



John R. Kasich, Governor
Mary Taylor, Lt. Governor
Scott J. Nally, Director

5/20/2013

THOMAS FRIES
Aleris Specialty Products, Inc.
320 HURON ST
ELYRIA, OH 44035

RE: DRAFT AIR POLLUTION PERMIT-TO-INSTALL AND OPERATE

Facility ID: 0247040798
Permit Number: P0114090
Permit Type: Initial Installation
County: Lorain

Certified Mail

| | |
|-----|------------------------------------|
| No | TOXIC REVIEW |
| No | SYNTHETIC MINOR TO AVOID MAJOR NSR |
| No | CEMS |
| No | MACT/GACT |
| No | NSPS |
| No | NESHAPS |
| No | NETTING |
| No | MODELING SUBMITTED |
| Yes | SYNTHETIC MINOR TO AVOID TITLE V |
| Yes | FEDERALLY ENFORCABLE PTIO (FEPTIO) |
| No | SYNTHETIC MINOR TO AVOID MAJOR GHG |

Dear Permit Holder:

A draft of the Ohio Administrative Code (OAC) Chapter 3745-31 Air Pollution Permit-to-Install and Operate (PTIO) for the referenced facility has been issued for the emissions unit(s) listed in the Authorization section of the enclosed draft permit. This draft action is not an authorization to begin construction or modification of your emissions unit(s). The purpose of this draft is to solicit public comments on the permit. A public notice will appear in the Ohio Environmental Protection Agency (EPA) Weekly Review and the local newspaper, The Chronicle Telegram. A copy of the public notice and the draft permit are enclosed. This permit can be accessed electronically on the Division of Air Pollution Control (DAPC) Web page, www.epa.ohio.gov/dapc by clicking the "Search for Permits" link under the Permitting topic on the Programs tab. Comments will be accepted as a marked-up copy of the draft permit or in narrative format. Any comments must be sent to the following:

Andrew Hall
Permit Review/Development Section
Ohio EPA, DAPC
122 South Front Street
Columbus, Ohio 43215

and Ohio EPA DAPC, Northeast District Office
2110 East Aurora Road
Twinsburg, OH 44087

Comments and/or a request for a public hearing will be accepted within 30 days of the date the notice is published in the newspaper. You will be notified if a public hearing is scheduled. A decision on issuing a final permit-to-install will be made after consideration of comments received and oral testimony if a public hearing is conducted. Any permit fee that will be due upon issuance of a final Permit-to-Install is indicated in the Authorization section. Please do not submit any payment now. If you have any questions, please contact Ohio EPA DAPC, Northeast District Office at (330)425-9171.

Sincerely,

Michael W. Ahern
Michael W. Ahern, Manager
Permit Issuance and Data Management Section, DAPC

Cc: U.S. EPA Region 5 Via E-Mail Notification
Ohio EPA-NEDO; Canada

PUBLIC NOTICE
5/20/2013 Issuance of Draft Air Pollution Permit-To-Install and Operate

Aleris Specialty Products, Inc.
320 HURON ST,
Elyria, OH 44035
Lorain County
FACILITY DESC.: Secondary Smelting and Alloying of Aluminum
PERMIT #: P0114090
PERMIT TYPE: Initial Installation
PERMIT DESC: SSI Pre-Shredder

The Director of the Ohio Environmental Protection Agency issued the draft permit above. The permit and complete instructions for requesting information or submitting comments may be obtained at: <http://epa.ohio.gov/dapc/permitsonline.aspx> by entering the permit # or: Kristen Switzer, Ohio EPA DAPC, Northeast District Office, 2110 East Aurora Road, Twinsburg, OH 44087. Ph: (330)425-9171



Permit Strategy Write-Up

1. Check all that apply:

Synthetic Minor Determination

Netting Determination

2. Source Description:

Aleris Specialty Products, Inc., in Lorain County, Ohio, processes scrap aluminum.

This permit is for the installation of emissions unit P909, the SSI Pre-Shredder.

3. Facility Emissions and Attainment Status:

Aleris Specialty Products, Inc., is a potential major source of particulate emissions.

Lorain County, Ohio, is non-attainment for PM_{2.5}.

4. Source Emissions:

This permit restricts particulate emissions (fugitive and stack) to 4.3 tons per year as a rolling, 12-month summation for the SSI Pre-Shredder (EU P909). The limit of 4.3 tons per year is based on potential controlled emissions. The permittee has committed to controlling particulate emissions by use of a baghouse. This permit also restricts annual operating hours to 7488 hours.

Other emissions units at the facility and allowable particulate emissions from each emissions unit are as follows:

F002: 1.7 tpy (fugitive)

F003: 2.3 tpy (fugitive)

P901: 6.3 tpy (stack); 3.1 tpy (fugitive)

P902: 1.52 tpy (stack); 0.73 tpy (fugitive)

P903: 16.9 tpy (fugitive)

P907: 4.9 tpy (stack); 2.4 tpy (fugitive)

P908: 0.23 tpy (stack); 0.11 tpy (fugitive)

P909: 2.86 tpy (stack); 1.46 tpy (fugitive)

Therefore, total allowable particulate emissions (non-fugitive) for the facility are 36.71 tpy. Fugitive emissions are not included since this source is not a stationary source category identified in OAC rule 3745-77-01(W)(2).

5. Conclusion:

This permit requires use of control equipment (baghouse) to limit particulate emissions from emissions unit P909 and requires limiting annual operating hours to 7488 hours. Therefore, the facility is not a major source of particulate emissions.



6. Please provide additional notes or comments as necessary:

None

7. Total Permit Allowable Emissions Summary (for informational purposes only):

| <u>Pollutant</u> | <u>Tons Per Year</u> |
|--------------------------------|----------------------|
| <u>PE (stack and fugitive)</u> | <u>4.3</u> |



DRAFT

**Division of Air Pollution Control
Permit-to-Install and Operate
for
Aleris Specialty Products, Inc.**

| | |
|----------------|-----------------------------------|
| Facility ID: | 0247040798 |
| Permit Number: | P0114090 |
| Permit Type: | Initial Installation |
| Issued: | 5/20/2013 |
| Effective: | To be entered upon final issuance |
| Expiration: | To be entered upon final issuance |



Division of Air Pollution Control
Permit-to-Install and Operate
for
Aleris Specialty Products, Inc.

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Draft Permit-to-Install and Operate

Aleris Specialty Products, Inc.

Permit Number: P0114090

Facility ID: 0247040798

Effective Date: To be entered upon final issuance

Authorization

Facility ID: 0247040798
Application Number(s): A0047162
Permit Number: P0114090
Permit Description: SSI Pre-Shredder
Permit Type: Initial Installation
Permit Fee: \$1,000.00 *DO NOT send payment at this time, subject to change before final issuance*
Issue Date: 5/20/2013
Effective Date: To be entered upon final issuance
Expiration Date: To be entered upon final issuance
Permit Evaluation Report (PER) Annual Date: To be entered upon final issuance

This document constitutes issuance to:

Aleris Specialty Products, Inc.
320 HURON ST
Elyria, OH 44035

of a Permit-to-Install and Operate for the emissions unit(s) identified on the following page.

Ohio Environmental Protection Agency (EPA) District Office or local air agency responsible for processing and administering your permit:

Ohio EPA DAPC, Northeast District Office
2110 East Aurora Road
Twinsburg, OH 44087
(330)425-9171

The above named entity is hereby granted this Permit-to-Install and Operate for the air contaminant source(s) (emissions unit(s)) listed in this section pursuant to Chapter 3745-31 of the Ohio Administrative Code. Issuance of this permit does not constitute expressed or implied approval or agreement that, if constructed or modified in accordance with the plans included in the application, the described emissions unit(s) will operate in compliance with applicable State and Federal laws and regulations.

This permit is granted subject to the conditions attached hereto.

Ohio Environmental Protection Agency

Scott J. Nally
Director



Draft Permit-to-Install and Operate

Aleris Specialty Products, Inc.

Permit Number: P0114090

Facility ID: 0247040798

Effective Date: To be entered upon final issuance

Authorization (continued)

Permit Number: P0114090
Permit Description: SSI Pre-Shredder

Permits for the following Emissions Unit(s) or groups of Emissions Units are in this document as indicated below:

| | |
|-----------------------------------|----------------|
| Emissions Unit ID: | P909 |
| Company Equipment ID: | TMP176613 |
| Superseded Permit Number: | |
| General Permit Category and Type: | Not Applicable |



Draft Permit-to-Install and Operate

Aleris Specialty Products, Inc.

Permit Number: P0114090

Facility ID: 0247040798

Effective Date: To be entered upon final issuance

A. Standard Terms and Conditions



1. What does this permit-to-install and operate ("PTIO") allow me to do?

This permit allows you to install and operate the emissions unit(s) identified in this PTIO. You must install and operate the unit(s) in accordance with the application you submitted and all the terms and conditions contained in this PTIO, including emission limits and those terms that ensure compliance with the emission limits (for example, operating, recordkeeping and monitoring requirements).

2. Who is responsible for complying with this permit?

The person identified on the "Authorization" page, above, is responsible for complying with this permit until the permit is revoked, terminated, or transferred. "Person" means a person, firm, corporation, association, or partnership. The words "you," "your," or "permittee" refer to the "person" identified on the "Authorization" page above.

The permit applies only to the emissions unit(s) identified in the permit. If you install or modify any other equipment that requires an air permit, you must apply for an additional PTIO(s) for these sources.

3. What records must I keep under this permit?

You must keep all records required by this permit, including monitoring data, test results, strip-chart recordings, calibration data, maintenance records, and any other record required by this permit for five years from the date the record was created. You can keep these records electronically, provided they can be made available to Ohio EPA during an inspection at the facility. Failure to make requested records available to Ohio EPA upon request is a violation of this permit requirement.

4. What are my permit fees and when do I pay them?

There are two fees associated with permitted air contaminant sources in Ohio:

- PTIO fee. This one-time fee is based on a fee schedule in accordance with Ohio Revised Code (ORC) section 3745.11, or based on a time and materials charge for permit application review and permit processing if required by the Director.

You will be sent an invoice for this fee after you receive this PTIO and payment is due within 30 days of the invoice date. You are required to pay the fee for this PTIO even if you do not install or modify your operations as authorized by this permit.

- Annual emissions fee. Ohio EPA will assess a separate fee based on the total annual emissions from your facility. You self-report your emissions in accordance with Ohio Administrative Code (OAC) Chapter 3745-78. This fee assessed is based on a fee schedule in ORC section 3745.11 and funds Ohio EPA's permit compliance oversight activities. Unless otherwise specified, facilities subject to one or more synthetic minor restrictions must use Ohio EPA's "Air Services" to submit annual emissions associated with this permit requirement. Ohio EPA will notify you when it is time to report your emissions and to pay your annual emission fees.

5. When does my PTIO expire, and when do I need to submit my renewal application?

This permit expires on the date identified at the beginning of this permit document (see "Authorization" page above) and you must submit a renewal application to renew the permit. Ohio EPA will send a renewal notice to you approximately six months prior to the expiration date of this permit. However, it is



very important that you submit a complete renewal permit application (postmarked prior to expiration of this permit) even if you do not receive the renewal notice.

If a complete renewal application is submitted before the expiration date, Ohio EPA considers this a timely application for purposes of ORC section 119.06, and you are authorized to continue operating the emissions unit(s) covered by this permit beyond the expiration date of this permit until final action is taken by Ohio EPA on the renewal application.

6. What happens to this permit if my project is delayed or I do not install or modify my source?

This PTIO expires 18 months after the issue date identified on the "Authorization" page above unless otherwise specified if you have not (1) started constructing the new or modified emission sources identified in this permit, or (2) entered into a binding contract to undertake such construction. This deadline can be extended by up to 12 months, provided you apply to Ohio EPA for this extension within a reasonable time before the 18-month period has ended and you can show good cause for any such extension.

7. What reports must I submit under this permit?

An annual permit evaluation report (PER) is required in addition to any malfunction reporting required by OAC rule 3745-15-06 or other specific rule-based reporting requirement identified in this permit. Your PER due date is identified in the Authorization section of this permit.

8. If I am required to obtain a Title V operating permit in the future, what happens to the operating provisions and PER obligations under this permit?

If you are required to obtain a Title V permit under OAC Chapter 3745-77 in the future, the permit-to-operate portion of this permit will be superseded by the issued Title V permit. From the effective date of the Title V permit forward, this PTIO will effectively become a PTI (permit-to-install) in accordance with OAC rule 3745-31-02(B). The following terms and conditions will no longer be applicable after issuance of the Title V permit: Section B, Term 1.b) and Section C, for each emissions unit, Term a)(2).

The PER requirements in this permit remain effective until the date the Title V permit is issued and is effective, and cease to apply after the effective date of the Title V permit. The final PER obligation will cover operations up to the effective date of the Title V permit and must be submitted on or before the submission deadline identified in this permit on the last day prior to the effective date of the Title V permit.

9. What are my obligations when I perform scheduled maintenance on air pollution control equipment?

You must perform scheduled maintenance of air pollution control equipment in accordance with OAC rule 3745-15-06(A). If scheduled maintenance requires shutting down or bypassing any air pollution control equipment, you must also shut down the emissions unit(s) served by the air pollution control equipment during maintenance, unless the conditions of OAC rule 3745-15-06(A)(3) are met. Any emissions that exceed permitted amount(s) under this permit (unless specifically exempted by rule) must be reported as deviations in the annual permit evaluation report (PER), including nonexempt excess emissions that occur during approved scheduled maintenance.



10. Do I have to report malfunctions of emissions units or air pollution control equipment? If so, how must I report?

If you have a reportable malfunction of any emissions unit(s) or any associated air pollution control system, you must report this to the Ohio EPA DAPC, Northeast District Office in accordance with OAC rule 3745-15-06(B). Malfunctions that must be reported are those that result in emissions that exceed permitted emission levels. It is your responsibility to evaluate control equipment breakdowns and operational upsets to determine if a reportable malfunction has occurred.

If you have a malfunction, but determine that it is not a reportable malfunction under OAC rule 3745-15-06(B), it is recommended that you maintain records associated with control equipment breakdown or process upsets. Although it is not a requirement of this permit, Ohio EPA recommends that you maintain records for non-reportable malfunctions.

11. Can Ohio EPA or my local air agency inspect the facility where the emission unit(s) is/are located?

Yes. Under Ohio law, the Director or his authorized representative may inspect the facility, conduct tests, examine records or reports to determine compliance with air pollution laws and regulations and the terms and conditions of this permit. You must provide, within a reasonable time, any information Ohio EPA requests either verbally or in writing.

12. What happens if one or more emissions units operated under this permit is/are shut down permanently?

Ohio EPA can terminate the permit terms associated with any permanently shut down emissions unit. "Shut down" means the emissions unit has been physically removed from service or has been altered in such a way that it can no longer operate without a subsequent "modification" or "installation" as defined in OAC Chapter 3745-31.

You should notify Ohio EPA of any emissions unit that is permanently shut down by submitting¹ a certification that identifies the date on which the emissions unit was permanently shut down. The certification must be submitted by an authorized official from the facility. You cannot continue to operate an emissions unit once the certification has been submitted to Ohio EPA by the authorized official.

You must comply with all recordkeeping and reporting for any permanently shut down emissions unit in accordance with the provisions of the permit, regulations or laws that were enforceable during the period of operation, such as the requirement to submit a PER, air fee emission report, or malfunction report. You must also keep all records relating to any permanently shutdown emissions unit, generated while the emissions unit was in operation, for at least five years from the date the record was generated.

Again, you cannot resume operation of any emissions unit certified by the authorized official as being permanently shut down without first applying for and obtaining a permit pursuant to OAC Chapter 3745-31.

¹ Permittees that use Ohio EPA's "Air Services" can mark the affected emissions unit(s) as "permanently shutdown" in the facility profile along with the date the emissions unit(s) was permanently removed and/or disabled. Submitting the facility profile update will constitute notifying of the permanent shutdown of the affected emissions unit(s).



13. Can I transfer this permit to a new owner or operator?

You can transfer this permit to a new owner or operator. If you transfer the permit, you must follow the procedures in OAC Chapter 3745-31, including notifying Ohio EPA or the local air agency of the change in ownership or operator. Any transferee of this permit must assume the responsibilities of the transferor permit holder.

14. Does compliance with this permit constitute compliance with OAC rule 3745-15-07, "air pollution nuisance"?

This permit and OAC rule 3745-15-07 prohibit operation of the air contaminant source(s) regulated under this permit in a manner that causes a nuisance. Ohio EPA can require additional controls or modification of the requirements of this permit through enforcement orders or judicial enforcement action if, upon investigation, Ohio EPA determines existing operations are causing a nuisance.

15. What happens if a portion of this permit is determined to be invalid?

If a portion of this permit is determined to be invalid, the remainder of the terms and conditions remain valid and enforceable. The exception is where the enforceability of terms and conditions are dependent on the term or condition that was declared invalid.



Draft Permit-to-Install and Operate

Aleris Specialty Products, Inc.

Permit Number: P0114090

Facility ID: 0247040798

Effective Date: To be entered upon final issuance

B. Facility-Wide Terms and Conditions



Draft Permit-to-Install and Operate

Aleris Specialty Products, Inc.

Permit Number: P0114090

Facility ID: 0247040798

Effective Date: To be entered upon final issuance

1. This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).
 - a) For the purpose of a permit-to-install document, the facility-wide terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.
 - (1) None.
 - b) For the purpose of a permit-to-operate document, the facility-wide terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.
 - (1) None.



Draft Permit-to-Install and Operate

Aleris Specialty Products, Inc.

Permit Number: P0114090

Facility ID: 0247040798

Effective Date: To be entered upon final issuance

C. Emissions Unit Terms and Conditions



1. P909

Operations, Property and/or Equipment Description:

SSI Pre Shredder

a) This permit document constitutes a permit-to-install issued in accordance with ORC 3704.03(F) and a permit-to-operate issued in accordance with ORC 3704.03(G).

(2) For the purpose of a permit-to-install document, the emissions unit terms and conditions identified below are federally enforceable with the exception of those listed below which are enforceable under state law only.

a. None.

(3) For the purpose of a permit-to-operate document, the emissions unit terms and conditions identified below are enforceable under state law only with the exception of those listed below which are federally enforceable.

a. None.

b) Applicable Emissions Limitations and/or Control Requirements

(1) The specific operation(s), property, and/or equipment that constitute each emissions unit along with the applicable rules and/or requirements and with the applicable emissions limitations and/or control measures are identified below. Emissions from each unit shall not exceed the listed limitations, and the listed control measures shall be specified in narrative form following the table.

| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|--|--|
| a. | OAC rule 3745-31-05(A)(3), as effective 11/30/01 | <p>Particulate emissions (PE) from the stack associated with this emissions unit shall not exceed 0.77 pound per hour, 480.5 pounds per month, and 2.86 tons per year.</p> <p>Fugitive PE shall not exceed 1.46 tons per year.</p> <p>Visible PE from any opening of the building housing this air contaminant source shall not exceed 10% opacity, as a 3-minute average.</p> <p>Visible PE from the stack associated with this emissions unit shall not exceed 10% opacity, as a 6-minute average.</p> <p>See b)(2)a. below.</p> |



| | Applicable Rules/Requirements | Applicable Emissions Limitations/Control Measures |
|----|--|---|
| b. | OAC rule 3745-31-05(A)(3), as effective 12/01/06 | See b)(2)b. below. |
| c. | OAC rule 3745-31-05(D)(1)(b) | PE (fugitive and stack) shall not exceed 4.3 tons per year as a rolling, 12-month summation. See c)(2). |
| d. | OAC rule 3745-17-07(A)(1) | See b)(2)f. |
| e. | OAC rule 3745-17-07(B) | See b)(2)d. |
| f. | OAC rule 3745-17-08(B) | See b)(2)e. |
| g. | OAC rule 3745-17-11(B)(1) | The PE limitation specified by this rule is less stringent than the PE limitation established pursuant to OAC rule 3745-31-05(A)(3). See b)(2)g. |

(2) Additional Terms and Conditions

a. The permittee has satisfied the Best Available Technology (BAT) requirements pursuant to OAC paragraph 3745-31-05(A)(3), as effective November 30, 2001, in this permit. On December 1, 2006, paragraph (A)(3) of OAC rule 3745-31-05 was revised to conform to ORC changes effective August 3, 2006 (S.B. 265 changes), such that BAT is no longer required by State regulations for NAAQS pollutants less than ten tons per year. However, that rule revision has not yet been approved by U.S. EPA as a revision to Ohio's State Implementation Plan (SIP). Therefore, until the SIP revision occurs and the U.S. EPA approves the revisions to OAC rule 3745-31-05, the requirement to satisfy BAT still exists as part of the federally-approved SIP for Ohio. Once U.S. EPA approves the December 1, 2006, version of 3745-31-05, then these emission limits/control measures no longer apply.

b. This rule paragraph applies once U.S. EPA approves the December 1, 2006, version of OAC rule 3745-31-05 as part of the State Implementation Plan.

FEPTIO P0114090 for this air contaminant source takes into account the following voluntary restrictions (including the use of any applicable air pollution control equipment) as proposed by the permittee for the purpose of avoiding BAT requirements under OAC rule 3745-31-05(A)(3):

i. The emissions from the SSI Pre-Shredder shall be vented with a capture efficiency of 99% to a baghouse with a control efficiency of 98% at all times the emissions unit is in operation.

ii. Stack and fugitive particulate emissions combined shall not exceed 4.3 tons per year as a rolling, 12-month summation.



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- c. Best available control measures (BACM) shall be employed to minimize fugitive particulate emissions. BACM shall include, but not be limited to, using a baghouse for dust collection, containing operations within the building, and using good engineering practices.
- d. This emissions unit is exempt from the visible PE limitations specified in OAC rule 3745-17-07(B), pursuant to OAC rule 3745-17-07(B)(11)(e).
- e. This emissions unit is not located within an "Appendix A" area as identified in OAC rule 3745-17-08. Therefore, pursuant to OAC rule 3745-17-08(A), this emissions unit is exempt from the requirements of OAC rule 3745-17-07(B).
- f. Pursuant to section b)(2)a above, pending SIP approval, the opacity limitation based on this rule is less stringent than the opacity limitation based on OAC rule 3745-31-05(A)(3).

After the SIP is approved by the U.S. EPA, visible PE from the stack serving this emissions unit shall not exceed twenty percent opacity, as a six-minute average, except as provided by rule.

- g. Pursuant to section b)(2)a above, pending SIP approval, the particulate emission limitation based on this rule is less stringent than the particulate emission limitation based on OAC rule 3745-31-05(A)(3).

After the SIP is approved by the U.S. EPA, PE from the stack associated with this emissions unit shall not exceed 25.2 pounds per hour based upon Table I of OAC rule 3745-17-11 and a maximum process weight rate of 15 tons per hour in accordance with the permittee's application.

c) Operational Restrictions

- (1) The permittee shall not operate this emissions unit without use of the baghouse for dust collection.
- (2) The hours of operation of this emissions unit shall be limited to 7488 hours on a rolling, 12-month basis. The permittee has been subject to the operating hour limitation of 7488 hours on a rolling, 12-month for more than 12 months for other emissions units at the facility and, as such, the permittee has existing records to generate rolling, 12-month summations of operating hours, upon issuance of this permit.

d) Monitoring and/or Recordkeeping Requirements

- (1) The permittee shall perform daily checks, when the emissions unit is in operation and when the weather conditions allow, for any visible emissions from the exhaust stack serving this emissions unit and for any visible emissions of fugitive dust from any non-stack egress points (i.e., building windows, doors, roof monitors, etc.) serving this emissions unit. The presence or absence of any visible emissions shall be noted in an operations log. If visible emissions are observed, the permittee shall also note the following in the operations log:



- a. The location and color of the emissions;
- b. Whether the emissions are representative of normal operations;
- c. If the emissions are not representative of normal operations, the cause of the abnormal emissions;
- d. The total duration of any visible emission incident; and
- e. Any corrective actions taken to minimize or eliminate the visible emissions.

If visible emissions are present, a visible emission incident has occurred. The observer does not have to document the exact start and end times for the visible emission incident under item (d) above or continue the daily check until the incident has ended. The observer may indicate that the visible emission incident was continuous during the observation period (or, if known, continuous during the operation of the emissions unit). With respect to the documentation of corrective actions, the observer may indicate that no corrective actions were taken if the visible emissions were representative of normal operations, or specify the minor corrective actions that were taken to ensure that the emission unit continued to operate under normal conditions, or specify the corrective actions that were taken to eliminate abnormal visible emissions.

A visible emission incident does not necessarily constitute a violation of the visible PE emission limitation in Section b(1)a established pursuant to OAC rule 3745-31-05(A)(3). A visible emission incident which exceeds the visible PE emission limitation in Section b(1)a observed in accordance with Method 9 of 40 CFR Part 60, Appendix A, shall constitute a violation of the visible PE emission limitation established pursuant to OAC rule 3745-31-05(A)(3).

- (2) The permittee may, upon receipt of written approval from the appropriate Ohio EPA District Office or local air agency, modify the above-mentioned frequencies for performing the visible emission checks if operating experience indicates that less frequent visible emissions checks would be sufficient to ensure compliance with the above-mentioned applicable requirements.
- (3) The acceptable range for the pressure drop across the baghouse shall be based upon the manufacturer's specifications, until such time as any required performance testing is conducted and/or an alternative pressure drop range and/or limit is established. The established pressure drop range shall include the manufacturer's specified pressure drop range.
- (4) The permittee shall properly install, operate, and maintain equipment to continuously monitor the pressure drop, in inches of water, across the baghouse when the controlled emissions unit is in operation, including periods of startup and shutdown. The permittee shall record the pressure drop across the baghouse on a daily basis. The monitoring equipment shall be installed, calibrated, operated, and maintained in accordance with the manufacturer's recommendations, instructions, and operating manual(s), with any modifications deemed necessary by the permittee.



Whenever the monitored value for the pressure drop deviates from the limit or range established in accordance with this permit, the permittee shall promptly investigate the cause of the deviation. The permittee shall maintain records of the following information for each investigation:

- a. The date and time the deviation began;
- b. The magnitude of the deviation at that time (ie; the actual value versus the established acceptable range);
- c. The date the investigation was conducted;
- d. The name(s) of the personnel who conducted the investigation; and
- e. The findings and recommendations.

In response to each required investigation to determine the cause of a deviation, the permittee shall take prompt corrective action to bring the operation of the control equipment within the acceptable range specified in this permit, unless the permittee determines that corrective action is not necessary and documents the reasons for that determination and the date and time the deviation ended. The permittee shall maintain records of the following information for each corrective action taken.

- f. A description of the corrective action;
- g. The date corrective action was completed;
- h. The date and time the deviation ended;
- i. The total period of time (in minutes) during which there was a deviation;
- j. The pressure drop readings immediately after the corrective action was implemented; and
- k. The name(s) of the personnel who performed the work.

Investigation and records required by this paragraph do not eliminate the need to comply with the requirements of OAC rule 3745-15-06 if it is determined that a malfunction has occurred.

This range of limit of the pressure drop across the baghouse is effective for the duration of this permit, unless revisions are requested by the permittee and approved in writing by the Ohio EPA Northeast District Office. The permittee may request revisions to the permitted limit or range for the pressure drop based upon information obtained during future testing that demonstrate compliance with the allowable particulate emission rate for the controlled emissions unit. In addition, approved revisions to the range or limit will not constitute a relaxation of the monitoring requirements of this permit and may be incorporated into this permit by means of an administrative modification.



- (5) The permittee shall maintain an operations log for this emissions unit. This operations log shall contain, at a minimum, the following information:
 - a. The total number of hours of operation for each month; and
 - b. The amount of material processed, in tons per month.
- e) Reporting Requirements
 - (1) The permittee shall submit an annual Permit Evaluation Report (PER) to the Ohio EPA District Office or Local Air Agency by the due date identified in the Authorization section of this permit. The permit evaluation report shall cover a reporting period of no more than twelve months for each air contaminant source identified in this permit. It is recommended that the PER is submitted electronically through the Ohio EPA's "e-Business Center: Air Services" although PERs can be submitted via U.S. postal service or can be hand delivered.
 - (2) The permittee shall identify in the annual PER the following information concerning the operations of the baghouse during the 12-month reporting period for this emissions unit:
 - a. Each period of time (start time and date, and end time and date) when the pressure drop across the baghouse was outside of the acceptable range;
 - b. Any period of time (start time and date, and end time and date) when the emissions unit was in operation and the process emissions were not vented to the baghouse;
 - c. Each incident of deviation described in "a" (above) where a prompt investigation was not conducted;
 - d. Each incident of deviation described in "a" where prompt corrective action, that would bring the pressure drop into compliance with the acceptable range, was determined to be necessary and was not taken; and
 - e. Each incident of deviation described in "a" where proper records were not maintained for the investigation and/or the corrective action(s), as identified in the monitoring and record keeping requirements of this permit.
 - (3) The permittee shall identify in the annual PER (a) all days during which any visible particulate emissions were observed from the exhaust stack serving this emissions unit and (b) describe any corrective actions taken to minimize or eliminate the visible particulate emissions during the 12-month reporting period for this emissions unit.
 - (4) The permittee shall identify in the annual PER (a) all days during which any visible emissions of fugitive dust were observed from the egress points (i.e., building windows, doors, roof monitors, etc.) serving this emissions unit and (b) describe any corrective actions taken to minimize or eliminate the visible emissions during the 12-month reporting period for this emissions unit.



f) Testing Requirements

(1) Compliance with the Emissions Limitations and/or Control Requirements specified in section b) of these terms and conditions shall be determined in accordance with the following methods:

a. Emission Limitation:

Visible PE from any opening of the building housing this air contaminant source shall not exceed 10% opacity, as a three-minute average.

Applicable Compliance Method:

If required, compliance with the above emission limitation shall be determined in accordance with 40 CFR Part 60, Appendix A, Method 9, and the procedures specified in OAC rule 3745-17-03(B)(3).

b. Emission Limitation:

PE from the stack associated with this emissions unit shall not exceed 0.77 pound per hour, 480.5 pounds per month, and 2.86 tons per year.

Applicable Compliance Method:

i. If required, compliance with the particulate emission rate of 0.77 pound per hour shall be determined in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures in OAC rule 3745-17-03.

ii. The permittee may determine the monthly particulate emission rate from the stack associated with this emissions unit by the following calculation:

$$E = T \times (0.051\text{lb/ton})$$

Where

E = monthly particulate emission rate in tons per month;

T = tons of material processed monthly in this emissions unit; and

0.051lb/ton = controlled particulate emission factor based upon actual emission testing conducted in 2010 on a similar source at A & B Foundry and Machining in Franklin, Ohio (SCC 3-04-001-08).

iii. The permittee may determine the annual particulate emission rate from the stack associated with this emissions unit by summing the monthly emissions in Section f)(1)b.ii on an annual basis.

c. Emission Limitation:

PE (fugitive and stack) shall not exceed 4.3 tons per year as a rolling, 12-month summation.



Applicable Compliance Method:

Compliance with the annual PE rate for fugitive and stack emissions shall be assumed provided that emissions are vented to the baghouse and compliance with the operating hours restriction in c)(2) is maintained because the limit is based on controlled potential emissions.

d. Emission Limitation:

Visible PE from the stack associated with this emissions unit shall not exceed 10% opacity as a six-minute average, except as provided by the rule.

Applicable Compliance Method:

If required, compliance with the above emission limitation shall be determined in accordance with 40 CFR Part 60, Appendix A, Method 9, and the procedures specified in OAC rule 3745-17-03(B)(1).

e. Emission Limitation:

Fugitive PE shall not exceed 1.46 tons per year.

Applicable Compliance Method:

The permittee may determine the annual fugitive particulate emission rate from this emissions unit by the following calculation:

$$E = T \times (0.026 \text{ lb/ton}) \times (1 \text{ ton}/2000 \text{ lbs})$$

Where

E = annual particulate emission rate in tons per year;

T = tons of material processed annually in this emissions unit; and

0.026 lb/ton = fugitive particulate emission factor based upon actual emission testing conducted in 2010 on a similar source at A & B Foundry and Machining in Franklin, Ohio (SCC 3-04-001-08).

f. Emission Limitation (upon U.S. EPA approval of the December 1, 2006, version of OAC rule 3745-31-05 as part of the State Implementation Plan):

Visible PE from the stack associated with this emissions unit shall not exceed 20% percent opacity, as a six-minute average, except as provided by rule.

Applicable Compliance Method:

If required, compliance with the above emission limitation shall be determined in accordance with 40 CFR Part 60, Appendix A, Method 9, and the procedures specified in OAC rule 3745-17-03(B)(1).



Draft Permit-to-Install and Operate

Aleris Specialty Products, Inc.

Permit Number: P0114090

Facility ID: 0247040798

Effective Date: To be entered upon final issuance

- g. Emission Limitation (upon U.S. EPA approval of the December 1, 2006, version of OAC rule 3745-31-05 as part of the State Implementation Plan):

PE from the stack associated with this emissions unit shall not exceed 25.2 pounds per hour.

Applicable Compliance Method:

If required, compliance with the particulate emission rate of 25.2 pounds per hour shall be determined in accordance with 40 CFR Part 60, Appendix A, Methods 1 through 5 and the procedures in OAC rule 3745-17-03.

- g) Miscellaneous Requirements

- (1) None.