s) and/or corrective action(s) to identify as required above, the permittee shall indicate within the “Additional Information and Corrections” section of the PER that no visible emissions were observed and no corrective actions were taken.

f) Testing Requirements

- (1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitations:

0.01 lb PM<sub>10</sub>/hr and 0.04 ton PM<sub>10</sub>/yr from P307 and P308 individually

Applicable Compliance Method:

The hourly PM<sub>10</sub> emission limitation was established by multiplying 0.04 lb PM<sub>10</sub>/hr (emission rate established from a January 1996 stack test) by the number of machines (16 machines for P307 and 18 machines for P308) controlled by the baghouse unit and applying a 98% control efficiency.

If required, the permittee shall demonstrate compliance with the hourly emission limitation in accordance with the test methods and procedures in Methods 1-4 of 40 CFR, Part 60, Appendix A and Methods 201, 201A and 202 of 40 CFR, Part 51, Appendix M.

The annual PM<sub>10</sub> emission limitation was developed by multiplying the lb/hr limitation by 8,760 hrs/yr of operation, then dividing by 2,000 lbs/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

b. Emission Limitations:

0.01 lb PM<sub>10</sub>/hr and 0.04 ton PM<sub>10</sub>/yr from P326 and P332 individually



Applicable Compliance Method:

The hourly PM<sub>10</sub> emission limitation was established by multiplying 0.04 lb PM<sub>10</sub>/hr (emission rate established from a January 1996 stack test) by the number of machines (11 each) controlled by the baghouse unit and applying a 98% control efficiency.

If required, the permittee shall demonstrate compliance with the hourly emission limitation in accordance with the test methods and procedures in Methods 1-4 of 40 CFR, Part 60, Appendix A and Methods 201, 201A and 202 of 40 CFR, Part 51, Appendix M.

The annual PM<sub>10</sub> emission limitation was developed by multiplying the lb/hr limitation by 8,760 hrs/yr of operation, then dividing by 2,000 lbs/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

c. Emission Limitations:

0.01 lb PM<sub>10</sub>/hr and 0.04 ton PM<sub>10</sub>/yr from P310 and P333 individually

Applicable Compliance Method:

The hourly PM<sub>10</sub> emission limitation was established by multiplying 0.04 lb PM<sub>10</sub>/hr (emission rate established from a January 1996 stack test) by the number of machines (14) controlled by the baghouse unit and applying a 98% control efficiency.

If required, the permittee shall demonstrate compliance with the hourly emission limitation in accordance with the test methods and procedures in Methods 1-4 of 40 CFR, Part 60, Appendix A and Methods 201, 201A and 202 of 40 CFR, Part 51, Appendix M.

The annual PM<sub>10</sub> emission limitation was developed by multiplying the lb/hr limitation by 8,760 hrs/yr of operation, then dividing by 2,000 lbs/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

d. Emission Limitations:

0.02 lb PM<sub>10</sub>/hr and 0.09 ton PM<sub>10</sub>/yr from P311

Applicable Compliance Method:

The hourly PM<sub>10</sub> emission limitation was established by multiplying 0.04 lb PM<sub>10</sub>/hr (emission rate established from a January 1996 stack test) by the number of machines (24) controlled by the baghouse unit and applying a 98% control efficiency.



**Final Permit-to-Install and Operate**

Kyklos Bearing International, Inc.

**Permit Number:** P0114563

**Facility ID:** 0322020045

**Effective Date:** 6/4/2013

If required, the permittee shall demonstrate compliance with the hourly emission limitation in accordance with the test methods and procedures in Methods 1-4 of 40 CFR, Part 60, Appendix A and Methods 201, 201A and 202 of 40 CFR, Part 51, Appendix M.

The annual PM<sub>10</sub> emission limitation was developed by multiplying the lb/hr limitation by 8,760 hrs/yr of operation, then dividing by 2,000 lbs/ton. Therefore, provided compliance is shown with the hourly emission limitation, compliance with the annual emission limitation shall also be demonstrated.

e. Emission Limitation:

Visible PE from the stack shall not exceed 20 percent opacity, as a six-minute average from each baghouse stack.

Applicable Compliance Method:

If required, compliance with the visible particulate emissions limitation shall be determined through visible emissions observations performed in accordance with Method 9 of 40 CFR, Part 60, Appendix A.

g) Miscellaneous Requirements

(1) None.